



**INDUSTRIAL QUALITY SINCE 1940**

# **PRODUCT CATALOG**

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# PRO GRADE COBALT DRILL BITS

HSS DRILLS

## COBALT DRILL BITS

### PRO GRADE

- Made from M35 steel with 5% cobalt, Century's Cobalt drill bits are designed to cut through extremely hard metals, including stainless steel.
- No center punch needed: Century 135-degree quick-cut points are self-centering and penetrate faster with less pressure...will not "walk" or "wander" at the starting surface.
- Extremely heat resistant, must be used and operated in power units that have a RPM speed of 1,500 or more for maximum efficiency.



**14X**  
LIFE\*  
RATING

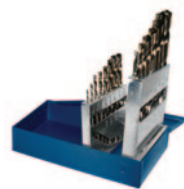
**5%**  
COBALT



#26713



#26310



#26115



#26129



#26121



#26529

SIZE	DECIMAL EQUIVALENT	OVERALL LENGTH	CARDED PART NO.	CARDED INNER PAK	BULK PART NO.	BULK INNER PACK
1/16"	0.0625	1-7/8"	26204*	3	26004	6
5/64"	0.0781	2"	26205*	3	26005	6
3/32"	0.0938	2-1/4"	26206*	3	26006	6
7/64"	0.1094	2-5/8"	26207*	3	26007	6
1/8"	0.1250	2-3/4"	26208*	3	26008	6
9/64"	0.1406	2-7/8"	26209	3	26009	6
5/32"	0.1562	3-1/8"	26210	3	26010	6
11/64"	0.1719	3-1/4"	26211	3	26011	6
3/16"	0.1875	3-1/2"	26212	3	26012	6
13/64"	0.2031	3-5/8"	26213	3	26013	6
7/32"	0.2188	3-3/4"	26214	3	26014	6
15/64"	0.2344	3-7/8"	26215	3	26015	6
1/4"	0.2500	4"	26216	3	26016	6
17/64"	0.2656	4-1/8"	26217	3	26017	3
9/32"	0.2812	4-1/4"	26218	3	26018	3
19/64"	0.2969	4-3/8"	26219	3	26019	3
5/16"	0.3125	4-1/2"	26220	6	26020	6
21/64"	0.3281	4-5/8"	26221	3	26021	3
11/32"	0.3438	4-3/4"	26222	3	26022	3
23/64"	0.3594	4-7/8"	26223	3	26023	3
3/8"	0.3750	5"	26224	6	26024	6
25/64"	0.3906	5-1/8"	26225	3	26025	3
13/32"	0.4062	5-1/4"	26226	3	26026	3
27/64"	0.4219	5-3/8"	26227	3	26027	3
7/16"	0.4375	5-1/2"	26228	3	26028	3
29/64"	0.4531	5-5/8"	26229	3	26029	3
15/32"	0.4688	5-3/4"	26230	3	26030	3
31/64"	0.4844	5-7/8"	26231	3	26031	3
1/2"	0.5000	6"	26232	3	26032	3

\* packaged two per card

## PROFESSIONAL GRADE COBALT DRILL SETS

NO. OF PIECES	POINT	INCLUDES	PART NO.	INNER PACK
13	135°	1/16" to 1/4" by 64ths drills.	26713	2
10	135°	1/16" to 1/4" by 64ths drills.	26310	3
METAL INDEX SETS				
15	135°	1/16" to 1/2" by 32nds drills.	26115	1
29	135°	1/16" to 1/2" by 64ths drills.	26129	1
DRILL POD				
21	135°	1/16" to 3/8" by 64ths drills.	26121	1
29	135°	1/16" to 1/2" by 64ths drills.	26529	1

\* This products life rating is a comparison to the average 118° point high speed steel drill.



# PRO GRADE CHARGER™ DRILL BITS

## CHARGER™ DRILL BITS

### PRO GRADE

- Charger's™ Advanced Helix Geometry starts at the 135° quick cut point, modified to be self-feeding and require less force from the user.
- The unique flute design allows for fast chip removal, ensuring the cutting point remains cool, reducing wear for a longer cutting life.
- Black and gold finish.
- Industrial heavy duty web provides added stability and strength for exact holes while drilling in the hardest materials.
- Ideal for cutting wood, soft metal, mild steel and plastic.
- Charger™ drill bits use less power, drill more holes with cordless (per charge) or electric drills.



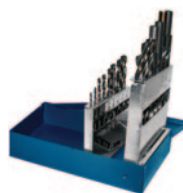
**10x**  
LIFE  
RATING

**MORE HOLES**  
PER CHARGE

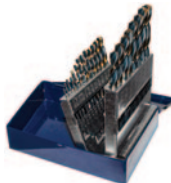
**MADE IN THE**  
**USA**



#25713



#25230



#25242



#25276



#25529

SIZE	DECIMAL EQUIVALENT	OVERALL LENGTH	CARDED PART NO.	CARDED INNER PAK	BULK PART NO.	BULK INNER PAK
1/16"	0.0625	1-7/8"	25404*	6	25104	6
5/64"	0.0781	2"	25405*	6	25105	6
3/32"	0.0938	2-1/4"	25406*	6	25106	6
7/64"	0.1094	2-5/8"	25407*	6	25107	6
1/8"	0.1250	2-3/4"	25408*	6	25108	6
9/64"	0.1406	2-7/8"	25409	6	25109	6
5/32"	0.1562	3-1/8"	25410	6	25110	6
11/64"	0.1719	3-1/4"	25411	3	25111	6
3/16"	0.1875	3-1/2"	25412	6	25112	6
13/64"	0.2031	3-5/8"	25413	3	25113	6
7/32"	0.2188	3-3/4"	25414	6	25114	6
15/64"	0.2344	3-7/8"	25415	3	25115	6
1/4"	0.2500	4"	25416	6	25116	6
17/64"	0.2656	4-1/8"	25417	3	25117	3
9/32"	0.2812	4-1/4"	25418	3	25118	3
19/64"	0.2969	4-3/8"	25419	3	25119	3
5/16"	0.3125	4-1/2"	25420	3	25120	3
21/64"	0.3281	4-5/8"	25421	3	25121	3
11/32"	0.3438	4-3/4"	25422	3	25122	3
23/64"	0.3594	4-7/8"	25423	3	25123	3
3/8"	0.3750	5"	25424	3	25124	3
<b>3/8" REDUCED SHANK</b>						
25/64"	0.3906	5-1/8"	25625	3	25125	3
13/32"	0.4062	5-1/4"	25626	3	25126	3
27/64"	0.4219	5-3/8"	25627	3	25127	3
7/16"	0.4375	5-1/2"	25628	3	25128	3
29/64"	0.4531	5-5/8"	25629	3	25129	3
15/32"	0.4688	5-3/4"	25630	3	25130	3
31/64"	0.4844	5-7/8"	25631	3	25131	3
1/2"	0.5000	6"	25632	3	25132	3

\* packaged two per card

## PROFESSIONAL GRADE CHARGER DRILL SETS

NO. OF PIECES	POINT	INCLUDES	PART NO.	INNER PACK
13	135°	1/16" to 1/4" by 64ths drills.	25713	2
<b>METAL INDEX SETS</b>				
15	135°	3/8" RS 1/16" to 1/2" by 32nds.	25230	1
21	135°	1/16" to 3/8" by 64ths.	25242	1
29	135°	3/8" RS 1/16" to 1/2" by 64ths.	25276	1
<b>DRILL POD</b>				
29	135°	3/8" RS 1/16" to 1/2" by 64ths.	25529	1

\* This products life rating is a comparison to the average 118° point high speed steel drill.



# PRO GRADE BLACK OXIDE DRILL BITS

## BLACK OXIDE DRILL BITS

### PRO GRADE

- Manufactured from industrial high speed steel, surface treated for high performance and long life.
- M2 grade steel for drilling common steel (flat bar, angle iron, tubing), wood and plastic.
- No center punch needed: Century 135-degree quick-cut points are self-centering and penetrate faster with less pressure...will not "walk" or "wander" at the starting surface.
- Manufactured to Aerospace NAS 907-B specifications.



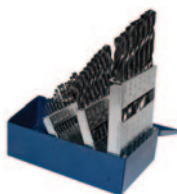
**8X**  
LIFE\*  
RATING



#24713



#24015  
#24035 (3/8" RS)



#24029  
#24038 (3/8" RS)



#24021



#24329  
#24538 (3/8" RS)

SIZE	DECIMAL EQUIVALENT	OVERALL LENGTH	CARDED PART NO.	CARDED INNER PAK	BULK PART NO.	BULK INNER PACK
1/16"	0.0625	1-7/8"	24204*	6	24104	12
5/64"	0.0781	2"	24205*	6	24105	12
3/32"	0.0938	2-1/4"	24206*	6	24106	12
7/64"	0.1094	2-5/8"	24207*	6	24107	12
1/8"	0.1250	2-3/4"	24208*	6	24108	12
9/64"	0.1406	2-7/8"	24209	6	24109	12
5/32"	0.1562	3-1/8"	24210	6	24110	12
11/64"	0.1719	3-1/4"	24211	3	24111	12
3/16"	0.1875	3-1/2"	24212	6	24112	12
13/64"	0.2031	3-5/8"	24213	3	24113	12
7/32"	0.2188	3-3/4"	24214	6	24114	12
15/64"	0.2344	3-7/8"	24215	3	24115	12
1/4"	0.2500	4"	24216	6	24116	12
17/64"	0.2656	4-1/8"	24217	3	24117	6
9/32"	0.2812	4-1/4"	24218	3	24118	6
19/64"	0.2969	4-3/8"	24219	3	24119	6
5/16"	0.3125	4-1/2"	24220	3	24120	6
21/64"	0.3281	4-5/8"	24221	3	24121	6
11/32"	0.3438	4-3/4"	24222	3	24122	6
23/64"	0.3594	4-7/8"	24223	3	24123	6
3/8"	0.3750	5"	24224	3	24124	6
25/64"	0.3750	5"	24225	3	24125	3
13/32"	0.3906	5-1/8"	24226	3	24126	3
27/64"	0.4219	5-3/8"	24227	3	24127	3
7/16"	0.4375	5-1/2"	24228	3	24128	3
29/64"	0.4531	5-5/8"	24229	3	24129	3
15/32"	0.4688	5-3/4"	24230	3	24130	3
31/64"	0.4844	5-7/8"	24231	3	24131	3
1/2"	0.5000	6"	24232	3	24132	3
<b>3/8" REDUCED SHANK</b>						
25/64"	0.3750	5"	24725	3	24825	3
13/32"	0.3906	5-1/8"	24726	3	24826	3
27/64"	0.4219	5-3/8"	24727	3	24827	3
7/16"	0.4375	5-1/2"	24728	3	24828	3
29/64"	0.4531	5-5/8"	24729	3	24829	3
15/32"	0.4688	5-3/4"	24730	3	24830	3
31/64"	0.4844	5-7/8"	24731	3	24831	3
1/2"	0.5000	6"	24732	3	24832	3

\* packaged two per card

## PROFESSIONAL GRADE BLACK OXIDE DRILL SETS

NO. OF PIECES	POINT	INCLUDES	PART NO.	INNER PACK
13	135°	1/16" to 1/4" by 64ths drills.	24713	2
<b>METAL INDEX SETS</b>				
15	135°	1/16" to 1/2" by 32nds drills.	24015	1
15	135°	3/8" RS 1/16" to 1/2" by 32nds drills.	24035	1
29	135°	1/16" to 1/2" by 64ths drills.	24029	1
29	135°	3/8" RS 1/16" to 1/2" drills.	24038	1
<b>DRILL PODS</b>				
21	135°	1/16" to 3/8" by 64ths drills.	24021	1
29	135°	1/16" to 1/2" by 64ths drills.	24329	1
29	135°	3/8" RS 1/16" to 1/2" drills.	24538	1

\* This products life rating is a comparison to the average 118° point high speed steel drill.



# COBALT DRILL BITS

## COBALT DRILL BITS

- Made from M35 steel with 5% cobalt, Century's Cobalt drill bits are designed to cut through extremely hard metals, including stainless steel.
- No center punch needed: Century 135-degree quick-cut points are self-centering and penetrate faster with less pressure...will not "walk" or "wander" at the starting surface.
- Extremely heat resistant, must be used and operated in power units that have a RPM speed of 1,500 or more for maximum efficiency.



**12X**  
LIFE  
RATING

**5%**  
COBALT

SIZE	DECIMAL EQUIVALENT	OVERALL LENGTH	CARDED PART NO.	CARDED INNER PAK	BULK PART NO.	BULK INNER PACK
1/16"	0.0625	1-7/8"	26404*	6	26804	6
5/64"	0.0781	2"	26405*	6	26805	6
3/32"	0.0938	2-1/4"	26406*	6	26806	6
7/64"	0.1094	2-5/8"	26407*	6	26807	6
1/8"	0.125	2-3/4"	26408*	6	26808	6
9/64"	0.1406	2-7/8"	26409	6	26809	6
5/32"	0.1562	3-1/8"	26410	6	26810	6
11/64"	0.1719	3-1/4"	26411	3	26811	6
3/16"	0.1875	3-1/2"	26412	6	26812	6
13/64"	0.2031	3-5/8"	26413	3	26813	6
7/32"	0.2188	3-3/4"	26414	6	26814	6
15/64"	0.2344	3-7/8"	26415	3	26815	6
1/4"	0.25	4"	26416	6	26816	6
17/64"	0.2656	4-1/8"	26417	3	26817	3
9/32"	0.2812	4-1/4"	26418	3	26818	3
19/64"	0.2969	4-3/8"	26419	3	26819	3
5/16"	0.3125	4-1/2"	26420	6	26820	3
21/64"	0.3281	4-5/8"	26421	3	26821	3
11/32"	0.3438	4-3/4"	26422	3	26822	3
23/64"	0.3594	4-7/8"	26423	3	26823	3
3/8"	0.375	5"	26424	6	26824	3
<b>3/8" REDUCED SHANK</b>						
25/64"	0.3906	5-1/8"	26425	3	26825	3
13/32"	0.4062	5-1/4"	26426	3	26826	3
27/64"	0.4219	5-3/8"	26427	3	26827	3
7/16"	0.4375	5-1/2"	26428	3	26828	3
29/64"	0.4531	5-5/8"	26429	3	26829	3
15/32"	0.4688	5-3/4"	26430	3	26830	3
31/64"	0.4844	5-7/8"	26431	3	26831	3
1/2"	0.5	6"	26432	3	26832	3

\* packaged two per card

## COBALT DRILL SETS

NO. OF PIECES	POINT	INCLUDES	PART NO.	INNER PACK
13	135°	1/16" to 1/4" by 64ths drills.	26513	2
<b>METAL INDEX SETS</b>				
15	135°	1/16" to 1/2" by 32nds drills.	26315	1
21	135°	1/16" to 3/8" by 64ths drills.	26321	1
<b>DRILL POD</b>				
29	135°	1/16" to 1/2" by 64ths drills.	26929	1



#26513



#26315



#26321



#26929



\* This products life rating is a comparison to the average 118° point high speed steel drill.

# TITANIUM DRILL BITS

## TITANIUM DRILL BITS

- Titanium nitrate coating resists heat and adds lubricity to extend drill life.
- M2 grade steel for precision drilling in metal, wood and plastic.
- No center punch needed: Century 135-degree quick-cut points are self-centering and penetrate faster with less pressure...will not "walk" or "wander" at the starting surface.



**6X**  
LIFE\*  
RATING



#88439



#88449

SIZE	DECIMAL EQUIVALENT	OVERALL LENGTH	CARDED PART NO.	CARDED INNER PAK	BULK PART NO.	BULK INNER PACK
1/16"	0.0625	1-7/8"	88404*	6	88304	6
5/64"	0.0781	2"	88405*	6	88305	6
3/32"	0.0938	2-1/4"	88406*	6	88306	6
7/64"	0.1094	2-5/8"	88407*	6	88307	6
1/8"	0.1250	2-3/4"	88408*	6	88308	6
9/64"	0.1406	2-7/8"	88409	6	88309	6
5/32"	0.1562	3-1/8"	88410	6	88310	6
11/64"	0.1719	3-1/4"	88411	6	88311	6
3/16"	0.1875	3-1/2"	88412	6	88312	6
13/64"	0.2031	3-5/8"	88413	6	88313	6
7/32"	0.2188	3-3/4"	88414	6	88314	6
15/64"	0.2344	3-7/8"	88415	6	88315	6
1/4"	0.2500	4"	88416	6	88316	6
17/64"	0.2656	4-1/8"	88417	3	88317	3
9/32"	0.2812	4-1/4"	88418	3	88318	3
19/64"	0.2969	4-3/8"	88419	3	88319	3
5/16"	0.3125	4-1/2"	88420	3	88320	3
21/64"	0.3281	4-5/8"	88421	3	88321	3
11/32"	0.3438	4-3/4"	88422	3	88322	3
23/64"	0.3594	4-7/8"	88423	3	88323	3
3/8"	0.3750	5"	88424	3	88324	3
<b>3/8" REDUCED SHANK</b>						
25/64"	0.3906	5-1/8"	88425	6	88325	3
13/32"	0.4062	5-1/4"	88426	3	88326	3
27/64"	0.4219	5-3/8"	88427	6	88327	3
7/16"	0.4375	5-1/2"	88428	3	88328	3
29/64"	0.4531	5-5/8"	88429	6	88329	3
15/32"	0.4688	5-3/4"	88430	3	88330	3
31/64"	0.4844	5-7/8"	88431	6	88331	3
1/2"	0.5000	6"	88432	3	88332	3

\* packaged two per card

## TITANIUM DRILL SETS

NO. OF PIECES	POINT	INCLUDES	PART NO.	INNER PACK
13	135°	1/16" to 1/4" by 64ths.	88439	2
<b>DRILL POD</b>				
29	135°	3/8" RS 1/16" to 1/2" by 64ths drills.	88449	1

\* This products life rating is a comparison to the average 118° point high speed steel drill.



# BLACK OXIDE DRILL BITS

## BLACK OXIDE DRILL BITS

- Manufactured from industrial high speed steel, surface treated for high performance and long life.
- M2 grade steel for drilling common steel (flat bar, angle iron, tubing), wood and plastic.
- No center punch needed: Century 135-degree quick-cut points are self-centering and penetrate faster with less pressure...will not "walk" or "wander" at the starting surface.



**6X**  
LIFE\*  
RATING



#24313



#24921



#24929



#24330

SIZE	DECIMAL EQUIVALENT	OVERALL LENGTH	CARDED PART NO.	CARDED INNER PAK	BULK PART NO.	BULK INNER PACK
1/16"	0.0625	1-7/8"	24404*	6	24504	12
5/64"	0.0781	2"	24405*	6	24505	12
3/32"	0.0938	2-1/4"	24406*	6	24506	12
7/64"	0.1094	2-5/8"	24407*	6	24507	12
1/8"	0.1250	2-3/4"	24408*	6	24508	12
9/64"	0.1406	2-7/8"	24409	6	24509	12
5/32"	0.1562	3-1/8"	24410	6	24510	12
11/64"	0.1719	3-1/4"	24411	3	24511	12
3/16"	0.1875	3-1/2"	24412	6	24512	12
13/64"	0.2031	3-5/8"	24413	3	24513	12
7/32"	0.2188	3-3/4"	24414	6	24514	12
15/64"	0.2344	3-7/8"	24415	3	24515	12
1/4"	0.2500	4"	24416	6	24516	12
17/64"	0.2656	4-1/8"	24417	3	24517	6
9/32"	0.2812	4-1/4"	24418	3	24518	6
19/64"	0.2969	4-3/8"	24419	3	24519	6
5/16"	0.3125	4-1/2"	24420	3	24520	6
21/64"	0.3281	4-5/8"	24421	3	24521	6
11/32"	0.3438	4-3/4"	24422	3	24522	6
23/64"	0.3594	4-7/8"	24423	3	24523	6
3/8"	0.3750	5"	24424	3	24524	6
<b>3/8" REDUCED SHANK</b>						
25/64"	0.3750	5"	24425	3	24525	3
13/32"	0.3906	5-1/8"	24426	3	24526	3
27/64"	0.4219	5-3/8"	24427	3	24527	3
7/16"	0.4375	5-1/2"	24428	3	24528	3
29/64"	0.4531	5-5/8"	24429	3	24529	3
15/32"	0.4688	5-3/4"	24430	3	24530	3
31/64"	0.4844	5-7/8"	24431	3	24531	3
1/2"	0.5000	6"	24432	3	24532	3

\* packaged two per card

## BLACK OXIDE DRILL SETS

NO. OF PIECES	POINT	INCLUDES	PART NO.	INNER PACK
13	135°	1/16" to 1/4" by 64ths drills.	24313	2
<b>METAL INDEX SETS</b>				
21	135°	1/16" to 3/8" by 64ths drills.	24921	1
29	135°	1/16" to 1/2" by 64ths drills.	24929	1
<b>DRILL POD</b>				
29	135°	1/16" to 1/2" by 64ths drills.	24330	1

\* This products life rating is a comparison to the average 118° point high speed steel drill.





## BRITE DRILL BITS

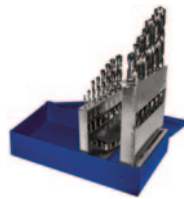
- Brite industrial drill bits feature premium grade high speed steel for general purpose drilling in wood, metal and plastic.
- No center punch needed: Century 135-degree quick-cut points are self-centering and penetrate faster with less pressure...will not "walk" or "wander" at the starting surface.
- Ground flats on the shank providing tight chucking, even with keyless chucks. Flats are ground on drills 3/16" and up.



**4X**  
LIFE\*  
RATING



#22713



#22915  
#23915 (3/8" RS)



#22921



#22929  
#23929 (3/8" RS)



#22529  
#23529 (3/8" RS)

SIZE	DECIMAL EQUIVALENT	OVERALL LENGTH	CARDED PART NO.	CARDED INNER PACK	BULK PART NO.	BULK INNER PACK
1/16"	0.0625	1-7/8"	22304*	6	22104	12
5/64"	0.0781	2"	22305*	6	22105	12
3/32"	0.0938	2-1/4"	22306*	6	22106	12
7/64"	0.1094	2-5/8"	22307*	6	22107	12
1/8"	0.1250	2-3/4"	22308*	6	22108	12
9/64"	0.1406	2-7/8"	22309	6	22109	12
5/32"	0.1562	3-1/8"	22310	6	22110	12
11/64"	0.1719	3-1/4"	22311	3	22111	12
3/16"	0.1875	3-1/2"	22312	6	22112	12
13/64"	0.2031	3-5/8"	22313	3	22113	12
7/32"	0.2188	3-3/4"	22314	6	22114	12
15/64"	0.2344	3-7/8"	22315	3	22115	12
1/4"	0.2500	4"	22316	6	22116	12
17/64"	0.2656	4-1/8"	22317	3	22117	6
9/32"	0.2812	4-1/4"	22318	3	22118	6
19/64"	0.2969	4-3/8"	22319	3	22119	6
5/16"	0.3125	4-1/2"	22320	3	22120	6
21/64"	0.3281	4-5/8"	22321	3	22121	6
11/32"	0.3438	4-3/4"	22322	3	22122	6
23/64"	0.3594	4-7/8"	22323	3	22123	6
3/8"	0.3750	5"	22324	3	22124	6
25/64"	0.3906	5-1/8"	22325	3	22125	3
13/32"	0.4062	5-1/4"	22326	3	22126	3
27/64"	0.4219	5-3/8"	22327	3	22127	3
7/16"	0.4375	5-1/2"	22328	3	22128	3
29/64"	0.4531	5-5/8"	22329	3	22129	3
15/32"	0.4688	5-3/4"	22330	3	22130	3
31/64"	0.4844	5-7/8"	22331	3	22131	3
1/2"	0.5000	6"	22332	3	22132	3
<b>3/8" REDUCED SHANK</b>						
25/64"	0.3906	5-1/8"	23725	3	23625	3
13/32"	0.4062	5-1/4"	23726	3	23626	3
27/64"	0.4219	5-3/8"	23727	3	23627	3
7/16"	0.4375	5-1/2"	23728	3	23628	3
29/64"	0.4531	5-5/8"	23729	3	23629	3
15/32"	0.4688	5-3/4"	23730	3	23630	3
31/64"	0.4844	5-7/8"	23731	3	23631	3
1/2"	0.5000	6"	23732	3	23632	3

\* packaged two per card

## BRITE DRILL SETS

NO. OF PIECES	POINT	INCLUDES	PART NO.	INNER PACK
13	135°	1/16" to 1/4" by 64ths drills.	22713	2
<b>METAL INDEX SETS</b>				
15	135°	1/16" to 1/2" by 32nds drills.	22915	1
15	135°	3/8" RS 1/16" to 1/2" by 32nds drills.	23915	1
21	135°	1/16" to 3/8" by 64ths drills.	22921	1
29	135°	1/16" to 1/2" by 64ths drills.	22929	1
29	135°	3/8" RS 1/16" to 1/2" by 64ths drills.	23929	1
<b>DRILL PODS</b>				
29	135°	1/16" to 1/2" by 64ths drills.	22529	1
29	135°	3/8" RS 1/16" to 1/2" by 64ths drills.	23529	1

\* This products life rating is a comparison to the average 118° point high speed steel drill.



# HSS DRILL BITS

## HSS DRILL BITS

- High speed drills feature premium high speed steel and a duotone finish for fast chip removal in wood, soft metal, plastic and plaster.
- No center punch needed: Century 135-degree quick-cut points are self-centering and penetrate faster with less pressure...will not "walk" or "wander" at the starting surface.
- Reduced 3/8" shank fits all 3/8" or larger chucks.



**2X**  
LIFE\*  
RATING

SIZE	DECIMAL EQUIVALENT	OVERALL LENGTH	CARDED PART NO.	CARDED INNER PACK	BULK PART NO.	BULK INNER PACK
1/16"	0.0625	1-7/8"	88204*	6	89104	12
5/64"	0.0781	2"	88205*	6	89105	12
3/32"	0.0938	2-1/4"	88206*	6	89106	12
7/64"	0.1094	2-5/8"	88207*	6	89107	12
1/8"	0.1250	2-3/4"	88208*	6	89108	12
9/64"	0.1406	2-7/8"	88209	6	89109	12
5/32"	0.1562	3-1/8"	88210	6	89110	12
11/64"	0.1719	3-1/4"	88211	6	89111	12
3/16"	0.1875	3-1/2"	88212	6	89112	12
13/64"	0.2031	3-5/8"	88213	6	89113	12
7/32"	0.2188	3-3/4"	88214	6	89114	12
15/64"	0.2344	3-7/8"	88215	6	89115	12
1/4"	0.2500	4"	88216	6	89116	12
17/64"	0.2656	4-1/8"	88217	3	89117	6
9/32"	0.2812	4-1/4"	88218	3	89118	6
19/64"	0.2969	4-3/8"	88219	3	89119	6
5/16"	0.3125	4-1/2"	88220	3	89120	6
21/64"	0.3281	4-5/8"	88221	3	89121	6
11/32"	0.3438	4-3/4"	88222	3	89122	6
23/64"	0.3594	4-7/8"	88223	3	89123	6
3/8"	0.3750	5"	88224	3	89124	6

### 3/8" REDUCED SHANK

25/64"	0.3906	5-1/8"	88225	6	89125	3
13/32"	0.4062	5-1/4"	88226	6	89126	3
27/64"	0.4219	5-3/8"	88227	6	89127	3
7/16"	0.4375	5-1/2"	88228	6	89128	3
29/64"	0.4531	5-5/8"	88229	6	89129	3
15/32"	0.4688	5-3/4"	88230	6	89130	3
31/64"	0.4844	5-7/8"	88231	6	89131	3
1/2"	0.5000	6"	88232	6	89132	3

\* packaged two per card

## HSS DRILL SETS

NO. OF PIECES	POINT	INCLUDES	PART NO.	INNER PACK
13	135°	1/16" to 1/4" by 64ths drills.	88913	1
13	135°	1/16" to 1/4" by 64ths drills.	88715	6
21	135°	1/16" to 3/8" by 64ths drills.	88721	1
24	135°	1/16" to 1/4" by 64ths drills, #1, #2, #3 Phillips, #2, #3 Square, #6-8, #8-10 Slotted power screwdriving bits and 1/4", 5/16", 3/8", 7/16" nutsetters.	88725	6
29	135°	1/16" to 1/2" by 64ths drills.	88729	1



#88913



#88715



#88721



#88725



#88729



\* This products life rating is a comparison to the average 118° point high speed steel drill.

# WIRE GAUGE DRILL BITS

## WIRE GAUGE DRILL BITS

- Made from premium grade high speed steel.
- Precision ground points.
- For drilling an exact hole size, ideal for tapping.
- Designed to operate in stationary or portable tools.
- General purpose drilling in wood, metal and plastic.



SIZE	DECIMAL EQUIVALENT	OVERALL LENGTH	CARDED PART NO.	BULK PART NO.	INNER PACK
1	0.2280	3-7/8"	11401	11201	3
2	0.2210	3-7/8"	11402	11202	3
3	0.2130	3-3/4"	11403	11203	3
4	0.2090	3-3/4"	11404	11204	3
5	0.2055	3-3/4"	11405	11205	3
6	0.2040	3-3/4"	11406	11206	3
7	0.2010	3-5/8"	11407	11207	3
8	0.1990	3-5/8"	11408	11208	3
9	0.1960	3-5/8"	11409	11209	3
10	0.1935	3-5/8"	11410	11210	3
11	0.1910	3-1/2"	11411	11211	3
12	0.1890	3-1/2"	11412	11212	3
13	0.1850	3-1/2"	11413	11213	3
14	0.1820	3-3/8"	11414	11214	3
15	0.1800	3-3/8"	11415	11215	3
16	0.1770	3-3/8"	11416	11216	3
17	0.1730	3-3/8"	11417	11217	3
18	0.1695	3-1/4"	11418	11218	3
19	0.1660	3-1/4"	11419	11219	3
20	0.1610	3-1/4"	11420	11220	3
21	0.1590	3-1/4"	11421	11221	3
22	0.1570	3-1/8"	11422	11222	3
23	0.1540	3-1/8"	11423	11223	3
24	0.1520	3-1/8"	11424	11224	3
25	0.1495	3"	11425	11225	3
26	0.1470	3"	11426	11226	3
27	0.1440	3"	11427	11227	3
28	0.1405	2-7/8"	11428	11228	3
29	0.1360	2-7/8"	11429	11229	3
30	0.1285	2-3/4"	11430	11230	3

SIZE	DECIMAL EQUIVALENT	OVERALL LENGTH	CARDED PART NO.	BULK PART NO.	INNER PACK
31	0.1200	2-3/4"	11431	11231	3
32	0.1160	2-3/4"	11432	11232	3
33	0.1130	2-5/8"	11433	11233	3
34	0.1110	2-5/8"	11434	11234	3
35	0.1100	2-5/8"	11435	11235	3
36	0.1065	2-1/2"	11436	11236	3
37	0.1040	2-1/2"	11437	11237	3
38	0.1015	2-1/2"	11438	11238	3
39	0.0995	2-3/8"	11439	11239	3
40	0.0980	2-3/8"	11440	11240	3
41	0.0960	2-3/8"	11441	11241	3
42	0.0935	2-1/4"	11442	11242	3
43	0.0890	2-1/4"	11443	11243	3
44	0.0860	2-1/8"	11444	11244	3
45	0.0820	2-1/8"	11445	11245	3
46	0.0810	2-1/8"	11446	11246	3
47	0.0785	2"	11447	11247	3
48	0.0760	2"	11448	11248	3
49	0.0730	2"	11449	11249	3
50	0.0700	2"	11450	11250	3
51	0.0670	2"	11451	11251	3
52	0.0635	1-7/8"	11452	11252	3
53	0.0595	1-7/8"	11453	11253	3
54	0.0550	1-7/8"	11454	11254	3
55	0.0520	1-7/8"	11455	11255	3
56	0.0465	1-3/4"	11456	11256	3
57	0.0430	1-3/4"	11457	11257	3
58	0.0420	1-5/8"	11458	11258	3
59	0.0410	1-5/8"	11459	11259	3
60	0.0400	1-5/8"	11460	11260	3



### METAL INDEX SET

NO. OF PIECES	POINT	INCLUDES	PART NO.	INNER PACK
60	118°	#1 to #60 drills.	11061	1



# LETTER GAUGE DRILL BITS

## LETTER GAUGE DRILL BITS

- Made from premium grade high speed steel.
- For drilling an exact hole size, ideal for tapping.
- Designed to operate in stationary or portable tools.
- General purpose drilling in wood, metal and plastic.



SIZE	DECIMAL EQUIVALENT	OVERALL LENGTH	CARDED PART NO.	BULK PART NO.	INNER PACK
A	0.2340	3-7/8"	11601	11501	3
B	0.2380	4"	11602	11502	3
C	0.2420	4"	11600	11500	3
D	0.2340	3-7/8"	11604	11504	3
E	0.2500	4"	11605	11505	3
F	0.2570	4-1/8"	11606	11506	3
G	0.2610	4-1/8"	11607	11507	3
H	0.2660	4-1/8"	11608	11508	3
I	0.2720	4-1/8"	11609	11509	3
J	0.2770	4-1/8"	11610	11510	3
K	0.2810	4-1/4"	11611	11511	3
L	0.2900	4-1/4"	11612	11512	3
M	0.2950	4-3/8"	11613	11513	3
N	0.3020	4-3/8"	11614	11514	3
O	0.3160	4-1/2"	11615	11515	3
P	0.3230	4-5/8"	11616	11516	3
Q	0.3320	4-3/4"	11617	11517	3
R	0.3390	4-3/4"	11618	11518	3
S	0.3480	4-7/8"	11619	11519	3
T	0.3480	4-7/8"	11620	11520	3
U	0.3680	5"	11621	11521	3
V	0.3770	5"	11622	11522	3
W	0.3860	5-1/8"	11623	11523	3
X	0.3970	5-1/8"	11624	11524	3
Y	0.4040	5-1/4"	11625	11525	3
Z	0.4130	5-1/4"	11626	11527	3

\* Letter gauge drills may require a 5 day turnaround time.



## METAL INDEX SET

NO. OF PIECES	POINT	INCLUDES	PART NO.	INNER PACK
26	118°	Letter A-Z drills.	11526	1



# IMPACT PRO™ DRILL BITS

HSS DRILLS

## IMPACT PRO™ BLACK OXIDE DRILL BITS

- Made from premium M2 steel to withstand heat and wear under rigorous drilling applications.
- Single piece, fully ground construction lasts 6x longer than two piece constructed drill bits.
- No center punch needed: Century 135-degree quick-cut points are self-centering and penetrate faster with less pressure...will not "walk" or "wander" at the starting surface.
- 1/4" quick change shank fits all quick change adapters and cordless impact tools.



1/4"  
HEX



#24655



#24657



#66945

SIZE	DECIMAL EQUIVALENT	OVERALL LENGTH	CARDED PART NO.	INNER PACK
1/16 "	0.0625	2-5/8"	24604	2
3/32 "	0.0938	2-5/8"	24606	2
1/8 "	0.1250	2-5/8"	24608	2
9/64 "	0.1406	2-3/4"	24609	2
5/32 "	0.1562	2-3/4"	24610	2
11/64 "	0.1719	2-7/8"	24611	2
3/16 "	0.1875	2-7/8"	24612	2
13/64 "	0.2031	2-7/8"	24613	2
7/32 "	0.2188	3-1/8"	24614	2
15/64 "	0.2344	3-1/8"	24615	2
1/4 "	0.2500	3-1/8"	24616	2
9/32 "	0.2812	3-1/8"	24618	2
5/16 "	0.3125	3-7/8"	24620	2
11/32 "	0.3438	3-7/8"	24622	2
3/8 "	0.3750	3-7/8"	24624	2
7/16 "	0.4375	3-7/8"	24628	2
1/2 "	0.5000	3-7/8"	24632	2

### IMPACT DRILL BIT SETS

NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
5	Includes 1/8" (2), 5/32", 3/16", 1/4" drills.	24655	2
7	Includes 1/8" (2), 5/32", 3/16", 7/32", 1/4", 5/16" drills.	24657	2
24	Includes (1) magnetic bit holder, (1)#1, (2)#2 and (1)#3 Phillips, (1)T-10 and (2)T-25 Star-Drive, (1)#6-8, (1)#8-10, (1)#10-12 Slotted, (1)#1, (2)#2, (1)#3 Square insert bits, and power bits in (1)#2 Phillips, (1)#2 Square, (1)1/4", (1) 5/16" nutsetters and (2) 1/8", (1) 5/32", (1) 3/16" and (1) 1/4" Impact Pro™ drill bits.	66945	6



# AIRCRAFT & COBALT S&D DRILL BITS

## AIRCRAFT DRILL BITS

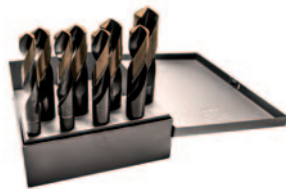
- Aircraft extension drills are surface treated, high speed steel with 135° Quick-Cut points that will not "walk" or "wander."
- Made from premium M2 grade steel.
- Designed for drilling through materials less than 4" thick.
- Extension drills are used in areas where extra reach is important.



SIZE	DECIMAL EQUIVALENT	FLUTE LENGTH	OVERALL LENGTH	PART NO.	INNER PACK
1/16"	0.0625	7/8"	6"	33504	1
3/32"	0.0938	1-1/4"	6"	33506	1
1/8"	0.1250	1-5/8"	6"	33508	1
5/32"	0.1562	2"	6"	33510	1
3/16"	0.1875	2-5/16"	6"	33512	1
7/32"	0.2188	2-1/2"	6"	33514	1
1/4"	0.2500	2-3/4"	6"	33516	1
5/16"	0.3125	3-3/16"	6"	33520	1
3/8"	0.3750	3-5/8"	6"	33524	1
12" OVERALL LENGTH					
1/8"	0.1250	1-5/8"	12"	33608	1
3/16"	0.1875	2-5/16"	12"	33612	1
7/32"	0.2188	2-1/2"	12"	33614	1
1/4"	0.2500	2-3/4"	12"	33616	1
9/32"	0.2812	2-15/16"	12"	33618	1
5/16"	0.3125	3-3/16"	12"	33620	1
3/8"	0.3750	3-5/8"	12"	33624	1
7/16"	0.4375	4-1/16"	12"	33628	1
1/2"	0.5000	4-1/2"	12"	33632	1

## COBALT S&D DRILL BITS

- Silver & Deming style drill bits, 118° split point.
- Made from M35 steel with 5% cobalt, Century's Cobalt drill bits are designed to cut through extremely hard metals, including stainless steel.
- Duotone cobalt and black oxide finish for fast chip removal, keeping the bit cool and reducing wear.
- Cobalt steel will remain sharper while drilling large diameter holes in ferrous and non-ferrous steels and other materials where large diameter holes are required.
- Reduced 1/2" shank fits all 1/2" or larger chucks.



SIZE	DECIMAL EQUIVALENT	SHANK	PART NO.	INNER PACK
9/16"	0.5625	1/2"	44336	1
5/8"	0.6250	1/2"	44340	1
11/16"	0.6875	1/2"	44344	1
3/4"	0.7500	1/2"	44348	1
13/16"	0.8125	1/2"	44352	1
7/8"	0.8750	1/2"	44356	1
15/16"	0.9375	1/2"	44360	1
1"	1.0000	1/2"	44364	1

## COBALT S&D DRILL SET

NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
8	9/16", 5/8", 11/16", 3/4", 13/16", 7/8", 15/16" and 1" in a metal pop-up index.	44408	1



# BLACK OXIDE S&D DRILL BITS

HSS DRILLS

## BLACK OXIDE S&D DRILL BITS

- Made from premium M2 grade steel.
- Silver & Deming style drill bits, 118° split point.
- Surface treated to ward off heat and friction commonly found in heavy duty drilling jobs.



SIZE	DECIMAL EQUIVALENT	SHANK	PART NO.	INNER PACK
33/64"	0.5156	1/2"	47333	1
17/32"	0.5312	1/2"	47334	1
35/64"	0.5469	1/2"	47335	1
9/16"	0.5625	1/2"	47336	1
37/64"	0.5781	1/2"	47337	1
19/32"	0.5938	1/2"	47338	1
39/64"	0.6094	1/2"	47339	1
5/8"	0.6250	1/2"	47340	1
41/64"	0.6406	1/2"	47341	1
21/32"	0.6562	1/2"	47342	1
43/64"	0.6719	1/2"	47343	1
11/16"	0.6875	1/2"	47344	1
45/64"	0.7021	1/2"	47345	1
23/32"	0.7188	1/2"	47346	1
47/64"	0.7343	1/2"	47347	1
3/4"	0.7500	1/2"	47348	1
49/64"	0.7656	1/2"	47349	1
25/32"	0.7812	1/2"	47350	1
51/64"	0.7969	1/2"	47351	1
13/16"	0.8125	1/2"	47352	1
27/32"	0.8438	1/2"	47354	1
55/64"	0.8594	1/2"	47322	1
7/8"	0.8750	1/2"	47356	1
57/64"	0.8906	1/2"	47357	1
29/32"	0.9063	1/2"	47358	1
59/64"	0.9219	1/2"	47359	1
15/16"	0.9375	1/2"	47360	1
61/64"	0.9531	1/2"	47361	1
63/64"	0.9844	1/2"	47363	1
1"	1.0000	1/2"	47364	1
1-1/32"	1.0321	1/2"	47365	1
1-1/16"	1.0625	1/2"	47368	1
1-3/32"	1.0938	1/2"	47369	1
1-1/8"	1.1250	1/2"	47372	1
1-5/32"	1.1563	1/2"	47373	1
1-3/16"	1.1875	1/2"	47374	1
1-1/4"	1.2500	1/2"	47380	1
1-9/32"	1.2813	1/2"	47381	1
1-5/16"	1.3125	1/2"	47382	1
1-11/32"	1.3438	1/2"	47383	1
1-3/8"	1.3750	1/2"	47384	1
1-13/32"	1.4063	1/2"	47385	1
1-7/16"	1.4375	1/2"	47386	1
1-15/32"	1.4688	1/2"	47387	1
1-1/2"	1.5000	1/2"	47396	1
<b>3/4" SHANK</b>				
1"	1.0000	3/4"	48364	1
1-1/8"	1.1250	3/4"	48372	1
1-1/4"	1.2500	3/4"	48380	1
1-3/8"	1.3750	3/4"	48384	1
1-1/2"	1.5000	3/4"	48396	1



### BLACK OXIDE S&D DRILL SET

NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
8	9/16", 5/8", 11/16", 3/4", 13/16", 7/8", 15/16" and 1" in a metal pop-up index. Individually boxed.	47408	1



# SCREW MACHINE LENGTH DRILLS

## FRACTIONAL SCREW MACHINE LENGTH DRILLS

- Stubby drills are manufactured from quality, industrial high speed steel.
- Special heat treatment, results in cutting edges that remain sharp longer when drilling tough materials.
- 135-degree quick cut points, ground from solid, black finish high speed steel.
- ANSI specifications.



SIZE	DECIMAL EQUIVALENT	OVERALL LENGTH	CUTTING LENGTH	CARDED PART NO.	CARDED INNER PAK	BULK PART NO.	BULK INNER PACK
1/16"	0.0625	1-5/8"	5/8"	-	-	17104	12
5/64"	0.0781	1-11/16"	11/16"	-	-	17105	12
3/32"	0.0938	1-3/4"	3/4"	-	-	17106	12
7/64"	0.1094	1-13/16"	13/16"	-	-	17107	12
1/8"	0.1250	1-7/8"	7/8"	17008	6	17108	12
9/64"	0.1406	1-15/16"	15/16"	-	-	17109	12
5/32"	0.1562	2-1/16"	1"	-	-	17190	12
11/64"	0.1719	2-1/8"	1-1/16"	-	-	17111	12
3/16"	0.1875	2-3/16"	1-1/8"	-	-	17112	12
13/64"	0.2031	2-1/4"	1-3/16"	-	-	17113	12
7/32"	0.2188	2-3/8"	1-1/4"	-	-	17114	12
15/64"	0.2344	2-7/16"	1-5/16"	-	-	17115	12
1/4"	0.2500	2-1/2"	1-3/8"	-	-	17116	12
17/64"	0.2656	2-5/8"	1-7/16"	-	-	17117	3
9/32"	0.2812	2-11/16"	1-1/2"	-	-	17118	3
19/64"	0.2969	2-3/4"	1-9/16"	-	-	17119	3
5/16"	0.3125	2-13/16"	1-5/8"	-	-	17120	3
21/64"	0.3281	2-15/16"	1-11/16"	-	-	17121	3
11/32"	0.3438	3"	1-11/16"	-	-	17122	3
23/64"	0.3594	3-1/16"	1-3/4"	-	-	17123	3
3/8"	0.3750	3-1/8"	1-13/16"	-	-	17124	3
25/64"	0.3750	3-1/4"	1-7/8"	-	-	17125	3
13/32"	0.3906	3-5/16"	1-15/16"	-	-	17126	3
27/64"	0.4219	3-3/8"	2"	-	-	17127	3
7/16"	0.4375	3-7/16"	2-1/16"	-	-	17128	3
29/64"	0.4531	3-9/16"	2-1/8"	-	-	17129	3
15/32"	0.4688	3-5/8"	2-1/8"	-	-	17130	3
31/64"	0.4844	3-11/16"	2-3/16"	-	-	17131	3
1/2"	0.5000	3-3/4"	2-1/4"	-	-	17132	3

## NUMBER SCREW MACHINE LENGTH DRILLS

- Stubby drills are manufactured from quality, industrial high speed steel.
- Special heat treatment, results in cutting edges that remain sharp longer when drilling tough materials.



SIZE	DECIMAL EQUIVALENT	OVERALL LENGTH	CUTTING LENGTH	BULK PART NO.	BULK INNER PACK
#1	0.2280	2-7/16"	1-5/16"	17201	6
#2	0.2210	2-7/16"	1-5/16"	17202	6
#3	0.2130	2-3/8"	1-1/4"	17203	6
#7	0.2010	2-1/4"	1-3/16"	17207	6
#10	0.1935	2-1/4"	1-3/16"	17210	6
#11	0.1910	2-1/4"	1-3/16"	17211	6
#13	0.1850	2-3/16"	1-1/8"	17213	6
#16	0.1770	2-3/16"	1-1/8"	17281	6
#19	0.1660	2-1/8"	1-1/16"	17219	6
#20	0.1610	2-1/8"	1-1/16"	17220	6
#21	0.1590	2-1/8"	1-1/16"	17221	6
#25	0.1495	2-1/16"	1"	17282	6
#28	0.1405	1-15/16"	15/16"	17228	6
#29	0.1360	1-15/16"	15/16"	17229	6
#30	0.1285	1-15/16"	15/16"	17230	6
#31	0.1200	1-7/8"	7/8"	17231	6
#32	0.1160	1-7/8"	7/8"	17232	6
#36	0.1065	1-13/16"	13/16"	17236	6
#40	0.0980	1-13/16"	13/16"	17240	6





# SPECIALTY DRILL BITS

## STUBBY DRILL BITS

- Drill holes in hard to reach areas and confined spaces.
- Special heat treatment results in cutting edges that remain sharp longer when drilling tough materials.
- Precision ground from M2 high speed steel and 135-degree quick cut points.
- 1/4" quick-change shank fits standard and quick-change chucks.



1/4" HEX



SIZE	DECIMAL EQUIVALENT	OVERALL LENGTH	CUTTING LENGTH	PART NO.	INNER PAK
3/32"	0.0938	1-3/8"	1/2"	17906	5
1/8"	0.1250	1-5/8"	3/4"	17908	5
3/16"	0.1875	1-15/16"	1"	17912	5
1/4"	0.2500	1-15/16"	1-1/4"	17916	5
5/16"	0.3125	2"	1-1/4"	17920	5

### 5 PC. STUBBY DRILL SET

NO. OF PIECES	INCLUDES	PART NO.	INNER PAK
5	3/32", 1/8", 3/16", 1/4", and 5/16", stubby quick change drill bits.	17905	5

## HIGH SPEED STEEL STEP DRILL BITS

- Century step drills are for cutting in ferrous and non-ferrous metals and plastics up to 1/8" thick.
- Double flute design reduces chatter and deburrs holes.
- Zirconium coating reduces wear for a longer tool life.
- 3-Flat shank reduces chuck slippage.
- Self-starting tip.
- Part #27205 is specifically for 1/2" to 3/4" knockouts.



SIZE	NO. OF STEPS	DESCRIPTION	STEP DEPTH	SHANK SIZE	CARDED PART NO.	INNER PAK
1/8" - 1/2"	13	#1	1/8"	1/4"	27200	2
9/16" - 1"	8	#20	1/8"	3/8"	27201	2
1/4" - 3/4"	9	#3	1/8"	3/8"	27202	2
3/16" - 7/8"	12	#4	1/8"	3/8"	27203	2
3/16" - 1/2"	6	#2	1/8"	1/4"	27204	2
7/8" - 1-1/8"	2	#9	1/8"	3/8"	27205	2

## DOUBLE ENDED BODY DRILL BITS

- Manufactured from quality, industrial high speed steel.
- 135° Quick-Cut points that will not "walk" or "wander."
- Special heat treatment, results in cutting edges that remain sharp longer when drilling tough materials.



SIZE	DECIMAL EQUIVALENT	OVERALL LENGTH	CARDED PART NO.	BULK PART NO.	INNER PAK	BULK JAR	INNER PAK
1/8"	0.1250	2"	17408*	17508	12	17150	250
9/64"	0.1406	2"	-	17509	12	-	-
5/32"	0.1563	2-1/8"	-	17510	12	-	-
3/16"	0.1875	2-1/4"	-	17512	12	-	-
1/4"	0.2500	2-1/4"	-	17516	12	-	-
#30	0.1285	2"	-	17530	12	-	-

\* packaged two per card, inner pack of 6

## 118° COMBINED DRILLS & COUNTERSINKS

- Countersink drills are manufactured from quality, industrial high speed steel.
- Drill pilot holes and recess in wood, metal and plastic.



SIZE	DECIMAL EQUIVALENT	BODY SIZE	SINK SIZE	CARDED PART NO.	BULK PART NO.	INNER PAK
1/8"	0.1250	5/16"	#4	17708	17608	6



# SPOT WELD CUTTER & CHUCK KEYS

## SPOT WELD CUTTER

- Quickly remove spot welds in one easy cut.
- Double sided cutter included
- Always center punch weld area to prevent skipping.

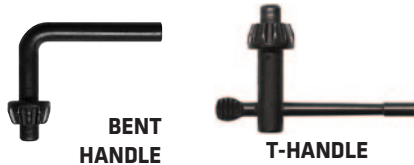
SIZE	INCLUDES	CARDED PART NO.	BULK PART NO.	STD. PACK
3/8"	Arbor and 3/8" double ended cutter	17224	-	1
3/8"	2 pack of replacement blades	17225	-	2



## CHUCK KEYS

- Hardened tempered alloy steel keys in a variety of sizes for all standard drill chucks.
- Model K30 and KG are most popular for 3/8" portable electric drill motors.
- Model #9 is a special Black & Decker\* style.

CHUCK SIZE	PILOT SIZE	HANDLE	MODEL# JACOB#	CARDED PART NO.	INNER PACK
1/4"	5/32"	T-Handle	K1	64501	3
1/4" - 3/8"	13/64"	T-Handle	#9	64502	3
1/4" - 3/8"	15/64"	Thumb	K30	64503	3
1/4" - 3/8"	1/4"	Bent	KGA	64504	3
1/4" - 3/8"	1/4"	T-Handle	KG	64505	3
3/8" - 1/2"	9/32"	Thumb	KK	64506	3
1/2"	1/4"	Thumb	K32	64507	3
1/2"	11/32"	Thumb	KR	64508	3
Chuck Key Holder				64510	3



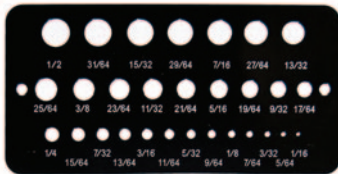
# DRILLING ACCESSORIES

## DRILL SAW



SIZE	APPLICATION	PART NO.	INNER PACK
1/4"	1/4" drill with 90 cutting edges along the sides for creating custom shapes or enlarging holes in plastics, wood or metal.	64129	3

## FRACTIONAL DRILL GAUGE



APPLICATION	PART NO.	INNER PACK
Metal gauge accurately sizes 1/16" to 1/2" by 64ths drill bits.	64120	4

## ADJUSTABLE DRILL STOP SET



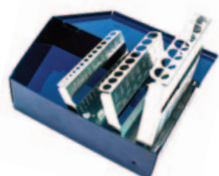
NO. OF PIECES	INCLUDES	PART NO.	INNER PACK	BAGGED PART NO.	INNER PACK
2	Fits 1/16" to 1/2" diameter drill bits. Quickly adjusts to control exact depth of holes. Drill holes faster and more accurately.	73512	3	73513	5

## CUTTING OIL



INCLUDES	PART NO.	INNER PACK
For use in conjunction with taps, dies and drills for smooth, precise cuts. Keeps tool cool for an extended life.	64113	3

## EMPTY METAL INDEXES



INCLUDES	PART NO.	INNER PACK
Holds 21 fractional drills.	28403	1
Holds 29 fractional drills.	28404	1

# SONIC™ MASONRY DRILL BITS

## SONIC™ MASONRY DRILL BITS

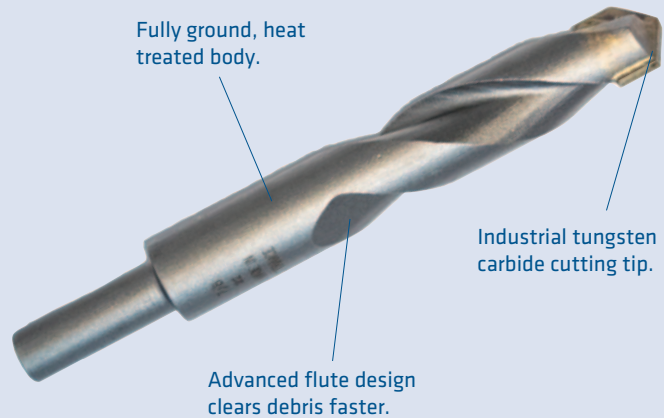
SONIC'S advanced flute design clears debris faster, keeping the cutting tip cooler, extending drill life.

Industrial tungsten carbide cutting tip resists wear and breakage for maximum durability.

Fully ground, heat treated body handles the shock and stress of cutting concrete, stone, tile, granite and other masonry materials.

Hardened nickel steel body to withstand direct abuse.

For use in rotary or percussion drills.



## SONIC™ MASONRY DRILL BITS

SIZE	CUTTING LENGTH	OVERALL LENGTH	SHANK SIZE	PART NO.	INNER PACK
1/8"	1-3/8"	3"	1/8"	86808	3
5/32"	1-3/8"	3"	5/32"	86810	3
3/16"	2-1/2"	4"	3/16"	86812	3
3/16"	2-1/2"	6"	3/16"	86813	4
1/4"	2-1/2"	4"	1/4"	86816	3
1/4"	4"	6"	1/4"	86916	4
1/4"	10"	12"	1/4"	87816	1
5/16"	2-1/2"	4"	1/4"	86820	3
5/16"	4"	6"	1/4"	86920	4
5/16"	10"	12"	1/4"	87820	1
3/8"	4"	6"	3/8"	86924	4
3/8"	10"	12"	3/8"	87824	1
7/16"	4"	6"	3/8"	86928	4
1/2"	4"	6"	3/8"	86932	4
1/2"	10"	12"	3/8"	87832*	1
5/8"	4"	6"	1/2"	86940	4
5/8"	10"	12"	1/2"	87840*	1
3/4"	4"	6"	1/2"	86948	1
3/4"	10"	12"	1/2"	87848*	1
7/8"	4"	6"	1/2"	86956	1
7/8"	10"	12"	1/2"	86856*	1
1"	4"	6"	1/2"	86964	1
1"	10"	12"	1/2"	87864*	1

\* 3 Flat Shank for Better Chucking



## IMPACT PRO™ MASONRY DRILL BITS

- For use on concrete, block, tile and stone.
- 1/4" hex shank fits all types of quick-change adapters and cordless impact drivers.
- Single piece construction will not separate during hard to drill jobs.



SIZE	CUTTING LENGTH	OVERALL LENGTH	POWER DRIVE SHANK	CARDED PART NO.	INNER PACK
1/8"	1-1/2"	3-3/4"	1/4" hex	86608	3
5/32"	2"	4-1/8"	1/4" hex	86610	3
3/16"	2"	4-1/8"	1/4" hex	86612	3
1/4"	2-3/8"	4"	1/4" hex	86616	3

## TAPCON® MASONRY DRILL BITS

- Electronically brazed tungsten carbide tips are sized to drill accurate pilot holes for TAPCON® anchor screws.
- For use in concrete, brick, tile and stone.
- Tang shank style.



SIZE	CUTTING LENGTH	OVERALL LENGTH	TAPCON® SCREW	SHANK SIZE	CARDED PART NO.	INNER PACK
5/32"	3"	4-1/2"	3/16"	5/32"	80410	4
3/16"	3"	4-1/2"	1/4"	5/32"	80412	4
3/16"	5"	6-1/2"	1/4"	5/32"	80413	4

# MULTI-MATERIAL DRILL BITS

## MULTI-MATERIAL DRILL BITS

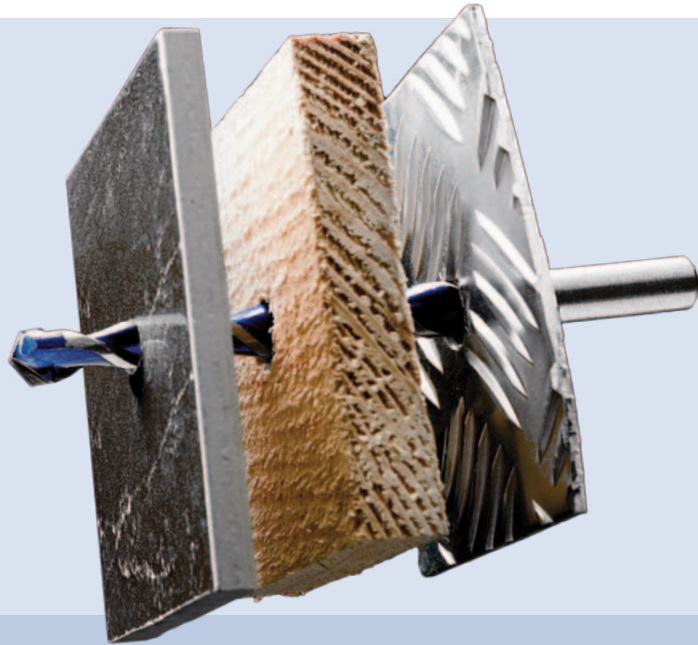
Micrograin carbide tip provides maximum hardness and heat resistance reducing wear during extreme cutting applications.

Self-centering, 118° point with 4 sharpened edges bores through multiple materials easily and accurately without walking or wandering.

"S" ground flute design optimizes material removal.

**Tips:** For best results start by drilling through the softest material first and working yourself up to the hardest. Use percussion for concrete only. Appropriate use will extend drill life.

One drill cuts it all. See below for all cutting applications.



### ONE DRILL DOES IT ALL

**Alloy Steel**

**Composite**

**Fiberglass**

**Plastic**

**Slate**

**Brick**

**Concrete**

**Masonry**

**Plexi-Glass**

**Wood**

**Ceramic Tile**

**Drywall**

**Plaster**

**Porcelain**

## MULTI-MATERIAL DRILL BITS



Self-centering,  
118° Micrograin  
Carbide Tip

Optimized "S"  
Flute Design

SIZE	CUTTING LENGTH	OVERALL LENGTH	CARDED PART NO.	INNER PACK
1/8"	25/32"	2-1/2"	80208	3
5/32"	1-3/8"	3"	80210	3
3/16"	1-25/32"	3-1/2"	80212	3
1/4"	2-1/2"	4"	80216	3
1/4"	4"	6"	80218	3
5/16"	3"	4-1/2"	80220	3
3/8"	3"	4-1/2"	80224	3
1/2"	4"	6"	80232	3



# FAST SPIRAL MASONRY DRILL BITS

## FAST SPIRAL MASONRY DRILLS

- Sandblasted finish, fast spiral design rapidly removes debris for improved performance in conventional cordless or electric drills.
- Precision electronically brazed, special grade tungsten carbide tips.
- For use in brick, concrete, stone, marble, tile, plaster and other masonry materials.



SIZE	CUTTING LENGTH	OVERALL LENGTH	SHANK SIZE	PART NO.	INNER PACK
1/8"	1-1/2"	3"	3/32"	84408	3
3/16"	2-1/2"	4"	5/32"	84412	3
3/16"	3-1/2"	6"	5/32"	85412	4
1/4"	2-1/2"	4"	7/32"	84416	3
1/4"	3-1/2"	6"	7/32"	85416	4
5/16"	2-1/2"	4"	15/64"	84420	3
5/16"	3-1/2"	6"	15/64"	85420	4
3/8"	2-1/2"	4-1/2"	5/16"	84424	3
3/8"	3-1/2"	6"	5/16"	85424	4
1/2"	2-1/2"	4-1/2"	3/8"	84432	3
1/2"	3-1/2"	6"	3/8"	85432	4
5/8"	3-1/2"	6"	1/2"	85440	3
3/4"	3-1/2"	6"	1/2"	85348	1

MASONRY

## FAST SPIRAL MASONRY SET

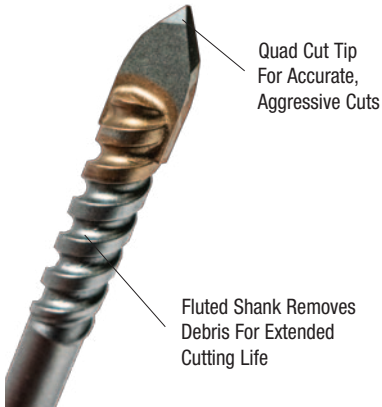
NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
5	1/8", 1/4", 5/16", 3/8" and 1/2"	84400	3

# GLASS & TILE DRILL BITS

## GLASS & TILE DRILL BITS

- Ideal for drilling ceramic, non-tempered glass, plastic, composite, brick and marble.
- Quad cut copper brazed tip provides accurate drilling and better resistance to friction.
- Fluted shank design speeds up dust removal & performs well in thick materials.
- For use in wet or dry applications.

SIZE	DECIMAL EQUIVALENT	OVERALL LENGTH	CARDED PART NO.	INNER PACK
1/8"	0.1250	3"	81208	3
3/16"	0.1875	3"	81212	3
1/4"	0.2500	4"	81216	3
5/16"	0.3125	4"	81220	3
3/8"	0.3750	4"	81224	3
1/2"	0.5000	4"	81232	3





# SONIC™ SDS PLUS MASONRY DRILL BITS

## SONIC™ SDS PLUS DRILL BITS WITH MULTI-CUTTER



**2X**  
LIFE\*\*  
RATING

- Multi-cutter tip prevents seizing while drilling in reinforced concrete.
- Crushes 20X faster than standard masonry drills.
- Reinforced crushing tips minimize vibration and protects carbide from breakage.
- Self-centering crushing point for accurate drilling.



SIZE	CUTTING LENGTH	OVERALL LENGTH	PACKAGED PART NO.	INNER PACK
3/16"	2"	4"	83412	3
3/16"	4"	6"	83612	3
3/16"	6"	8"	83312	1
3/16"	10"	12"	83112	1
1/4"	2"	4"	83416	3
1/4"	4"	6"	83616	1
1/4"	6"	8"	83516	1
1/4"	10"	12"	83016	1
5/16"	4"	6"	83620	1
5/16"	10"	12"	83020	1
5/16"	16"	18"	83520	1
3/8"	4"	6"	83724	1
3/8"	10"	12"	83224	1
3/8"	16"	18"	83924	1
1/2"	4"	6"	83732	1
1/2"	10"	12"	83132	1
1/2"	16"	18"	83932	1
9/16"	4"	6"	83333	1
9/16"	10"	12"	83133	1
5/8"	8"	10"	83040	1
5/8"	10"	12"	83140	1
5/8"	16"	18"	83240	1
3/4"	8"	10"	83048	1
3/4"	10"	12"	83148	1
3/4"	16"	18"	83548	1

MASONRY

# SONIC™ SDS MASONRY DRILL BITS

## SONIC™ SDS PLUS DRILL BITS



- 2-cutter design
- Self-centering tip for precise drilling.
- Crushes 20X faster than standard masonry drills.
- Reinforced crushing tips minimize vibration and protects carbide from breakage.
- Double flute geometry removes debris faster for improved crushing life.



SIZE	CUTTING LENGTH	OVERALL LENGTH	PACKAGED PART NO.	INNER PACK
5/32"	2"	4"	81410	3
5/32"	4"	6"	81610	3
3/16"	2"	4"	81412	3
3/16"	4"	6"	81612	3
3/16"	6"	8"	81312	1
3/16"	8"	10"	81812	1
3/16"	10"	12"	81112	1
7/32"	4"	6"	81614	3
1/4"	2"	4"	81416	3
1/4"	4"	6"	81616	3
1/4"	6"	8"	81816	1
1/4"	8"	10"	81116	1
1/4"	10"	12"	81016	1
1/4"	16"	18"	81916	1
5/16"	4"	6"	81620	3
5/16"	10"	12"	81020	1
3/8"	4"	6"	81624	3
3/8"	6"	8"	81024	1
3/8"	10"	12"	81124	1
3/8"	16"	18"	81824	1
3/8"	21"	24"	81424	1
7/16"	4"	6"	81626	3
7/16"	10"	12"	81026	1
1/2"	4"	6"	81632	3
1/2"	8"	10"	81032	1
1/2"	10"	12"	81132	1
1/2"	16"	18"	81832	1
1/2"	21"	24"	81932	1
9/16"	4"	6"	81633	1
9/16"	10"	12"	81133	1
5/8"	4"	6"	81640	1
5/8"	6"	8"	81840	1
5/8"	10"	12"	81140	1
5/8"	16"	18"	81040	1
5/8"	21"	24"	81940	1
3/4"	6"	8"	81848	1
3/4"	10"	12"	81148	1
3/4"	16"	18"	81048	1
3/4"	21"	24"	81948	1
7/8"	8"	10"	81256	1
7/8"	16"	18"	81856	1
1"	8"	10"	81964	1
1"	10"	12"	81164	1
1"	16"	18"	81864	1



\* Compared to standard masonry bits.  
\* SDS Max is a registered trademark of Robert Bosch GmbH.

## SONIC™ SDS MAX DRILL BITS WITH MULTI-CUTTER



**2X**  
LIFE\*\*  
RATING

- Multi-cutter tip prevents seizing while drilling in reinforced concrete.
- Crushes 20X faster than standard masonry drills.
- Reinforced crushing tips minimize vibration and protects carbide from breakage.
- Self-centering crushing point for accurate drilling.
- Wear mark indicators on each bit show when bits are no longer safe to use for anchoring jobs.



SIZE	CUTTING LENGTH	OVERALL LENGTH	PACKAGED PART NO.	INNER PACK
5/8"	8"	13"	83701	1
5/8"	16"	21"	83702	1
5/8"	31"	36"	83703	1
11/16"	16"	21"	83704	1
3/4"	8"	13"	83705	1
3/4"	16"	21"	83706	1
3/4"	31"	36"	83707	1
13/16"	16"	21"	83708	1
7/8"	8"	13"	83709	1
7/8"	16"	21"	83710	1
1"	8"	13"	83711	1
1"	16"	21"	83712	1
1"	31"	36"	83713	1
1-1/8"	8"	13"	83714	1
1-1/8"	16"	21"	83715	1
1-1/4"	8"	13"	83716	1
1-1/4"	16"	21"	83717	1
1-1/4"	31"	36"	83718	1
1-3/8"	16"	21"	83719	1
1-1/2"	16"	21"	83720	1
1-3/4"	16"	21"	83721	1

MASONRY

# HAMMER CHISELS

## HAMMER CHISELS

High Carbon Alloy Steel

Precision hardening maximizes steel strength into core of chisel.

Ability to sharpen "A TYPE" chisels.

Precise tolerance of shank ensures perfect fit with tool for heavy duty use.

For use in rotary hammer drills.



### Bull Point

- For general chiseling and breaking. Good for demolition work and starting holes in concrete.



### Flat Chisel

- For general chipping, edging and channeling. Apply firm pressure in multiple spots around workspace for best results.



### Gouge

- For cutting narrow channels into concrete.



### Scaling Chisel

- For scaling, chipping and cleaning. Cuts through dried concrete, rust and asphalt.

DESCRIPTION	DIMENSIONS	SHANK TYPE	PACKAGED PART NO.	INNER PACK
Bull Point	10"	SDS Plus	87923	1
Bull Point	12"	SDS Max	87924	1
Bull Point	18"	SDS Max	87925	1
Bull Point	24"	SDS Max	87933	1
Flat Chisel	3/4" X 10"	SDS Plus	87911	1
Flat Chisel	1" X 12"	SDS Max	87912	1
Flat Chisel	1" X 18"	SDS Max	87913	1
Flat Chisel	1" X 24"	SDS Max	87917	1
Scaling Chisel	1-1/2" X 10"	SDS Plus	87935	1
Scaling Chisel	2" X 12"	SDS Max	87937	1
Scaling Chisel	3" X 12"	SDS Max	87946	1
Gouge	1" X 12"	SDS Max	87918	1



## HAMMER CHISELS

High Carbon Alloy Steel

Precision hardening maximizes steel strength into core of chisel.

Ability to resharpen "A TYPE" chisels.

Precise tolerance of shank ensures perfect fit with tool for heavy duty use.

For use in rotary hammer drills.



### Scraping Tool - Angled

- For cleaning up and easy removal of tiles and sub-standard surface materials (ergonomically angled working end).



### Ground Rod Driver

- For driving ground rods stakes and steel pins



### Bush Tool - One Piece

- For roughing up concrete & asphalt prior to a surface treatment.



### Seam Tool

- For the removal & cleaning of pointing in masonry work (brick & block). Cuts narrow channels in mortar.

DESCRIPTION	DIMENSIONS	SHANK TYPE	PACKAGED PART NO.	INNER PACK
Scraping Tool (Angled)	2" X 12"	SDS Max	87901	1
Bush Tool - One Piece	1-3/4" X 9-1/2"	SDS Max	87906	1
Ground Rod Driver	7/8" X 10-1/4"	SDS Max	87919	1
Seam Tool	1-1/8" X 12"	SDS Max	87934	1

## ADAPTERS



DESCRIPTION	PACKAGED PART NO.	INNER PACK
Adapter, SDS-Max to SDS Plus	83998	1
Adapter, Spline to SDS Plus	83999	1

\* SDS Max is a registered trademark of Robert Bosch GMBH.

# LAZER SPADE™ BITS

## LAZER SPADE™ BITS

- With less pressure Lazer Spade™ bits bore perfectly defined holes in a variety of woods.
- Raker Spurs form a high speed cutting wedge that bores faster, smoother finished holes. (5/8" and above only)
- Flat ground cutting zone is easily re-sharpened with a common flat file for longer useful tool life and greater economy.
- Heavy duty, single construction shank provides added stability; eliminates wobble.
- Oxide coated to resist corrosion.

1/4" HEX



#36406



#36413

## LAZER SPADE™ BIT EXTENSIONS



1/4" HEX

SIZE	DECIMAL EQUIVALENT	OVERALL LENGTH	POWER DRIVE SHANK	PART NO.	INNER PACK
<b>4" OVERALL STUBBY LENGTH</b>					
1/2"	0.5000	4"	1/4"	36232	3
5/8"	0.6250	4"	1/4"	36240	3
3/4"	0.7500	4"	1/4"	36248	3
7/8"	0.8750	4"	1/4"	36256	3
1"	1.0000	4"	1/4"	36264	3
1-1/4"	1.2500	4"	1/4"	36280	3
1-1/2"	1.5000	4"	1/4"	36296	3
<b>6" OVERALL LENGTH</b>					
1/4"	0.2500	6"	1/4"	36416	3
5/16"	0.3125	6"	1/4"	36420	3
3/8"	0.3750	6"	1/4"	36424	3
7/16"	0.4375	6"	1/4"	36428	3
1/2"	0.5000	6"	1/4"	36432	3
9/16"	0.5625	6"	1/4"	36436	3
5/8"	0.6250	6"	1/4"	36440	3
11/16"	0.6875	6"	1/4"	36444	3
3/4"	0.7500	6"	1/4"	36448	3
13/16"	0.8125	6"	1/4"	36452	3
7/8"	0.8750	6"	1/4"	36456	3
15/16"	0.9375	6"	1/4"	36460	3
1"	1.0000	6"	1/4"	36464	3
1-1/8"	1.1250	6"	1/4"	36472	3
1-1/4"	1.2500	6"	1/4"	36480	3
1-3/8"	1.3750	6"	1/4"	36488	3
1-1/2"	1.5000	6"	1/4"	36496	3
<b>12" OVERALL LENGTH</b>					
3/8"	0.3750	12"	1/4"	36824	4
1/2"	0.5000	12"	1/4"	36832	4
5/8"	0.6250	12"	1/4"	36840	4
3/4"	0.7500	12"	1/4"	36848	4
1"	1.0000	12"	1/4"	36864	4

## LAZER SPADE™ BIT SETS

NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
6	3/8", 1/2", 5/8", 3/4", 7/8" and 1"	36406	3
13	1/4", 5/16", 3/8", 7/16", 1/2", 9/16", 5/8", 11/16", 3/4", 13/16", 7/8", 15/16" and 1"	36413	1

SIZE	APPLICATION	PART NO.	INNER PACK
2"	Extend Lazer Spade bits to drill extra deep holes.	68522	2
6"	Extend Lazer Spade bits to drill extra deep holes.	68526	2
10"	Extend Lazer Spade bits to drill extra deep holes.	68520	2



# SELF-FEED WOOD BITS

## SELF-FEED WOOD BITS

- Self-feed drill bits offer a single piece design, forged from high carbon steel for maximum strength and durability. (For sizes up to 2-9/16".)
- Cutting blade shaves clean, smooth holes in all types of wood, even green, gummy wood. (Single blade for 1"-2-9/16" and double for 3"-4-5/8".)
- Easy to replace feed screw tip is available (Century Part #38304 & 38305).
- Precision milled shank securely tightens into drill chuck to eliminate wobble for precise drilling.



## REPLACEMENT SCREW

- Replace worn tips on self-feed drill bits.
- Fits self-feed wood bits. See chart for size match.



## SELF-FEED WOOD BIT EXTENSION

- Securely grips self-feed bits for an extended reach.
- Hex key wrench included.



SIZE	DECIMAL EQUIVALENT	SHANK	FITS I.D. PIPE SIZE	FITS I.D. TUBE SIZE	PART NO.	INNER PACK
1"	1.0000	7/16"	1/2"	7/8"	38316	1
1-1/8"	1.1250	7/16"	1/2"	1"	38318	1
1-1/4"	1.2500	7/16"	1"	-	38320	1
1-3/8"	1.3750	7/16"	1"	1-1/4"	38322	1
1-1/2"	1.5000	7/16"	1"	1-3/8"	38324	1
1-3/4"	1.7500	7/16"	1-1/4"	1-1/2"	38328	1
2"	2.0000	7/16"	1-1/2"	-	38332	1
2-1/8"	2.1250	7/16"	1-1/2"	2"	38334	1
2-1/4"	2.2500	7/16"	2"	-	38336	1
2-9/16"	2.5625	7/16"	2"	2-1/2"	38339	1
3"	3.0000	3 FLAT	2-1/2"	2-7/8"	38340	1
3-5/8"	3.6250	3 FLAT	3"	3-1/2"	38341	1
4-5/8"	4.6250	3 FLAT	3"	4-1/2"	38342	1

FOR BIT SIZES	PART NO.	INNER PACK
1" - 2-9/16"	38304	5
3" - 4-5/8"	38305	5

OVERALL LENGTH	ACCEPTS	SHANK	PART NO.	INNER PACK
6"	7/16" hex	7/16" hex	38306	1
12"	7/16" hex	7/16" hex	38312	1

WOOD BORING

# SPEED CUT AUGER BITS

## SPEED CUT AUGER BITS

- Quad flute design for fast chip ejection.
  - Full screw tip allows bit to self-feed.
  - Non-stick coating resists sap and heat build-up while cutting.
  - Power drive shank fits all electric drills and quick change adapters.
- \* 10X faster than flat wood spade bits.



SIZE	DECIMAL EQUIVALENT	OVERALL LENGTH	FLUTE LENGTH	POWER DRIVE SHANK	PART NO.	INNER PACK
<b>6" OVERALL LENGTH</b>						
7/16"	0.4375	6"	1-3/4"	1/4"	38628	2
1/2"	0.5000	6"	1-3/4"	1/4"	38632	2
9/16"	0.5325	6"	1-7/8"	1/4"	38636	2
5/8"	0.6250	6"	2"	1/4"	38640	2
11/16"	0.6875	6"	2-1/4"	1/4"	38644	2
3/4"	0.7500	6"	2-3/8"	1/4"	38648	2
13/16"	0.8125	6"	2-1/2"	1/4"	38652	2
7/8"	0.8750	6"	2-5/8"	1/4"	38656	2
15/16"	0.9375	6"	2-3/4"	1/4"	38660	2
1"	1.0000	6"	2-3/4"	1/4"	38664	2
1-1/8"	1.1250	6"	2-7/8"	1/4"	38672	2
1-1/4"	1.2500	6"	2-7/8"	1/4"	38680	2
1-3/8"	1.3750	6"	2-7/8"	3/8"	38688	2
1-1/2"	1.5000	6"	2-7/8"	3/8"	38696	2
<b>12" OVERALL LENGTH</b>						
1/2"	0.5000	12"	1-3/4"	3/8"	38233	2
5/8"	0.6250	12"	2"	3/8"	38240	2
3/4"	0.7500	12"	2-3/8"	3/8"	38248	2
1"	1.0000	12"	2-3/4"	3/8"	38264	2
1-3/8"	1.3750	12"	2-7/8"	7/16"	38288	2



#38603



#38606

## SPEED CUT AUGER BIT SETS

NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
3	6" length bits in 5/8", 3/4" and 1"	38603	2
6	6" length bits in 1/2", 5/8", 3/4", 7/8", 1" and 1-1/4".	38606	2





# SHIP AUGER DRILL BITS

## 4" SHIP AUGER BITS

- Feature a single cutter and spur design with a solid center twist for reduced vibration.
- 4" length allows drilling in tight, confined areas.
- Bores holes in all types of woods, including treated wood and poles.



SIZE	DECIMAL EQUIVALENT	OVERALL LENGTH	POWER DRIVE SHANK	CARDED PART NO.	INNER PACK
1/2"	0.5000	4"	1/4" hex	38432	3
5/8"	0.6250	4"	1/4" hex	38440	3
3/4"	0.7500	4"	1/4" hex	38448	3
7/8"	0.8750	4"	1/4" hex	38456	3
1"	1.0000	4"	1/4" hex	38464	3

## 7-1/2" POWER SHIP AUGER BITS

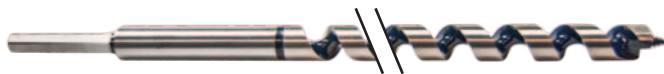
- Single spur, single cutter, solid center twist to reduce vibration.
- Use in power drill or hand brace.
- Bores holes in treated wood, poles, wherever deep, clean holes are required.



SIZE	DECIMAL EQUIVALENT	OVERALL LENGTH	SHANK SIZE	TUBED PART NO.	INNER PACK
1/4"	0.2500	7-1/2"	1/4"	38516	1
5/16"	0.3125	7-1/2"	5/16"	38520	1
3/8"	0.3750	7-1/2"	3/8"	38524	1
7/16"	0.4375	7-1/2"	3/8"	38528	1
1/2"	0.5000	7-1/2"	3/8"	38532	1
9/16"	0.5625	7-1/2"	3/8"	38536	1
5/8"	0.6250	7-1/2"	3/8"	38540	1
11/16"	0.6875	7-1/2"	3/8"	38544	1
3/4"	0.7500	7-1/2"	3/8"	38548	1
7/8"	0.8750	7-1/2"	3/8"	38556	1
1"	1.0000	7-1/2"	3/8"	38564	1
1-1/8"	1.1250	7-1/2"	1/2"	38572	1
1-1/4"	1.2500	7-1/2"	1/2"	38580	1
1-3/8"	1.3750	7-1/2"	1/2"	38588	1
1-1/2"	1.5000	7-1/2"	1/2"	38596	1

## 18" NAIL CUTTER POWER SHIP AUGER BITS

- Single cutter design bores clean holes in wood and nail embedded wood.
- Hollow center flute for aggressive chip removal.
- Non-stick epoxy coated for cutting green and sappy woods.
- Bores holes in all types of woods where deep, clean holes are required.



SIZE	DECIMAL EQUIVALENT	OVERALL LENGTH	SHANK SIZE	TUBED PART NO.	INNER PACK
3/8"	0.3750	18"	3/8"	38724	1
1/2"	0.5000	18"	3/8"	38732	1
9/16"	0.5625	18"	3/8"	38736	1
5/8"	0.6250	18"	3/8"	38740	1
3/4"	0.7500	18"	3/8"	38748	1
13/16"	0.8125	18"	1/2"	38752	1
7/8"	0.8750	18"	1/2"	38756	1
1"	1.0000	18"	1/2"	38764	1
1-1/8"	1.1250	18"	1/2"	38772	1
1-1/4"	1.2500	18"	1/2"	38780	1
1-3/8"	1.3750	18"	1/2"	38788	1
1-1/2"	1.5000	18"	1/2"	38796	1

## 12" SHIP AUGER EXTENSION

- Securely grips ship auger bits for extended lengths.
- To assure correct installation between ship auger and extension, make sure set screws are parallel with the flat area on the ship auger's shank before tightening down each set screw. Failure to create this connection can result in product failure or injury.



LENGTH	FITS SHANK SIZE	SHANK SIZE	TUBED PART NO.	INNER PACK
12"	3/8"	1/2"	38112	1
12"	1/2"	1/2"	38113	1

# HSS BRAD POINT DRILL BITS

## BRAD POINT WOOD BITS

- Designed to work for all wood projects, especially suited for furniture making, cabinetry and doweling where an exact hole is required.
- Made of heat treated high speed steel, for a longer, more useful life.
- Use in hand drills, electric drills, drill presses and lathes.
- Self-centering tip for accurate, clean cuts.
- Metric and fractional sizing available.



#37207



#37280

## METRIC

SIZE	DECIMAL EQUIVALENT	CUTTING LENGTH	OVERALL LENGTH	PART NO.	INNER PACK
3 MM	0.1181	33 MM	61 MM	37303	3
4 MM	0.1575	43 MM	75 MM	37304	3
5 MM	0.1969	52 MM	86 MM	37305	3
6 MM	0.2362	57 MM	93 MM	37306	3
7 MM	0.2756	69 MM	109 MM	37307	3
8 MM	0.3149	75 MM	117 MM	37308	3
9 MM	0.3543	81 MM	125 MM	37309	3
<b>9.5 MM REDUCED SHANK</b>					
10 MM	0.3937	87 MM	133 MM	37310	3
11 MM	0.4331	94 MM	142 MM	37311	3
12 MM	0.4724	101 MM	151 MM	37312	3
<b>12.7 MM REDUCED SHANK</b>					
13 MM	0.5118	101 MM	151 MM	37313	3
14 MM	0.5512	108 MM	160 MM	37314	3
15 MM	0.5905	114 MM	169 MM	37315	3

## FRACTIONAL

SIZE	DECIMAL EQUIVALENT	CUTTING LENGTH	OVERALL LENGTH	PART NO.	INNER PACK
1/8"	0.1250"	1-5/8"	2-3/4"	37208	3
5/32"	0.1562"	2"	3-1/8"	37210	3
3/16"	0.1875"	2-5/8"	3-1/2"	37212	3
1/4"	0.2500"	2-3/4"	4"	37216	3
9/32"	0.2812"	3"	4-1/4"	37218	3
19/64"	0.2969"	3-1/16"	4-3/8"	37219	3
5/16"	0.3125"	3-3/16"	4-1/2"	37220	3
11/32"	0.3438"	3-7/16"	4-3/4"	37222	3
3/8"	0.3750"	3-5/8"	5"	37224	3
<b>3/8" REDUCED SHANK</b>					
25/64"	0.3906"	3-3/4"	5-1/8"	37225	3
7/16"	0.4375"	4-1/16"	5-1/2"	37228	3
7/16"	0.4375"	7-1/2"	10"	37028	3
15/32"	0.4688"	4-1/2"	5-3/4"	37230	3
1/2"	0.5000"	4-1/2"	6"	37232	3
<b>1/2" REDUCED SHANK</b>					
17/32"	0.53125"	4-1/2"	6-1/2"	37234	3
5/8"	0.6250"	4-3/4"	7"	37240	3
3/4"	0.7540"	5-5/16"	7-13/16"	37248	3
7/8"	0.8750"	5-15/16"	8-1/4"	37256	3
1"	1.0000"	6-1/2"	9-1/4"	37264	3

## BRAD POINT DRILL SETS

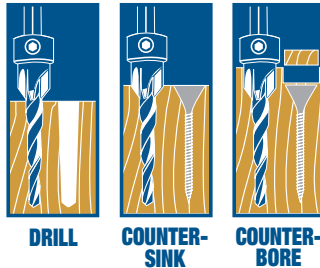
NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
7	1/8", 3/16", 1/4", 5/16", 3/8", 7/16" and 1/2"	37207	3
25	1/8" to 1/2" by 1/64ths.	37280	3



# WOOD BORING DRILL BITS

## COUNTERSINKS

- Drill the correct pilot hole and recess for countersinking all in one step.
- Adjustable four-cutter counterbore for fast, smooth cuts in all types of wood and plastic.
- Loosen to adjust the depth for variable length screws.
- Drills are tapered to match the profile of traditional woodworking screws.
- Replacement drills available for each size.



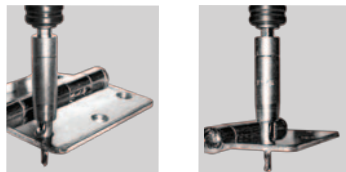
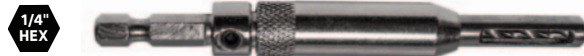
FOR SCREW SIZE	SHANK	CTRSINK PART NO.	CTRSINK INNER PACK	DRILL SIZE	DRILL PART NO.	DRILL INNER PACK
#4	1/4"	37404	3	7/64"	37904	3
#6	1/4"	37406	3	9/64"	37906	3
#8	1/4"	37408	3	11/64"	37908	3
#10	1/4"	37410	3	3/16"	37910	3
#12	1/4"	37412	3	7/32"	37912	3

## 5 PC. COUNTERSINK SET

NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
5	#4, #6, #8, #10 and #12	37405	3

## SELF-CENTERING DRILL GUIDES

- Accurately drill centered holes for hinges, handles, drawer slides or other projects where precise drilling is required.
- Replaceable, high speed steel drill bit for drilling in wood, metal and plastic.



DRILL SIZE	DECIMAL EQUIVALENT	SHANK	SCREW SIZE	CARDED PART NO.	INNER PACK
5/64"	0.0781	1/4"	#4	37004	3
3/32"	0.0938	1/4"	#6	37006	3
7/64"	0.1094	1/4"	#8	37008	3
1/8"	0.1250	1/4"	#10	37010	3
9/64"	0.1406	1/4"	#12	37012	3

## BELL HANGER DRILL BITS

- Polished finish, 118° end point, heat treated and hardened for long useful life.
- Cross hole in each bit to string wires through walls, floors and ceilings.
- Three-flat non-slip shank.



SIZE	DECIMAL EQUIVALENT	OVERALL LENGTH	TUBED PART NO.	INNER PACK
1/4"	0.2500	18"	33216	1
5/16"	0.3125	18"	33220	1
3/8"	0.3750	18"	33224	1
3/8" REDUCED SHANK				
1/2"	0.5000	18"	33232	1
5/8"	0.6250	18"	33236	1

# WOOD BORING & JOINING

## FORSTNER DRILLS

- Bore perfectly smooth flat bottomed, pocket, angle or end cut holes.
- Use on thin wood materials without splintering.
- Perfect for furniture or cabinet woodworking projects.



3/8" SHANK

SIZE	DECIMAL EQUIVALENT	SHANK	PART NO.	INNER PACK
1/4"	0.250	3/8"	37816	1
3/8"	0.375	3/8"	37824	1
1/2"	0.500	3/8"	37832	1
5/8"	0.625	3/8"	37840	1
3/4"	0.750	3/8"	37748	1
7/8"	0.875	3/8"	37756	1
1"	1.000	3/8"	37764	1
1-1/4"	1.250	3/8"	37782	1
1-3/8"	1.375	3/8"	37788	1
1-1/2"	1.500	3/8"	37789	1
1-5/8"	1.625	3/8"	37790	1
1-3/4"	1.750	3/8"	37791	1
2"	2.000	3/8"	37792	1

## HIGH SPEED STEEL COUNTERSINKS

- Made from premium high speed steel.
- Three cutting flute design for clean cuts in metal, wood and plastic.
- U.S. Standard 82° countersink to match exact chamfer of screw heads.



SIZE	DECIMAL EQUIVALENT	CARDED PART NO.	INNER PACK
1/2"	0.5000	37632	2
5/8"	0.6250	37640	2
3/4"	0.7500	37648	2

## CARBON ALLOY COUNTERSINKS

- Single flute design eliminates chatter, cuts clean, well defined holes.
- Designed for general purpose countersinking, chamfering and deburring.
- U.S. Standard 82° countersink to match exact chamfer of screw heads.



SIZE	DECIMAL EQUIVALENT	CARDED PART NO.	INNER PACK
3/8"	0.3750	37524	3
1/2"	0.5000	37532	3
5/8"	0.6250	37540	3
3/4"	0.7500	37548	3

## EXTENSIONS

- Securely extends wood boring bits to drill extra deep holes.
- Fits all round 1/4" wood boring bit shanks. Not for use with 1/4" hex shanks.



ACCEPTS	OVERALL LENGTH	SHANK	TUBED PART NO.	INNER PACK
1/4" round shank	6"	1/4"	36226	1
1/4" round shank	12"	1/4"	36212	1

## WOOD BISCUITS

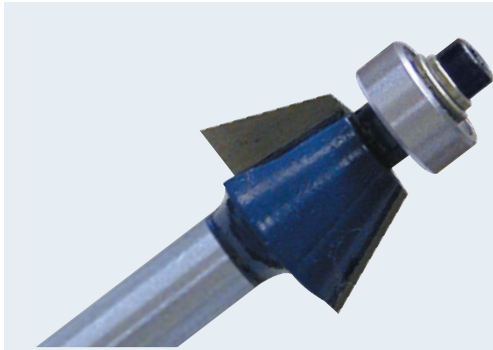
- For strong permanent joints.
- Designed to swell for maximum strength.



SIZE	OVERALL LENGTH	PIECES PER CLAM	CLAM PART NO.	INNER PACK
#0	1-3/4"	50	30040	3
#10	2-1/8"	50	30048	3
#20	2-1/4"	50	30064	3



# TCT CARBIDE ROUTER BITS



## TCT CARBIDE ROUTER BITS

PREMIUM MICRO-GRAIN CARBIDE TIPS provide a stronger, sharper cutting edge, reducing wear for a longer tool life.

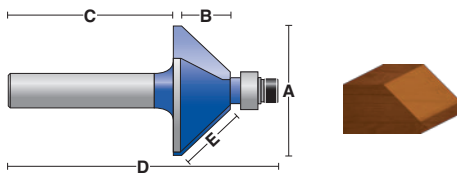
Carbide tips are INDUCTION BRAZED with silver solder for a strong bond, then precision ground and balanced for accurate and true cuts.

HEAT TREATED, fully hardened bodies prevent breakage or bending under stress.

ANTI-KICKBACK design for maximum safety during initial starting cuts.

## CHAMFERING BIT

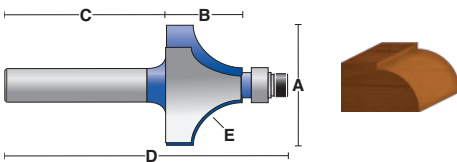
- Cut decorative edges and conceal joints.



(A) OVERALL DIAMETER	(B) CUTTING LENGTH	(C) SHANK LENGTH	(D) OVERALL LENGTH	(E) CUTTING ANGLE	NO. OF FLUTES	SHANK SIZE	PART NO.	INNER PACK
1-1/4"	7/16"	1"	2"	45°	2	1/4"	40122	2

## CORNER ROUNDING BITS

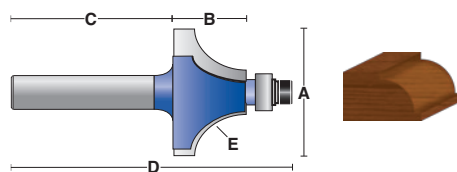
- For creating smooth, uniform round edges.



(A) OVERALL DIAMETER	(B) CUTTING LENGTH	(C) SHANK LENGTH	(D) OVERALL LENGTH	(E) CUTTING RADIUS	NO. OF FLUTES	SHANK SIZE	PART NO.	INNER PACK
1"	17/32"	1-1/4"	2-3/16"	1/4"	2	1/4"	40302	2
1-1/8"	5/8"	1-1/4"	2-1/4"	5/16"	2	1/4"	40303	2
1-1/4"	21/32"	1-1/4"	2-5/16"	3/8"	2	1/4"	40304	2
1-1/2"	3/4"	1-1/4"	2-7/16"	1/2"	2	1/4"	40305	2

## BEADING BITS

- For smooth decorative edge cutting.

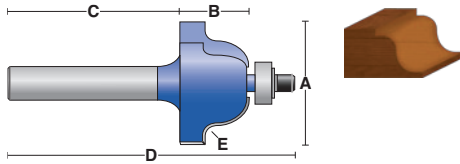


(A) OVERALL DIAMETER	(B) CUTTING LENGTH	(C) SHANK LENGTH	(D) OVERALL LENGTH	(E) CUTTING RADIUS	NO. OF FLUTES	SHANK SIZE	PART NO.	INNER PACK
1"	17/32"	1-1/4"	2-3/16"	1/4"	2	1/4"	40321	2
1-1/4"	21/32"	1-1/4"	2-5/16"	3/8"	2	1/4"	40322	2

# TCT CARBIDE ROUTER BITS

## ROMAN OGEE BIT

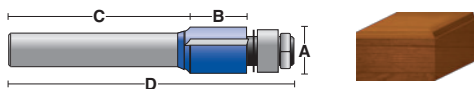
- For decorative edging and period furniture.



(A) OVERALL DIAMETER	(B) CUTTING LENGTH	(C) SHANK LENGTH	(D) OVERALL LENGTH	(E) CUTTING RADIUS	NO. OF FLUTES	SHANK SIZE	PART NO.	INNER PACK
1"	1/2"	1-1/4"	2-1/8"	5/32"	2	1/4"	40601	2

## FLUSH LAMINATE TRIM BITS

- For smooth flush cuts.



(A) CUTTING DIAMETER	(B) CUTTING LENGTH	(C) SHANK LENGTH	(D) OVERALL LENGTH	NO. OF FLUTES	SHANK SIZE	PART NO.	INNER PACK
3/8"	9/16"	1-3/16"	2-3/16"	2	1/4"	40214	2
1/2"	1/2"	1-3/16"	2-1/4"	2	1/4"	40215	2

## FLUSH / 22° BEVEL LAMINATE TRIM BIT

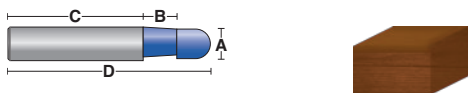
- For fast, smooth flush and 22° bevel trim cuts.



(A) CUTTING DIAMETER	(B) CUTTING LENGTH	(C) SHANK LENGTH	(D) OVERALL LENGTH	NO. OF FLUTES	SHANK SIZE	PART NO.	INNER PACK
7/16"	7/16"	1-5/16"	1-3/4"	2	1/4"	40444	2

## 22° BEVEL LAMINATE TRIM BIT

- For smooth bevel cuts.



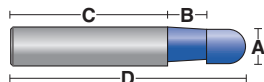
(A) CUTTING DIAMETER	(B) CUTTING LENGTH	(C) SHANK LENGTH	(D) OVERALL LENGTH	NO. OF FLUTES	SHANK SIZE	TUBED PART NO.	INNER PACK
21/32"	3/8"	1-1/4"	2"	2	1/4"	40445	2



# TCT CARBIDE ROUTER BITS

## 7° BEVEL LAMINATE TRIM BIT

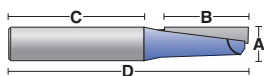
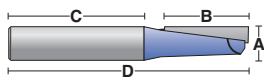
- Solid carbide bit for smooth bevel cuts.



(A) CUTTING DIAMETER	(B) CUTTING LENGTH	(C) SHANK LENGTH	(D) OVERALL LENGTH	NO. OF FLUTES	SHANK SIZE	TUBED PART NO.	INNER PACK
1/4"	1/4"	1"	1-1/2"	1	1/4"	40443	2

## STRAIGHT BITS

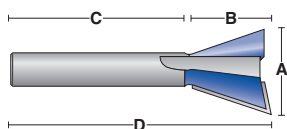
- For dado, box joint, tenon, mortise, tongue and groove style cuts.



(A) CUTTING DIAMETER	(B) CUTTING LENGTH	(C) SHANK LENGTH	(D) OVERALL LENGTH	NO. OF FLUTES	SHANK SIZE	PART NO.	INNER PACK
1/4"	5/8"	1-1/4"	1-3/16"	1	1/4"	40103	2
5/16"	25/32"	1-7/32"	2"	2	1/4"	40106	2
3/8"	25/32"	1-3/16"	2"	2	1/4"	40104	2
1/2"	25/32"	1-3/16"	2"	2	1/4"	40105	2
5/8"	25/32"	1-7/32"	2"	2	1/4"	40107	2
3/4"	25/32"	1-7/32"	2"	2	1/4"	40108	2

## DOVETAIL BITS

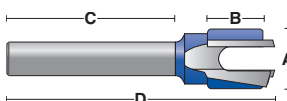
- For cutting professional dovetail joints.



(A) CUTTING DIAMETER	(B) CUTTING LENGTH	(C) SHANK LENGTH	(D) OVERALL LENGTH	NO. OF FLUTES	SHANK SIZE	PART NO.	INNER PACK
1/4"	1/4"	1-3/8"	1-5/8"	2	1/4"	40163	2
1/2"	15/32"	1-1/4"	1-3/4"	2	1/4"	40165	2

## HINGE MORTISING BIT

- For dado, rabbet and hinge butt mortising cuts.

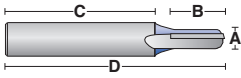


(A) CUTTING DIAMETER	(B) CUTTING LENGTH	(C) SHANK LENGTH	(D) OVERALL LENGTH	NO. OF FLUTES	SHANK SIZE	PART NO.	INNER PACK
1/2"	1/2"	1-1/2"	2"	2	1/4"	40170	2

# TCT CARBIDE ROUTER BITS

## VEINING BITS

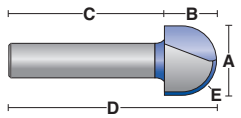
- For decorative designs, lettering and freehand cuts.



(A) CUTTING DIAMETER	(B) CUTTING LENGTH	(C) SHANK LENGTH	(D) OVERALL LENGTH	NO. OF FLUTES	SHANK SIZE	PART NO.	INNER PACK
1/8"	5/16"	1-9/32"	1-9/16"	1	1/4"	40111	2
3/16"	3/8"	1-3/16"	1-9/16"	1	1/4"	40112	2
1/4"	3/8"	1-3/16"	1-9/16"	1	1/4"	40113	2

## CORE BOX BITS

- For reeding, lettering and ornamental cutting.



(A) OVERALL DIAMETER	(B) CUTTING LENGTH	(C) SHANK LENGTH	(D) OVERALL LENGTH	(E) CUTTING RADIUS	NO. OF FLUTES	SHANK SIZE	PART NO.	INNER PACK
3/8"	3/8"	1-3/16"	1-9/16"	3/16"	2	1/4"	40502	2
1/2"	3/8"	1-3/16"	1-9/16"	1/4"	2	1/4"	40503	2
5/8"	5/8"	1-1/4"	1-3/4"	5/16"	2	1/4"	40504	2
3/4"	1/2"	1-5/16"	1-13/16"	3/8"	2	1/4"	40505	2

## REPLACEMENT BEARING



SIZE	APPLICATION	CARDED PART NO.	INNER PACK
1/2"	Converts arbor-edging corner rounding bits into beading bits.	40536	3



#40100

## TCT CARBIDE ROUTER BIT SET

NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
5	5/16" Straight, 3/8" Straight, 1/8" Corner Round, 1/2" Dovetail and 1/2" V-Groove	40100	1





# IMPACT PRO™ SCREWDRIVING BITS



## IMPACT PRO™ SCREWDRIVING BITS

Made from heat treated premium grade steel to ensure optimal performance in all applications.

Century's patented heat treatment process provides maximum shock absorption associated with impact ready power tools.

Precision ground tips for maximum contact and secure grip.

Meets ANSI specifications. Black oxide coating resists corrosion and signifies that the accessory is impact rated.

For use in standard and cordless impact drivers.

### + DRYWALL BITS



1/4"  
HEX

SIZE	LENGTH	CARDED	PER CARD	INNER PACK	CLAM PACK	PER CLAM	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
#2R	1"	66100	2	2	70525	25	2	70700	5	71100	250
#2R	2"	66200	1	2	66201	10	2	70200	5	71200	125

### + PHILLIPS BITS



1/4"  
HEX

SIZE	LENGTH	CARDED	PER CARD	INNER PACK	CLAM PACK	PER CLAM	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
#1	1"	66101	2	2	66801	25	2	70701	5	71101	250
#2	1"	66102	2	2	66802	25	2	70702	5	71102	250
#3	1"	66103	2	2	66805	25	2	70703	5	71103	250
#1	2"	70201	1	2	66981	10	2	70801	5	71201	125
#2	2"	66202	1	2	66982	10	2	70802	5	71202	125
#3	2"	66203	1	2	66983	10	2	70803	5	71203	125
#1	3-1/2"	70401	1	2	-	-	-	-	-	71401	75
#2	3-1/2"	66302	1	2	-	-	-	-	-	71402	75
#3	3-1/2"	66303	1	2	-	-	-	-	-	71403	75
#2	6"	66602	1	2	-	-	-	-	-	-	-
<b>MULTI PIECE ASSORTMENTS</b>											
#2	2" & 3-1/2"	70442	1	5	-	-	-	-	-	-	-
#1, #2, #3	3-1/2"	70400	1	3	-	-	-	-	-	-	-

# IMPACT PRO™ SCREWDRIVING

## SQUARE BITS



1/4" HEX

SIZE	LENGTH	CARDED	PER CARD	INNER PACK	CLAM PACK	PER CLAM	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
#1	1"	66151	2	2	70551	25	2	70751	5	71151	250
#2	1"	66152	2	2	70552	25	2	70752	5	71152	250
#3	1"	66153	2	2	70553	25	2	70753	5	71153	250
#1	2"	66251	1	2	70051	10	2	70851	5	71251	125
#2	2"	66252	1	2	70052	10	2	70852	5	71252	125
#3	2"	66253	1	2	70053	10	2	70853	5	71253	125
#2	3-1/2"	66352	1	2	-	-	-	-	-	71452	75
#2	6"	66052	1	2	-	-	-	-	-	-	-

## STAR BITS



1/4" HEX

SIZE	LENGTH	CARDED	PER CARD	INNER PACK	CLAM PACK	PER CLAM	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
T10	1"	66110	2	2	-	-	-	70710	5	71110	250
T15	1"	66115	2	2	-	-	-	70715	5	71115	250
T20	1"	70120	2	2	-	-	-	70720	5	71120	250
T25	1"	70125	2	2	70625	25	2	70725	5	71125	250
T27	1"	66127	2	2	70627	25	2	70727	5	71127	250
T30	1"	66130	2	2	-	-	-	70730	5	71130	250
T10	2"	66210	1	2	-	-	-	70810	5	71210	125
T15	2"	66215	1	2	-	-	-	70815	5	71215	125
T20	2"	66220	1	2	-	-	-	70820	5	71220	125
T25	2"	66225	1	2	70025	10	2	70825	5	71225	125
T27	2"	66227	1	2	70027	10	2	70827	5	71227	125
T30	2"	66230	1	2	-	-	-	70830	5	71230	125
T40	2"	66240	1	2	-	-	-	70840	5	71240	125
T20	3-1/2"	66320	1	2	-	-	-	-	-	71420	75
T25	3-1/2"	66325	1	2	-	-	-	-	-	71425	75
T30	3-1/2"	66330	1	2	-	-	-	-	-	71430	75
T25	6"	66425	1	2	-	-	-	-	-	-	-
<b>NEW</b> T27	6"	66427	1	2	-	-	-	-	-	-	-

## MAGNETIC BIT HOLDERS

- For use with cordless impact tools up to 2,000 in/lbs. of torque.
- 1/4" hex power notch shank.



#66500



#66502 & #66503

1/4" HEX

INSERT HEX SIZE	SHANK HEX SIZE	DESCRIPTION	CARDED	PER CARD	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
1/4"	1/4"	20° Pivoting	66500	1	3	-	-	-	-
1/4"	1/4"	2-3/8" Length	66502	1	3	-	-	66000	50
1/4"	1/4"	3" Length	66503	1	3	-	-	-	-



# IMPACT PRO™ SOCKET ADAPTERS

## IMPACT PRO™ MAGNETIC NUTSETTERS

- Premium heat treated steel for maximum strength and durability.
- Magnetic tip for fast and easy nut driving.
- 1/4" hex power notch shank.



#68803



#66804

## IMPACT PRO™ SQUARE SOCKET ADAPTERS

- Impact driver rated socket adapters.
- 1/4" hex power notch shank.



## IMPACT PRO™ SQUARE SOCKET REDUCER

- Impact driver rated reducer.



SIZE	LENGTH	CARDED	PER CARD	INNER PACK	CLAM PACK	PER CLAM	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
1/4"	1-7/8"	66816	1	2	-	-	-	66016	5	60871	50
5/16"	1-7/8"	66820	1	2	-	-	-	66020	5	60878	50
3/8"	1-7/8"	66824	1	2	-	-	-	66024	5	60879	50
7/16"	1-7/8"	66828	1	2	-	-	-	66028	5	60880	50
1/4"	2-9/16"	68874	1	3	-	-	-	68774	5	60874	50
5/16"	2-9/16"	68875	1	3	-	-	-	68775	5	60875	50
3/8"	2-9/16"	68876	1	3	-	-	-	68776	5	60876	50
7/16"	2-9/16"	68877	1	3	-	-	-	68777	5	60877	50
1/2"	2-9/16"	68882	1	2	-	-	-	68778	5	60882	50
1/4"	6"	68674	1	3	-	-	-	-	-	-	-
5/16"	6"	68675	1	3	-	-	-	-	-	-	-

### NUTSETTER SETS

NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
3	Magnetic, 2-9/16" Length Nutsetters with Power Notch Shank: (1/ea) 1/4", 5/16", and 3/8".	68803	2
4	Magnetic, 1-7/8" Length Nutsetters with Power Notch Shank: (1/ea) 1/4", 5/16", 3/8", and 7/16".	66804	2

SQUARE DRIVE	SHANK HEX SIZE	LENGTH	CARDED	PER CARD	INNER PACK	CLAM PACK	PER CLAM	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
1/4"	1/4"	2-1/2"	68578	1	3	-	-	-	68577	5	60578	100
3/8"	1/4"	2-1/2"	68580	1	3	-	-	-	68579	5	60580	100
1/2"	1/4"	2-1/2"	68583	1	3	-	-	-	68382	5	60583	50

### SOCKET ADAPTER SET

NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
3	Square drive, high impact socket adapters with power notch shank: (1/ea) 1/4", 3/8", and 1/2".	68584	2

SQUARE DRIVE	SHANK HEX SIZE	LENGTH	CARDED	PER CARD	INNER PACK	CLAM PACK	PER CLAM	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
1/2" to 3/8"	1/4"	2-1/2"	66508	1	3	-	-	-	-	-	-	-

# IMPACT PRO™ SCREWDRIVING SETS

## 9 PIECE IMPACT PRO™ SCREWDRIVING SET



NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
9	Insert Bits: (1/ea) #1, #3, (2) #2 Phillips, (2) #2 Square, (1/ea) T-25, T-27 Star-Drive. (1) Magnetic Bit Holder.	70507	3

## 16 PIECE IMPACT PRO™ SCREWDRIVING SET



NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
16	Insert Bits: (2/ea) #1, #2 Phillips, (1) #3 Phillips, (1/ea) #4-5, #6-8, #8-10, #10-12 Slotted, and (1) #2 Square. Power Bits: (1/ea) #1, #2, #3 Phillips, and #2, #3 Square. (1) Magnetic Bit Holder.	66916	2

## 32 PIECE IMPACT PRO™ SCREWDRIVING SET



NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
32	Insert Bits: (1) #1 Phillips, (2) #2 Phillips, (1) #3 Phillips, (1/ea) #1, #2, 3# Pozi, (1/ea) #6-8, #8-10, #10-12 Slotted, (1) #1 Square, (2) #2 Square, (1) #3 Square, (1/ea) T-15, T-20, T-25 Star-Drive, (1/ea) 1/8", 5/32", 3/16", and 1/4" Hex Key. Power Bits: (1/ea) #1, #2, #3 Phillips, (1/ea) #8-10, #10-12 Slotted, #2, #3 Square, (1/ea) 1/4", 5/16", and 3/8" Magnetic Nutsetters. (1) Magnetic Bit Holder.	66939	6



# S2 SCREWDRIVING BITS



## S2 STEEL SCREWDRIVING BITS

Made from premium S2 steel for long tool life while driving common or mild steel screws or case hardened screws.

Lasts 2X longer than standard screwdriving bits.

Available in 1" insert or 2" and longer power bits.

### PHILLIPS BITS



SIZE	LENGTH	CARDED	PER CARD	INNER PACK	CLAM PACK	PER CLAM	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
#1	1"	69101	2	5	69011	25	2	68301	5	60101	250
#2	1"	69102	2	5	69012	25	2	68302	5	60102	250
#3	1"	69103	2	5	69013	25	2	68303	5	60103	250
#1	2"	68201	1	5	69001	10	2	68101	5	60201	125
#2	2"	68202	1	5	68510	10	2	68102	5	60202	125
#3	2"	68203	1	5	69003	10	2	68103	5	60203	125
#1	6"	68601	1	3	-	-	-	-	-	-	-
#2	6"	68602	1	3	-	-	-	-	-	-	-
#3	6"	68603	1	3	-	-	-	-	-	-	-
<b>MULTI PIECE ASSORTMENT</b>											
#1, #2, #3	6"	68600	1	2	-	-	-	-	-	-	-

### PHILLIPS ANTI-SCUFF BIT

- Anti-scuff coating reduces scuffing during door knob installation.
- 1/4" hex power notch shank.



SIZE	LENGTH	CARDED	PER CARD	INNER PACK	CLAM PACK	PER CLAM	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
PH #2	4"	69640	1	5	-	-	-	-	-	-	-

### DOUBLE-END BITS

- Delivers both speed and convenience by combining screwdriver bits in a durable one-piece design.
- These industrial quality bits are manufactured to withstand the same high-torque as other Century power bits.
- DO NOT place doubled ended bits in bit holding screwdrivers, power bit holders, or quick-change chuck adapters. The retaining ring in the bit holder is designed for insert bits only.



SIZE	LENGTH	CARDED	PER CARD	INNER PACK	CLAM PACK	PER CLAM	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
PH #2 / PH #2	2"	70302	1	3	-	-	-	68372	5	71302	125
PH #1/SL #6-8	2"	70281	1	3	-	-	-	68374	5	71281	125
PH #2/SL #8-10	2"	70282	1	3	-	-	-	70285	5	71282	125
PH#3/SL#10-12	2"	70283	1	3	-	-	-	68375	5	71283	125
PH #1/SL #6-8	6"	68681	1	3	-	-	-	-	-	-	-
PH #2/SL #8-10	6"	68682	1	3	-	-	-	-	-	-	-
<b>MULTI PIECE ASSORTMENTS</b>											
PH #1/SL #6-8,											
PH #2/SL #8-10,	2"	70280	3	3	-	-	-	-	-	-	-
PH #3/SL #10-12											

# S2 SCREWDRIVING BITS

## ⊕ DRYWALL BITS

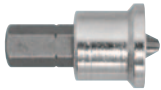


1/4" HEX

SIZE	LENGTH	CARDED	PER CARD	INNER PACK	CLAM PACK	PER CLAM	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
#2R	1"	68400	2	5	68525	25	3	68300	5	60100	250
#2R	2"	69200	1	5	69211	10	2	69400	5	60200	125

## SCREW SETTER

- Drive and countersink screws into drywall, particle board and plywood.



1/4" HEX

SIZE	LENGTH	CARDED	PER CARD	INNER PACK	CLAM PACK	PER CLAM	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
#2R	1"	68589	1	2	-	-	-	68591	5	60589	100
#2R	2"	68592	1	2	-	-	-	68594	5	60592	50

## AUTO DRYWALL DRIVER

- Converts standard electric drill into a power screw gun.
- Set hex screws flush in gypsum board, plywood, decking and other materials.

NEW



1/4" HEX

SIZE	LENGTH	CARDED	PER CARD	INNER PACK	CLAM PACK	PER CLAM	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
#2R	2-3/4"	68599	1	2	-	-	-	-	-	-	-

## ⊖ SLOTTED BITS



1/4" HEX

SIZE	LENGTH	CARDED	PER CARD	INNER PACK	CLAM PACK	PER CLAM	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
#6-8	1"	69166	2	5	-	-	-	68306	5	60166	250
#8-10	1"	69170	2	5	-	-	-	68308	5	60170	250
#10-12	1"	69172	2	5	-	-	-	68312	5	60172	250
#4-5	2"	68205	1	5	-	-	-	68504	5	60205	125
#6-8	2"	68216	1	5	-	-	-	68506	5	60216	125
#8-10	2"	68218	1	5	-	-	-	68508	5	60218	125
#10-12	2"	68222	1	5	-	-	-	68512	5	60222	125
#6-8	4"	70406	1	3	-	-	-	-	-	-	-
#8-10	4"	70408	1	3	-	-	-	-	-	-	-
#10-12	4"	70412	1	3	-	-	-	-	-	-	-
#6-8	6"	68606	1	3	-	-	-	-	-	-	-
#10-12	6"	68612	1	3	-	-	-	-	-	-	-



# S2 SCREWDRIVING BITS

## ☐ SQUARE BITS



1/4" HEX

SIZE	LENGTH	CARDED	PER CARD	INNER PACK	CLAM PACK	PER CLAM	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
#1	1"	69151	2	3	69161	25	2	68351	5	60151	250
#2	1"	69152	2	5	69162	25	2	68352	5	60152	250
#3	1"	69153	2	3	69163	25	2	68353	5	60153	250
#1	2"	68251	1	3	69261	10	2	68151	5	60251	125
#2	2"	68252	1	5	69262	10	2	68152	5	60252	125
#3	2"	68253	1	3	69263	10	2	68153	5	60253	125
#2	6"	68652	1	3	-	-	-	-	-	-	-

## ☐ STAR BITS



1/4" HEX

SIZE	LENGTH	CARDED	PER CARD	INNER PACK	CLAM PACK	PER CLAM	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
T10	1"	68410	1	3	-	-	-	68310	5	60410	250
T15	1"	68415	1	3	-	-	-	69315	5	60415	250
T20	1"	68420	1	3	-	-	-	68320	5	60420	250
T25	1"	68425	1	5	69425	25	1	68325	5	60425	250
T27	1"	68427	1	3	69427	25	1	68327	5	60427	250
T30	1"	68430	1	3	-	-	-	68330	5	60430	250
T40	1"	68440	1	3	-	-	-	68340	5	60440	250
T10	2"	68210	1	3	69010	10	1	68110	5	60210	125
T15	2"	68215	1	3	-	-	-	68115	5	60215	125
T20	2"	68220	1	3	69020	10	1	68120	5	60220	125
T25	2"	68225	1	5	69025	10	1	68125	5	60225	125
T30	2"	68230	1	3	-	-	-	68130	5	60230	125

## ☐ SECURITY STAR BITS



1/4" HEX

SIZE	LENGTH	CARDED	PER CARD	INNER PACK	CLAM PACK	PER CLAM	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
T7	1"	68707	1	3	-	-	-	68147	5	-	-
T8	1"	68708	1	3	-	-	-	68148	5	-	-
T9	1"	68709	1	3	-	-	-	68149	5	-	-
T10	1"	68710	1	3	-	-	-	68150	5	-	-
T15	1"	68715	1	3	-	-	-	68155	5	-	-
T20	1"	68720	1	3	-	-	-	68160	5	-	-
T25	1"	68725	1	3	-	-	-	68165	5	-	-
T27	1"	68727	1	3	-	-	-	68167	5	-	-
T30	1"	68730	1	3	-	-	-	68170	5	-	-
T40	1"	68740	1	3	-	-	-	68180	5	-	-

# S2 SCREWDRIVING BITS

## HEX KEY BITS



1/4" HEX

SIZE	LENGTH	CARDED	PER CARD	INNER PACK	CLAM PACK	PER CLAM	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
5/64"	1"	68455	1	5	-	-	-	69355	5	-	-
3/32"	1"	68456	1	5	-	-	-	69356	5	-	-
7/64"	1"	68457	1	5	-	-	-	69357	5	-	-
1/8"	1"	68458	1	5	-	-	-	69358	5	-	-
9/64"	1"	68459	1	5	-	-	-	69359	5	-	-
5/32"	1"	68460	1	5	-	-	-	69360	5	-	-
3/16"	1"	68462	1	5	-	-	-	69362	5	-	-
7/32"	1"	68464	1	5	-	-	-	69364	5	-	-

## SPANNER BITS



1/4" HEX

SIZE	LENGTH	CARDED	PER CARD	INNER PACK	CLAM PACK	PER CLAM	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
#6	1"	68481	1	3	-	-	-	69346	5	-	-
#8	1"	68482	1	3	-	-	-	69348	5	-	-
#10	1"	68483	1	3	-	-	-	69350	5	-	-

## POZI BITS



1/4" HEX

SIZE	LENGTH	CARDED	PER CARD	INNER PACK	CLAM PACK	PER CLAM	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
#1	1"	69181	1	3	-	-	-	69381	5	-	-
#2	1"	69182	1	3	-	-	-	69382	5	-	-
#3	1"	69183	1	3	-	-	-	69383	5	-	-

## CLUTCH BITS



1/4" HEX

SIZE	LENGTH	CARDED	PER CARD	INNER PACK	CLAM PACK	PER CLAM	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
3/32"	1"	69121	1	3	-	-	-	69321	5	-	-
1/8"	1"	69122	1	3	-	-	-	69322	5	-	-
5/32"	1"	69123	1	3	-	-	-	69323	5	-	-
3/16"	1"	69124	1	3	-	-	-	69324	5	-	-
3/32"	2"	69221	1	3	-	-	-	69421	5	-	-
5/32"	2"	69223	1	3	-	-	-	69423	5	-	-

## PHILLIPS SQUARE DRIVE BITS



1/4" HEX

SIZE	LENGTH	CARDED	PER CARD	INNER PACK	CLAM PACK	PER CLAM	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
#2	2"	68242	1	5	-	-	-	69432	5	60432	125





# SCREWDRIVING ACCESSORIES

## NON-MAGNETIC NUTSETTER



1/4" HEX



SIZE	LENGTH	CARDED	PER CARD	INNER PACK	CLAM PACK	PER CLAM	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
1/4"	1-1/2"	68816	1	3	-	-	-	-	-	60816	100
5/16"	1-1/2"	68820	1	3	-	-	-	-	-	60820	100
3/8"	1-1/2"	68824	1	3	-	-	-	-	-	60824	50
7/16"	1-1/2"	68828	1	3	-	-	-	-	-	60828	50

## NON-MAGNETIC NUTSETTER SET

NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
10	Non-Magnetic, 1-1/2" Length Nutsetters with Power Notch Shank: (1/ea) 5/32", 7/32", 9/32", 11/32", 7/16", 3/16", 1/4", 5/16", 3/8", and 1/2".	68979	2

## EYE LAG DRIVER

- Hardened steel body for professional acoustic ceiling installs.
- Easily drives eye lag screws into wood or metal with any drill or screw gun.
- Compatible with all wood and self-tapping eye lag screws.



1/4" HEX

INSERT HEX SIZE	SHANK HEX SIZE	LENGTH	CARDED	PER CARD	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
1/4"	1/4"	2-3/4"	68700	2	2	68702	5	-	-

## PROFESSIONAL INSERT BIT HOLDER

- Heavy duty, single piece stainless steel construction.
- Magnetic "C" ring holder fits all types of 1/4" hex insert screwdriving bits.
- Holds all types of 1" insert screwdriving bits.



1/4" HEX

INSERT HEX SIZE	SHANK HEX SIZE	LENGTH	CARDED	PER CARD	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
1/4"	1/4"	3"	70530	1	3	70521	3	71530	75

## QUICK CHANGE INSERT BIT HOLDER

- Securely holds all types of 1" insert screwdriving bits.
- Quick change design for fast, easy changes.



1/4" HEX

INSERT HEX SIZE	SHANK HEX SIZE	LENGTH	CARDED	PER CARD	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
1/4"	1/4"	3"	70535	1	3	-	-	71535	50

## MAGNETIC INSERT BIT HOLDER

- Holds all types of 1" insert screwdriving bits.



1/4" HEX

INSERT HEX SIZE	SHANK HEX SIZE	LENGTH	CARDED	PER CARD	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
1/4"	1/4"	2-3/8"	68572	1	3	68571	5	60572	100
1/4"	1/4"	6"	68690	1	3	-	-	-	-

# SCREWDRIVING ACCESSORIES

## MAGNETIC SCREW GUIDE

- Finder sleeve slides over the screw and bit. Eliminates slippage and dropped or lost screws.
- 1/4" power drive shank fits all power screw guns, cordless screwdrivers, variable speed electric drills and quick change adapter.



1/4"  
HEX

INSERT HEX SIZE	SHANK HEX SIZE	LENGTH	CARDED	PER CARD	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
1/4"	1/4"	3" Compact	68586	1	2	-	-	60586	50
1/4"	1/4"	4-1/2" Standard	68588	1	2	68088	5	-	-

## FLEXIBLE BIT HOLDER

- Heavy duty spiral ring construction retains flexibility for a longer tool life.
- Holds all types of 1" insert screwdriving bits.



1/4"  
HEX

INSERT HEX SIZE	SHANK HEX SIZE	LENGTH	HANG TAG	PER CARD	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
1/4"	1/4"	7"	70570	1	2	-	-	-	-
1/4"	1/4"	11"	70590	1	1	-	-	-	-

## QUICK CHANGE EXTENSION

- Century's "Slim Series" quick change extension offers an all steel, slim design for maximum clearance and durability.
- For use with all 1/4" hex power shank accessories.



1/4"  
HEX

INSERT HEX SIZE	SHANK HEX SIZE	LENGTH	HANG TAG	PER CARD	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
1/4"	1/4"	2"	68522	1	2	-	-	-	-
1/4"	1/4"	6"	68526	1	2	-	-	-	-
1/4"	1/4"	10"	68520	1	2	-	-	-	-

## KEYLESS DRILL CHUCK

- Converts screwgun into a standard chuck.
- Accepts round shanks.



1/4"  
HEX

INSERT HEX SIZE	SHANK HEX SIZE	LENGTH	CARDED	PER CARD	INNER PACK	BULK BAG	INNER PACK	BULK JAR	INNER PACK
Round Shanks up to 1/4"	1/4"	2-1/2"	68585	1	2	-	-	-	-



# S2 SCREWDRIVING SETS

## 7 PIECE EXTENSION SET



NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
7	Insert Bits: (1/ea) Phillips #1, #2, #3, Slotted #6-8, #10-12, Square #2 and 6" Extension.	70577	3

## 7 PIECE QUICK CHANGE BIT & HOLDER SET



NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
7	Power Bits: (1) #1 Phillips, (2) #2 Phillips, (2) #2 Square, (1) #8-10 Slotted. (1) 2-1/2" Quick-Change Chuck.	68107	3

## 9 PIECE SCREWDRIVER BIT & HOLDER SET



NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
9	Insert Bits: (1) #1 Phillips, (2) #2 Phillips, (1) #3 Phillips, (2) #2 Square, (1) T-25 Star-Drive, (1) 8-10 Slotted, and (1) Magnetic Bit Holder.	68907	3

## 9 PIECE STAR-DRIVE BIT & HOLDER SET



NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
9	Insert Bits: (1/ea) T-8, T-10, T-15, T-20, T-25, T-27, T-30, T-40 Star-Drive and (1) Magnetic Bit Holder.	68917	3

# S2 SCREWDRIVING SETS

## 9 PIECE SECURITY STAR-DRIVE BIT & HOLDER SET



NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
9	Security Star-Drive Insert Bits: (1/ea) T-8, T-10, T-15, T-20, T-25, T-27, T-30 and T-40. (1) Magnetic Bit Holder.	68017	3

## 9 PIECE HEX KEY BIT & HOLDER SET



NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
9	Hex Key Insert Bits: (1/ea) 5/64", 3/32", 7/64", 1/8", 9/64", 5/32", 3/16", and 7/32". (1) Magnetic Bit Holder.	68027	3

## 13 PIECE SCREW GUIDE & BIT SET



NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
13	Insert Bits: (1) #1 Phillips, (4) #2 Phillips, (1) #3 Phillips, (1) #1 Square, (3) #2 Square, and (2) #8-10 Slotted. (1) 4-1/2" Magnetic Screw Guide.	69014	2



# S2 SCREWDRIVING SETS

## 16 PIECE SCREWDRIVER BIT SET



NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
16	Insert Bits: (1) #1 Phillips, (2) #2 Phillips, (1) #3 Phillips, (2) #2 Square, (1) #8-10 Slotted. Power Bits: (2) #2 Phillips, (1) #2 Square, (1/ea) #6-8, #8-10. (1ea) 1/4", 5/16", and 3/8" Nutsetter. (1) Magnetic Bit Holder.	69016	2

## 31 PIECE SCREWDRIVER BIT & HOLDER SET



NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
31	Insert Bits: (2) #1 Phillips, (5) #2 Phillips, (3) #3 Phillips, (2) #1 Square, (5) #2 Square (1) #3 Square (1) #4-5 Slotted, (3) #6-8 Slotted, (2) #8-10 Slotted, (1) #10-12 Slotted, and (1/ea) T-15, T-20, T-25, T-27, T-30, Star-Drive. (1) 2-1/4" Magnetic Bit Holder. Storage Pouch.	69031	2

## 40 PIECE SCREWDRIVING BIT SET



NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
40	Insert Bits: (3) #2 Drywall, (1) #1 Phillips (6) #2 Phillips, (1) #3 Phillips, (1/ea) #1, #2, #3 Pozi, (1/ea) #6-10, #8-10, #10-12 Slotted, (1) #1 Square, (4) #2 Square, (1) #3 Square, (1/ea) T-10, T-15, T-20, T-25, T-27, T-30 Star-Drive, (1/ea) 1/8", 5/32" and 3/16" Hex. Power Bits: (2) #2 Phillips, (2) #2 Square, (1) #8-10 Slotted, and (1) T-25 Star-Drive. (1/ea) Magnetic Bit Holder and Screw Guide.	68941	6

SCREWDRIVING

# DEPRESSED CENTER GRINDING WHEELS

## TYPE 27 (METAL)

- Aluminum oxide grit and premium resin bond for professional results.
- For use on all types of ferrous metals.
- Fiberglass reinforced for safety and increased durability.
- Available in 1/8" and 1/4" thicknesses for cutting and grinding applications.



DIA.	THICKNESS	ARBOR	SAFE MAX. RPM SPEED	PART NO.	SPEC.	APPLICATION	INNER PACK
4"	1/8"	5/8"	15,300	75541	A24R	GRIND METAL	5
4"	1/4"	5/8"	15,300	75542	A24R	GRIND METAL	5
4-1/2"	1/8"	7/8"	13,300	75543	A24R	GRIND METAL	5
4-1/2"	1/4"	7/8"	13,300	75544	A24R	GRIND METAL	5
4-1/2"	1/4"	5/8"-11	13,300	75545	A24R	GRIND METAL	5
4-1/2"	1/8"	5/8"-11	13,300	75546	A24R	GRIND METAL	5
5"	1/4"	7/8"	12,200	75547	A24R	GRIND METAL	5
5"	1/4"	5/8"-11	12,200	75548	A24R	GRIND METAL	5
6"	1/4"	7/8"	10,200	75549	A24R	GRIND METAL	5
7"	1/8"	5/8"-11	8,500	75571	A24R	METAL PIPE	2
7"	1/4"	5/8"-11	8,500	75572	A24R	GRIND METAL	2
7"	1/4"	7/8"	8,500	75574	A24R	GRIND METAL	2
9"	1/4"	5/8"-11	6,600	75592	A24R	GRIND METAL	1

## TYPE 27 (MASONRY)

- Silicon carbide grit and premium resin bond for professional results.
- For use on concrete, brick, cast iron and other masonry materials.
- Fiberglass reinforced for safety and increased durability.
- Available in 1/8" and 1/4" thicknesses for cutting and grinding applications.



DIA.	THICKNESS	ARBOR	SAFE MAX. RPM SPEED	PART NO.	SPEC.	APPLICATION	INNER PACK
4"	1/8"	5/8"	15,300	75501	C24R	GRIND MASONRY	5
4"	1/4"	5/8"	15,300	75502	C24R	GRIND MASONRY	5
4-1/2"	1/8"	7/8"	13,300	75503	C24R	GRIND MASONRY	5
4-1/2"	1/4"	7/8"	13,300	75504	C24R	GRIND MASONRY	5

## TYPE 27 (ALUMINUM)

- Aluminum oxide grit and premium resin bond for professional results.
- 1/4" thickness for grinding all types of non-ferrous metals.
- Fiberglass reinforced for safety and increased durability.



DIA.	THICKNESS	ARBOR	SAFE MAX. RPM SPEED	PART NO.	SPEC.	APPLICATION	INNER PACK
4-1/2"	1/4"	7/8"	13,300	75550	A30N	GRIND ALUMINUM	5

## TYPE 27A (THIN METAL CUTTING)

- Aluminum oxide grit and premium resin bond for professional results.
- Extra thin thickness for fast, clean cuts in all ferrous metals and stainless steel.
- Fiberglass reinforced for safety and increased durability.



DIA.	THICKNESS	ARBOR	SAFE MAX. RPM SPEED	PART NO.	SPEC.	APPLICATION	INNER PACK
4"	.045"	5/8"	15,300	75551	A60T	GRIND THIN METAL	5
4-1/2"	.045"	7/8"	13,300	75552	A60T	GRIND THIN METAL	5
5"	.045"	7/8"	12,200	75553	A60T	GRIND THIN METAL	5



## TYPE 27 ZIRCONIA FLAP DISCS

- Made from premium abrasive cloth and zirconia grit for grinding and finishing.
- Type 27 style for finish grinding on flat areas and outside corners.
- Will not mar, splinter or stain.
- Will run cooler than other abrasive wheels.
- For use on all ferrous and non-ferrous metals.



DIA.	GRIT	ARBOR	SAFE MAX. RPM SPEED	PART NO.	INNER PACK
4-1/2"	40	5/8"-11	13,300	75587	5
4-1/2"	40	7/8"	13,300	75581	5
4-1/2"	60	7/8"	13,300	75582	5
4-1/2"	60	5/8" - 11	13,300	75585	5
4-1/2"	80	7/8"	13,300	75583	5
4-1/2"	80	5/8" - 11	13,300	75586	5
4-1/2"	120	7/8"	13,300	75584	5

## RESIN FIBER DISCS

- Abrasive aluminum oxide resin fiber sanding discs have electrostatically deposited grains for fast, smooth cutting action.
- High resistance to heat, glazing and loading, and are excellent on ferrous and non-ferrous metals.
- Recommended for blending edges, seams and corners, weld grinding and deburring.



DIA.	GRIT	ARBOR	SAFE MAX. RPM SPEED	3 PACK PART NO.	INNER PACK	BULK PART NO.	INNER PACK
4-1/2"	24	7/8"	25,000	75000	5	75900	10
4-1/2"	36	7/8"	25,000	75001	5	75901	10
4-1/2"	50	7/8"	25,000	75004	5	75904	10
4-1/2"	60	7/8"	25,000	75002	5	75902	10
4-1/2"	80	7/8"	25,000	-	-	75909	10
4-1/2"	100	7/8"	25,000	75003	5	75903	10
5"	24	7/8"	25,000	75005	5	75905	10
5"	36	7/8"	25,000	75006	5	75906	10
5"	50	7/8"	25,000	75007	5	75907	10
5"	80	7/8"	25,000	75008	5	75908	10
7"	24	7/8"	25,000	75300	5	75100	10
7"	36	7/8"	25,000	75301	5	75101	10
7"	50	7/8"	25,000	75302	5	75102	10
7"	80	7/8"	25,000	75303	5	75103	10

## BACKING PADS

- Spiral, air-cooled backing pad for use with all types of resin fiber discs.
- Abrasive discs will last up to 10X longer.
- Fits all popular brands of angle grinders.



DIA.	ARBOR	SAFE MAX. RPM SPEED	PART NO.	INNER PACK
4-1/2"	5/8"-11	20,000	77145	2
5"	5/8"-11	20,000	77155	2
7"	5/8"-11	10,000	77195	2

## REPLACEMENT GRINDER FLANGE NUT SET

- Fits most small angle grinders with 5/8" - 11 spindle.



NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
2	(1) Flange nut and (1) wrench.	75099	2

# CUTTING & GRINDING WHEELS

## TYPE 1A (THIN METAL CUTTING)

- Aluminum oxide grit and premium resin bond for professional results.
- Extra thin thickness for fast, clean cuts in all ferrous metals and stainless steel.
- Double fiberglass reinforced for safety and increased durability.



DIA.	THICKNESS	ARBOR	SAFE	CARDED	INNER	BULK	INNER	SPEC.	APPLICATION
			MAX. RPM SPEED						
1-1/2"	1/16"	3/8"	40,000	08401*	2	-	-	A36T	METAL CUTTING
2"	1/16"	3/8"	30,550	08402*	2	-	-	A60T	METAL CUTTING
2"	1/8"	3/8"	31,500	08412*	2	-	-	A24R	METAL CUTTING
3"	.035"	1/4"	25,000	-	-	08303	5	A36T	METAL CUTTING
3"	.035"	3/8"	25,000	-	-	08313	5	A36T	METAL CUTTING
3"	1/16"	1/4"	25,000	-	-	08305	5	A36T	METAL CUTTING
3"	1/8"	3/8"	20,300	-	-	08323	5	A24R	METAL CUTTING
4"	.035"	3/8"	19,000	-	-	08306	5	A36T	METAL CUTTING
4"	1/16"	3/8"	19,000	-	-	08304	5	A36T	METAL CUTTING
4"	1/8"	3/8"	19,000	-	-	08314	5	A24R	METAL CUTTING

\* packaged three per card

## TYPE 1A (THIN METAL CUTTING)

- Aluminum oxide grit and premium resin bond for professional results.
- Extra thin thickness for fast, clean cuts in all ferrous metals and stainless steel.
- Double fiberglass reinforced for safety and increased durability.



NEW



DIA.	THICKNESS	ARBOR	SAFE	CARDED	INNER	BULK	INNER	SPEC.	APPLICATION
			MAX. RPM SPEED						
4"	.045"	5/8"	15,300	-	-	08307	5	A60T	METAL CUTTING
4"	1/16"	5/8"	15,300	-	-	75512	10	A36T	METAL CUTTING
4"	1/8"	5/8"	15,300	-	-	08308	5	A24R	METAL CUTTING
4-1/2"	.045"	7/8"	13,300	-	-	75523	5	A60T	METAL CUTTING
4-1/2"	1/16"	7/8"	13,300	-	-	75522	10	A60T	METAL CUTTING
4-1/2"	1/8"	7/8"	13,300	-	-	75525	10	A36S	METAL CUTTING
5"	.045"	7/8"	13,300	-	-	75524	5	A60T	METAL CUTTING
6"	.040"	7/8"	10,200	-	-	75528	5	A60T	METAL CUTTING
7"	.055"	7/8"	8,500	-	-	75529	5	A60T	METAL CUTTING

## TYPE 1 (METAL GRINDING)

- Aluminum oxide grit and premium resin bond for professional results.
- For grinding on all types of ferrous metals.
- Double fiberglass reinforced for safety and increased durability.



DIA.	THICKNESS	ARBOR	SAFE	CARDED	INNER	BULK	INNER	SPEC.	APPLICATION
			MAX. RPM SPEED						
1-1/2"	1/4"	3/8"	40,000	08411*	2	-	-	A24R	METAL GRINDING
2"	1/4"	3/8"	30,550	08422*	2	-	-	A24R	METAL GRINDING
3"	1/4"	3/8"	20,300	-	-	08333	5	A24R	METAL GRINDING
4"	1/4"	3/8"	15,300	-	-	08324	5	A24R	METAL GRINDING

\* packaged three per card

## TYPE 1 (THIN MASONRY CUTTING)

- Silicon carbide grit and premium resin bond for professional results.
- Extra thin blade for cutting concrete, brick and other masonry materials.
- Double fiberglass reinforced for safety and increased durability.



DIA.	THICKNESS	ARBOR	SAFE	PART NO.	SPEC.	APPLICATION	INNER PAK
			MAX. RPM SPEED				
4"	1/16"	5/8"	15,300	75510	C46S	MASONRY CUTTING	10
4-1/2"	.045"	7/8"	13,300	75520	C46S	MASONRY CUTTING	10

## ABRASIVE MANDREL

- For use with all Type 1 abrasive cutting and grinding wheels with 3/8" arbors.



FITS ARBOR	SHANK	APPLICATION	PART NO.	INNER PAK
3/8"	1/4"	Convert 3/8" arbors to a 1/4" shank on small diameter abrasive cutting blades / grinding wheels.	08400	2





# ABRASIVE SAW BLADES

## TYPE 1A (METAL) FOR PORTABLE SAWS

- Cuts all types of ferrous and non-ferrous materials, steel, aluminum, brass, copper and iron.
- Double fiberglass reinforced for safety and increased durability.



DIA.	THICKNESS	ARBOR	SAFE	PART NO.	SPEC.	APPLICATION	INNER
			MAX. RPM				
6-1/2"	3/32"	5/8"	9,400	08806	A24R	METAL CUTTING	5
7"	3/32"	5/8"	8,600	08707	A24R	METAL CUTTING	10
8"	3/32"	5/8"	7,500	08808	A24R	METAL CUTTING	5

## TYPE 1A (MASONRY) FOR PORTABLE SAWS

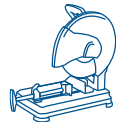
- Cuts all types of masonry, concrete, block, brick, stone tile, also non-ferrous metals.
- Double fiberglass reinforced for safety and increased durability.



DIA.	THICKNESS	ARBOR	SAFE	PART NO.	SPEC.	APPLICATION	INNER
			MAX. RPM				
6-1/2"	3/32"	5/8"	9,400	08606	C24R	CONCRETE CUTTING	5
7"	1/8"	5/8"	8,600	08507	C24R	CONCRETE/MASONRY	10
8"	1/8"	5/8"	7,500	08608	C24R	CONCRETE/MASONRY	5

## TYPE 1A (METAL) FOR CHOP SAWS AND STATIONARY MACHINE CUT-OFF WHEELS

- Cuts all types of ferrous and non-ferrous materials, bar and stud cutting.
- Double Fiberglass reinforced for safety and increased durability.



DIA.	THICKNESS	ARBOR	SAFE	PART NO.	SPEC.	APPLICATION	INNER
			MAX. RPM				
10"	7/64"	5/8"	6,000	08810	A24R	METAL CUTTING	2
12"	7/64"	1"	5,000	08712	A24R	METAL CUTTING	2
14"	7/64"	1"	4,300	08714	A24R	GEN. PURPOSE	2
14"	7/64"	1"	4,300	08715	A24R	BAR CUTTER	2
14"	7/64"	1"	4,300	08716	A24R	STUD CUTTING	2

## TYPE 1A (MASONRY) FOR STATIONARY MACHINE CUT-OFF WHEELS

- Cuts all types of masonry, concrete, block, brick, stone tile, and also non-ferrous metals.
- Double fiberglass reinforced for safety and increased durability.



DIA.	THICKNESS	ARBOR	SAFE	PART NO.	SPEC.	APPLICATION	INNER
			MAX. RPM				
10"	1/8"	5/8"	6,000	08610	C24R	CONCRETE CUTTING	2
12"	1/8"	1"	5,000	08512	C24R	CONCRETE CUTTING	2
14"	1/8"	1"	4,300	08514	C24R	CONCRETE CUTTING	2

# HIGH SPEED SAW BLADES



## HIGH SPEED SAW BLADES

Designed for HIGH SPEED SAWS for cutting all types of metal and masonry materials.

Available in 1" and 20MM arbors for all popular saws.

Heavy gauge FIBERGLASS REINFORCEMENT withstands high speeds associated with gas powered saws.

## HIGH SPEED SAW BLADES (METAL)

- Cuts all types of ferrous and non-ferrous metals including rebar, steel pipe, sheet metal and stainless steel.
- Double fiberglass reinforced for safety and increased durability.



DIA.	THICKNESS	ARBOR	SAFE MAX. RPM SPEED	PART NO.	SPEC.	APPLICATION	INNER PACK
12"	1/8"	1"	6,300	08717	A24R	METAL CUTTING	2
12"	1/8"	20 MM	6,300	08718	A24R	METAL CUTTING	2
14"	1/8"	1"	5,400	08719	A24R	METAL CUTTING	2
14"	1/8"	20 MM	5,400	08720	A24R	METAL CUTTING	2

## HIGH SPEED SAW BLADES (MASONRY)

- Cuts all types of masonry, concrete, block, brick, stone tile, and also non-ferrous metals.
- Double fiberglass reinforced for safety and increased durability.



DIA.	THICKNESS	ARBOR	SAFE MAX. RPM SPEED	PART NO.	SPEC.	APPLICATION	INNER PACK
14"	1/8"	1"	5,400	08515	C24P	CONCRETE CUTTING	2



# NYLON ABRASIVE BRUSHES

## NYLON ABRASIVE BRUSHES

Aluminum oxide impregnated nylon bristles hold their shape better than standard wire brushes.

Nylon brushes WILL NOT SPARK, safer around flammable substrates.

### MORE APPLICATIONS THAN WIRE BRUSHES:

**METAL:** Removal of paint, corrosion and rust.

Prepare surfaces for primers and paints.

**WOOD:** Removal of paint and finishes on wood.

Clean and sand wood turnings and trim.

**PLASTIC:** Prepare plastic, fiberglass and rubber for adhesives.

**MASONRY:** Clean unfinished tile, stone and brick mortar.



### END BRUSH

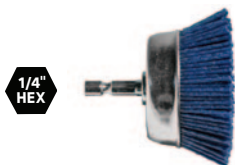
- For cleaning and finishing recessed areas, inside pipes and spot work.
- 1/4" quick change shank



SIZE	GRIT	NYLON	SHANK SIZE	SAFE MAX. RPM SPEED	CARDED PART NO.	INNER PACK
1"	80	Coarse	1/4"	4,500	77201	2
1"	150	Fine	1/4"	4,500	77203	2

### CUP BRUSH

- For surface cleaning of large flat surfaces.
- 1/4" quick change shank



SIZE	GRIT	NYLON	SHANK SIZE	SAFE MAX. RPM SPEED	CARDED PART NO.	INNER PACK
2"	80	Coarse	1/4"	4,500	77221	2
2"	150	Fine	1/4"	4,500	77223	2
3"	80	Coarse	1/4"	4,500	77231	2
3"	150	Fine	1/4"	4,500	77233	2

### RADIAL BRUSH

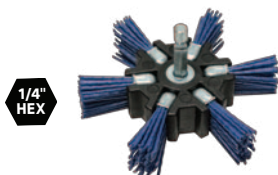
- For cleaning in crevices and contours.
- 1/4" quick change shank



SIZE	GRIT	NYLON	SHANK SIZE	SAFE MAX. RPM SPEED	CARDED PART NO.	INNER PACK
3"	80	Coarse	1/4"	4,500	77431	2
3"	150	Fine	1/4"	4,500	77433	2
4"	80	Coarse	1/4"	4,500	77441	2
4"	150	Fine	1/4"	4,500	77443	2

### FLAP BRUSH

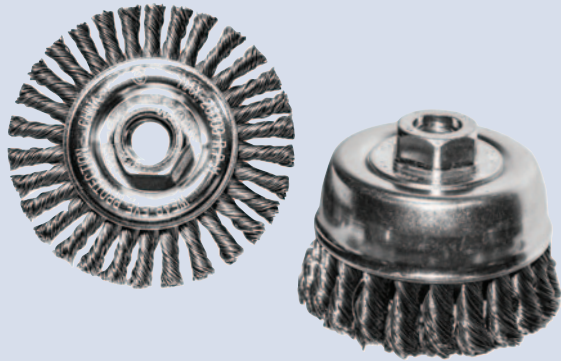
- For blending and rounding edges, ends and trim work.
- 1/4" quick change shank



SIZE	GRIT	NYLON	SHANK SIZE	SAFE MAX. RPM SPEED	CARDED PART NO.	INNER PACK
4"	80	Coarse	1/4"	4,500	77341	2
4"	150	Fine	1/4"	4,500	77343	2

ABRASIVES

# INDUSTRIAL WIRE BRUSHES



## INDUSTRIAL WIRE BRUSH FOR ANGLE GRINDERS

Century's Industrial Wire Brushes are made from HIGH QUALITY STEEL that is crimped, knotted or twisted for heavy grinding applications.

SOLID RING CONSTRUCTION ensures our industrial wire brushes RUN SMOOTHER, LONGER WITH LESS VIBRATION.

Excellent for removing heavy surface corrosion and weld splatter.

Industrial Wire Brushes are for angle grinders with 5/8"-11 threads. Adapters are available below for other grinder arbors.

### ANGLE GRINDER CUP BRUSH



CRIMPED

KNOT



SIZE	WIRE	TYPE OF WIRE	WIRE DIAM.	ARBOR SIZE	SAFE		
					MAX. RPM SPEED	CARDED PART NO.	INNER PACK
2-3/4"	Coarse	Knot	0.020"	5/8 X 11	12,500	76021	2
3"	Coarse	Crimped	0.0118"	5/8 X 11	12,500	76031	2
3"	Coarse	Knot	0.020"	M10 X 1.25	12,500	76023	2
3"	Coarse	Crimped	0.0118"	M10 X 1.25	12,500	76022	2
4"	Coarse	Knot	0.020"	5/8 X 11	8,500	76046	2
4"	Coarse	Crimped	0.0118"	5/8 X 11	8,500	76047	2
5"	Coarse	Crimped	0.0118"	5/8 X 11	8,000	76055	2
6"	Coarse	Crimped	0.0118"	5/8 X 11	6,600	76061	2
6"	Coarse	Knot	0.020"	5/8 X 11	6,600	76062	2

### ANGLE GRINDER WIRE WHEEL



STRINGER BEAD

CABLE TWIST



SIZE	WIRE	TYPE OF WIRE	WIRE DIAM.	ARBOR SIZE	SAFE		
					MAX. RPM SPEED	CARDED PART NO.	INNER PACK
4"	Coarse	Knot	0.020"	M10 X 1.25	20,000	76048	2
4"	Coarse	Stringer Bead	0.020"	5/8"-11	20,000	76041	2
4"	Coarse	Cable Twist	0.020"	5/8"-11	20,000	76043	2
4"	Coarse	Knot	0.020"	5/8"-11	20,000	76049	2
5"	Coarse	Cable Twist	0.020"	5/8"-11	12,500	76053	2
6"	Coarse	Cable Twist	0.020"	5/8"-11	9,000	76063	2
6"	Coarse	Knot	0.020"	5/8"-11	9,000	76064	2

### ANGLE GRINDER THREAD ADAPTERS

- Use to convert any M10 spindle to 5/8"-11 threads.



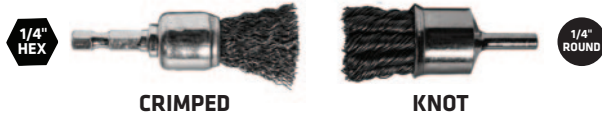
FITS ARBOR	APPLICATION	CARDED PART NO.	INNER PACK
1/2"	Converts M10 x 1.25 to 5/8"11.	76801	5
1/2"	Converts M10 x 1.50 to 5/8"11.	76802	5



# WIRE BRUSHES

## DRILL END BRUSH

- Heat treated steel wire for cleaning and finishing recessed areas, inside pipes and spot work.



CRIMPED

KNOT

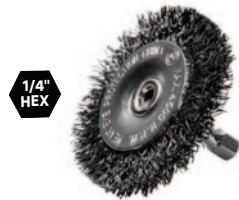
## DRILL CUP BRUSH

- Heat treated steel wire for surface cleaning of large flat surfaces.
- 1/4" quick change shank



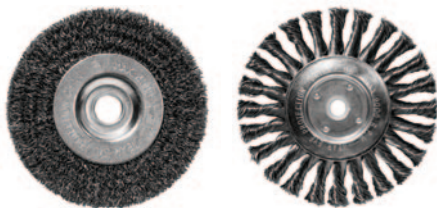
## DRILL RADIAL WIRE BRUSH

- Heat treated steel wire for cleaning in crevices and contours.
- 1/4" quick change shank



## BENCH GRINDER WIRE WHEELS

- Heat treated steel wire for cleaning in crevices and contours.
- Available in regular and wide face.



CRIMPED

KNOT

## WIRE WHEEL ADAPTER



SIZE	WIRE	TYPE OF WIRE	WIRE DIAM.	SHANK SIZE	SAFE MAX. RPM SPEED	CARDED PART NO.	INNER PACK
3/4"	Coarse	Crimped	0.0118"	1/4"	4,500	76203	2
1"	Coarse	Crimped	0.0118"	1/4"	4,500	76201	2
1"	Coarse	Knot	0.020"	1/4" RND.	20,000	76202	2
1-1/8"	Coarse	Knot	0.020"	1/4" RND.	20,000	76204	2

SIZE	WIRE	TYPE OF WIRE	WIRE DIAM.	SHANK SIZE	SAFE MAX. RPM SPEED	CARDED PART NO.	INNER PACK
1-3/4"	Coarse	Crimped	0.0118"	1/4"	4,500	76211	2
1-3/4"	Fine	Crimped	0.008"	1/4"	4,500	76213	2
2-3/4"	Coarse	Crimped	0.0118"	1/4"	4,500	76221	2
2-3/4"	Fine	Crimped	0.008"	1/4"	4,500	76223	2

SIZE	WIRE	TYPE OF WIRE	WIRE DIAM.	SHANK SIZE	SAFE MAX. RPM SPEED	CARDED PART NO.	INNER PACK
2"	Coarse	Crimped	0.0118"	1/4"	4,500	76411	2
2"	Fine	Crimped	0.008"	1/4"	4,500	76413	2
2-1/2"	Coarse	Crimped	0.0118"	1/4"	4,500	76421	2
2-1/2"	Fine	Crimped	0.008"	1/4"	4,500	76423	2
3"	Coarse	Crimped	0.0118"	1/4"	4,500	76431	2
3"	Fine	Crimped	0.008"	1/4"	4,500	76433	2
4"	Coarse	Crimped	0.0118"	1/4"	4,500	76441	2
4"	Fine	Crimped	0.008"	1/4"	4,500	76443	2

SIZE	WIRE	TYPE OF WIRE	WIRE DIAM.	ARBOR SIZE	SAFE MAX. RPM SPEED	CARDED PART NO.	INNER PACK
4"	Coarse	Crimped	0.0118"	1/2"	4,500	76841	2
4"	Fine	Crimped	0.008"	1/2"	4,500	76843	2
5"	Coarse	Crimped	0.0118"	1/2" / 5/8"	3,750	76851	2
5"	Fine	Crimped	0.008"	1/2" / 5/8"	3,750	76853	2
5"	Coarse	Crimped	0.0118"	1/2" / 5/8"	6,000	76854*	2
6"	Coarse	Crimped	0.0118"	1/2" / 5/8"	3,750	76861	2
6"	Fine	Crimped	0.008"	1/2" / 5/8"	3,750	76863	2
6"	Coarse	Crimped	0.0118"	1/2" / 5/8"	6,000	76864*	2
6"	Coarse	Knot	0.020"	1/2" / 5/8"	9,000	76865	2
8"	Coarse	Crimped	0.0118"	1/2" / 5/8"	4,500	76868*	2

\* wide face

FITS ARBOR	APPLICATION	CARDED PART NO.	INNER PACK
1/2"	Converts 1/2" arbor to a 1/4" shank.	76800	2

## WIRE WHEEL & CUP BRUSH BULK BOX

NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
30	(8) 1-3/4" coarse cup, (2) 1-3/4" fine cup, (6) 2-3/4" coarse cup, (2) 2-3/4" fine cup, (4) 2-1/2" coarse wire wheel, (2) 2-1/2" fine wire wheel, (4) 3" coarse wire wheel and (2) 3" fine wire wheel.	88104	30

# MOUNTED GRINDING POINTS

## MOUNTED GRINDING POINTS

- Made of vitrified aluminum oxide for use on all types of metal.
- 1/4" round shank fits all types of drill chucks.



SHAPE	DIAMETER	POINT LENGTH	SHANK SIZE	SAFE MAX. RPM SPEED	CARDED PART NO.	INNER PACK
A2	1"	1-1/4"	1/4"	38,200	75211	3
A4	1-1/4"	1-1/4"	1/4"	30,560	75201	3
A5	3/4"	1/8"	1/4"	45,000	75212	3
A11	7/8"	2"	1/4"	19,860	75213	3
A12	11/16"	1-1/4"	1/4"	48,000	75202	3
A14	11/16"	7/8"	1/4"	55,560	75203	3
A15	1/4"	1-1/4"	1/4"	72,750	75214	3
A22	3/4"	5/8"	1/4"	50,930	75204	3
A24	1/4"	3/4"	1/4"	76,500	75215	3
A32	1"	5/8"	1/4"	38,200	75205	3
A37	1-1/4"	1/4"	1/4"	30,560	75206	3
A38	1"	1"	1/4"	34,500	75217	3
A39	3/4"	3/4"	1/4"	47,250	75207	3
A40	3/4"	3/4"	1/4"	47,250	75208	3
W206	3/4"	1-1/4"	1/4"	28,720	75209	3
W217	1"	3/8"	1/4"	38,200	75210	3
W220	1"	1"	1/4"	25,520	75216	3



## MOUNTED POINT SET

NO. OF PIECES	INCLUDES	SHANK SIZE	PART NO.	INNER PACK
8	A12, A14, A22, A32, A39, A40, W206 and W217	1/4"	75200	3

## BENCH GRINDING WHEELS

- Made from vitrified aluminum oxide for a long life and superior material removal.
- Universal nested bushings fit 1/2", 5/8", 3/4" or 1" arbor mounts.
- Ideal for ferrous metals.
- For use with standard bench top grinders.

SIZE	THICKNESS	GRIT	ACTUAL GRIT	SAFE MAX. RPM SPEED	CARDED PART NO.	INNER PACK
6"	3/4"	Coarse	36	3,820	75861	2
6"	3/4"	Fine	90	3,820	75863	2
8"	1"	Fine	90	3,600	75881	2
8"	1"	Coarse	36	3,600	75883	2



# GRINDING & SANDING

## ROTARY RASPS

- Sculpture and deburr wood, plastic or soft metals.
- Precision cut edges won't clog with material and never need resharpening.
- 1/4" shank fits die grinders and standard drill drivers.
- Heat treated high carbon steel.



Ball Cylinder Domed Sphere Tree



## ROTARY RASP SET

NO. OF PIECES	INCLUDES	SHANK SIZE	PART NO.	INNER PACK
5	Includes ball, cylinder, domed, sphere and tree style rotary rasps.	1/4"	75499	3

## ROTARY FILES

- For use on wood.



Tree Cylinder Cylinder Domed Sphere

SHAPE	DIAMETER	FILE LENGTH	SHANK SIZE	SAFE MAX. RPM SPEED	CARDED PART NO.	INNER PACK
Tree	1/2"	1-3/8"	1/4"	5,000	75405	3
Cylinder	1/2"	1-3/8"	1/4"	5,000	75406	3
Cylinder	1/4"	1-1/4"	1/4"	5,000	75407	3
Domed	1/2"	1-3/8"	1/4"	5,000	75408	3
Sphere	5/8"	1-1/8"	1/4"	5,000	75409	3

## DRUM SANDER KITS

- Aluminum oxide grit, bonded to a cloth back.
- Ideal for sanding wood, fiberglass and metal surfaces and edges.
- 1/4" shank fits all types of electric and cordless drills.
- Kits include one drum with one coarse, medium and fine abrasive sleeve.
- Refill includes one coarse, medium and fine abrasive sleeve.



#77110-77116



#77120-77126



SIZE	LENGTH	SHANK SIZE	SAFE MAX. RPM SPEED	3 PIECE KIT PART NO.	INNER PACK	3 PIECE REFILL PART NO.	INNER PACK
3/4"	1"	1/4"	19,000	77110	2	77120	2
3/4"	2"	1/4"	9,000	77114	2	77124	2
1"	1"	1/4"	15,000	77111	2	77121	2
1"	2"	1/4"	8,000	77115	2	77125	2
1-1/2"	1-1/2"	1/4"	10,000	77112	2	77122	2
1-1/2"	2"	1/4"	7,000	77116	2	77126	2
2"	1-1/2"	1/4"	8,000	77113	2	77123	2

ABRASIVES

# POLISHING & ABRASIVES

## POLISHING BONNETS

- Extra thick lambs wool blend draw string polishing bonnets fit flexible backing pads for use on electric drills.
- 7" size fits popular polishing equipment.



SIZE	NAP THICKNESS	PART NO.	INNER PACK
5"	5/8"	79150	2
7"	7/8"	79170	2

## BACKING PADS

- Flexible, molded plastic backing pads and 1/4" arbor fit all electric drills and polishers.
- Use pad with sanding discs and polishing bonnets.



SIZE	ARBOR	SAFE MAX RPM	PART NO.	INNER PACK
5"	1/4"	3,250	77150	2



## 5" SANDING & BUFFING SET

NO. OF PIECES	INCLUDES	SAFE MAX RPM	PART NO.	INNER PACK
4	Includes one 5" backing pad with arbor, 5" polishing bonnet and 5" medium grit sanding disc.	3,250	77105	2

## MUSLIN POLISHING WHEEL

- 100% cotton muslin polishing wheel fits most bench grinders.
- Three concentrically sewn sections add extra strength to the polishing wheel.



SIZE	THICKNESS	ARBOR	PART NO.	INNER PACK
6"	1/2"	1/2"	79140	2

## EMERY CLOTH SHOP ROLLS

- Quality emery cloth for rust removal, metal sanding stripping or other heavy sanding projects.
- Flexible backing and narrow width for tight spaces
- Suitable for wet or dry use.



SIZE	GRIT	PART NO.	INNER PACK
1" X 10 Yards	80	77300	1
1" X 10 Yards	120	77301	1
1" X 10 Yards	180	77302	1
1" X 10 Yards	320	77303	1





# DIAMOND HOLE SAWS

## DIAMOND HOLE SAWS

- Designed to cut tile, porcelain, glass, slate, marble, granite, natural stone, fiberglass, glass block, pottery and mirror.
- Made from premium diamond grit for a long useful life.
- Patented thin wall design.
- 1/2" cutting depth.
- Not for concrete, masonry, or metal. See packaging prior to use for full operating instructions.



SIZE	METRIC EQUIVALENT	PART NO.	INNER PACK
1/8"	3.3mm	05570	2
3/16"	4.9mm	05571	2
1/4"	6.5mm	05572	2
5/16"	8.1mm	05573	2
3/8"	9.7mm	05574	2
1/2"	12.9mm	05575	2
5/8"	16.1mm	05576	2
3/4"	19.3mm	05577	2
7/8"	22.4mm	05578	2
1"	25.7mm	05579	2
1-1/8"	28.8mm	05580	1
1-1/4"	32.0mm	05581	1
1-3/8"	35.1mm	05582	1
1-1/2"	38.4mm	05583	1
1-3/4"	44.7mm	05584	1
2"	51.1mm	05585	1
2-1/4"	57.5mm	05586	1
2-1/2"	63.9mm	05587	1
2-3/4"	70.2mm	05588	1
3"	76.5mm	05589	1

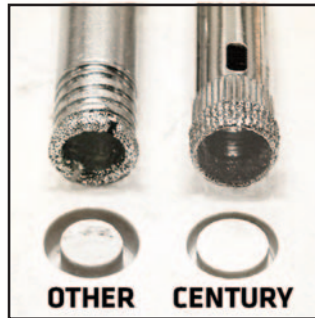


### HOLE SAW SET

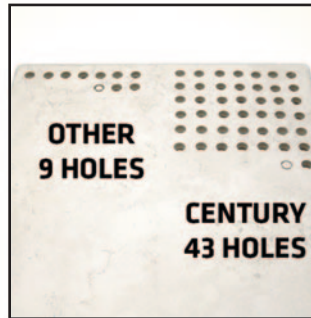
NO. OF PIECES	INCLUDES	CLAMSHELL PART NO.	INNER PACK
4	Includes 1/4", 5/16", 3/8" and 1/2"	05590	1



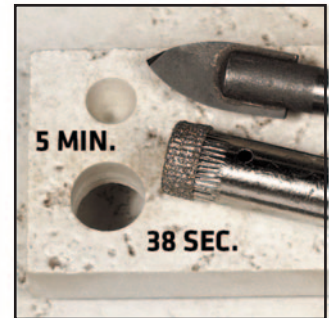
**PATENTED THIN WALL DESIGN**  
Cuts 3X faster than any other brands.



**THE CUTTING DIFFERENCE**  
Century diamond grit hole saws run cooler, with less pressure for an accurate hole.



**PROVEN TEST RESULTS**  
Century's diamond grit hole saws cut 4X the holes of other diamond grit hole saw brands.



**FASTER THAN CARBIDE BITS**  
5 Min. - Carbide Bit - Unfinished  
38 Sec. - Diamond Hole Saw - Finished

SAW BLADES



# SHARK TOOTH® HOLE SAWS



## SHARK TOOTH® ARBOR ATTACHED BI-METAL HOLE SAWS

Shark Tooth® hole saws are PROFESSIONAL BI-METAL SAWS with 8% COBALT HIGH SPEED STEEL TEETH, electron welded to shatterproof, shock absorbing alloy bodies.

Shark Tooth's® VARIABLE PITCH TOOTH PATTERN cuts clean through stainless steel, brass, aluminum, pipe steel, nail embedded wood, hardwood, plywood, sheet metal, fiberglass and plastic.

Extra deep 1-3/4" CUTTING DEPTH on the Arbor Attached Shark Tooth Hole Saws.

## SHARK TOOTH® ARBOR ATTACHED HOLE SAWS

- Suggested speed RPM's are for cutting mild steel. Decrease RPM's by 30% for cast iron. Increase RPM's by 30% for brass and aluminum.
- Hole saws are shipped without pilot drills, order pilot drill separately.
- Can be used in portable electric drill machines, lathes and milling machines.

3/8"  
HEX

SIZE	METRIC EQUIVALENT	ARBOR SIZE	SPEED RPM'S	PIPE TAP SIZE	PIPE ENTRANCE SIZE	PART NO.	INNER PACK
3/4"	19mm	3/8"	460	-	3/8"	05812	2
7/8"	22mm	3/8"	350	3/4"	1/2"	05814	2
1"	25mm	3/8"	350	-	-	05816	2
1-1/8"	29mm	3/8"	275	1"	3/4"	05818	2
1-1/4"	32mm	3/8"	275	-	-	05820	2
1-3/8"	35mm	3/8"	230	-	1"	05822	2
1-1/2"	38mm	3/8"	230	1-1/4"	-	05824	2
1-5/8"	41mm	3/8"	195	-	-	05826	2
1-3/4"	44mm	3/8"	195	1-1/2"	1-1/4"	05828	2
1-7/8"	48mm	3/8"	180	-	-	05830	2
2"	51mm	3/8"	160	-	1-1/2"	05832	2
2-1/8"	54mm	3/8"	160	-	-	05834	2
2-1/4"	57mm	3/8"	150	2"	-	05836	2
2-3/8"	60mm	3/8"	140	-	-	05838	2
2-1/2"	64mm	3/8"	135	-	2"	05840	2
2-5/8"	67mm	3/8"	130	2-1/2"	-	05842	2
2-3/4"	70mm	3/8"	125	-	-	05844	2
2-7/8"	73mm	3/8"	120	-	-	05846	2
3"	76mm	3/8"	115	-	2-1/2"	05848	2
3-1/8"	79mm	3/8"	110	-	-	05850	2
3-1/4"	83mm	3/8"	105	3"	-	05852	2
3-1/2"	89mm	3/8"	95	-	-	05856	2
4"	102mm	3/8"	85	-	-	05864	2
4-1/8"	105mm	3/8"	85	-	3-1/2"	05866	2

## PILOT DRILL

- 135° split point cuts stainless steel, metal, wood, fiberglass and plastics.



SIZE	DECIMAL EQUIVALENT	OVERALL LENGTH	CARDED PART NO.	INNER PACK
1/4"	0.2500	3-1/4"	05307	3



# SHARK TOOTH® HOLE SAWS



## SHARK TOOTH® BI-METAL HOLE SAWS

Shark Tooth® hole saws are PROFESSIONAL BI-METAL SAWS with 8% COBALT HIGH SPEED STEEL teeth, electron welded to shatterproof, shock absorbing alloy bodies.

Shark Tooth's® VARIABLE PITCH TOOTH PATTERN cuts clean through stainless steel, brass, aluminum, pipe steel, nail embedded wood, hardwood, plywood, sheet metal, fiberglass and plastic.

Cuts up to 1-1/2" deep holes. Arbors sold separately.

## SHARK TOOTH® BI-METAL HOLE SAWS

- Suggested speed RPM's are for cutting mild steel. Decrease RPM's by 30% for cast iron. Increase RPM's by 30% for brass and aluminum.
- Hole saws are shipped without pilot drills or arbors, order separately.
- Can be used in portable electric drill machines, lathes and milling machines.

SIZE	METRIC EQUIVALENT	USE ARBOR	SPEED RPM'S	PIPE TAP SIZE	PIPE ENTRANCE SIZE	PART NO.	INNER PACK
9/16"	14mm	A	460	-	-	05009	2
5/8"	16mm	A	460	-	-	05010	2
11/16"	18mm	A	460	-	-	05011	2
3/4"	19mm	A	460	-	3/8"	05012	2
7/8"	22mm	A	350	3/4"	1/2"	05014	2
15/16"	24mm	A	350	-	-	05015	2
1"	25mm	A	350	-	-	05016	2
1-1/16"	27mm	A	-	-	-	05017	2
1-1/8"	29mm	A	275	1"	3/4"	05018	2
1-3/16"	30mm	A	275	-	-	05019	2
1-1/4"	32mm	B	275	-	-	05020	2
1-5/16"	33mm	B	-	-	-	05021	2
1-3/8"	35mm	B	230	-	1"	05022	2
1-1/2"	38mm	B	230	1-1/4"	-	05024	2
1-5/8"	41mm	B	195	-	-	05026	2
1-3/4"	44mm	B	195	1-1/2"	1-1/4"	05028	2
1-7/8"	48mm	B	180	-	-	05030	2
2"	51mm	B	160	-	1-1/2"	05032	2
2-1/16"	52mm	B	160	-	-	05033	2
2-1/8"	54mm	B	160	-	-	05034	2
2-1/4"	57mm	B	150	2"	-	05036	2
2-3/8"	60mm	B	140	-	-	05038	2
2-1/2"	64mm	B	135	-	2"	05040	2
2-5/8"	67mm	B	130	2-1/2"	-	05042	2
2-3/4"	70mm	B	125	-	-	05044	2
2-7/8"	73mm	B	-	-	-	05046	2
3"	76mm	B	115	-	2-1/2"	05048	2
3-1/8"	79mm	B	110	-	-	05050	2
3-1/4"	83mm	B	105	3"	-	05052	2
3-3/8"	86mm	B	100	-	-	05054	2
3-1/2"	89mm	B	95	-	-	05056	2
3-5/8"	92mm	B	95	-	3"	05058	2
3-3/4"	95mm	B	90	3-1/2"	-	05060	2
4"	102mm	B	85	-	-	05064	2
4-1/8"	105mm	B	85	-	3-1/2"	05066	2
4-1/4"	108mm	B	80	-	-	05068	1
4-1/2"	114mm	B	75	-	4"	05070	1
4-3/4"	121mm	B	70	4-1/2"	-	05072	1
5"	127mm	B	65	-	-	05074	1
5-1/2"	140mm	B	60	-	-	05076	1
6"	152mm	B	55	-	-	05078	1

SAW BLADES



# HOLE SAW ACCESSORIES

## COPILOT™ HOLE SAW GUIDE

- This **exclusive** Century product allows anyone to easily enlarge existing holes...in one easy cut.



APPLICATION	CARDED PART NO.	INNER PACK
-------------	-----------------	------------

Replaces pilot drill bit when enlarging existing holes.

05320

3



*Smaller existing hole.*



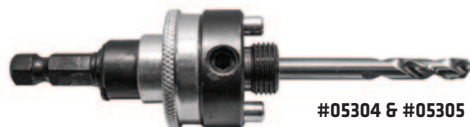
*New larger hole.*

## UNIVERSAL ARBORS

- For use with Shark Tooth® Bi-Metal hole saws.
- B series arbors have a quick-release collar that prevents thread lock for fast changes.



#05301, #05302 & #05303



#05304 & #05305

ARBOR SERIES	THREADS	SHANK SIZE	CHUCK SIZE	USE PILOT DRILL PART NO.	FITS HOLE SAWS	ARBOR PART NO.	INNER PACK
A	1/2-20	1/4"	1/4"	05306	9/16" - 1-3/16"	05301	2
A	1/2-20	3/8"	3/8"	05307	9/16" - 1-3/16"	05302	2
A	1/2-20	7/16"	1/2"	05306	9/16" - 1-3/16"	05303	2
B	5/8-18	3/8"	3/8"	05307	1-1/4" - 6"	05304	2
B	5/8-18	7/16"	1/2"	05306	1-1/4" - 6"	05305	2

## PILOT DRILLS

- 135° split point cuts stainless steel, metal, wood, fiberglass and plastics.



SIZE	DECIMAL EQUIVALENT	OVERALL LENGTH	APPLICATION	CARDED PART NO.	INNER PACK
1/4"	0.2500	4-1/8"	1/4" and 7/16" shank - crossed.	05306	3
1/4"	0.2500	3"	3/8" shank arbors.	05307	3

## ADAPTER NUT



EXTERNAL LENGTH	INTERNAL SHANK	APPLICATION	CARDED PART NO.	INNER PACK
-----------------	----------------	-------------	-----------------	------------

5/8-18

1/2-20

Adapts 5/8"-18 threads to 1/2"-20 threads. Includes spacer ring.

05310

3

## 12" EXTENSION

- Not for use on arbor-attached hole saw.
- Accepts 7/16" shanks only.



OVERALL LENGTH	ACCEPTS	SHANK	TUBED PART NO.	INNER PACK
----------------	---------	-------	----------------	------------

12"

7/16"

1/2"

05312

1



# HOLE SAW SETS



#05905



#05906



#05907



#05910



#05493



#05495



#05499

NO. OF PIECES	STYLE	SET DESCRIPTION	INCLUDES	PART NO.	INNER PACK
13	BI-METAL	HOLE SAW KIT	Includes 3/4", 7/8", 1-1/8", 1-3/8", 1-1/2", 1-3/4", 2", 2-1/8", 2-1/2" Shark Tooth® hole saws and two arbors with pilot drills.	05905	1
9	BI-METAL	HOLE SAW KIT	Includes 1", 1-1/4", 1-1/2", 2", 2-1/2" Shark Tooth® hole saws, one arbor with two pilot drills and adapter nut.	05906	1
9	BI-METAL	HOLE SAW KIT	Includes 3/4", 7/8", 1", 1-1/8", 1-1/2" Shark Tooth® hole saws, one arbor with two pilot drills and adapter nut.	05907	1
4	BI-METAL	METAL DOOR LOCKSET	Includes easy guide 1", 2-1/8" bi-metal hole saws and complete arbor. For use on all metal doors.	05910	2
4	CARBON*	WOOD DOOR LOCKSET	Includes easy guide template, 1", 2-1/8" carbon hole saws and complete arbor. For use on wood doors.	05493	2
5	CARBON*	CARBON SET	Includes 1-1/4", 1-1/2", 2", 2-1/8" hole saws and complete arbor.	05495	2
14	CARBON*	CARBON KIT	Includes 3/4", 7/8", 1", 1-1/8", 1-1/4", 1-1/2", 1-3/4", 2-1/8" 2-1/2" carbon hole saws, two arbors, pilot drills, allen wrench and 1" spade bit.	05499	2

\*Carbon hole saws are made from hardened tempered carbon steel. Economically cut large holes in wood, drywall and light construction materials. Cuts to a depth of 3/4", cut from both sides for deeper cuts.

SAW BLADES



# WOODWORKER SERIES



## BLADES FOR THE PROFESSIONAL WOODWORKER

Century's Woodworker Series blades are manufactured to the highest standards of precision for woodworking and finish carpentry.

Every Woodworker Series blade is LASER-CUT, and precision tensioned for accurate, flawless cuts.

OVERSIZED, HIGH-QUALITY MICRO-GRAIN CARBIDE TEETH provide extended life for professional woodworkers and finish carpenters.

BLUE COAT SURFACE TREATMENT is heat resistant and provides a non-stick, easy to clean coating that prevents the blade from gumming.

\* This blade's large, extra sharp fused, micro-grain carbide teeth will last 5X longer than blades with standard fused, carbide teeth.

### GENERAL PURPOSE

- For hardwood, softwood, composite materials and pressure treated lumber.

DIAMETER	TEETH	ARBOR	SAFE		HOOK ANGLE	GRIND	ATB ANGLE	TOOL TO USE	PART NO.	INNER PACK
			MAX. RPM	SPEED						
10"	40T	5/8"	6,000	.098"/2.50mm	15°	ATB	10°	Table/Mitre Saw	10601	1



### COMBINATION

- For cutting hardwood, softwood, plywood, melamine, composite materials, and pressure treated lumber.

DIAMETER	TEETH	ARBOR	SAFE		HOOK ANGLE	GRIND	ATB ANGLE	TOOL TO USE	PART NO.	INNER PACK
			MAX. RPM	SPEED						
10"	50T	5/8"	6,000	.098"/2.50mm	15°	ATB+R	15°	Table/Mitre Saw	10602	1



# WOODWORKER SERIES

## FINE CROSS CUTS

- For hardwood, softwood, plywood, melamine, composite materials, and pressure treated lumber.



NEW

DIAMETER	TEETH	ARBOR	SAFE		HOOK ANGLE	GRIND	ATB ANGLE	TOOL TO USE	PART NO.	INNER PACK
			MAX. RPM	SPEED						
10"	100T	5/8"	6,000	.098"/2.50mm	10°	ATB	30°	Table/Mitre Saw	10609	1
12"	60T	1"	5,000	.098"/2.50mm	10°	ATB	15°	Mitre Saw	10607	1



## ULTRA SMOOTH CROSS CUTTING

- For hardwood, softwood, plywood, veneered plywood, melamine and delicate molding.



DIAMETER	TEETH	ARBOR	SAFE		HOOK ANGLE	GRIND	ATB ANGLE	TOOL TO USE	PART NO.	INNER PACK
			MAX. RPM	SPEED						
12"	80T	1"	5,000	.098"/2.50mm	10°	Hi-ATB	30°	Mitre Saw	10608	1



## LAMINATE, MELAMINE, AND NON-FERROUS METALS

- For laminate, melamine, non-ferrous metal, plywood, veneered plywood, and double-sided laminate.



DIAMETER	TEETH	ARBOR	SAFE		HOOK ANGLE	GRIND	ATB ANGLE	TOOL TO USE	PART NO.	INNER PACK
			MAX. RPM	SPEED						
10"	84T	5/8"	6,000	.098"/2.50mm	5°	TCG	0°	Table/Mitre Saw	10605	1



SAW BLADES



# CONTRACTOR SERIES



## BLADES FOR THE PROFESSIONAL CONTRACTOR

BLUE COAT SURFACE TREATMENT is heat resistant and provides a non-stick, easy to clean coating that prevents the blade from gumming.

THIN KERF DESIGN for improved speed and ease of cut.

FUSED MICRO-GRAIN CARBIDE TEETH resist wear, even in the hardest wood.

FULLY HARDENED BLADE BODY with heat expansion slots and vents resist warping during tough cutting applications.

ANTI-KICK BACK TOOTH design for added safety.

\* This blade's micro-grain carbide teeth will last 5X longer than blades with standard carbide teeth.

### COMBINATION

- Accurate rip and cross cuts.



DIAMETER	TEETH	ARBOR	SAFE		HOOK ANGLE	GRIND	ATB ANGLE	TOOL TO USE	PART NO.	BULK		
			MAX. RPM	KERF						INNER PACK	INNER PACK	
5-3/8"	24T	10mm	11,500	.063"/1.60mm	19°	ATB	15°	Circular Saw	10253	1	-	-
6-1/2"	24T	5/8"	9,500	.063"/1.60mm	20°	ATB	12°	Circular Saw	09467	1	-	-
7-1/4"	24T	Universal	8,300	.063"/1.60mm	21°	ATB	12°	Circular Saw	10203	1	10103	10
8-1/4"	24T	Universal	7,000	.063"/1.60mm	20°	ATB	12°	Table/Mitre Saw	10283	1	-	-

### FINISHING

- Smooth cross cuts.



DIAMETER	TEETH	ARBOR	SAFE		HOOK ANGLE	GRIND	ATB ANGLE	TOOL TO USE	PART NO.	BULK		
			MAX. RPM	KERF						INNER PACK	INNER PACK	
6-1/2"	40T	5/8"	9,500	.063"/1.60mm	20°	ATB	12°	Circular Saw	10268	1	-	-
7-1/4"	40T	Universal	8,300	.063"/1.60mm	15°	ATB	12°	Circular Saw	10206	1	10106	10
8-1/4"	40T	Universal	7,000	.063"/1.60mm	15°	ATB	12°	Table/Mitre Saw	10286	1	-	-





# METAL SERIES & FIBER CEMENT



## CARBIDE TOOTH METAL CUTTING BLADES

NITRO CARBIDE TEETH WITH A TRIPLE CHIP GRIND delivers superior, clean, no burr cuts.

FULLY HARDENED ALLOY STEEL BODY lengthens blade life in tough metal cutting applications.

THIN KERF DESIGN cuts with less drag giving the user more cuts per charge.

ANTI-KICK BACK TOOTH design for added safety.

\* This blade's nitro carbide teeth will last 60X longer than blades with standard carbide teeth.

- For dry cutting ferrous metals including steel studs, 1/8" angle iron, 1/8" flat bar and channel stock.



DIAMETER	TEETH	ARBOR	SAFE MAX. RPM SPEED	GRIND	TOOL TO USE	PART NO.	INNER PACK
5-3/8"	30T	20mm	5,400	TCG	Circular Saw	10297	1
7-1/4"	48T	5/8"	4,100	TCG	Circular Saw	10298	1
7-1/4"	68T	5/8"	4,100	TCG	Circular Saw	10299	1
10"	80T	5/8"	3,000	TCG	Table/Mitre	10210	1



## PROFESSIONAL GRADE FIBER CEMENT BLADES

POLY-CRYSTALLINE DIAMOND TIPPED TEETH give each blade longevity in extended use situations.

THIN KERF DESIGN cuts fiber cement quickly and cleanly with LESS DUST than standard blades.

FULLY GROUND, ALL HARD PLATE BODY, for smooth, accurate cuts.

\* This blade's poly-crystalline diamond tipped teeth will last 60X longer than blades with standard carbide teeth.

- For cutting all types of fiber cement products.



DIAMETER	TEETH	ARBOR	SAFE MAX. RPM SPEED	KERF	TOOL TO USE	PART NO.	INNER PACK
7-1/4"	4T	Universal	8,300	.071"/1.80mm	Circular Saw	09985	1
10"	6T	5/8"	7,000	.079"/2.00mm	Table/Mitre	09986	1

SAW BLADES



# CONSTRUCTION SERIES - PORTABLE



## GENERAL CONSTRUCTION GRADE PORTABLE SAW BLADES

Construction Grade MICRO-GRAIN CARBIDE TEETH for longer life.

THIN KERF DESIGN for improved speed and ease of cut.

FULLY HARDENED PLATE BODY for added durability.

Expansion slots and heat vents resist warping and reduce vibration for truer cuts.

### COMBINATION

- Accurate rip and cross cuts in hard and soft wood.



DIAMETER	TEETH	ARBOR	SAFE	KERF	HOOK ANGLE	GRIND	ATB ANGLE	TOOL TO USE	PART NO.	INNER PACK	BULK PART NO.	INNER PACK
			MAX. RPM SPEED									
7-1/4"	24T	Universal	8,300	.071"/1.80mm	20°	ATB	12°	Circular Saw	13201	1	13101	10

### FINISHING

- Smooth cuts in hard and soft wood.



DIAMETER	TEETH	ARBOR	SAFE	KERF	HOOK ANGLE	GRIND	ATB ANGLE	TOOL TO USE	PART NO.	INNER PACK	BULK PART NO.	INNER PACK
			MAX. RPM SPEED									
7-1/4"	40T	Universal	8,300	.071"/1.80mm	20°	ATB	12°	Circular Saw	13206	1	13106	10



# CONSTRUCTION SERIES - MITRE



## GENERAL CONSTRUCTION GRADE MITRE SAW BLADES

Construction grade MICRO-GRAIN CARBIDE TEETH for longer life.

FULLY HARDENED PLATE BODY for added durability.

Expansion slots and heat vents resist warping and reduce vibration for truer cuts.

### COMBINATION

- Accurate rip and cross cuts in hard and soft wood.



DIAMETER	TEETH	ARBOR	SAFE MAX. RPM SPEED	KERF	HOOK ANGLE	GRIND	ATB ANGLE	TOOL TO USE	PART NO.	INNER PACK
10"	40T	5/8"	6,000	.095"/2.40mm	20°	ATB	15°	Table/Miter Saw	10213	1
12"	40T	1"	5,000	.095"/2.40mm	20°	ATB	15°	Table/Mitre Saw	10240	1

### FINISHING

- Smooth cuts in hard and soft wood.



DIAMETER	TEETH	ARBOR	SAFE MAX. RPM SPEED	KERF	HOOK ANGLE	GRIND	ATB ANGLE	TOOL TO USE	PART NO.	INNER PACK
10"	60T	5/8"	6,000	.095"/2.40mm	15°	ATB	15°	Table/Mitre Saw	10216	1

### FINE FINISH CUTS

- For hardwood, softwood, plywood, trim and molding.



DIAMETER	TEETH	ARBOR	SAFE MAX. RPM SPEED	KERF	HOOK ANGLE	GRIND	ATB ANGLE	TOOL TO USE	PART NO.	INNER PACK
12"	72T	1"	5,000	.095"/2.40mm	15°	ATB	15°	Table/Mitre Saw	10242	1

### ULTRA SMOOTH CROSS CUTTING

- For hardwood, softwood, plywood, veneer, trim and molding.



DIAMETER	TEETH	ARBOR	SAFE MAX. RPM SPEED	KERF	HOOK ANGLE	GRIND	ATB ANGLE	TOOL TO USE	PART NO.	INNER PACK
10"	80T	5/8"	6,000	.095"/2.40mm	10°	ATB	15°	Table/Mitre Saw	10218	1
12"	80T	1"	5,000	.095"/2.40mm	5°	ATB	15°	Table/Mitre Saw	10244	1
12"	100T	1"	5,000	.095"/2.40mm	10°	ATB	15°	Table/Mitre Saw	10245	1



# CLASSIC SERIES & PACER



RUNS COOLER

## TUNGSTEN CARBIDE CLASSIC SERIES SAW BLADES

ALL HARD, PRECISION BALANCED plate bodies that reduce distortion and run-out.

ALTERNATE TOP BEVEL GROUND, tungsten carbide teeth provides clean, smooth cuts in all types of woods.

HEAT EXPANSION SLOTS keep blades running cooler for a longer blade life.

Fits all popular saws, including worm drive saws.

### COMBINATION

- Accurate rip and cross cuts.



DIAMETER	TEETH	ARBOR	SAFE		HOOK ANGLE	GRIND	ATB ANGLE	TOOL TO USE	PART NO.	INNER PACK	BULK PART NO.	INNER PACK
			MAX. RPM SPEED	KERF								
7-1/4"	24T	Universal	8,500	.071"/1.80mm	15°	ATB	12°	Circular Saw	09207	1	09107	10
10"	24T	5/8"	4,500	.095"/2.40mm	15°	ATB	15°	Table/Mitre Saw	09930	1	-	-
10"	40T	5/8"	4,500	.095"/2.40mm	15°	ATB	15°	Table/Mitre Saw	09934	1	-	-

### FINISHING

- Smooth cuts.



DIAMETER	TEETH	ARBOR	SAFE		HOOK ANGLE	GRIND	ATB ANGLE	TOOL TO USE	PART NO.	INNER PACK	BULK PART NO.	INNER PACK
			MAX. RPM SPEED	KERF								
7-1/4"	40T	Universal	8,500	.071"/1.80mm	15°	ATB	12°	Circular Saw	09208	1	09108	10
10"	60T	5/8"	4,500	.095"/2.40mm	15°	ATB	15°	Table/Mitre Saw	09936	1	-	-



RUNS COOLER

## ECONOMY CARBIDE PACER SAW BLADES

PACER is an inexpensive option for a quality cut in all types of wood.

ALL HARD PLATE BODIES reduce distortion and run-out.

ALTERNATE TOP BEVEL GROUND, carbide teeth provides clean, smooth cuts in all types of woods.

ANTI-KICK BACK TOOTH design for added safety.

HEAT EXPANSION SLOTS keep blades running cooler for a longer blade life.

Fits all popular saws, including worm drive saws.

### COMBINATION

- Accurate rip and cross cuts.



DIAMETER	TEETH	ARBOR	SAFE		HOOK ANGLE	GRIND	ATB ANGLE	TOOL TO USE	PART NO.	INNER PACK
			MAX. RPM SPEED	KERF						
7-1/4"	24T	5/8"	7,000	.05"/1.30mm	10°	PCD	0°	Circular Saw	09303	10





## ALL STEEL CENALLOY™ SAW BLADES

ALL HARD PLATE BODIES reduce distortion and run-out.

Cenalloy alloy steel blades offer PRECISION GROUND TEETH for smooth, clean cuts.

Easily resharpened when required.

Fits all popular saws.

### COMBINATION

- Fast rip and cross cuts in hard or soft wood.



DIAMETER	TEETH	ARBOR	SAFE		HOOK ANGLE	GRIND	ATB ANGLE	TOOL TO USE	PART NO.	INNER PACK	BULK PART NO.	INNER PACK
			MAX. RPM	SPEED								
7-1/4"	32T	Universal	6,500	.10"/2.60mm	23°	ATB	5°	Circular Saw	08203	1	08103	10
10"	42T	5/8"	6,500	.095"/2.40mm	28°	ATB	5°	Table/Mitre Saw	08213	1	-	-

### MASTER COMBO

- Extra deep gullets for smooth cuts in hard or soft wood.



DIAMETER	TEETH	ARBOR	SAFE		HOOK ANGLE	GRIND	ATB ANGLE	TOOL TO USE	PART NO.	INNER PACK	BULK PART NO.	INNER PACK
			MAX. RPM	SPEED								
7-1/4"	60T	Universal	6,500	.079"/2.00mm	20°	Raker Set	5°	Circular Saw	08204	1	-	-

# CENALLOY™ SAW BLADES

## IRON/STEEL

- For friction cutting thin metals up to 1/8" thick.



DIAMETER	SLOTS	ARBOR	SAFE		HOOK ANGLE	GRIND	ATB ANGLE	TOOL TO USE	PART NO.	INNER PACK	BULK PART NO.	INNER PACK
			MAX. RPM	SPEED								
7-1/4"	165	Universal	7,000	.079"/2.00mm	0°	Combination	5°	Circular Saw	08207	1	-	-

## PLYWOOD

- No more splinters, cut smooth miter edges and cross cuts.



DIAMETER	TEETH	ARBOR	SAFE		HOOK ANGLE	GRIND	ATB ANGLE	TOOL TO USE	PART NO.	INNER PACK	BULK	
			MAX. RPM	SPEED							KERF	PART NO.
3-3/8"	80T	15mm	12,000	.071"/1.80mm	23°	ATB	5°	Circular Saw	08236	2	-	-
5-1/2"	80T	1/2"	10,500	.071"/1.80mm	0°	ATB	5°	Circular Saw	08253	2	-	-
7-1/4"	140T	Universal	6,500	.079"/2.00mm	0°	ATB	5°	Circular Saw	08206	1	08106	10
10"	180T	5/8"	6,500	.086"/2.20mm	5°	ATB	5°	Table/Mitre Saw	08216	1	-	-

## VINYL SIDING

- Vinyl siding blade for cutting gutters, vinyl siding and PVC piping.



DIAMETER	TEETH	ARBOR	SAFE		HOOK ANGLE	GRIND	ATB ANGLE	TOOL TO USE	PART NO.	INNER PACK	BULK	
			MAX. RPM	SPEED							KERF	PART NO.
7-1/4"	120T	Universal	8,300	.071"/1.80mm	-30°	Combination	0°	Circular Saw	08240	1	08140	10



# DIAMOND PRO™ SAW BLADES



## DIAMOND PRO™ SAW BLADES

Century Diamond Pro blades are designed with diamond particles fused to the blade for superior cutting. Diamond blades will out perform other abrasive blades, providing more cuts per dollar.

### FEATURING:

20% - 25% DIAMOND CRYSTAL CONCENTRATION for professional results.

HOT PRESS CONSTRUCTION for a longer cutting life.

EXPANDED PRODUCT OFFERING includes larger diameter blades up to 14".

TUCKPOINTING CATEGORY recently added.

### TURBO RIM BLADES

- For wet or dry cutting masonry materials where less chipping and a smoother cut is desired.



SIZE	ARBOR	ADAPTER	APPLICATION	WET OR DRY CUT	SAFE MAX. RPM SPEED	PART NO.	INNER PACK
4"	7/8"	5/8"	Smooth Cuts in Concrete, Block, Brick, Stone	Wet/Dry	14,500	75450	1
4-1/2"	7/8"	5/8"	Smooth Cuts in Concrete, Block, Brick, Stone	Wet/Dry	14,500	75451	1
5"	7/8"	5/8"	Smooth Cuts in Concrete, Block, Brick, Stone	Wet/Dry	12,200	75462	1
7"	7/8"	5/8" DKO	Smooth Cuts in Concrete, Block, Brick, Stone	Wet/Dry	8,400	75452	1

### SEGMENTED RIM BLADES

- For cutting, notching and tuck-pointing in masonry materials where fast removal is required.



SIZE	ARBOR	ADAPTER	APPLICATION	WET OR DRY CUT	SAFE MAX. RPM SPEED	PART NO.	INNER PACK
4"	7/8"	5/8"	Universal Rough Cuts in Concrete, Block, Brick, Stone	Dry	14,500	75453	1
4-1/2"	7/8"	5/8"	Universal Rough Cuts in Concrete, Block, Brick, Stone	Dry	14,500	75454	1
4-1/2"	7/8"	5/8"	Cuts Soft Materials: Block, Brick, Asphalt, Sandstone	Dry	14,500	75464	1
4-1/2"	7/8"	5/8"	Cuts Hard Materials: Granite, Cured Concrete, Hard Brick, Brick Paver, Reinforced Concrete	Dry	14,500	75466	1
5"	7/8"	5/8"	Universal Rough Cuts in Concrete, Block, Brick, Stone	Wet/Dry	12,200	75468	1
7"	7/8"	5/8" DKO	Universal Rough Cuts in Concrete, Block, Brick, Stone	Dry	8,400	75455	1
7"	7/8"	5/8" DKO	Cuts Soft Materials: Block, Brick, Asphalt, Sandstone	Wet/Dry	8,400	75470	1
7"	7/8"	5/8" DKO	Cuts Hard Materials: Granite, Cured Concrete, Hard Brick, Brick Paver, Reinforced Concrete	Dry	8,400	75472	1
10"	7/8"	5/8"	Universal Rough Cuts in Concrete, Block, Brick, Stone	Wet/Dry	6,100	75474	1
12"	1"	20MM	Universal Rough Cuts in Concrete, Block, Brick, Stone	Wet	5,500	75476	1
12"	1"	20MM	Cuts Soft Materials: Asphalt, Green Concrete, Block	Wet	5,500	75478	1
12"	1"	20MM	Cuts Hard Materials: Reinforced Concrete, Brick, Stone	Wet	5,500	75480	1
14"	1"	20MM	Cuts Soft Materials: Asphalt, Green Concrete	Dry	5,500	75482	1
14"	1"	20MM	Cuts Hard Materials: Reinforced Concrete, Brick, Stone	Wet	5,500	75484	1
14"	1"	20MM	Universal Rough Cuts in Concrete, Block, Brick, Stone	Wet/Dry	5,500	75486	1



# DIAMOND PRO™ SAW BLADES



## DIAMOND PRO™ SAW BLADES

Century Diamond Pro blades are designed with diamond particles fused to the blade for superior cutting. Diamond blades will out perform other abrasive blades, providing more cuts per dollar.

### FEATURING:

20% - 25% DIAMOND CRYSTAL CONCENTRATION for professional results.

HOT PRESS CONSTRUCTION for a longer cutting life.

EXPANDED PRODUCT OFFERING includes larger diameter blades up to 14".

TUCKPOINTING CATEGORY recently added.

### TUCKPOINTING BLADES

- For dry cutting and tuck-pointing in masonry where fast removal is required.



SIZE	ARBOR	ADAPTER	APPLICATION	WET OR DRY CUT	SAFE	PART NO.	INNER PACK
					MAX. RPM SPEED		
4"	7/8"	5/8"	Single Blade Design for Mortar and Grout Removal	Dry	13,700	75488	1
4-1/2"	7/8"	5/8"	Double Blade Design for Mortar and Grout Removal	Dry	13,300	75490	1
5"	7/8"	5/8"	Double Blade Design for Mortar and Grout Removal	Dry	8,500	75492	1

### CONTINUOUS RIM BLADES

- For smooth, high quality wet cutting and notching of hard materials.

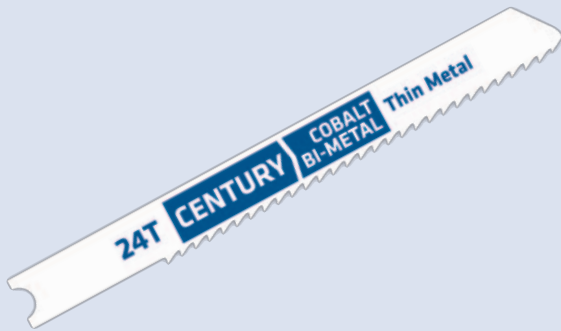


SIZE	ARBOR	ADAPTER	APPLICATION	WET OR DRY CUT	SAFE	PART NO.	INNER PACK
					MAX. RPM SPEED		
4"	7/8"	5/8"	Cuts Hard Materials: Ceramic Tile, Slate, Porcelain	Wet	14,500	75456	1
4-1/2"	7/8"	5/8"	Cuts Hard Materials: Ceramic Tile, Slate, Porcelain	Wet	14,500	75457	1
7"	7/8"	5/8"	Cuts Hard Materials: Ceramic Tile, Slate, Porcelain	Wet	8,400	75458	1
10"	7/8"	5/8"	Cuts Hard Materials: Ceramic Tile, Slate, Porcelain	Wet	6,100	75459	1





# BI-METAL JIG-SAW BLADES



## BI-METAL JIG-SAW BLADES

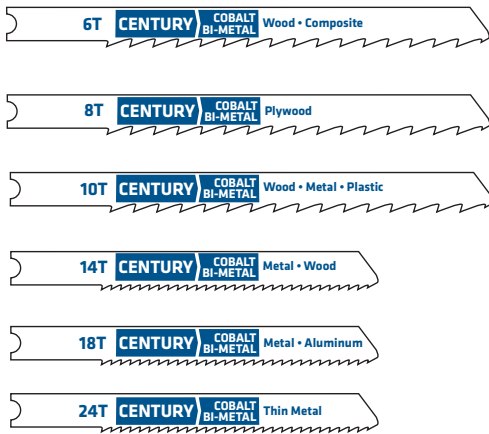
Century bi-metal jig-saw blades offer a carbon alloy backbone and COBALT ALLOY HIGH SPEED STEEL TEETH for maximum performance.

CARBON ALLOY BACKBONE allows for blade flexibility and absorbs shock when cutting difficult materials.

Cobalt high speed steel teeth offer the **BEST WEAR RESISTANCE** in all types of cutting materials.

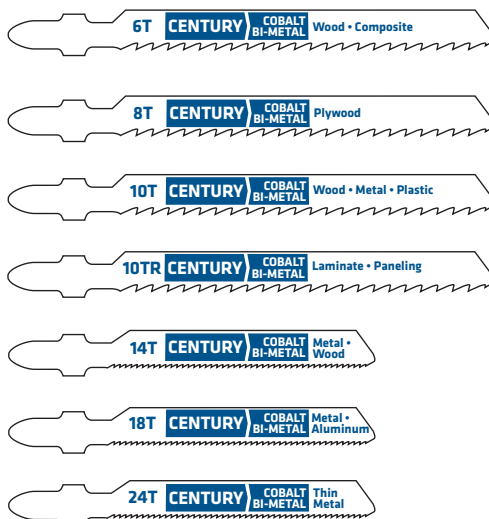
Century bi-metal jig-saw blades are designed for performance, lasting **5X LONGER** than carbon alloy blades.

### UNIVERSAL SHANK BI-METAL BLADES



TEETH PER INCH	LENGTH	THICKNESS	APPLICATION	1 PIECE CARDED PART NO.	INNER PACK
6T	3-5/8"	0.040"	Fast coarse cuts in wood and composite.	06206	5
8T	3-5/8"	0.040"	Performance cuts in plywood, general wood cutting.	06208	5
10T	3-5/8"	0.040"	Smooth cuts in wood, PVC, plastic, composite and nail embedded wood.	06210	5
14T	2-3/4"	0.040"	Ferrous 3/16" - 3/8", non-ferrous 1/8" - 1/4" and nail embedded wood.	06214	5
18T	2-3/4"	0.040"	Ferrous 1/8" - 1/4", non-ferrous under 1/8".	06218	5
24T	2-3/4"	0.040"	Cuts thin ferrous materials under 1/8".	06224	5

### TANG SHANK BI-METAL BLADES



TEETH PER INCH	LENGTH	THICKNESS	APPLICATION	1 PIECE CARDED PART NO.	INNER PACK
6T	4"	0.040"	Fast coarse cuts in wood and composite.	06226	5
8T	4"	0.040"	Performance cuts in plywood, general wood cutting.	06228	5
10T	3-5/8"	0.040"	Smooth cuts in wood, PVC, plastic, composite and nail embedded wood.	06230	5
10TR	3-5/8"	0.040"	Reverse tooth, chip-free surface cuts in laminates and paneling.	06232	5
14T	3"	0.040"	Ferrous 3/16" - 3/8", non-ferrous 1/8" - 1/4" and nail embedded wood.	06234	5
18T	3"	0.040"	Ferrous 1/8" - 1/4", non-ferrous under 1/8".	06236	5
24T	3"	0.040"	Cuts thin ferrous materials under 1/8".	06268	5



# JIG-SAW BLADES

## UNIVERSAL SHANK HIGH SPEED STEEL BLADES

- Universal 1/4" shank fits all standard saws.

14T / CENTURY / HSS / Metal • Wood • PVC

18T / CENTURY / HSS / Metal • Aluminum

24T / CENTURY / HSS / Thin Metal

TEETH PER INCH	LENGTH	THICKNESS	APPLICATION	2 PIECE CARDED PART NO.	INNER PACK
14T	3"	0.047"	Ferrous metals 1/8" - 3/16", non-ferrous under 1/8" - 1/4" and plastic.	06414	5
18T	3"	0.047"	Ferrous metals 1/8" - 1/4", non-ferrous under 1/8".	06418	5
24T	3"	0.047"	Thin sheet and tube, non-ferrous under 1/8".	06424	5

## UNIVERSAL SHANK HCS BLADES

- Universal 1/4" shank fits all standard saws.
- Made from carbon alloy steel.

6T / CENTURY / HCS / Wood • Composite

10T / CENTURY / HCS / Wood • PVC

12TS / CENTURY / HCS / Wood

12TG / CENTURY / HCS / Wood • Composite • Plastic

12TR / CENTURY / HCS / Laminate • Paneling

TEETH PER INCH	LENGTH	THICKNESS	APPLICATION	2 PIECE CARDED PART NO.	INNER PACK
6T	4"	0.047"	Fast, clean cuts in hard and soft wood, plywood, plastics, OSB, 1/4" to 2-3/8" thick.	06606	5
10T	4"	0.060"	Clean cuts in hard and soft wood, plywood, plastics, OSB, laminated particle board 3/16" to 1-1/4" thick	06610	5
12TS	3"	0.040"	Smooth scroll cuts in hard and soft wood, plastic and composite.	06612	5
12TG	4"	0.060"	Ground clearance X-fine finishing cuts wood, composite and plastic.	06812	5
12TR	4"	0.060"	Reverse tooth, chip-free surface cuts laminates and paneling.	06872	5

## TANG SHANK HCS BLADES

- T-shank designed for maximum grip and stability, fits most current jig-saw makes and models.
- Made from carbon alloy steel.

6T / CENTURY / HCS / Wood • Composite

8T / CENTURY / HCS / Wood • Composite

10T / CENTURY / HCS / Wood • PVC

10TR / CENTURY / HCS / Wood • Composite

10T / CENTURY / HCS / Wood

12TS / CENTURY / HCS / Wood

20T / CENTURY / HCS / Laminate • Abrasive

TEETH PER INCH	LENGTH	THICKNESS	APPLICATION	2 PIECE CARDED PART NO.	INNER PACK
6T	4"	0.047"	Fast, clean cuts in hard and soft wood, plywood, plastics, OSB, 1/4" to 2-3/8" thick.	06815	5
8T	4"	0.047"	Fast, coarse cuts in soft wood, OSB and plywood 7/32" to 2-3/8" thick.	06816	5
10T	4"	0.060"	Clean cuts in hard and soft wood, plywood, plastics, OSB, laminated particle board 3/16" to 1-1/4" thick.	06817	5
10TR	4"	0.060"	Extra clean cuts in hard and soft wood, plywood, plastics, OSB, laminated particle board 3/16" to 1-1/4" thick.	06818	5
12T	3"	0.040"	Extra clean cuts in wood.	06819	5
12TS	4"	0.040"	Smooth scroll cuts in hard and soft wood, plastic and composite.	06820	5
20T	3"	0.060"	For scroll or curved cuts in laminate flooring and other abrasive materials.	06821	5





## CARBIDE GRIT JIG-SAW BLADES

CARBIDE GRIT jig-saw blades cut extremely hard abrasive materials such as ceramic tile, cast iron, thin masonry, stone, slate and marble.

A cutting edge of TUNGSTEN CARBIDE particles is bonded to an alloy steel back.

High heat and abrasion resistance with no teeth to dull or chip creates greater wear resistance and a longer tool life. These blades never require resharpening.

Available in both TANG AND UNIVERSAL SHANK for use in all types of jig-saws.

## UNIVERSAL SHANK CARBIDE GRIT BLADES

- Tungsten carbide grit blades offer superior cutting performance in masonry, ceramics, tile, plastic and steel plate under 1/2" thick.



TEETH PER INCH	LENGTH	THICKNESS	APPLICATION	1 PIECE CARDED PART NO.	INNER PACK	25 PAK PART NO.	INNER PACK
GRIT	3-5/8"	0.040"	Cut ceramic tile, cast iron, masonry, stone, slate and marble.	06460	5	-	-
GRIT SCROLL	2-3/4"	0.040"	Scroll cuts in ceramic tile, cast iron, masonry, stone, slate and marble.	06480	5	-	-

## TANG SHANK CARBIDE GRIT BLADES

- Tungsten carbide grit blades offer superior cutting performance in masonry, ceramics, tile, plastic and steel plate under 1/2" thick.



TEETH PER INCH	LENGTH	THICKNESS	APPLICATION	1 PIECE CARDED PART NO.	INNER PACK	25 PAK PART NO.	INNER PACK
GRIT	3"	0.035"	Cut ceramic tile, cast iron, thin masonry, stone, slate and marble.	06420	5	-	-
GRIT	4"	0.035"	Cut ceramic tile, cast iron, thin masonry, stone, slate and marble.	06430	5	06730	25

SAW BLADES



# JIG-SAW & RECIP BLADE SETS



#06005



#06006



#06903



#06905



#06908



#06909



#07904

NO. OF PIECES	STYLE	INCLUDES	PART NO.	INNER PACK
6	BI-METAL JIG-SAW SET	Includes 6T, 8T, 10T, 14T, 18T and 24T bi-metal, t-shank jig-saw blades.	06005	3
6	BI-METAL JIG-SAW SET	Includes 6T, 8T, 10T, 14T, 18T and 24T bi-metal, universal shank jig-saw blades.	06006	3
3	HIGH SPEED STEEL JIG-SAW SET	Includes 14T, 18T and 24T high speed steel universal shank jig-saw blades.	06903	3
6	ALLOY & H.S.S. JIG SAW SET	Includes 6T, 10T, 12TR alloy jig-saw blades and 14T, 18T, 24T high speed steel universal shank jig-saw blades.	06905	3
8	ALLOY & H.S.S. JIG SAW SET	Includes 6T, 10T, 12TS, 12TG, 12TR alloy jig-saw blades and 14T, 18T, 24T high speed steel universal shank jig-saw blades.	06908	3
6	HCS JIG-SAW BLADE SET	Includes 6T, 8T, 10T, 12T, 12TS, and 20T HCS tang shank jig-saw blades.	06909	3
4	CONTRACTOR SERIES BLADE SET	Includes 6T, 14T, 18T and 24T 6" Contractor Series Bi-Metal reciprocating saw blades.	07904	3



# CONTRACTOR SERIES RECIP BLADES



## CONTRACTOR SERIES COBALT BI-METAL RECIPROCATING SAW BLADES

LASTS 10X LONGER when compared to standard carbon alloy blades.

Unique nitro hardening process for optimal strength and blade life.

Cobalt matrix teeth are fused to a flexible, shatterproof shock absorbing alloy backbone for rugged cutting.

1/2" universal shank fits all popular reciprocating saws.

### 4" CONTRACTOR SERIES BLADES



TEETH PER INCH	WIDTH	THICKNESS	APPLICATION	1 PIECE PART NO.	BULK PART NO.	INNER PACK	5 PAK PART NO.	INNER PACK	25 PAK PART NO.	INNER PACK
10T	3/4"	0.035"	Wood, PVC, plastic, composite and nail embedded wood.	07410	07450	5	07310	3	07700	1
14T	3/4"	0.035"	Ferrous / non-ferrous metal over 1/8", S/S tube, PVC, cast iron pipe and nail embedded wood.	07414	07451	5	07314	3	07701	1
14TS	5/16"	0.035"	Scroll cuts in ferrous/ non-ferrous metal over 1/8" and nail embedded wood.	07400	-	5	07300	3	07702	1
18T	3/4"	0.035"	Ferrous / non-ferrous metal over 18 ga. - 1/8", PVC and fiberglass.	07418	07452	5	07318	3	07703	1
18TS	5/16"	0.035"	Scroll cuts in ferrous / non-ferrous metal over 18 ga. - 1/8", PVC and fiberglass.	07401	-	5	07301	3	07704	1
24T	3/4"	0.035"	Thin sheet or tube, ferrous / non-ferrous metal, conduit.	07424	07453	5	07324	3	07705	1

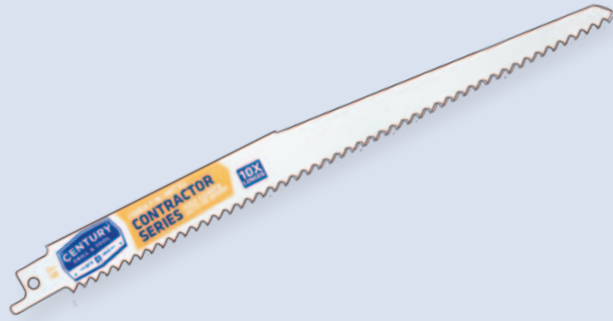
### 6" CONTRACTOR SERIES BLADES



TEETH PER INCH	WIDTH	THICKNESS	APPLICATION	1 PIECE PART NO.	BULK PART NO.	INNER PACK	5 PAK PART NO.	INNER PACK	25 PAK PART NO.	INNER PACK
5/8T	3/4"	0.050"	Fast coarse cuts in wood, nail embedded wood and composite.	07602	07454	5	07502	3	07708	1
6TS	3/4"	0.050"	Fast scroll cuts in wood and non-ferrous metal, conduit.	07600	-	5	07500	3	07707	1
6T	3/4"	0.050"	Fast coarse cuts in wood, soft metal and PVC.	07606	07455	5	07506	3	07706	1
6VT	3/4"	0.050"	For cutting plaster with metal or wood lath and nails.	07601	07456	5	07501	3	07709	1
10T	3/4"	0.035"	Wood, PVC, plastic, composite and nail embedded wood.	07610	07457	5	07510	3	07710	1
10/14T	3/4"	0.035"	Ferrous / non-ferrous metals, nail embedded wood, composite and plastic.	07603	07458	5	07503	3	07711	1
14T	3/4"	0.035"	Ferrous / non-ferrous metal over 1/8", S/S tube, PVC, cast pipe and nail embedded wood.	07614	07459	5	07514	3	07714	1
18T	3/4"	0.035"	Ferrous / non-ferrous metal over 18 ga. - 1/8", PVC and fiberglass.	07618	07460	5	07518	3	07718	1
24T	3/4"	0.035"	Thin sheet or tube, ferrous / non-ferrous metal, conduit.	07624	07461	5	07524	3	07724	1



# CONTRACTOR SERIES RECIP BLADES



## CONTRACTOR SERIES COBALT BI-METAL RECIPROCATING SAW BLADES

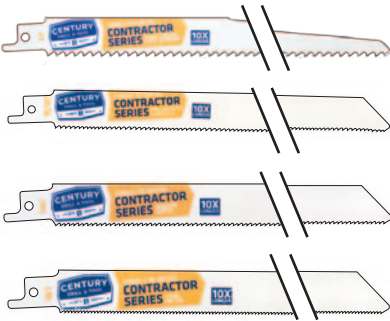
LASTS 10X LONGER when compared to standard carbon alloy blades.

Unique nitro hardening process for optimal strength and blade life.

Cobalt matrix teeth are fused to a flexible, shatterproof shock absorbing alloy backbone for rugged cutting.

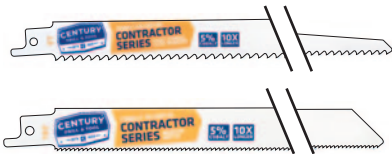
1/2" universal shank fits all popular reciprocating saws.

### 9" CONTRACTOR SERIES BLADES



TEETH PER INCH	WIDTH	THICKNESS	APPLICATION	1 PIECE PART NO.	BULK PART NO.	INNER PACK	5 PAK PART NO.	INNER PACK	25 PAK PART NO.	INNER PACK
6T	3/4"	0.050"	Fast coarse cuts in wood, soft metal and PVC.	07906	07462	3	07006	3	07796	1
10/14T	3/4"	0.035"	Ferrous / non-ferrous metals, nail embedded wood, composite and plastic.	07901	07463	3	07001	3	07715	1
14T	3/4"	0.035"	Ferrous / non-ferrous metal over 1/8", S/S tube, PVC, cast pipe and nail embedded wood.	07914	07464	3	07014	3	07794	1
18T	3/4"	0.035"	Ferrous / non-ferrous metal over 18 ga. - 1/8", PVC and fiberglass.	07918	07465	3	07018	3	07798	1

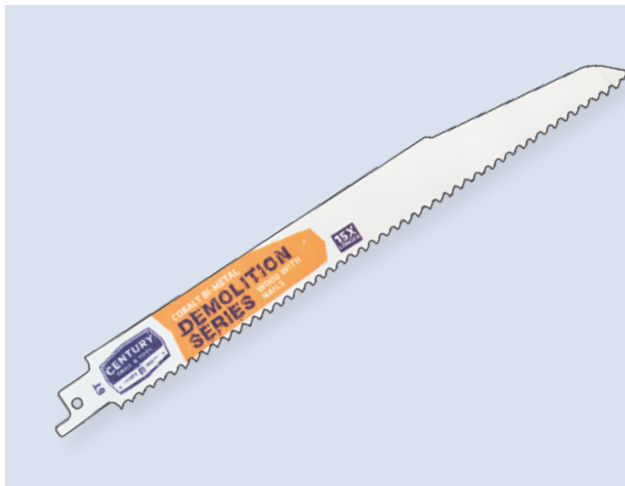
### 12" CONTRACTOR SERIES BLADES



TEETH PER INCH	WIDTH	THICKNESS	APPLICATION	1 PIECE PART NO.	BULK PART NO.	INNER PACK	2 PAK PART NO.	INNER PACK	25 PAK PART NO.	INNER PACK
6T	3/4"	0.050"	Fast coarse cuts in wood and non-ferrous metals, conduit.	07206	07466	3	07106	3	07716	1
14T	3/4"	0.050"	Ferrous / non-ferrous metal over 1/8", S/S tube, PVC and cast pipe.	07214	07467	3	07114	3	07717	1



# DEMOLITION SERIES RECIP BLADES



## DEMOLITION SERIES COBALT BI-METAL RECIPROCATING SAW BLADES

LASTS 15X LONGER when compared to standard carbon alloy blades.

Unique nitro hardening process for optimal strength and blade life.

Cobalt matrix teeth are fused to a flexible, shatterproof shock absorbing alloy backbone for rugged cutting.

7/8" width and heavy duty blade thickness handles demolition and remodeling projects where other blades fail.

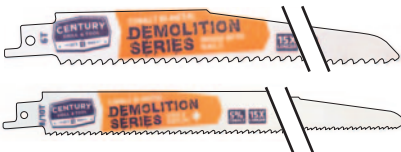
1/2" universal shank fits all popular reciprocating saws.

### 6" DEMOLITION SERIES BLADES



TEETH PER INCH	WIDTH	THICKNESS	APPLICATION	1 PIECE	BULK	2 PAK	25 PAK
				PART NO.	PART NO.	INNER PACK	PART NO.
6T	7/8"	0.062"	Fast plunge cuts in wood, nail embedded wood, PVC, plaster and aluminum.	07604	07468	5	07784 1
8/10T	7/8"	0.062"	Straight cuts in metal, pipe and steel. Used in rescue work.	07605	07469	5	07785 1

### 9" DEMOLITION SERIES BLADES



TEETH PER INCH	WIDTH	THICKNESS	APPLICATION	1 PIECE	BULK	2 PAK	25 PAK
				PART NO.	PART NO.	INNER PACK	PART NO.
6T	7/8"	0.062"	Fast plunge cutting in wood, nail embedded wood, PVC, plaster and aluminum.	07902	07470	3	07786 1
8/10T	7/8"	0.062"	Straight cuts in metal, pipe and steel. Used in rescue work.	07903	07471	3	07788 1

### 12" DEMOLITION SERIES BLADES



TEETH PER INCH	WIDTH	THICKNESS	APPLICATION	1 PIECE	BULK	2 PAK	25 PAK
				PART NO.	PART NO.	INNER PACK	PART NO.
6T	7/8"	0.062"	Fast plunge cutting in wood, nail embedded wood, PVC, plaster and aluminum.	07207	07472	3	07789 1

SAW BLADES

# METAL SERIES RECIP BLADES

## METAL SERIES COBALT BI-METAL RECIPROCATING SAW BLADES

LASTS 20X LONGER when compared to standard bi-metal blades in metal applications.

Unique nitro hardening process for optimal strength and blade life.

Cobalt matrix teeth are fused to a flexible, shatterproof shock absorbing alloy backbone for rugged cutting.

1" width and heavy duty blade thickness for clean cuts with less vibration in heavy metal cutting applications.

1/2" universal shank with 5% tilt angle for faster cuts and skid-free starts.



### 6" METAL SERIES BLADES



TEETH PER INCH	WIDTH	THICKNESS	APPLICATION	1 PIECE		2 PAK		25 PAK		
				PART NO.	BULK PART NO.	INNER PACK	PART NO.	INNER PACK	PART NO.	INNER PACK
8/10T	1"	0.042"	Fast cuts in 1/8" - 1/2" thick metal.	07690	07590	5	07489	3	07770	1
14/18T	1"	0.042"	Clean cuts in 1/8" - 5/16" metal, metal profiles and pipe.	07698	07598	5	07498	3	07771	1

### 9" METAL SERIES BLADES



TEETH PER INCH	WIDTH	THICKNESS	APPLICATION	1 PIECE		2 PAK		25 PAK		
				PART NO.	BULK PART NO.	INNER PACK	PART NO.	INNER PACK	PART NO.	INNER PACK
8/10T	1"	0.042"	Fast cuts in 1/8" - 1/2" thick metal.	07990	07790	5	07890	3	07772	1
14/18T	1"	0.042"	Clean cuts in 1/8" - 5/16" metal, metal profiles and pipe.	07998	07799	5	07898	3	07773	1

### 12" METAL SERIES BLADES

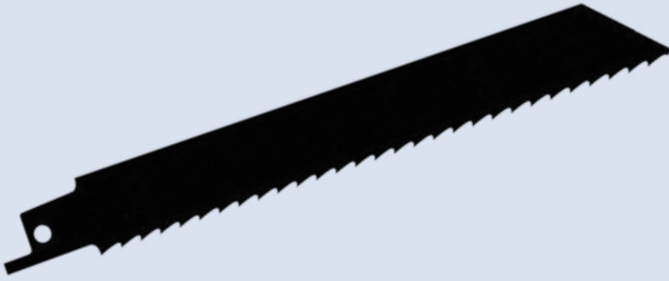


TEETH PER INCH	WIDTH	THICKNESS	APPLICATION	1 PIECE		2 PAK		25 PAK		
				PART NO.	BULK PART NO.	INNER PACK	PART NO.	INNER PACK	PART NO.	INNER PACK
8/10T	1"	0.042"	Fast cuts in 1/8" - 1/2" thick metal.	07190	07090	5	07290	3	07774	1
14/18T	1"	0.042"	Clean cuts in 1/8" - 5/16" metal, metal profiles and pipe.	07198	07098	5	07298	3	07775	1





# CARBON ALLOY RECIP BLADES



## CARBON ALLOY STEEL RECIPROCATING SAW BLADES

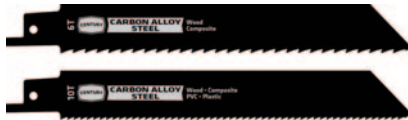
Made from carbon alloy steel for use in a variety of materials.

Heat treated for optimal strength and blade life.

1/2" universal shank fits all popular reciprocating saws.

### 6" ALLOY BLADES

- 1/2" Universal Shank



TEETH PER INCH	WIDTH	THICKNESS	APPLICATION	1 PIECE CARDED PART NO.	INNER PACK
6T	3/4"	0.035"	Fast coarse cuts in wood and composite.	07806	5
10T	3/4"	0.035"	Wood, PVC, plastics and composite.	07810	5

### 9" ALLOY BLADES

- 1/2" Universal Shank



TEETH PER INCH	WIDTH	THICKNESS	APPLICATION	1 PIECE CARDED PART NO.	INNER PACK
5TP	3/4"	0.050"	Clean fast cutting in wet, greenwood and prune trees.	07805	3
6T	3/4"	0.050"	Fast coarse cuts in wood and composite.	07809	3

# CARBIDE GRIT RECIP BLADES



## CARBIDE GRIT RECIPROCATING SAW BLADES

CARBIDE GRIT reciprocating saw blades cut extremely hard abrasive materials such as ceramic tile, cast iron, thin masonry, stone, slate and marble.

A cutting edge of TUNGSTEN CARBIDE particles is bonded to an alloy steel back.

High heat and abrasion resistance with no teeth to dull or chip creates greater wear resistance and a longer tool life. These blades never require resharpening.

1/2" universal shank fits all popular reciprocating saw blades.

### 4" GRIT BLADE



TEETH PER INCH	WIDTH	THICKNESS	APPLICATION	1 PIECE CARDED PART NO.	INNER PACK
GRIT	3/4"	0.050"	Cut ceramic tile, cast iron, thin masonry, stone, slate and marble.	07854	3

### 6" GRIT BLADE



TEETH PER INCH	WIDTH	THICKNESS	APPLICATION	1 PIECE CARDED PART NO.	INNER PACK
GRIT	3/4"	0.050"	Cut ceramic tile, cast iron, thin masonry, stone, slate and marble.	07856	3

### 9" GRIT BLADE



TEETH PER INCH	WIDTH	THICKNESS	APPLICATION	1 PIECE CARDED PART NO.	INNER PACK
GRIT	3/4"	0.050"	Cut ceramic tile, cast iron, thin masonry, stone, slate and marble.	07859	3

### 12" GRIT BLADE



TEETH PER INCH	WIDTH	THICKNESS	APPLICATION	1 PIECE CARDED PART NO.	INNER PACK
GRIT	3/4"	0.050"	Cut ceramic tile, cast iron, thin masonry, stone, slate and marble.	07851	3



# BAND SAW & SCROLL SAW BLADES

## BAND SAW BLADES

- Use with horizontal metal cutting machines.
- Hard back for heavy feed pressure applications.
- For production cutting in machine metals at slow speeds.



TEETH PER INCH	LENGTH	WIDTH	GAUGE	STYLE	SET	APPLICATION	1 PIECE CARDED PART NO.	INNER PACK
14T	64-1/2"	1/2"	0.025"	Regular	Wavy	Stock cutoff 1/4" or thicker, mild steel and non-ferrous metals.	15605	1
18T	64-1/2"	1/2"	0.025"	Regular	Wavy	Stock cutoff 3/16" or thicker, mild steel and non-ferrous metals.	15607	1

## COBALT BI-METAL PORTABLE BAND SAW BLADES

- Cobalt bi-metal teeth with 8% cobalt for a longer cutting life.
- For cutting aluminum, iron, bronze, brass, copper, galvanized pipe, stainless and tungsten steel.
- Fits all brand band saws that require 44-7/8" blades.



TEETH PER INCH	LENGTH	WIDTH	GAUGE	DIAMETER OR WALL THICKNESS	PART NO.	QTY. PER PACK	INNER PACK
10T	44-7/8"	1/2"	0.020"	5/16" and Up	15710	5	1
14T	44-7/8"	1/2"	0.020"	3/16" - 5/16"	15714	5	1
18T	44-7/8"	1/2"	0.020"	5/32" - 3/16"	15718	5	1
24T	44-7/8"	1/2"	0.020"	Up to 5/32"	15724	5	1

## SCROLL SAW BLADES

- Pinned scroll saw blades are designed for use in hand and machine cutting applications.
  - 5" length between the pins fit Sears Craftsman\*, Penn State\*, Delta\*, Ryobi\*, all 15" and 16" imported scroll saws.
- \* Are registered trademarks.



TEETH PER INCH	WIDTH	THICKNESS	UNIV. NO.	APPLICATION	6 PIECE CARDED PART NO.	10 PIECE CARDED INNER PART NO.
<b>NON-PINNED SPIRAL TOOTH</b>						
41T	0.035"	-	2	Medium finish cuts in all directions in wood, plaster and wallboard.	04283	- 3
<b>NON-PINNED REGULAR TOOTH</b>						
10T	0.100"	0.022"	-	Cut clean, smooth finishes in all types of wood, plastic and fibrous materials from 1/4" - 1" thick.	-	04240 3
15T	0.100"	0.022"	-	Cut clean, smooth finishes in all types of wood, wallboard, felt, paper and lead 3/32"-1/2" thick.	-	04241 3
20T	0.100"	0.022"	-	Cut clean, smooth finishes in all types of wood, plastic and other thin materials 3/32" - 1/2" thick.	-	04242 3
<b>PINNED REGULAR TOOTH</b>						
10T	0.100"	0.018"	-	Cut clean, smooth finishes in all types of wood, plastic and fibrous materials from 1/4" - 1" thick.	04233	- 3
15T	0.100"	0.018"	-	Cut clean, smooth finishes in all types of wood, wallboard, felt, paper and lead 3/32"-1/2" thick.	04234	- 3
20T	0.100"	0.018"	-	Cut clean, smooth finishes in all types of wood, plastic and other thin materials 3/32" - 1/2" thick.	04237	- 3
<b>PINNED SKIP TOOTH</b>						
18.5T	0.070"	0.010"	-	Cut clean, smooth finishes in all types of wood, plastic and other thin materials 3/32" - 1/2" thick.	04235	- 3

SAW BLADES



# WRENCHES

## ADJUSTABLE WRENCHES

- Adjusts to accommodate various material thicknesses.
- Measurement scale for sizing nuts, pipe and tube.
- Made from chrome vanadium steel for strength and durability.



LENGTH INCHES	LENGTH MM	JAW CAPACITY	JAW LENGTH	JAW THICKNESS	PART NO.	INNER PACK
8"	203 mm	1-5/16"	1"	9/16"	72624	1
10"	254 mm	1-1/8"	1-3/16"	5/8"	72625	1
12"	304 mm	1-5/16"	1-3/8"	3/4"	72626	1

## OPEN END WRENCH SETS

- Drop forged from alloy steel and tempered for maximum strength.
- Nickel-chrome plated to resist rust and corrosion.
- Sets available in Metric and Fractional sizes.



NUMBER OF PIECES	INCLUDES	PART NO.	INNER PACK
5	1/4" x 5/16", 3/8" x 7/16", 1/2" x 9/16", 5/8" x 3/4" and 3/4" x 7/8"	72915	1
5	8 x 9mm, 10 x 11mm, 12 x 13mm, 14 x 15mm and 17 x 19mm	72925	1

## ALUMINUM PIPE WRENCHES

- Lightweight aluminum bodies offer the same durability and usability as heavy-duty steel pipe wrenches.
- Fully milled jaws provide for a strong grip on the object being turned.



LENGTH INCHES	LENGTH MM	JAW CAPACITY	JAW LENGTH	JAW THICKNESS	PART NO.	INNER PACK
10"	254 mm	1-5/16"	5"	1/16"	72605	1
14"	355 mm	1-7/8"	6-5/16"	7/8"	72606	1
18"	457 mm	2-3/8"	7-1/4"	7/8"	72607	1
24"	609 mm	3"	5-7/16"	1"	72608	1



## LONG NOSE PLIERS

- Provides excellent control and reach in small or crowded areas like electrical boxes.
- Made from chrome vanadium steel for strength & durability.
- Comfort grip handles for additional grip to maximize force with less fatigue.



LENGTH INCHES	LENGTH MM	JAW CAPACITY	JAW LENGTH	JAW THICKNESS	PART NO.	INNER PACK
4-1/2"	114 mm	1-1/16"	2-1/8"	3/8"	72551	1
6"	152 mm	2-3/8"	2-3/16"	3/8"	72557	1
8"	203 mm	2-5/8"	2-5/8"	7/16"	72558	1

## LINEMAN'S PLIERS

- Provides excellent control when cutting, bending and stripping wire.
- Made from chrome vanadium steel for strength & durability.
- Comfort grip handles for additional grip to maximize force with less fatigue.



LENGTH INCHES	LENGTH MM	JAW CAPACITY	JAW LENGTH	JAW THICKNESS	PART NO.	INNER PACK
7"	177 mm	1-1/4"	1-1/4"	7/16"	72555	1
8"	203 mm	1-1/2"	1-1/2"	1/2"	72556	1

## SLIP JOINT PLIERS

- Slip joint adjusts to accommodate various sizes of materials.
- Made from chrome vanadium steel for strength & durability.
- Comfort grip handles for additional grip to maximize force with less fatigue.



LENGTH INCHES	LENGTH MM	JAW CAPACITY	JAW LENGTH	JAW THICKNESS	PART NO.	INNER PACK
6"	152 mm	3"	1"	3/8"	72513	1
8"	203 mm	3-5/8"	1-3/16"	3/8"	72514	1
10"	254 mm	4-1/8"	1-3/8"	7/16"	72515	1

## DIAGONAL NOSE PLIERS

- For cutting wire.
- Made from chrome vanadium steel for strength and durability.
- Comfort grip handles for additional grip to maximize force with less fatigue.



LENGTH INCHES	LENGTH MM	JAW CAPACITY	JAW LENGTH	JAW THICKNESS	PART NO.	INNER PACK
4-1/2"	114 mm	5/16"	5/8"	3/8"	72552	1
6-1/2"	165 mm	13/16"	13/16"	3/8"	72559	1
7-1/2"	190 mm	1-3/16"	1"	7/16"	72560	1

# PLIERS

## END NIPPER PLIERS

- Close and efficient cutting of wire, nails, rivets, and other hard materials.
- Made from chrome vanadium steel for strength & durability.
- Comfort grip handles for additional grip to maximize force with less fatigue.



LENGTH INCHES	LENGTH MM	JAW CAPACITY	JAW LENGTH	JAW THICKNESS	PART NO.	INNER PACK
7"	177 mm	3/8"	1-1/8"	7/16"	72561	1

## BENT NOSE PLIERS

- 45° bent nose provides excellent control for gripping or shaping in hard-to-reach areas.
- Made from chrome vanadium steel for strength & durability.
- Spring loaded comfort grip handles for additional grip to maximize force with less fatigue.



LENGTH INCHES	LENGTH MM	JAW CAPACITY	JAW LENGTH	JAW THICKNESS	PART NO.	INNER PACK
5"	127mm	7/8"	1-1/8"	1/4"	72550	1

## PLIERS SET

- Set includes the most popular style and size of pliers.
- Made from chrome vanadium steel for strength & durability.
- Comfort grip handles for additional grip to maximize force with less fatigue.

NUMBER OF PIECES	INCLUDES	PART NO.	INNER PACK
4	6" lineman's pliers, 6" diagonal nose pliers, 6" long nose pliers and 6" slip-joint pliers.	72504	1



## GROOVE JOINT PLIERS

- Groove joint plier adjusts to accommodate various material thicknesses.
- Made from chrome vanadium steel for strength and durability.
- Comfort grip handles for additional grip to maximize force with less fatigue.



LENGTH INCHES	LENGTH MM	JAW CAPACITY	JAW LENGTH	JAW THICKNESS	PART NO.	INNER PACK
8"	203 mm	1-3/16"	7/8"	3/8"	72574	1
12"	304 mm	1-7/8"	1-1/4"	1/2"	72576	1

## FENCING PLIERS

- Use fencing pliers to cut, twist or splice wire. Also great for pulling, hammering and holding staples.
- Made from chrome vanadium steel for strength and durability.
- Comfort grip handles for additional grip to maximize force with less fatigue.



LENGTH INCHES	LENGTH MM	JAW CAPACITY	JAW LENGTH	JAW THICKNESS	PART NO.	INNER PACK
10"	254 mm	7/8"	1-7/16"	9/16"	72566	1

## LOCKING JAW PLIERS

- Quick-release lever is quicker and easier to open than a traditional locking pliers.
- Curved jaw locks into place for high torque applications.
- Made from chrome vanadium steel for strength and durability.
- Built in wire cutter.
- Comfort grip handles for additional grip to maximize force with less fatigue.



LENGTH INCHES	LENGTH MM	JAW CAPACITY	JAW LENGTH	JAW THICKNESS	PART NO.	INNER PACK
10"	254 mm	1-3/16"	1-5/16"	3/4"	72585	1

# SNIPS & BOLT CUTTERS

## AVIATION SNIPS

- Made from heat treated chrome vanadium steel.
- 1-5/8" serrated blades will cut up to 18 gauge materials.
- Compound leverage for easier cut.



TYPE OF CUT	OVERALL LENGTH	LENGTH OF CUT	APPLICATION	PART NO.	INNER PACK
Left	10"	1-5/8"	Straight cuts or tight left curves	72701	1
Right	10"	1-5/8"	Straight cuts or tight right curves	72702	1
Center	10"	1-5/8"	Straight cuts or wide curves	72703	1

## TINNER SNIPS

- Carbon steel for strength and durability.
- Heat treated cutting edge for long life.
- Rubberized handles for comfort.



OVERALL LENGTH	LENGTH OF CUT	PART NO.	INNER PACK
7"	1-1/4"	72727	1
10"	1-7/8"	72728	1
12"	2-3/8"	72729	1

## BOLT CUTTERS

- Century bolt cutters offer center cut blades for cutting bolts, chains, padlocks and wire mesh.
- Steel handles for maximum strength.
- Comfort grip handles for additional grip to maximize force with less fatigue.



OVERALL LENGTH	TYPE OF CUT	PART NO.	INNER PACK
14"	Center	72740	1
18"	Center	72741	1
24"	Center	72742	1
36"	Center	72744	1





# PROFESSIONAL HAND FILES

## MILL FILES

- Single cut for general purpose sharpening and smoothing over flat surfaces.



## FLAT FILE

- Double cut for rapid stock removal on flat surfaces.
- Used with heavier pressure.



## ROUND FILES

- Double cut in a spiral for rapid stock removal on hard to reach concave surfaces.



## HALF ROUND FILES

- Double cut on both sides for rapid stock removal on concave and flat surfaces.



## TAPER FILES

- Single cut for sharpening and smoothing.
- Extra slim taper for hard to reach areas.



## CHAIN SAW FILES

- Smooth spiral cut for sharpening chain saw teeth.



## 4-IN-1 HALF ROUND FILE

- Double cut and rasp sections for rapid stock removal on concave and flat surfaces.



## HALF ROUND WOOD RASP

- For even, rapid stock removal on concave and flat wood surfaces.



FILE LENGTH	COARSENESS	CUT	CARDED PART NO.	INNER PACK
6"	Bastard	Single	04051	3
8"	Bastard	Single	04052	3
10"	Bastard	Single	04053	3
12"	Bastard	Single	04054	1

FILE LENGTH	COARSENESS	CUT	CARDED PART NO.	INNER PACK
10"	Bastard	Double	04057	3

FILE LENGTH	COARSENESS	CUT	CARDED PART NO.	INNER PACK
6"	Bastard	Double	04063	3
8"	Bastard	Double	04064	3
10"	Bastard	Double	04065	3

FILE LENGTH	COARSENESS	CUT	CARDED PART NO.	INNER PACK
8"	Bastard	Double	04075	3
10"	Bastard	Double	04076	3

FILE LENGTH	TAPER SIZE	COARSENESS	CUT	CARDED PART NO.	INNER PACK
6"	Slim	Second Cut	Single	04067	3
6"	X-Slim	Second Cut	Single	04068	3
6"	XX-Slim	Second Cut	Single	04069	3

SIZE	FILE LENGTH	COARSENESS	CUT	CARDED PART NO.	INNER PACK
5/32"	8"	Smooth Cut	Spiral	04072	3
3/16"	8"	Smooth Cut	Spiral	04073	3
7/32"	8"	Smooth Cut	Spiral	04074	3

FILE LENGTH	STYLE	CUT	CARDED PART NO.	INNER PACK
8"	-	Dbl/Rasp	04060	3

FILE LENGTH	STYLE	CUT	CARDED PART NO.	INNER PACK
8"	-	Rasp	04062	3

## UNIVERSAL FILE HANDLE SET

NO OF PIECES	INCLUDES	CARDED PART NO.	INNER PACK
8	Includes 7 inserts and one handle	04082	1

# FILE SETS & CHISELS

## MULTI-PURPOSE FILE SET

- Alloy tool steel for strength and durability.
- Precision cut for long tool life.



NUMBER OF PIECES	INCLUDES	PART NO.	INNER PACK
4	6" mill bastard file, 6" round bastard file, 6" extra slim taper file and file handle with inserts to fit each file.	72470	1

## CHAINSAW FILE SET

- For sharpening chain saw teeth.
- Alloy tool steel for strength and durability.
- Precision cut for long tool life.



NUMBER OF PIECES	INCLUDES	PART NO.	INNER PACK
3	5/32" x 8", 3/16" x 8" and 7/32" x 8"	72471	1

## PROFESSIONAL WOOD CHISELS

- Impact-resistant strike cap for durability.
- Precision ground cutting edge for precise, accurate cuts.
- Comfort grip handles for additional grip to maximize force with less fatigue.



BLADE WIDTH	BLADE LENGTH	PART NO.	INNER PACK
1/2"	3"	72312	1
3/4"	3"	72314	1
1"	3"	72316	1
1-1/2"	3"	72318	1



## PROFESSIONAL WOOD CHISEL SET

NUMBER OF PIECES	INCLUDES	PART NO.	INNER PACK
3	1/2", 3/4" and 1"	72313	1



## WOOD HANDLE HAMMERS

- Drop Forged high carbon steel heads.
- Hickory hardwood handles for the true craftsman.



WEIGHT	CLAW STYLE	OVERALL LENGTH	PART NO.	INNER PACK
8 oz.	Curved	11-7/16"	72272	1
16 oz.	Curved	12-5/8"	72274	1
16 oz.	Ripping	13"	72276	1
24 oz.	Ripping	15-1/4"	72278	1

## STEEL HAMMER

- Drop forged, high carbon steel head.
- Steel tubular neck offers additional strength.
- Comfort grip handle for additional grip to maximize force with less fatigue.



WEIGHT	CLAW STYLE	OVERALL LENGTH	PART NO.	INNER PACK
16 oz.	Curved	12-3/4"	72254	1

## FIBERGLASS HAMMERS

- Drop forged steel heads.
- Jacketed fiberglass body for additional protection on overstrikes.
- Comfort grip handle absorbs shock and vibrations.



WEIGHT	CLAW STYLE	OVERALL LENGTH	PART NO.	INNER PACK
16 oz.	Curved	12-9/16"	72234	1
16 oz.	Ripping	13"	72244	1
24 oz.	Ripping	15-1/4"	72246	1

## TACK HAMMER

- Lightweight, magnetized tack hammer for setting tacks in all types of wood.



WEIGHT	STYLE	OVERALL LENGTH	PART NO.	INNER PACK
5 oz.	Magnetized	11"	72280	1

## RUBBER MALLET

- High density rubber mallet for a softer blow to the object.
- Eliminates damaging or marring of the surface.



WEIGHT	STYLE	OVERALL LENGTH	PART NO.	INNER PACK
16 oz.	Rubber	12"	72290	1

# CLAMPS

## LOCKING C-CLAMP

- Drop forged steel for maximum strength and durability.
- Large fixed jaws for superior gripping power on a variety of materials.
- Hex bolt adjusts pressure, draws materials together and provides a controlled release. Once adjusted, it will remain set for repeated use.
- Trigger release for maximum locking force.



LENGTH INCHES	LENGTH MM	JAW CAPACITY	JAW LENGTH	JAW THICKNESS	PART NO.	INNER PACK
11"	280 mm	FIXED	-	-	72590	1

## LOCKING C-CLAMP - SWIVEL PADS

- Large swivel pads secure work without damaging delicate surfaces.
- Fixed jaws for superior gripping power on a variety of materials.
- Hex bolt adjusts pressure, draws materials together and provides a controlled release. Once adjusted, it will remain set for repeated use.
- Trigger release for maximum locking force.
- Made from carbon steel for strength and durability.



LENGTH INCHES	LENGTH MM	JAW CAPACITY	JAW LENGTH	JAW THICKNESS	PART NO.	INNER PACK
6"	152 mm	FIXED	-	-	72596	1
9"	228 mm	FIXED	-	-	72599	1

## HEAVY DUTY C-CLAMP

- Large swivel pad for reduced marring and increased stability.
- Sliding t-bar handle for higher torque applications with less fatigue.



LENGTH INCHES	LENGTH MM	THROAT DEPTH	PART NO.	INNER PACK
6"	152 mm	2-5/8"	72406	1
8"	203 mm	3-1/4"	72408	1



## BIG BLUE TAPE MEASURES

- Professional series tape measure has a full 1-1/4" wide blade for increased standout.
- Large, easy to read fractional and decimal sizes for quick and accurate measurements.
- Non-slip impact resistant case withstands drops and other rough conditions.
- Non-slip rubber will not mar delicate surfaces.



BLADE LENGTH	BLADE WIDTH	PART NO.	INNER PACK
25'	1-1/4"	72825	6
33'	1-1/4"	72833	6

## CONTRACTOR SERIES

- Dual sided with Fractional easy to read front and Fractional/Metric back.
- Reinforced magnetic dual hook.
- ABS impact resistant case for ease of use.
- Convenient belt and pocket clip.
- Nylon coated blade for added durability.



BLADE LENGTH	BLADE WIDTH	PART NO.	INNER PACK
16'	1-1/16"	72840	6
25'	1-1/16"	72841	6
30'	1-1/16"	72843	6

## HIGH VISIBILITY

- Auto-lock holds blade securely.
- Impact resistant ABS body.
- Convenient belt and pocket clip.
- Large, easy to read markings for quick and accurate measurement.



BLADE LENGTH	BLADE WIDTH	PART NO.	INNER PACK
12'	1/2"	72816	6
16'	3/4"	72818	6
25'	1"	72822	6

## CLASSIC SERIES

- Positive lock holds blade securely.
- High impact chrome case for durability.
- Convenient belt and pocket clip.
- Large, easy to read markings for quick and accurate measurement.



BLADE LENGTH	BLADE WIDTH	PART NO.	INNER PACK
12'	1/2"	72806	6
16'	3/4"	72808	6
25'	1"	72812	6



## CLASSIC SERIES SET

NO OF PIECES	INCLUDES	PART NO.	INNER PACK
3	12', 16' and 25'	72893	3

# MEASURING & LEVELING

## STEEL RAFTER SQUARES

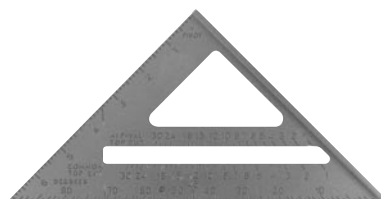
- All metal design for accurate measuring and to ensure square corners.



BODY SIZE	TONGUE SIZE	PART NO.	INNER PACK
24"	16"	72892	1
12"	8"	72894	1

## RAFTER ANGLE SQUARE

- Lightweight aluminum alloy square.
- Embedded measurement markings will never wear off.



SIZE	PART NO.	INNER PACK
7"	72896	1

## TORPEDO LEVEL

- Full length magnetic edge prevents movement on metal surfaces.
- 3 vials read plumb, horizontal and 45°.
- Top-read center vial for improved readability.
- Impact resistant ABS body with rubber end caps.



LENGTH	NUMBER OF VIALS	PART NO.	INNER PACK
9"	3	72891	1

## POST LEVEL

- Magnetic strips and elastic strap for convenient, hands-free installation of posts, flag poles, pipes, railings, decks and more.
- Three vials and two body locks allow you to easily plumb and level.
- Durable molded frame.



NUMBER OF VIALS	PART NO.	INNER PACK
3	72898	1



## SCREWDRIVERS

- Chrome vanadium steel for strength and durability.
- Hardened, magnetic tip.
- Ergonomic triangular shaped non-slip handles for better turning power.



 **PHILLIPS**

 **SLOTTED**

 **STAR-DRIVE**

TIP STYLE	TIP SIZE	OVERALL LENGTH	PART NO.	INNER PACK
SLOTTED	1/4"	1-1/2"	72111	1
SLOTTED	1/8"	3"	72112	1
SLOTTED	3/16"	3"	72113	1
SLOTTED	1/4"	4"	72114	1
SLOTTED	5/16"	6"	72115	1
SLOTTED	3/8"	8"	72116	1
PHILLIPS	#2	1-1/2"	72121	1
PHILLIPS	#0	3"	72122	1
PHILLIPS	#1	3"	72123	1
PHILLIPS	#2	4"	72124	1
PHILLIPS	#3	6"	72125	1
STAR-DRIVE	T-10	3"	72131	1
STAR-DRIVE	T-15	4"	72132	1
STAR-DRIVE	T-20	4"	72133	1
STAR-DRIVE	T-25	4"	72134	1
STAR-DRIVE	T-27	4"	72135	1
STAR-DRIVE	T-30	4"	72136	1



#68908



#72194



#72196

## SCREWDRIVER SETS

NUMBER OF PIECES	INCLUDES	PART NO.	INNER PACK
13	#1, #2, #3 Phillips, 5/32", 3/16", 1/4" Slotted, T-15, T-20, Star-drive and 3mm, 4mm, 5mm, hex key screwdriving bits.	68908	3
6	6 in 1 screwdriver with #1, #2 Phillips, 3/16" and 1/4" Slotted tips and 1/4" hex drive and magnetic hand driver.	72194	12
6	Set includes #1 x 3" Phillips, #2 x 4" Phillips, #2 x 6" Phillips, 3/16" x 3" Slotted, 1/4" x 4" Slotted and 1/4" x 6" Slotted.	72196	1

# NUT DRIVERS, SCRATCH AWL & TACK LIFTER

## NUT DRIVERS

- Extended reach hollow shaft allows removal of nuts from protruding studs.
- Ergonomic non-slip handles for comfort and higher torque.
- Chrome vanadium steel for strength and durability.



SIZE	OVERALL LENGTH	PART NO.	INNER PACK
1/4"	7-1/2"	72140	3
5/16"	7-1/2"	72141	3
3/8"	7-1/2"	72142	3
7/16"	7-1/2"	72143	3
1/2"	7-1/2"	72144	3



## NUT DRIVER SET

NUMBER OF PIECES	INCLUDES	PART NO.	INNER PACK
5	1/4", 5/16", 3/8", 7/16" and 1/2" nut drivers.	72145	3

## SCRATCH AWL

- Chrome vanadium steel for strength and durability.
- Comfort grip handle for additional grip to maximize force with less fatigue.



OVERALL LENGTH	PART NO.	INNER PACK
6"	72181	1

## TACK LIFTER

- Chrome vanadium steel for strength and durability.
- Comfort grip handle for additional grip to maximize force with less fatigue.



OVERALL LENGTH	PART NO.	INNER PACK
6"	72182	1





# HEX KEYS, NAIL SET & CENTER PUNCH

## HEX KEY WRENCHES

- Hardened and tempered carbon steel for strength and durability.
- Black oxide finish to resist rust.
- Part #64310 is ball end style which is perfect for turning fasteners in hard to reach areas with more swivel room than regular hex key wrenches.



#64306

#64307

#64310

#64313

NUMBER OF SIZES	INCLUDES	PART NO.	INNER PACK
7	2mm, 2.5mm, 3mm, 4mm, 5mm, 6mm and 8mm metric hex keys	64306	1
7	5/64", 3/32", 1/8", 5/32", 3/16", 7/32" and 1/4" fractional hex keys	64307	1
9	1.5mm, 2mm, 2.5mm, 3mm, 4mm, 5mm, 6mm, 8mm and 10mm metric hex keys with ball ends.	64310	1
13	0.050mm, 1/16", 5/64", 3/32", 7/64", 1/8", 9/64", 5/32", 3/16", 7/32", 1/4", 5/16" and 3/8" fractional and metric hex keys	64313	1

## NAIL SETS

- Recess nails in all types of wood.
- Perfect for nails in hidden or hard to reach areas.
- Cushion grips for comfort and shock absorption.
- Steel construction for strength and durability.



POINT SET	OVERALL LENGTH	CARDED PART NO.	INNER PACK
1/32	4"	64201	3
2/32	4"	64202	3
3/32	4"	64203	3
4/32	4"	64204	3

## 3 PC. NAIL SET

NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
3	Includes 1/32", 2/32" and 3/32" nails sets.	64003	3

## CENTER PUNCH

- For center punching in hardwood, metal or plastic prior to drilling.
- Cushion grips for comfort and shock absorption.
- Steel construction for strength and durability.



SIZE	CARDED PART NO.	INNER PACK
1/16"	64136	3

# UTILITY KNIVES

## COMFORT GRIP UTILITY KNIFE

- Comfort grip handle and quick-change blade mechanism for ease of use.
- Easy access blade storage with 5 extra blades included.



BLADES INCLUDED	PART NO.	INNER PACK
5	74040	3

## HIGH VISIBILITY UTILITY KNIFE

- Non-slip grip for safe, easy use.
- Blade automatically retracts once button is released for safety.
- Replacement blades can be safely stored in the handle.



BLADES INCLUDED	PART NO.	INNER PACK
5	74041	3

## CLASSIC SERIES UTILITY KNIVES

- Ergonomically designed handle for ease of use.
- Blade is adjustable to 3 positions.
- Replacement blades can be safely stored in the handle.
- Packaged as a 2-pack set.



BLADES INCLUDED	PART NO.	INNER PACK
5	74046	3

## FOLDING UTILITY KNIFE

- Spring lock design for easy position changes.
- Quick-change blade design for fast blade changes.



BLADES INCLUDED	PART NO.	INNER PACK
10	74043	3



## FIXED BLADE CARPET KNIFE

- Thumb screw and swiveling handle for tool free easy blade access.
- Angled handle for ease of use in hard to reach areas.
- Replacement blades can be safely stored in the handle.



BLADES INCLUDED	PART NO.	INNER PACK
5	74044	3

## SCRAPER

- For use with straight razor blades.
- Ergonomic handle for comfortable use.
- Blade retracts fully for safe storage.



BLADES INCLUDED	PART NO.	INNER PACK
5	74045	3

## BREAKAWAY KNIFE

- Sections break off easily creating new, sharp blade
- Retractable blade with lock.
- Blades are made from high carbon alloy steel.



BLADE POINTS	BLADE WIDTH	PART NO.	PIECES PER BOX
13	3/8"	74001	50

## SNAP OFF KNIFE

- Sections snap off easily creating new, sharp blade
- Retractable blade with lock.
- Ergonomic handle for ease of use.
- Blades are made from high carbon alloy steel.



BLADE POINTS	BLADE WIDTH	PART NO.	PIECES PER BOX
8	18mm	74002	24

# KNIFE REPLACEMENT BLADES

## UTILITY KNIFE BLADE SET

- General purpose blade for use in Century utility knives.
- Blade is reversible with a two-sided cutting design.
- Tempered alloy steel with a hardened cutting edge stays sharper for longer.



BLADES INCLUDED	PART NO.	INNER PACK
10	74060	3

## CARPET KNIFE BLADE SET

- Heavy duty blade cuts quickly and easily through carpet materials.
- Tempered alloy steel for maximum strength.



BLADES INCLUDED	PART NO.	INNER PACK
5	74061	3

## STRAIGHT RAZOR BLADE SET

- General purpose razor blade for use in Century's scraper.
- Tempered alloy steel with a hardened cutting edge stays sharper for longer.



BLADES INCLUDED	PART NO.	INNER PACK
10	74063	3



# MISCELLANEOUS TOOLS

## PRY BARS

- Heavy duty, hardened steel construction.
- Easily removes nails.
- Great for demolition work.



OVERALL LENGTH	PART NO.	INNER PACK
7"	72743	1
13"	72746	1

## LEATHER PUNCH

- Six hole sizes rotate for clean round holes in leather and other soft materials.
- Drop forged steel body and heat treated punches for a long tool life.
- Coated ergonomic handle for a comfortable non-slip grip.



DESCRIPTION	PART NO.	INNER PAK
Hole sizes: 3/32" (2.5mm), 1/8" (3mm), 9/64" (3.5mm), 5/32" (4mm), 11/64" (4.5mm) and 13/64" (5mm).	72750	1

## MAGNETIZER

- Magnetizer is used to magnetize hand-held screwdriver tips and power screwdriving bits.
- Minimize tool slippage.
- Demagnetizer and magnetizer.



PART NO.	INNER PACK
68590	3

## SAW HORSE BRACKETS

- All-steel construction.
- Professional quality.



NO OF PIECES	PART NO.	INNER PACK
2 PACK	72990	1

# HACKSAW & COPING SAW FRAMES

## HACKSAW FRAMES



#04935



#04950



#04925



#04920



#04955

TYPE	DESCRIPTION	PART NO.	INNER PACK
ECONOMY	Comfortable contoured handle. Adjustable for all 10" and 12" blades. An inexpensive frame for all types of jobs.	04935	1
GENERAL	Economy and strength combined in an adjustable metal frame to hold 10" and 12" blades with contour handle.	04950	1
HEAVY DUTY	Heavy duty hacksaw frame with comfort grip handle. Permanent 90° mounting pins. Flush and straight cuts up to 3-9/16" deep. Fits 12" hacksaw blades.	04925	1
PROFESSIONAL	The professional hacksaw frame offers the ultimate in blade support and control. Holds 12" blades in both vertical and 45° positioning.	04920	1
MINIATURE	The miniature hacksaw frame is perfect for cutting in confined areas inside holes and flush cuts. Blade can easily be changed to use any length, flexible 1/2" hacksaw blade. Includes 24T carbon alloy hacksaw blade.	04955	1

## COPING SAW FRAME



DESCRIPTION	PART NO.	INNER PACK
Comfortable contoured handle, adjustable 360° blade rotation, fits all 6-3/8" coping saw blades.	04940	3

## COPING SAW BLADES

- Century's coping saw blades are made from quality spring steel for a longer blade life.
- Precision cut teeth for fast, smooth cutting in a variety of materials.
- 6-1/2" pin distance fits all standard coping saws.



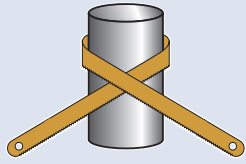
TEETH PER INCH	LENGTH	4 PACK PART NO.	INNER PACK
10T	6-3/8"	04610	3
15T	6-3/8"	04615	3
18TS	6-3/8"	04618	3

## COPING SAW BLADE SET

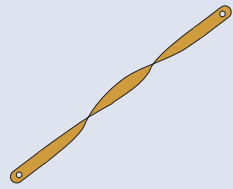
NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
6	Includes 10T, 15T and 18TS coping saw blades.	04603	3



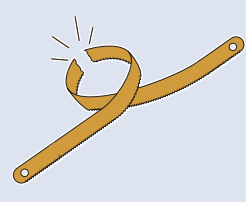
# COBALT HACKSAW BLADES



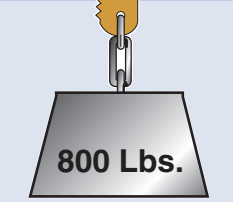
**Flexible:** bends to a 1-1/2" diameter.



**Supple:** twist 360° without breakage.



**Shatterproof:** breaks with no shattering.

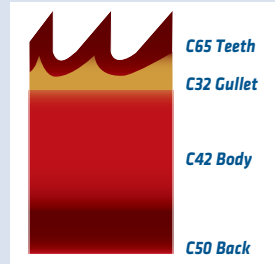


**Strong:** load 800 lbs. without distortion.

## COBALT BI-METAL HACKSAW BLADES

Century Cobalt Bi-Metal blades offer a unique design that stays cooler, and remains sharp while cutting hard materials like steel.

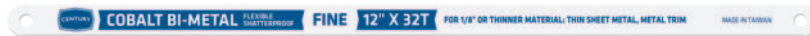
One piece construction, cannot edge strip and avoids any of the weld line problems associated with other bi-metal blades.



Century's staged heat treated process creates the strongest teeth (Rockwell hardness C65) while the backbone is heat treated to a lower degree (C42-C50) enabling its flexibility.

**Staged Hardness:** for strength and flexibility.

## COBALT BI-METAL



TEETH PER INCH	LENGTH	1 PIECE CARDED PART NO.	BULK PART NO.	INNER PACK
18T	12"	04418	04018	10
24T	12"	04424	04024	10
32T*	12"	04432	04032	10

\*32T FINE style has wavy teeth settings.

## COBALT HACKSAW BLADE SET

NO. OF PIECES	INCLUDES	CARDED PART NO.	INNER PACK
3	18T x 12", 24T x 12" and 32T x 12"	04433	5

# HACKSAW BLADES

## HIGH SPEED STEEL

- Wavy tooth pattern



TEETH PER INCH	LENGTH	1 PIECE CARDED PART NO.	BULK PART NO.	INNER PACK
18T	12"	04337	04718	10
24T	12"	04338	04724	10
32T	12"	04339	04732	10

## HIGH SPEED HACKSAW BLADE SET

NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
3	18T x 12", 24T x 12" and 32T x 12"	04340	5

## CARBON ALLOY STEEL

- Wavy tooth pattern
- Flexible, shatterproof



TEETH PER INCH	LENGTH	2 PIECE CARDED PART NO.	BULK PART NO.	INNER PACK
18T	12"	04333	04318	10
24T	12"	04334	04324	10
32T	12"	04335	04332	10

## CARBON ALLOY STEEL HACKSAW BLADE SET

NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
3	18T x 12", 24T x 12" and 32T x 12" alloy.	04336	5

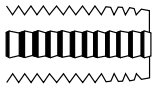




# CARBON STEEL TAPS

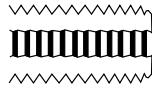
## FRACTIONAL TAPS

- Precision cut threads, accurately formed for consistent, exact threading.
- Heat treated and tempered for file hard threads, and longer, useful life.
- Designed for hand cutting applications.



### PLUG STYLE

The most commonly used style of tap - 3 to 5 threads chamfered.

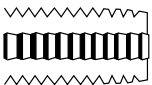


### BOTTOMING STYLE

For tapping to bottom of hole - 1 to 1-1/2 threads chamfered.

## MACHINE SCREW TAPS

- Precision cut threads, accurately formed for consistent, exact threading.
- Heat treated and tempered for file hard threads, and longer, useful life.
- Designed for hand cutting applications.



### PLUG STYLE

The most commonly used style of tap - 3 to 5 threads chamfered.



### BOTTOMING STYLE

For tapping to bottom of hole - 1 to 1-1/2 threads chamfered.

**KEY:**  
NS = National Standard

NC = National Coarse  
NF = National Fine

NEF = National Extra Fine  
SP = Spark Plug

SIZE	BEST DRILL	PLUG CARDED PART NO.	PLUG BULK PART NO.	DRILL/TAP CARDED PART NO.	BOTTOMING CARDED PART NO.	INNER PACK
3/16-24 NS	26	95101	97101	-	99501*	2
3/16-32 NS	22	95102	97102	-	-	2
1/4-20 NC	7	95103	97103	95403	99503*	2
1/4-28 NF	3	95104	97104	95404	99504*	2
5/16-18 NC	F	95105	97105	95405	99505*	2
5/16-24 NF	I	95106	97106	94506	99506*	2
3/8-16 NC	5/16"	95107	97107	95407	99507*	2
3/8-24 NF	21/64"	95108	97108	95408	99508*	2
7/16-14 NC	3/8"	95109	97109	95409	99509*	2
7/16-20 NF	25/64"	95110	97110	95410	99510*	2
1/2-13 NC	27/64"	95111	97111	95411	99511*	2
1/2-20 NF	29/64"	95112	97112	95412	99512*	2
9/16-12 NC	31/64"	95113	-	-	-	1
9/16-18 NF	33/64"	95114	-	-	-	1
5/8-11 NC	17/32"	95115	-	-	-	1
5/8-18 NF	37/64"	95116	-	-	-	1
3/4-10 NC	21/32"	97117	-	-	-	1
3/4-16 NF	11/16"	97118	-	-	-	1
7/8-9 NC	49/64"	97119	-	-	-	1
7/8-14 NF	13/16"	97120	-	-	-	1
7/8-18 NS	-	97304	-	-	-	1
1-8 NC	7/8"	97121	-	-	-	1
1-12 NF	15/16"	97122	-	-	-	1
1-14 NS	15/16"	97123	-	-	-	1

\* inner pack of 1

SIZE	BEST DRILL	PLUG CARDED PART NO.	PLUG BULK PART NO.	DRILL/TAP CARDED PART NO.	BOTTOMING CARDED PART NO.	INNER PACK
4-36 NS	44	95001	97001	-	-	2
4-40 NC	43	95002	97002	95302	-	2
5-40 NC	38	95003	-	-	-	2
6-32 NC	36	95004	97004	95304	99404*	2
6-48 NF	36	-	-	-	99409*	2
8-32 NC	29	95005	97005	95305	99405*	2
8-36 NF	29	-	-	-	99410*	2
8-40 NS	28	-	-	-	99411*	2
10-24 NC	25	95006	97006	95306	99406*	2
10-32 NF	21	95007	97007	95307	99407*	2
12-24 NC	16	95008	97008	95308	99408*	2
14-20 NS	10	95009	97009	95309	-	2

\* inner pack of 1

# CARBON STEEL TAPS & DIES

## MACHINE SCREW & FRACTIONAL DIES

- Precision cut threads, accurately formed for consistent, exact threading.
- Heat treated and tempered for file hard threads, and longer, useful life.
- Designed for hand cutting applications.



SIZE	ACROSS FLATS	PART NO.	BULK PART NO.	INNER PACK
4-36 NS	1"	96100	98100	2
4-40 NC	1"	96101	98101	2
5-40 NC	1"	96099	98099	2
6-32 NC	1"	96102	98102	2
8-32 NC	1"	96103	98103	2
10-24 NC	1"	96104	98104	2
10-32 NF	1"	96105	98105	2
12-24 NC	1"	96106	98106	2
14-20 NS	1"	96107	98107	2
3/16-24 NS	1"	-	98199	2
3/16-32 NS	1"	-	98200	2
1/4-20 NC	1"	96201	98201	2
1/4-28 NF	1"	96202	98202	2
5/16-18 NC	1"	96203	98203	2
5/16-24 NF	1"	96204	98204	2
3/8-16 NC	1"	96205	98205	2
3/8-24 NF	1"	96206	98206	2
7/16-14 NC	1"	96207	98207	2
7/16-20 NF	1"	96208	98208	2
1/2-13 NC	1"	96209	98209	2
1/2-20 NF	1"	96210	98210	2
9/16-12 NC	1-7/16"	98211	-	1
9/16-18 NF	1-7/16"	98212	-	1
5/8-11 NC	1-7/16"	98213	-	1
5/8-18 NF	1-7/16"	98214	-	1
3/4-10 NC	1-7/16"	98215	-	1
3/4-16 NF	1-7/16"	98216	-	1
7/8-9 NC	1-5/8"	98217	-	1
7/8-14 NF	1-5/8"	98218	-	1
1-8 NC	1-13/16"	98219	-	1
1-12 NF	1-13/16"	98220	-	1
1-14 NF	1-13/16"	98221	-	1

## NATIONAL PIPE THREAD TAPS

- Precision cut threads, accurately formed for consistent, exact threading.
- Heat treated and tempered for file hard threads, and longer, useful life.
- Designed for hand cutting applications.
- National pipe thread tap sizes for internal threading on all type of pipes.



SIZE	BEST DRILL	PART NO.	DRILL/TAP PART NO.	BULK PART NO.	INNER PACK
1/8-27 NPT	21/64"	95201	93201	97201	2
1/4-18 NPT	7/16"	95202	93202	97202	2
3/8-18 NPT	37/64"	95203	-	97403	4
1/2-14 NPT	23/32"	97204	-	97404	4
3/4-14 NPT	59/64"	97205	-	97405	5
1-1/2 NPT	1-5/32"	97206	-	-	1
1-1/4-11 1/2 NPT	1-1/2"	97207	-	-	1
1-1/2-11 1/2 NPT	1-47/64"	97208	-	-	1
2-11 1/2 NPT	2-7/32"	97209	-	-	1

## HEXAGON PIPE DIES



SIZE	ACROSS FLATS	PART NO.	INNER PACK
1/8-27 NPT	1"	96301	2
1/4-18 NPT	1"	96302	2
3/8-18 NPT	1"	98303	1
1/2-14 NPT	1-7/16"	98307	1
3/4-14 NPT	1-13/16"	98305	1
1-11 1/2 NPT	2-3/16"	98306	1

## BRITISH STANDARD PIPE TAP & DIE



SIZE	STYLES	BULK PART NO.	INNER PACK
1/8 x 28 BSP	Tap	97218	1
1/8 x 28 BSP	Die	98318	1



# CARBON STEEL TAPS & DIES

## METRIC TAPS - PLUG STYLE

- Precision cut internal threads, accurately formed for consistent, exact threading.
- Heat treated and tempered for file hard threads, and longer, useful life.
- Designed for hand cutting applications.



SIZE	BEST DRILL	PART NO.	DRILL/TAP PART NO.	BULK PART NO.	INNER PACK
3.0 X 0.50	40	97300	97500	96304	2
3.0 X 0.60	3/32"	97305	97505	96305	2
4.0 X 0.70	30	97306	97506	96306	2
4.0 X 0.75	30	97307	97507	96307	2
5.0 X 0.80	19	97308	97508	96308	2
5.0 X 0.90	20	97309	97509	96309	2
6.0 X 0.75	5	-	-	96341	2
6.0 X 1.00	9	97310	97410	96310	2
7.0 X 1.00	15/64"	97311	97511	96311	2
8.0 X 1.00	I	97312	97512	96312	2
8.0 X 1.25	H	97313	97413	96313	2
9.0 X 1.00	5/16"	97314	97514	-	2
9.0 X 1.25	N	97315	97515	96315	2
10.0 X 1.00 SP	S	97322	97529	97301	2
10.0 X 1.25	11/32"	97316	97516	96316	2
10.0 X 1.50	Q	97317	97417	96317	2
11.0 X 1.00	25/64"	97329	-	96333	2
11.0 X 1.25	W	97330	97530	96334	2
11.0 X 1.50	3/8"	97318	97518	96318	2
12.0 X 1.00	7/16"	-	-	96342	2
12.0 X 1.25	27/64"	97319	97519	96319	2
12.0 X 1.50	Z	97320	97520	96320	2
12.0 X 1.75	Y	97321	97521	96321	2
14.0 X 1.25 SP	1/2"	95207	-	97302	2
14.0 X 1.50	17/32"	97328	-	-	2
14.0 X 2.00	15/32"	97323	-	-	3
16.0 X 1.50	9/16"	97324	-	-	1
16.0 X 2.00	35/64"	97325	-	-	1
18.0 X 1.50 SP	41/64"	96326	-	-	1
18.0 X 2.50	39/64"	96327	-	-	1
20.0 X 1.50	23/32"	96343	-	-	1
20.0 X 2.50	11/16"	96329	-	-	1
22.0 X 1.50	51/64"	96330	-	-	1
22.0 X 2.50	49/64"	96344	-	-	1
24.0 X 2.00	55/64"	96331	-	-	1
24.0X 3.00	53/64"	96332	-	-	1

## METRIC DIES - HEXAGON

- Precision cut external threads, accurately formed for consistent, exact threading.
- Heat treated and tempered for file hard threads, and longer, useful life.
- Designed for hand cutting applications.



SIZE	ACROSS FLATS	PART NO.	BULK PART NO.	INNER PACK
3.0 X 0.50	1"	97600	95599	2
3.0 X 0.60	1"	97603	95603	2
4.0 X 0.70	1"	97604	95604	2
4.0 X 0.75	1"	97605	95605	2
5.0 X 0.80	1"	97606	95606	2
5.0 X 0.90	1"	97607	95607	2
6.0 X 1.00	1"	97608	95608	2
7.0 X 1.00	1"	97609	95609	2
8.0 X 1.00	1"	97610	95610	2
8.0 x 1.25	1"	97611	95611	2
9.0 X 1.00	1"	97612	95612	2
9.0 X 1.25	1"	97613	95613	2
10.0 X 1.00	1"	97621	95621	2
10.0 X 1.25	1"	97614	95614	2
10.0 X 1.50	1"	97615	95615	2
11.0 X 1.50	1"	97616	95616	2
12.0 X 1.25	1"	97617	95617	2
12.0 X 1.50	1"	97618	95618	2
12.0 X 1.75	1"	97619	95619	2
14.0 X 1.25	1-1/2"	95620	-	1
14.0 X 1.50	1-1/2"	95622	-	1
14.0 X 2.00	1-1/2"	95623	-	1
16.0 X 1.50	1-1/2"	95624	-	1
16.0 X 2.00	1-1/2"	95625	-	1
18.0 X 1.50	1-1/2"	95626	-	1
18.0 X 2.50	1-1/2"	95627	-	1

# RETHREADING DIES & SETS

## FRACTIONAL RETHREADING DIES - RIGHT HAND

- For repairing damaged bolts or studs.
- Will not crosscut or undercut the thread the way a cutting die will.
- Do not use on hardened threads or to cut new threads.
- Made from high carbon alloy steel for a long tool life.



SIZE	ACROSS FLATS	PART NO.	INNER PACK
1/4-20 NC	7/16"	92900	1
1/4-28 NF	7/16"	92926	1
5/16-18 NC	1/2"	92901	1
5/16-24 NF	1/2"	92927	1
3/8-16 NC	9/16"	92902	1
3/8-24 NF	9/16"	92928	1
7/16-14 NC	11/16"	92908	1
7/16-20 NF	11/16"	92930	1
1/2-13 NC	3/4"	92909	1
1/2-20 NF	3/4"	92910	1
9/16-12 NC	7/8"	92911	1
9/16-18 NF	7/8"	92912	1
5/8-11 NC	15/16"	92913	1
5/8-18 NF	15/16"	92914	1
11/16-11 NC	1"	92925	1
11/16-16 NF	1"	92933	1
3/4-10 NC	1-1/16"	92915	1
3/4-16 NF	1-1/16"	92916	1
7/8-9 NC	1-1/4"	92917	1
7/8-14 NF	1-1/4"	92918	1
1-8 NC	1-1/2"	92919	1
1-14 NF	1-1/2"	92920	1
1-1/8-7 NC	1-5/8"	92921	1
1-1/8-12 NF	1-5/8"	92922	1
1-1/4-7 NC	1-3/4"	92923	1
1-1/4-12 NF	1-3/4"	92924	1
1-3/8-12 NF	2"	92934	1

## FRACTIONAL RETHREADING DIES - LEFT HAND

- For repairing damaged bolts or studs.
- Will not crosscut or undercut the thread the way a cutting die will.
- Do not use on hardened threads or to cut new threads.
- Made from high carbon alloy steel for a long tool life.



SIZE	ACROSS FLATS	PART NO.	INNER PACK
1/4-20 NC	7/16"	92800	1
1/4-28NF	7/16"	92808	1
5/16-18 NC	1/2"	92801	1
5/16-24 NF	1/2"	92809	1
3/8-16 NC	9/16"	92802	1
3/8-24 NF	9/16"	92810	1
7/16-14 NC	11/16"	92803	1
7/16-20 NF	11/16"	92811	1
1/2-13 NC	3/4"	92804	1
1/2-20 NF	3/4"	92812	1
9/16-12 NC	7/8"	92805	1
9/16-18 NF	7/8"	92813	1
5/8-11 NC	15/16"	92806	1
5/8-18 NF	15/16"	92814	1
3/4-10 NC	1-1/16"	92807	1
3/4-16 NF	1-1/16"	92815	1



## RETHREADING SETS - RIGHT HAND

NO. OF PIECES	TYPE	INCLUDES	PART NO.	INNER PACK
5	Metric	6.0 x 1.00, 7.0 x 1.00, 8.0 x 1.25, 10.0 x 1.50 and 12.0 x 1.75 hexagonal rethreading dies.	92935	1
7	Fractional	1/4", 5/16", 3/8", 7/16", 1/2", 9/16" and 5/8" coarse thread hexagonal rethreading dies.	92931	1
7	Fractional	1/4", 5/16", 3/8", 7/16", 1/2", 9/16" and 5/8" fine thread hexagonal rethreading dies.	92932	1



# RETHREADING TAPS & DIES

## METRIC RETHREADING DIES - RIGHT HAND

- For repairing damaged bolts or studs.
- Will not crosscut or undercut the thread the way a cutting die will.
- Do not use on hardened threads or to cut new threads.
- Made from high carbon alloy steel for a long tool life.



SIZE	ACROSS FLATS	PART NO.	INNER PACK
6.0 x 1.00	11 mm	92700	1
6.0 x 1.25	16 mm	92701	1
7.0 x 1.00	14 mm	92702	1
8.0 x 1.00	14 mm	92703	1
8.0 x 1.25	14 mm	92704	1
8.0 x 1.50	14 mm	92705	1
10.0 x 1.00	18 mm	92706	1
10.0 x 1.25	18 mm	92707	1
10.0 x 1.50	18 mm	92708	1
11.0 x 1.50	19 mm	92709	1
12.0 x 1.25	19 mm	92710	1
12.0 x 1.50	19 mm	92711	1
12.0 x 1.75	19 mm	92712	1
14.0 x 1.25	21 mm	92713	1
14.0 x 1.50	21 mm	92714	1
14.0 x 2.00	21 mm	92715	1
16.0 x 1.50	24 mm	92716	1
16.0 x 2.00	29 mm	92717	1
20.0 x 1.25	32 mm	92718	1
20.0 x 1.50	32 mm	92719	1
22.0 x 1.00	32 mm	92720	1
22.0 x 1.50	32 mm	92721	1
24.0 x 1.50	32 mm	92722	1
24.0 x 2.00	32 mm	92723	1

## "NU-THRED" RESTORING FILE

- Restore damaged threads that are bent, rusted or cross threaded.
- For use on screws, bolts, studs, pipe and pipe fittings.
- Can be used as a pitch gauge.
- Oxide coated to prevent corrosion.



RESTORING SIZE	PART NO.	INNER PACK
0.80 to 3.00	92943	1
11, 12, 13, 14, 16, 18, 20 and 24 TPI	92941	1
9, 10, 12, 16, 20, 27, 28 and 32 TPI	92942	1

## METRIC RETHREADING TAPS - RIGHT HAND

- For repairing damaged internal threads.
- Will not crosscut or undercut the thread the way a cutting tap will.
- Do not use on hardened threads or to cut new threads.
- Made from high carbon alloy steel for a long tool life.



SIZE	OVERALL LENGTH	PART NO.	INNER PACK
6.0 x 1.00	45 mm	92001	1
8.0 x 1.25	45 mm	92002	1
8.0 x 1.50	45 mm	92003	1
10.0 x 1.00	49 mm	92004	1
10.0 x 1.25	49 mm	92005	1
10.0 x 1.50	49 mm	92006	1
11.0 x 1.50	49 mm	92007	1
12.0 x 1.25	53 mm	92008	1
12.0 x 1.50	53 mm	92009	1
12.0 x 1.75	53 mm	92010	1
14.0 x 1.25	53 mm	92011	1
14.0 x 1.50	53 mm	92012	1

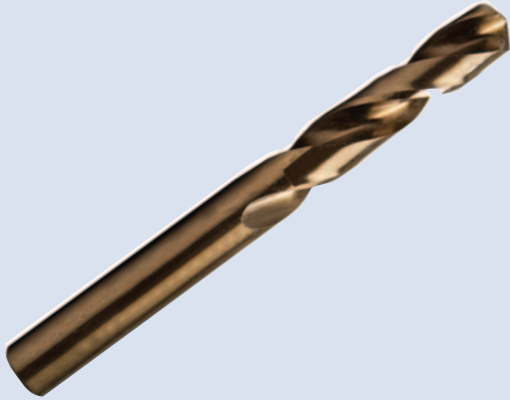
## FRACTIONAL RETHREADING TAPS - RIGHT HAND

- For repairing damaged internal threads.
- Will not crosscut or undercut the thread the way a cutting tap will.
- Do not use on hardened threads or to cut new threads.
- Made from high carbon alloy steel for a long tool life.



SIZE	OVERALL LENGTH	PART NO.	INNER PACK
1/4-20 NC	1-5/8"	92050	1
1/4-28 NF	1-5/8"	92056	1
5/16-18 NC	1-5/8"	92051	1
5/16-24 NF	1-5/8"	92057	1
3/8-16 NC	1-7/8"	92052	1
3/8-24 NF	1-7/8"	92058	1
7/16-14 NC	1-7/8"	92053	1
7/16-20 NF	1-7/8"	92059	1
1/2-13 NC	2-1/16"	92054	1
1/2-20 NF	2-1/16"	92060	1
9/16-12 NC	2-1/16"	92055	1
9/16-18 NF	2-1/16"	92061	1

# LEFT HAND DRILL BITS



## LEFT HAND DRILL BITS

M35 Cobalt Steel drill bits cut through hard metals, bolts, or studs while resisting wear and extending the useful life of the tool.

No center punch needed: the 135° quick-cut points are self-centering and penetrate faster with less pressure.

Available in all popular screw extractor sizes.

Shorter mechanics length style provides strength and stability required in precision drilling applications.

Heavy duty web construction adds strength to prevent breakage in hard to drill applications.

## LEFT HAND STUB DRILLS

- Industrial, polished finish, 135° split point.
- “Stubby” mechanics length drill bit for additional strength.
- Made from M35 cobalt steel.



SIZE	DECIMAL EQUIVALENT	FLUTE LENGTH	OVERALL LENGTH	PART NO.	INNER PACK
5/64"	0.0781	1"	2"	74104	4
7/64"	0.1094	1"	2-3/16"	74107	4
1/8"	0.1250	1-1/16"	2-1/4"	74108	4
5/32"	0.1562	1-1/4"	2-9/16"	74110	4
3/16"	0.1875	1-1/2"	2-7/8"	74112	4
1/4"	0.2500	1-3/4"	3-5/16"	74116	4
19/64"	0.2969	2-1/16"	3-5/8"	74119	3
5/16"	0.3125	2-1/8"	3-3/4"	74120	3
3/8"	0.3750	2-3/8"	4-1/8"	74124	3
13/32"	0.4062	2-1/2"	4-3/8"	74126	3
7/16"	0.4375	2-5/8"	4-9/16"	74128	3
15/32"	0.4688	2-3/4"	4-3/4"	74130	3
1/2"	0.5000	2-7/8"	5"	74132	3

## LEFT HAND DRILL SET



NO. OF PIECES	INCLUDES	PART NO.	INNER PACK
5	Includes 1/8", 3/16", 1/4", 5/16" and 3/8" left hand drills.	74105	1



# SCREW EXTRACTORS

## SPIRAL FLUTE SCREW EXTRACTORS

- Screw extractors are used when a screw or bolt has broken off while still in the fastening hole.
- Spiral design grips material for superior extractions.
- Heat treated tempered bodies.



SIZE	REMOVES BOLT OR SCREW SIZE	REMOVES PIPE	USE DRILL SIZE	OVERALL LENGTH	PART NO.	DRILL/EXTRACTOR PART NO.	INNER PACK	BULK PART NO.	INNER PACK
1	3/32" - 5/32"	-	5/64"	1-7/8"	73401	73501	4	73301	6
2	5/32" - 7/32"	-	7/64"	2-5/16"	73402	73502	4	73302	6
3	7/32" - 9/32"	-	5/32"	2-11/16"	73403	73503	4	73303	6
4	9/32" - 3/8"	1/8"	1/4"	3"	73404	73504	4	73304	6
5	3/8" - 5/8"	1/4"	19/64"	3-5/16"	73405	73505	4	73305	6
6	5/8" - 7/8"	3/8"	13/32"	3-11/16"	73406	73506	3	73306	3
7	7/8" - 1-1/8"	1/2"	17/32"	4-1/8"	73307	-	1	-	-
8	1-1/8" - 1-3/8"	3/4"	13/16"	4-5/16"	73308	-	1	-	-
9	1-3/8" - 2"	1	1-1/16"	4-11/16"	73309	-	1	-	-

## SQUARE FLUTE SCREW EXTRACTORS

- Screw extractors are used when a screw or bolt has broken off while still in the fastening hole.
- Ideal for thin wall extractions.
- Will not spread the wall as it extracts.



SIZE	REMOVES BOLT OR SCREW SIZE	REMOVES PIPE	USE DRILL SIZE	OVERALL LENGTH	PART NO.	INNER PACK	BULK PART NO.	INNER PACK
1	3/16" - 5/16"	-	9/64"	2-5/16"	73201	4	73101	6
2	3/8"	-	3/16"	2-11/16"	73202	4	73102	6
3	7/16"	1/8"	15/64"	2-7/8"	73203	4	73103	6
4	1/2" - 9/16"	1/4"	5/16"	3"	73204	4	73104	6
5	5/8"	3/8"	3/8"	3-1/4"	73205	4	73105	6
6	3/4"	1/2"	15/32"	4-7/8"	73206	3	73106	3
7	7/8"	-	9/16"	4-7/16"	73107	1	-	-



#73414



#73415



#73214



#73215



#88710

### SCREW EXTRACTOR SETS

NO. OF PIECES	STYLE	INCLUDES	CARDED PART NO.	INNER PACK
5	Spiral	#1, #2, #3, #4 and #5 screw extractors.	73415	2
6	Spiral	#1, #2, #3, #4, #5 and #6 screw extractors.	73414	2
5	Square	#1, #2, #3, #4 and #5 screw extractors.	73215	4
6	Square	#1, #2, #3, #4, #5 and #6 screw extractors.	73214	4
10	HSS & Spiral	5/64", 7/64", 5/32", 1/4", 17/64" 135° quick cut point left hand drills and #1, #2, #3, #4, #5 spiral screw extractors.	88710	6

# DAMAGED SCREW REMOVERS



**DRILL OUT**



**FLIP BIT**



**EXTRACT SCREW**

## DAMAGED SCREW REMOVERS

Double-end extractor tips remove stripped bolts or screws quickly and easily.

Extracts all types of damaged screws.

## DAMAGED SCREW REMOVER

- Made from hardened steel for a long, durable tool life.
- Power notch shank fits quick-change adapters.



1/4" HEX



SIZE	REMOVES SCREW SIZE	REMOVES SAE BOLT	REMOVES METRIC BOLT	PART NO.	INNER PACK
#0	0 TO 3/ Broken Heads	—	—	73420	2
#1	4 TO 7	10-12	5MM	73421	2
#2	8 TO 10	1/4"	6MM	73422	2
#3	11 TO 14	5/16"	8MM	73423	2

## 4 PC. DAMAGED SCREW REMOVER SET

NO. OF PIECES	STYLE	INCLUDES	PART NO.	INNER PACK
4	Spiral	#0, #1, #2, and #3 damaged screw removers.	73430	2

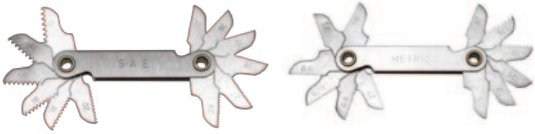




# TAP & DIE ACCESSORIES

## PITCH GAUGE

- For measuring the pitch for metric or fractional threads per inch.



SERIES	RANGE	CARDED PART NO.	BULK PART NO.	INNER PACK
Fractional	12 -40 threads per inch	98401	98403*	2
Metric	0.50 -1.75 pitch, NPT and BSP	98402	98404*	2

\* inner pack of 4

## TWIST-TO-LOCK DIE STOCK

- Insert hex die into the die stock. Twist ring to hold the die firmly in position.



FOR DIE SIZE A/F	PART NO.	INNER PACK
1"	98509	2

## DIE STOCK

- Non-adjustable die stock locks in hex dies with one set screw.



#98504



#98513 & 98516

FOR DIE SIZE A/F	PART NO.	INNER PACK
1"	98504	2
1-7/16"	98513	1
1-13/16"	98516	1

## SELF-CENTERING GUIDE DIE STOCK

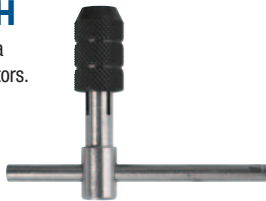
- Heavy duty adjustable wrench maintains alignment for accurate threading while locking in hex dies or round dies with a set screw.



FOR DIE SIZE A/F	PART NO.	INNER PACK
1"	98511	1

## T-HANDLE TAP WRENCH

- T-handle wrench with sliding handle for extra leverage, used to hold taps or screw extractors.
- Hardened, tempered carbon steel.



FOR TAP SIZES	FOR EXTRACTOR SIZES	PART NO.	INNER PACK
0" to 1/4", 3.0 to 6.0MM	#1-#2 Square, #1-#3 Spiral	98501	2
1/4" to 1/2", 7.0 to 12.0MM	#3 Square, #4 Spiral	98502	2

## ADJUSTABLE TAP WRENCH

- A heavy duty adjustable wrench used to hold taps, reamers and screw extractors.



FOR TAP SIZES	FOR EXTRACTOR SIZES	PART NO.	INNER PACK
0" to 1/2", 3.0 to 12.0MM	#1-#4 Spiral & Square	98510	3
3/8" to 1", 8.0 to 25.0MM	#5-#7 Spiral & Square	98512	1

## CUTTING OIL



APPLICATION	PART NO.	INNER PACK
For use in conjunction with taps, dies and drills for smooth, precise cuts. Keeps tool cool for an extended life.	64113	3

# TAP & DIE SETS

## TAP & DIE SETS



#98902, #98903



#98904



# 98900 & #98912



# 98957 & #98958

NO. OF PIECES	TYPE	INCLUDES	PART NO.	INNER PACK
14	Fractional	National Coarse set includes: (6) plug taps and (6) hex dies, one each in the following sizes: 1/4-20 NC, 5/16-18 NC, 3/8-16 NC, 7/16-14 NC, 1/2-13 NC, and 1/8-27 NPT, plus an adjustable tap wrench and 1" die stock.	98902	1
14	Fractional	National Fine set includes: (6) plug taps and (6) hex dies, one each in the following sizes: 1/4-28 NF, 5/16-24 NF, 3/8-24 NF, 7/16-20 NF, 1/2-20 NF, and 1/8-27 NPT, plus an adjustable tap wrench and 1" die stock.	98903	1
24	Fractional	Set includes: (11) plug taps and (11) hex dies, one each in the following sizes: 1/4-20 NC, 1/4-28 NF, 5/16-18 NC, 5/16-24 NF, 3/8-16 NC, 3/8-24 NF, 7/16-14 NC, 7/16-20 NF, 1/2-13 NC, 1/2-20 NF and 1/8-27 NPT, plus adjustable tap wrench and 1" die stock.	98904	1
40	Fractional	Set includes: 0" - 1/4" T-handle tap wrench, 1/4" - 1/2" T-handle tap wrench, 0" - 1" adjustable tap wrench, 1" adjustable die stock, pitch gauge, screwdriver, one each of tap and die in 4-40 NC, 6-32 NC, 8-32 NC, 10-24 NC, 10-32 NF, 12-24 NC, 1/4-20 NC, 1/4-28 NF, 5/16-18 NC, 5/16-24 NF, 3/8-16 NC, 3/8-24 NF, 7/16-14 NC, 7/16-20 NF, 1/2-13 NC, 1/2-20 NF, 1/8-27 (NPT).	98900	1
40	Metric	Set includes: 0" - 1/4" T-handle tap, 1/4" - 1/2" T-handle tap wrench, 0" - 1" adjustable tap wrench, 1" adjustable die stock, pitch gauge, screwdriver, one each of tap and die in 3.0 x 0.60, 4.0 x 0.70, 4.0 x 0.75, 5.0 x 0.80, 5.0 x 0.90, 6.0 x 1.00, 7.0 x 1.00, 8.0 x 1.00, 8.0 x 1.25, 9.0 x 1.00, 9.0 x 1.25, 10.0 x 1.25, 10.0 x 1.50, 11.0 x 1.50, 12.0 x 1.25, 12.0 x 1.50, 12.0 x 1.75.	98912	1
58	Metric	Set includes: (23) taps and hex dies, one each in the following sizes: sizes: 3.0 x 0.60, 4.0 x 0.70, 4.0 x 0.75, 5.0 x 0.80, 5.0 x 0.90, 6.0 x 1.00, 7.0 x 1.00, 8.0 x 1.25, 9.0 x 1.00, 9.0 x 1.25, 10.0 x 1.25, 10.0 x 1.50, 11.0 x 1.50, 14.0 x 1.25, 14.0 x 2.00, 16.0 x 1.50, 16.0 x 2.00, 18.0 x 1.50, 18.0 x 2.50, 12.0 x 1.50, 12.0 x 1.75, 1/8 x 28 BSP and 1/4 x 19 BSP, a t-handle tap wrench, pitch gauge, #1-#5 screw extractors, screwdriver, (2) heavy duty straight handle adjustable tap wrenches and (2) hex die stocks.	98957	1
58	Fractional	Set includes: (23) taps and hex dies, one each in the following sizes: 6-32 NC, 8-32 NC, 10-24 NC, 12-24 NC, 1/4-20 NC, 5/16-18 NC, 1/2-20 NF, 3/8-16 NC, 7/16-14 NC, 1/2-13 NC, 9/16-12 NC, 5/8-11 NC, 3/4-10 NC, 10-32 NF, 1/4-28 NF, 5/16-24 NF, 3/8-24 NF, 7/16-20 NF, 9/16-18 NF, 5/8-18 NF, 3/4-16 NF, 1/8-27 NPT and 1/4-18 NPT, a t-handle tap wrench, pitch gauge, #1-#5 screw extractors, screwdriver, (2) heavy duty straight handle adjustable tap wrenches and (2) hex die stocks.	98958	1





















# RECOMMENDED DRILL SIZES

Drill This Size Hole To Tap For This Size Bolt or Screw.....

↓ DRILL SIZE	DECIMAL EQUAL	 BOLT/SCREW SIZE	For This Size Wood Screw Pilot.....		
			NEAREST FRACTION DRILL SIZE	IN SOFT WOOD	IN HARD WOOD
58	0.0420			No. 3	
56	0.0465	0 x 80	3/64"		
55	0.0520			No. 4	
54	0.0550	1 x 56	1/16"		No. 3
53	0.0595	1 x 64, 1 x 72	1/16"	No. 5	
52	0.0635			No. 6	No. 4
51	0.0670			No. 7	
50	0.0700	2 x 56, 2 x 64	5/64"		
49	0.0730				No. 5
48	0.0760			No. 8	
47	0.0785	3 x 48	3/32"		No. 6
45	0.0820	3 x 56		No. 9	
44	0.0860	4 x 36			No. 7
43	0.0890	4 x 40		No. 10	
42	0.0935	4 x 48	3/32"		
40	0.0980	5 x 36	7/64"	No. 11	No. 8
38	0.1015	5 x 40	7/64"	No. 12	
37	0.1040	5 x 44	7/64"		No. 9
36	0.1105	6 x 32			
34	0.1110	6 x 36	1/8"		
33	0.1130	6 x 40	1/8"		No. 10
32	0.1160			No. 14	
31	0.1200	7 x 30, 7 x 32	1/8"		No. 11
1/8	0.1250	7 x 36	9/64"		
30	0.1285	8 x 30	9/64"		No. 12
29	0.1360	8 x 32, 8 x 36	9/64"	No. 16	
28	0.1405	8 x 40	9/64"		
27	0.1440	9 x 30	5/32"		
26	0.1470	9 x 32, 3/16" x 24	5/32"	No. 18	
25	0.1495	10 x 24	5/32"		No. 14
23	0.1540	10 x 28	5/32"		
22	0.1570	10 x 30, 3/16" x 32	11/64"		
21	0.1590	10 x 32	11/64"		

Drill This Size Hole To Tap For This Size Bolt or Screw.....

↓ DRILL SIZE	DECIMAL EQUAL	 BOLT/SCREW SIZE	For This Size Wood Screw Pilot.....		
			NEAREST FRACTION DRILL SIZE	IN SOFT WOOD	IN HARD WOOD
19	0.1660		11/64"	No. 20	
18	0.1695		11/64"		No. 16
16	0.1770	12 x 24	3/16"		
15	0.1800			No. 24	
14	0.1820	12 x 28	3/16"		
13	0.1850	12 x 32	3/16"		No. 18
10	0.1935	14 x 20	13/64"		
7	0.2010	1/4" x 20	13/64"		
4	0.2090	1/4" x 24	7/32"		No. 20
3	0.2130	1/4" x 28	7/32"		
7/32"	0.2188	1/4" x 32			
1	0.2280				No. 24
F	0.2570	5/16" x 18	17/64"		
17/64"	0.2656	5/16" x 18*			
9/32"	0.2812	5/16" x 24, 5/16" x 32*			
5/16"	0.3125	3/8" x 16, 1/8" Pipe			
21/64"	0.3281	3/8" x 20, 3/8" x 24			
3/8"	0.3750	7/16" x 14			
25/64"	0.3906	7/16" x 20			
27/64"	0.4219	1/2" x 12, 1/2" x 13			
7/16"	0.4375	1/4" Pipe			
29/64"	0.4531	1/2" x 20, 1/2" x 24			
15/32"	0.4688	1/2" x 27			
33/64"	0.5156	9/16" x 18*			
17/32"	0.5312	5/8" x 11			
37/64"	0.5781	5/8" x 18*			
21/32"	0.6562	3/4" x 10			
11/16"	0.6875	3/4" x 16			
49/64"	0.7656	7/8" x 9*			
13/16"	0.8125	7/8" x 14			
7/8"	0.8750	1" x 8			
29/32"	0.9062	1" x 12			
15/16"	0.9375	1" x 14			

All tap drill sizes are for 75% full thread except \* are 60% full thread. Where substitution is necessary, use next larger drill size.







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