

LOCKING DEVICE INSTALLATION INSTRUCTIONS



WARNING – USE OF LOCKING DEVICES



**Do not store keys
in lock.**

- Always keep your firearm pointed in a safe direction, including when you are installing or removing your locking device.
- Always verify that your firearm is completely **unloaded** before installing your locking device.
- Do **not** install locking devices in the trigger guard; always keep your fingers and locking device outside the trigger guard during device installation and removal.
- Store firearms, ammunition and keys separately and securely, away from children and careless adults; do **not** store your firearm with the keys in the locking device.
- Do not attempt to work the action of your firearm with the locking device in place; this may damage your firearm.
- While locking devices are an important aid to security measures, they are not a substitute for safe firearm handling and proper storage. Remember that any mechanical device can be bypassed with enough time, knowledge, determination and equipment.

**LOCKING DEVICES MUST BE USED
SAFELY AND RESPONSIBLY**

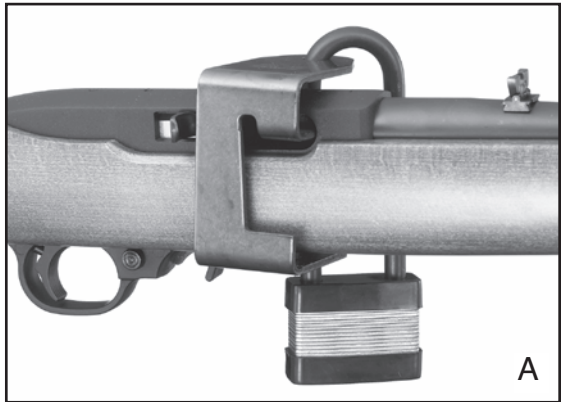
Use the Correct Lock: While the basic locking device is substantially similar for all Ruger firearms, due to the different shapes of the many Ruger firearms, some firearms utilize different locking devices. The lock with the 3-1/2” shackle and clamp are for use with the RUGER® 10/22® Rifles. **It is very important to use the correct locking device!**

To Install the Factory-Supplied Locking Device:

1. **Keep the muzzle pointed in a safe direction and your fingers outside the trigger guard at all times!**
2. **Be sure the firearm and its magazine are completely unloaded and contain no cartridges or cartridge cases! Remove the magazine from your firearm.**

3. Open the action completely. Use the bolt lock to keep the action open during installation of the locking device.
4. Apply the clamp as shown in Fig. A, below.
5. Apply the lock by placing the shackle of the lock into the clamp as shown below in Fig. B.
6. Close the lock by pressing the shackle into the body of the lock (the part that receives the key) as tightly together as possible. The lock has bumpers and the shackle is coated with a non-marring material that will not harm the metal finish of your firearm; be careful not to dent or scratch wooden stocks.
7. Once the lock is securely closed, remove the key and pull firmly on the lock to test the connection and be sure it is locked. **Do not leave or store your firearm with the key in the lock!** Store your locked unloaded firearm and the key in secure, separate locations, away from ammunition, children, or unauthorized adults.

*Correct Installation
of Lock For Ruger®
10/22® Rifles Only*

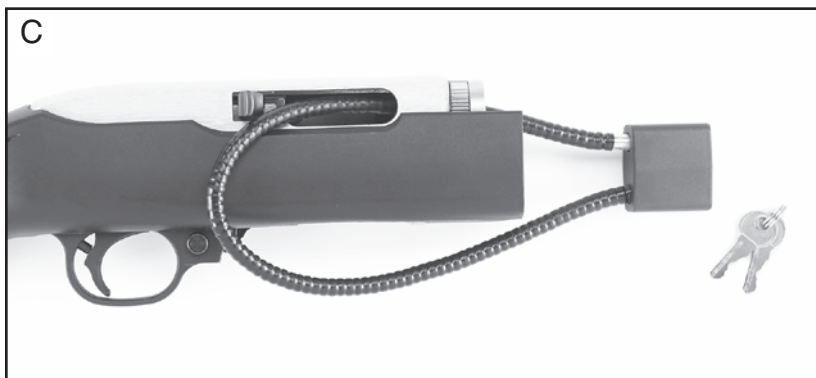


To Install the Factory-Supplied Locking Device on the Ruger® 10/22 Takedown® Rifles:

It is important to use the locking device on your Ruger® firearm when the firearm is stored or immediate use is not planned.

Keep the muzzle pointed in a safe direction and your fingers outside the trigger guard at all times!

1. Remove the magazine. Be sure the firearm and its magazine are completely unloaded and contain no cartridges or cartridge cases!
2. Open the action completely. Use the bolt lock to keep the action open during installation of the locking device.
3. Insert the cable directly into your rifle as shown in Figure C.
4. To lock: With the key turned to the farthest clockwise position, insert the loose end of the cable into the lock. Turn the key counterclockwise and remove the key.
5. Once the lock is securely closed, pull firmly on the lock to test the connection and be sure it is locked. **Do not leave or store your firearm with the key in the lock!** Store your locked unloaded firearm and the key in secure, separate locations, away from ammunition, children, and unauthorized adults.



**Correct Installation of Lock For
RUGER 10/22 TAKEDOWN®**

FIREARMS ARE DANGEROUS WEAPONS
READ THE INSTRUCTIONS AND WARNINGS IN THIS
MANUAL THOROUGHLY AND CAREFULLY BEFORE USING.

 WARNING-ALTERATIONS	
	This product was designed to function properly in its original condition. Alterations can make it unsafe. Do not alter any part or add or substitute parts or accessories not made by Sturm, Ruger & Co., Inc.
	DO NOT ALTER ANY GUN

GENERAL INFORMATION AND MECHANICAL CHARACTERISTICS

The RUGER® 10/22® rifles are autoloading, recoil operated rifles.

Retracting the bolt handle cocks the internal hammer and compresses the recoil spring. When the bolt is manually released, it moves forward (driven by the recoil spring), strips a cartridge from the magazine, if a loaded magazine is in place, and chambers the cartridge. The bolt is held against the chambered cartridge by the recoil spring.

When the trigger is pulled, the hammer is released and strikes the firing pin. The firing pin indents the cartridge case rim and ignites the priming compound inside the rim. This ignites the powder in the cartridge case and a great volume of gas is instantly generated, which acts on the interior of the cartridge case in all directions.

Because the bullet offers the least resistance, it moves out of the cartridge case and exits the muzzle. The bolt then moves rearward automatically, extracting and ejecting the fired cartridge case, and at the same time cocking the hammer and compressing the recoil spring, etc., as described above. Once the trigger is released, the rifle is ready to fire again.

Each time the trigger is pulled and released, the same cycle is repeated until there are no more cartridges in the magazine or in the chamber.

The rifle will fire if there is a cartridge in the chamber and the trigger is pulled, whether or not there is a magazine in place! Removing the magazine does not unload the rifle. Never assume the rifle is unloaded. Visually inspect the chamber and the magazine each time the rifle is handled to be certain there are no cartridges in either.

The 10/22® CARBINE is identified by its curved carbine-style butt plate and barrel band. The DELUXE SPORTER MODEL has a flat recoil pad, cut checkered stock, and no barrel band. The TARGET MODEL has a heavyweight, hammer forged barrel, laminated target style stock, and a special target trigger (see p. 17). The ALL-WEATHER® MODEL has a carbine style stock with barrel band and is checkered on the forearm, pistol grip and butt plate. The black composite stock is made of a thermoplastic polyester resin, reinforced with fiberglass for strength, durability, and resistance to the elements. These models use a ten-shot rotary magazine chambered for the 22 Long Rifle cartridge

The 10/22® RIFLE features a slimmer, hardwood stock, longer barrel, flat rifle butt plate, ramp front sight, and no barrel band. It uses the same ten-shot rotary magazine, chambered for the 22 Long Rifle cartridge, as the 10/22® Carbine models.

The 10/22® COMPACT RIFLE features a shorter barrel, shorter rifle-style, hardwood stock and forend, flat buttplate, and fiber optic front and rear sights. Chambered for the 22 Long Rifle Rimfire cartridge, the Compact Rifle uses the same ten-shot rotary magazine as the 10/22® Carbine.

The 10/22® TACTICAL RIFLE features a Mini-14®-style flash suppressor. This threaded barrel version allows owners to attach an assortment of muzzle accessories. It also features a black synthetic stock, and a precision-rifled, cold hammer-forged 16-1/8" alloy steel barrel with black matte finish. This model uses the same ten-shot rotary magazine as the 10/22® Carbine.

The RUGER® 10/22 TAKEDOWN® RIFLE features an easy takedown for quick separation of the barrel from the action for ease of transportation and storage. Simple reassembly allows for a secure connection of the barrel and action and returns the firearm to zero, even when receiver mounted optics are used, ensuring consistent accuracy. See page 16 for "Barrel Assembly Instructions." This model uses the same ten-shot rotary magazine as the 10/22® Carbine.