



## SAFETY OPERATING PROCEDURES

# Pallet Stretch Wrapper

**DO NOT use this machine unless you have read the manual and you are authorized to use the machine.**



Safety glasses must be worn at all times in work areas.



Long and loose hair must be contained.



Sturdy footwear must be worn at all times in work areas.

### PRE-OPERATIONAL SAFETY CHECKS

1. Check workspace and walkways to ensure no slip-hazards are present.
2. Locate and ensure you are familiar with the operation of the ON/OFF starter and E-Stop (if fitted).
3. Faulty equipment must not be used. Immediately report suspect equipment.

### OPERATIONAL SAFETY CHECKS

1. Never leave the Pallet Wrapper while it is running.
2. During the operation of the machine, other people or animals must not be in the operating area of the machine.

### HOUSEKEEPING

1. Switch off the machine.
2. Leave the machine in a safe, clean and tidy state.
3. Keep the machine clean of extraneous materials such as fine grit, dust, oil, wipers, tools, waste products or other objects that could damage the working of the machine or cause damage to other people.
4. Do not ever try to manually stop the rotation of the pallet stop the pallet only by pressing the emergency button.

### POTENTIAL HAZARDS

- Rotating pallet when in operation.
- Moving film carriage when in operation.

#### **Attention!**

**The following indications cannot completely protect the operator from all the possible dangers during the operation of this machine. The common sense and experience of the person operating the machine are the best and indispensable measures for the prevention of job related accidents**

This SOP does not necessarily cover all possible hazards associated with the machine and should be used in conjunction with other references  
It is designed to be used as an adjunct to teaching Safety Procedures and to act as a reminder to users prior to machine use

Date of last review

Signature