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1 **Adsorption process of fluoride from drinking water with magnetic core-shell Ce-**
2 **Ti@Fe₃O₄ and Ce-Ti oxide nanoparticles**

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17 Highlights

- 18 • Synthesized Ce-Ti oxides and Ce-Ti@Fe₃O₄ NPs were tested as adsorbents for
19 fluoride removal from drinking water.
- 20 • Langmuir, Freundlich, and Dubinin-Radushkevich isotherm models and
21 mechanism estimation were evaluated.
- 22 • Ce-Ti@Fe₃O₄ NPs maximum adsorption capacity was 91 mg F/g NP.
- 23 • Regeneration and reusability of the magnetic Ce-Ti@Fe₃O₄ NPs as adsorbent were
24 performed.
- 25 • Thermodynamic parameters for the adsorption process were calculated.

26

27

28

29 Abstract

30 Synthesized magnetic core-shell Ce-Ti@Fe₃O₄ nanoparticles were tested, as an adsorbent,
31 for fluoride removal and the adsorption studies were optimized. Adsorption capacity was
32 compared with the synthesized Ce-Ti oxide nanoparticles. The adsorption equilibrium for
33 the Ce-Ti@Fe₃O₄ adsorbent was found to occur in less than 15 min and it was
34 demonstrated to be stable and efficient in a wide pH range of 5-11 with high fluoride
35 removal efficiency over 80% of all cases. Furthermore, isotherm data were fitted using
36 Langmuir and Freundlich models, and the adsorption capacities resulted in 44.37 and 91.04
37 mg/g, at pH 7, for Ce-Ti oxides and Ce-Ti@Fe₃O₄ nanoparticles, respectively. The physical
38 sorption mechanism was estimated using the Dubinin-Radushkevich model. An anionic
39 exchange process between the OH⁻ group on the surface of the Ce-Ti@Fe₃O₄ nanomaterial
40 and the F⁻ was involved in the adsorption. Moreover, thermodynamic parameters proved
41 the spontaneous process for the adsorption of fluoride on Ce-Ti@Fe₃O₄ nanoparticles. The
42 reusability of the material through magnetic recovery was demonstrated for five cycles of
43 adsorption-desorption. Although the nanoparticles suffer slight structure modifications after
44 their reusability, they keep their adsorption capacity. Likewise, the efficiency of the Ce-
45 Ti@Fe₃O₄ was demonstrated when applied to real water to obtain a residual concentration
46 of F⁻ below the maximum contaminated level, 1.5 mg/L (WHO, 2006).

47

48 Keywords: magnetic core-shell nanoparticles, fluoride removal, drinking water, adsorption,
49 reusability

50

51

52 **1. Introduction**

53 Fluoride contamination could be found in ground and surface water (N. Gandhi et al., 2012;
54 Rafique et al., 2013) as well as in wastewater from fluoride chemical industries (Shen et al.,
55 2003; Teng et al., 2009). Fluoride presents hazardous effects if it exceeds 1.5 mg/L in water
56 (Karthikeyan et al., 2011; Singh et al., 2013; WHO, 2006) leading to various diseases
57 (Bhatnagar et al., 2011; Liu et al., 2011; Vinati et al., 2015). The main source of these
58 effects is from fluoride contaminated drinking water, which leads to 65% of endemic
59 fluorosis diseases over the world (Shiklomanov, 2000; Viswanathan et al., 2009). For
60 example, contents in drinking water of 4.8 and 1.7 mg/L in Greece and India, respectively,
61 have been reported (Dai et al., 2004; Gupta and Kumar, 2012; Martínez-Acuña et al.,
62 2016). Therefore, drinking water defluoridation is necessary to prevent human illness
63 (Mohapatra et al., 2009). Defluoridation of drinking water using several technologies,
64 including precipitation-coagulation, membrane separation process, ion exchange,
65 electro dialysis, adsorption and reverse osmosis, had been developed (Amor et al., 2001;
66 Chang and Liu, 2007; Meenakshi and Viswanathan, 2007; Sehn, 2008; Solangi et al., 2009;
67 Velizarov et al., 2004). Among these methods, adsorption is the most effective,
68 environmentally friendly, and economic method due to the simplicity of design, relatively
69 low cost, high efficiency, and ease of operation (Bhatnagar et al., 2011). For instance, the
70 use of biochar (Mohan et al., 2014) and biomass (Sinha et al., 2003) as adsorbent materials,
71 were reported for fluoride removal. Furthermore, the removal of various contaminants from
72 drinking water were performed by using nanomaterial adsorbents due to their unique
73 properties such as large surface area, high reactivity, high specificity, and self-assembly
74 (Qu et al., 2013). Various metal oxides and hydroxides of aluminium, iron, zirconium,

75 magnesium, chromium and manganese ions based nanoparticles (NPs) had been reported
76 (Kumar et al., 2011; Lee et al., 2010; Minju et al., 2013; Sivasankar et al., 2011) for
77 fluoride removal from water (Meenakshi and Maheshwari, 2006). Although bimetallic or
78 mixed oxides such as Mn-Ce, Al-Ce, Zr-Mn and ceramic adsorbents were also studied for
79 fluoride removal, some of these materials present disadvantages in terms of pH range, high
80 cost and low adsorption capacity. (Chen et al., 2011; Deng et al., 2011; Liu et al., 2010;
81 Sujana and Anand, 2010; Tomar et al., 2013). Thus, Zhang et al. (Zhang et al., 2015), used
82 magnesium oxide nanomaterial for fluoride removal and it showed high adsorption
83 capacity (about 300 mg/g) but regeneration was reported not to be favoured. V. Sivasankar
84 et al. (Sivasankar et al., 2011), reported low adsorption capacity (9.02 mg/g) for fluoride
85 removal from drinking water utilizing manganese dioxide based nanomaterial compared to
86 previously reported results. Using an Al-Ce hybrid nanomaterial, Liu et al. (Liu et al.,
87 2010) found high adsorption capacity of fluoride (91.4 mg/g), but slow kinetics to reach the
88 equilibrium. However, to our knowledge, no studies about the reusability of the adsorbents
89 have been reported for the reported materials (Deng et al., 2011; Liu et al., 2010). In this
90 sense, the use of magnetic NPs for pollutants removal may provide efficient, rapid and easy
91 separation, and especially reusability. The magnetic NPs can be either used directly as an
92 adsorbent or as the core material in a core-shell NPs (Chai et al., 2013; Chen et al., 2012;
93 Zhang et al., 2014). On the other hand, the hydrous Ce oxide, as rare earth metal, is
94 reported to be more effective material for fluoride removal (46.84 mg/g) compared to other
95 metals, although it is not useful for drinking water treatment due to its toxicity (Taylor et
96 al., 2016). Furthermore, titanium based nanomaterials have also a great interest for fluoride
97 removal with adsorption capacities that ranged from 15 to 47 mg/g (Chen et al., 2012; Li et

98 al., 2010). Therefore, mixing rare earth metals (i.e. Ce) with low-cost metals (i.e. Fe) could
99 be advantageous for high adsorption capacities at neutral pH medium, improving the
100 separation of the adsorbent by magnetism as well as avoiding Ce-toxicity.

101 Our research group was succeeded in synthesizing a new adsorbent based on magnetic
102 core-shell Ce-Ti@Fe₃O₄ NPs (shell@core) which presented promising properties in terms
103 of magnetism, crystalline structure and adsorption for some inorganic water contaminants
104 (Abo Makeb et al., 2016).

105 In the present work, two novel nanomaterials based on Ce-Ti oxide and Ce-Ti@Fe₃O₄ NPs
106 were synthesized and compared as adsorbents for fluoride ion removal from aqueous
107 solution. Adsorption kinetics, isotherms and the effect of different parameters (i.e. pH and
108 temperature) in the adsorption capacity of the materials were studied. Also, the use of the
109 Ce-Ti@Fe₃O₄ NPs for the treatment of real drinking water was performed. Further, the
110 reuse of the Ce-Ti@Fe₃O₄ adsorbent was evaluated.

111

112 **2. Materials and methods**

113 *2.1. Materials*

114 Iron (II) chloride (FeCl₂, 98 %), iron (III) chloride hexahydrate (FeCl₃·6H₂O, ≥ 99 %),
115 sodium fluoride (NaF, ≥ 99 %), titanium chloride (TiCl₄, ≥ 99.98 %), cerium nitrate
116 hexahydrate (Ce(NO₃)₃·6H₂O, ≥ 99 %), and ammonia solution were purchased from
117 Sigma-Aldrich, Spain. Sodium hydroxide pellets (NaOH), was purchased from Merk.
118 Hydrochloric acid (HCl), and cetyltrimethylammonium bromide (CTAB) were purchased
119 from Panreac, SA. All the chemicals were of analytical grade or higher, and all solutions
120 were prepared with Milli-Q water and filtered using 0.45 μm Nylon membrane filter.

121 *2.2. Preparation of the Ce-Ti oxide nanoparticles and Ce-Ti@Fe₃O₄ nanoparticles*

122 This synthetic procedure for Ce-Ti oxide NPs was adapted from similar works about core-
123 shell magnetic Ti-NPs synthesis (Zhang et al., 2014). Briefly, in this work, TiCl₄ and
124 Ce(NO₃)₃·6H₂O were dissolved in Milli-Q water and mixed at 25 °C. Then 12.5 % NH₃
125 solution was slowly added dropwise until pH 7.0 was reached. Then, the Ce-Ti NPs
126 produced were washed, centrifuged and dried. Detailed information about the methodology
127 is reported in the Supporting Information (SI.1).

128 The Ce-Ti@Fe₃O₄ NPs were prepared by the co-precipitation method reported by our
129 research group (Abo Makeb et al., 2016) (detailed information is provided in SI.1).

130

131 *2.3. Characterization of the nanomaterials*

132 Inductively Coupled Plasma Optical Emission Spectrometry (ICP-OES) was used for the
133 metal concentration analysis of both synthesized nanomaterials. The detailed sample
134 preparation for ICP-OES analysis is in SI.2.1. Also, High-Resolution Transmission
135 Electron Microscopy (HRTEM) coupled with Energy-Dispersive Spectroscopy (EDS), and
136 Electron Diffraction (ED) Pattern were acquired using a JEM-2011/ JEOL microscope
137 operated at 200 kV and equipped with an INCA X-MAX detector. HRTEM was used to
138 characterize the morphology and sizes of both Ce-Ti@Fe₃O₄ and Ce-Ti oxide NPs and,
139 EDS and ED were used to analyze the composition and the crystalline structure (SI.3). The
140 morphology of the NPs was determined by Scanning Transmission Electron Microscopy
141 (STEM) coupled with high-angle annular dark field (HAADF) detector and Electron
142 Energy Loss Spectra (EELS).

143

144 *2.3. Adsorption and desorption experiments procedure*

145 For all the experiments, batch adsorption tests were used to determine the fluoride
146 adsorption efficiency of both synthesized NPs. A dose of adsorbent (W) (g/L) was added
147 into a conical flask containing fluoride solution with an initial fluoride concentration (C_0).
148 Typically, 25 mg of the adsorbent was added into the conical flask, which contains 25 mL
149 of the fluoride ion solution, C_0 . Depending on the experiment, pH of the solution was
150 adjusted using NaOH or HCl, both at 0.1 M. The flask was shaken (200 rpm) at 25 °C
151 using a thermostatic shaker. Residual fluoride concentration in the solution, C_e , was
152 determined by ionic chromatography by using ICS-2000 (Dionex) system (SI.4).
153 Equilibrium adsorption capacity, Q_e , of the adsorbent was calculated as Eq. 1:

154

$$155 \quad Q_e = (C_0 - C_e)/W \quad (1)$$

156

157 *2.3.1. Adsorption isotherms*

158 Adsorption isotherm experiments of both synthesized Ce-Ti oxides and Ce-Ti@Fe₃O₄ NPs
159 were performed at different concentrations of fluoride from 1 to 500 mg/L at pH 7 with an
160 adsorbent amount of 1 g/L and treated, as described in section 2.3.1, for 60 min, to assure
161 to reach the equilibrium. Then, residual fluoride concentrations were measured after
162 filtration using 0.45 μm Nylon membrane filter. All experiments were performed in
163 triplicate. Detailed information of the adsorption isotherm models is provided in SI.5.

164

165 *2.3.2. Fluoride desorption procedure*

166 Different studies proved that the most effective desorbing reagent for regeneration of the
167 adsorbent is the NaOH solution (Mahramanlioglu et al., 2002; Zhang et al., 2005). The
168 desorption experiments were performed after adsorption of 10 mg/L of fluoride using 1.0
169 g/L of Ce-Ti@Fe₃O₄ NPs for 60 min at pH 7.0, by shaking the adsorbent at 200 rpm using
170 two different concentrations and volumes of NaOH desorbing solution: 25 mL of 0.5 M
171 NaOH, and 5 mL of 0.1 M NaOH, at intervals of time of 2, 4, 6, 8, and 12 h. Then, the
172 fluoride concentrations of the desorbing solutions were analyzed as previously mentioned.

173

174 *2.3.3. Reusability of the Ce-Ti@Fe₃O₄ NPs as adsorbent and characterization*

175 Under the optimized conditions for desorption, five cycles of the adsorption-desorption
176 processes were performed for evaluating the reusability of the synthesized NPs for fluoride
177 removal and its recovery. The composition, morphology, and size of the Ce-Ti@Fe₃O₄ NPs
178 were analyzed after its use for five adsorption-desorption cycles and compared to the original
179 material (SI2 and SI6). TEM images were obtained to analyze the size and NPs distribution
180 and EELS spectra (SI.6) were obtained after the use of Ce-Ti@Fe₃O₄ NPs for 5 cycles of
181 adsorption-desorption of fluoride.

182 Moreover, the possibility of Ce releases from the Ce-Ti@Fe₃O₄ NPs after its use was
183 determined by Inductively Coupled Plasma Mass Spectrometry (ICP-MS) either in the
184 treated water or in the regenerating solution, after each adsorption-desorption cycle. The
185 detailed sample preparation and analysis for ICP-MS analysis is explained in SI.2.2.

186

187 *2.3.4. pH effect on the adsorption capacity*

188 The effect of the pH value in the media for fluoride adsorption was conducted using 10
189 mg/L initial fluoride concentration with 1 g/L of Ce-Ti@Fe₃O₄ adsorbent. Then, each
190 conical flask at fixed pH of 5, 7, 9 and 11 was shaken and the adsorption capacity was
191 calculated. All experiments were performed in triplicates.

192

193 2.3.5. Effect of temperature on the fluoride adsorption and estimation of the 194 thermodynamic parameters

195 The effect of the temperature on the fluoride adsorption onto Ce-Ti@Fe₃O₄ adsorbent was
196 studied at 20, 25, 30, 35, and 40 °C using 30 mg/L of fluoride initial concentration at pH 7
197 with 1 g/L adsorbent dose, 60 min contact time, and 200 rpm shaking. The adsorption
198 capacity was calculated in all the cases. To estimate the effect of temperature on the
199 adsorption of fluoride onto Ce-Ti@Fe₃O₄ NPs, the free energy Gibbs change (ΔG°),
200 enthalpy change (ΔH°), and entropy change (ΔS°) were determined as previously reported
201 (Zhao et al., 2010). In this method, the thermodynamic parameters were obtained directly
202 from the plot of $\log(Q_e/C_e)$ versus $1/T$ as presented in Eq. 2 and 3.

$$203 \quad \ln\left(\frac{Q_e}{C_e}\right) = \left(\frac{\Delta H^\circ}{R}\right) - \left(\frac{\Delta S^\circ}{R}\right)\frac{1}{T} \quad (2)$$

$$204 \quad \Delta G^\circ = \Delta H^\circ - T\Delta S^\circ \quad (3)$$

205 Where Q_e/C_e is the adsorption affinity; ΔG° , ΔH° and ΔS° are the change in free energy,
206 enthalpy, and entropy respectively. All experiments were performed in triplicates.

207

208 2.3.6. Fluoride removal from spiked drinking water by using Ce-Ti@Fe₃O₄ NPs

209 To determine the effect of the presence of other ions on the removal of fluoride, drinking
210 tap water was spiked only with 10 mg/L of fluoride. Tap water samples were obtained from

211 the Universitat Autònoma de Barcelona (Spain). Drinking tap water first was turned on a
212 steady stream with flow 500 mL/min and run for 10 min to remove any stagnant in the
213 plumbing network. The adsorption experiment was carried out at pH 7.0 in 250 mL flasks
214 containing 0.10 g Ce-Ti@Fe₃O₄ adsorbents per 100 mL of spiked water, at 25 and 30°C,
215 and shaking at 200 rpm for 60 min.

216

217 *2.3.7. Statistical data analysis*

218 Statistical analysis was performed using the Tukey's method based on one factor ANOVA
219 at the 5% confidence level using SPSS 15.0.1 (SPSS Inc., USA). Statistically significant
220 differences were reported when the probability of the results, assuming the null hypothesis
221 (p) value is less than 0.05.

222

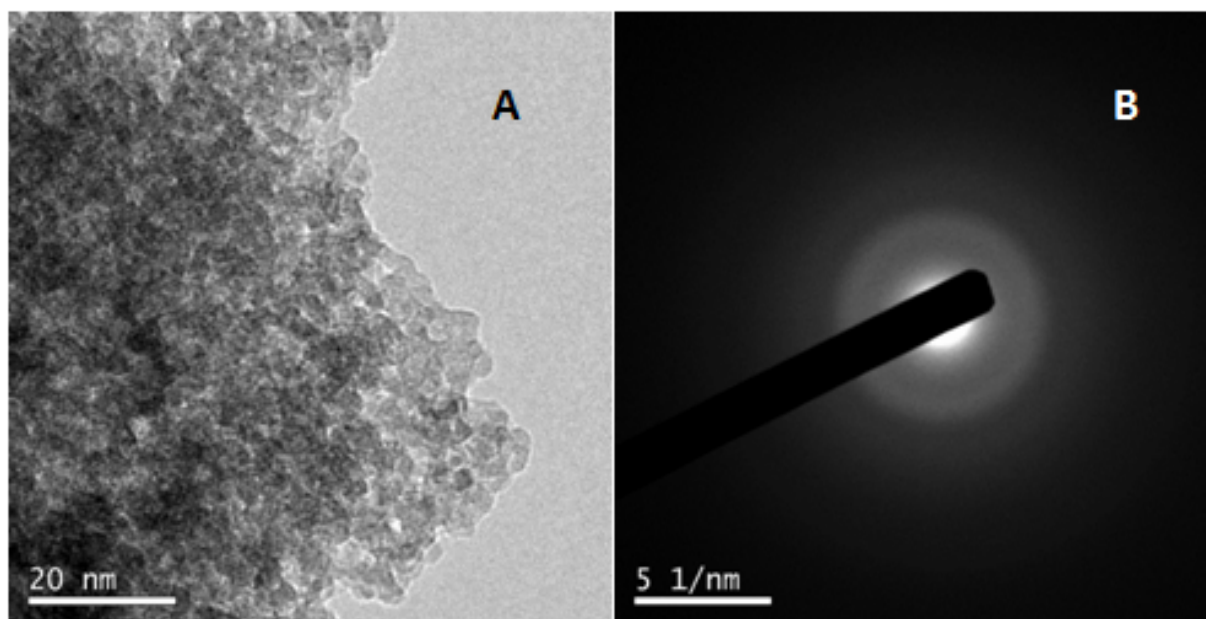
223 **3. Results and discussion**

224 *3.1. Characterization of the synthesized nanomaterials*

225 The metal content of the synthesized Ce-Ti oxides NPs was analyzed using ICP-OES. The
226 results showed the presence of 84.99±5.05 mg_{Ti}/g_{NP} (1.8 mmol_{Ti}/g_{NP}) and 106.93±3.54
227 mg_{Ce}/g_{NP} (0.8 mmol_{Ce}/g_{NP}) at the synthesis conditions. This means that the synthesized
228 nanomaterial contains the desired metals and that the molar ratio of Ce:Ti was 1:2.
229 Comparing with the previous characterized Ce-Ti@Fe₃O₄ nanomaterial, Ce:Ti:Fe molar
230 ratio was 1:2:1 (Abo Makeb et al., 2016). Thus, the incorporation of Fe into the Ce-Ti
231 oxide NPs did not affect the metals molar ratio in the final Ce-Ti@Fe₃O₄ adsorbent.

232 Further, morphological characterization of the Ce-Ti oxides was also studied. Fig. 1
233 illustrates the TEM images coupled with EDS and SAED pattern for Ce-Ti oxide NPs. As

234 shown in Fig. 1a, Ce-Ti oxide NPs size is estimated to be about 1-2 nm, much smaller than
235 the Ce-Ti@Fe₃O₄ NPs (10 – 15 nm) probably due to the addition of Fe₃O₄ core in the
236 structure that induces an increase of the total NPs size.
237 The SAED pattern for Ce-Ti oxides NPs (Fig. 1b) exhibit no crystal orientation (as no bright
238 dots or rings are observed) and hence, amorphous structure (Martos et al., 2008). Conversely,
239 the SAED pattern for Ce-Ti@Fe₃O₄ NPs sample (Fig. S1, S2), exhibited a poly-
240 nanocrystalline structure which corresponds to magnetite NPs (Wang et al., 2013).



241
242 **Fig. 1.** (A) HRTEM image and, (B) SAED pattern of Ce-Ti oxide NPs.

243

244 3.2. Fluoride adsorption on Ce-Ti@Fe₃O₄ adsorbents

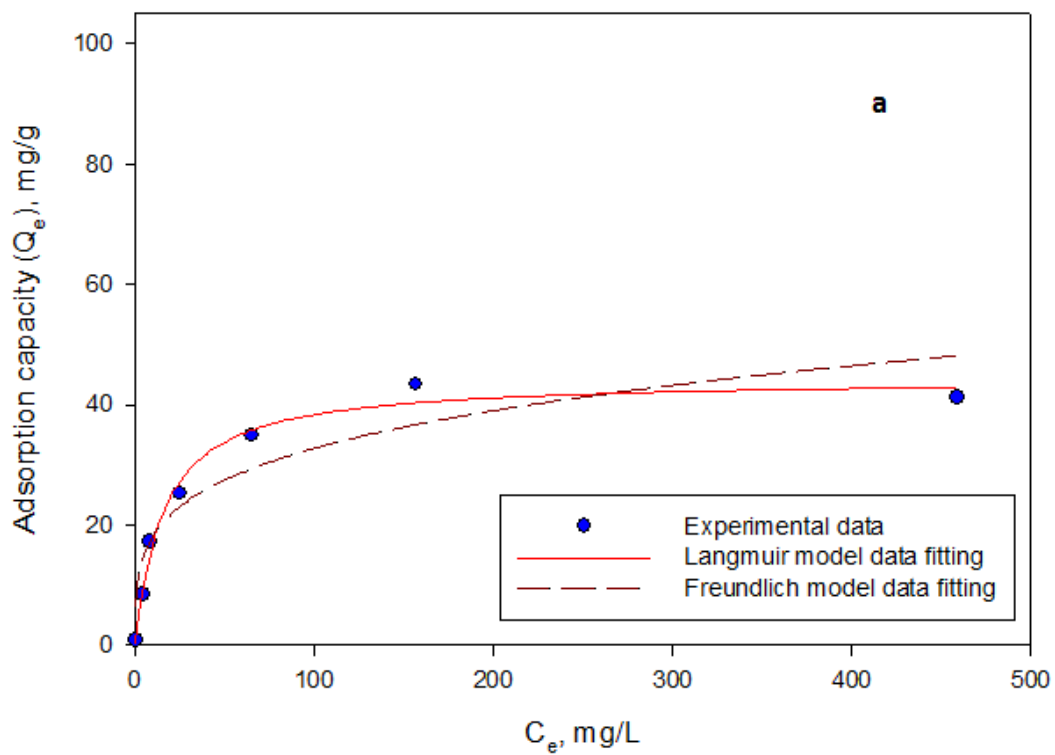
245 The time required to achieve the equilibrium for the fluoride adsorption was determined at
246 10 and 100 mg/L of fluoride and an adsorbent dose of 1 g/L of Ce-Ti@Fe₃O₄ NPs at pH 7
247 and 25°C. The equilibrium time was reached at 0.5 min for 10 mg/L and at 15 min for 100
248 mg/L of initial fluoride concentration. These results showed a high adsorption rate for the

249 synthesized nanomaterial. Therefore, to assure the completed adsorption of the
250 contaminant, the adsorption time was fixed to be 60 min for the rest of the batch
251 experiments. The fast kinetics of this novel adsorbent could be attributed to a large number
252 of available adsorption sites on the Ce-Ti@Fe₃O₄ adsorbent surface. Moreover, the
253 presence of Ce in the Ce-Ti@Fe₃O₄ NPs enhanced the adsorption time compared with the
254 reported one Fe-Ti@Fe₃O₄ (Zhang et al., 2014) under the same conditions. Further
255 explanation about the improved adsorption mechanism of the Ce-Ti@Fe₃O₄ NPs is
256 following discussed.

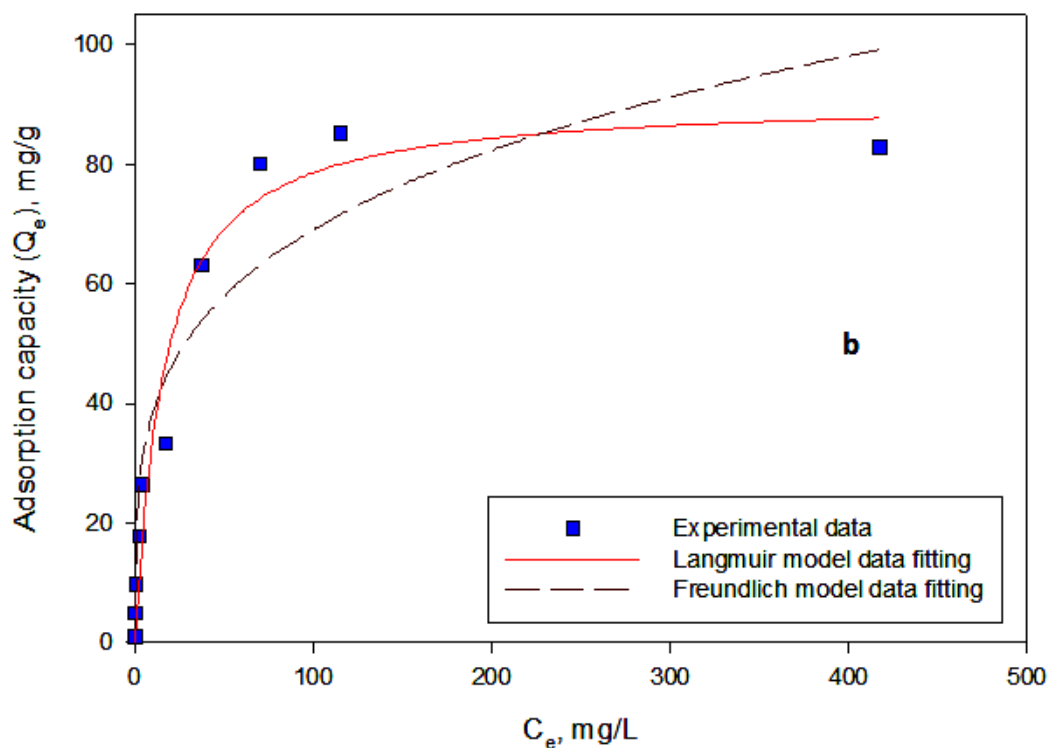
257

258 3.2.1. *Adsorption isotherms and modeling for the adsorption mechanism*

259 Maximum adsorption capacity was estimated from the adsorption isotherm models by
260 performing the experiments over the fluoride initial concentration range until saturation at
261 pH 7. A broad range of initial fluoride concentration (1 to 500 mg/L) was selected to ensure
262 saturation and allow isotherm fitting. Fig. 2 corresponds to the adsorption isotherms for
263 both, Ce-Ti oxides and Ce-Ti@Fe₃O₄ NPs. It is shown that the adsorption capacities of
264 both nanomaterials increased with increasing fluoride concentrations, and maximum values
265 were achieved at the equilibrium fluoride concentration above 100 mg/L.



266



267

268 **Fig. 2.** Adsorption isotherms and experimental data fitting using Langmuir and Freundlich
 269 models for fluoride removal using: (a) Ce-Ti oxide, and (b) Ce-Ti@Fe₃O₄ NPs [adsorbent
 270 dose 1 g/L, 60 min shaking at 200 rpm at room temperature].

271

272 Furthermore, data were fitted to both Langmuir and Freundlich models (Table 1). The
 273 Langmuir model seems to be more suitable for fluoride adsorption than the Freundlich one
 274 as Langmuir model regression coefficient (R^2) was higher than 0.95. However, it is
 275 possible to obtain mechanistic information on the adsorption process from both models.
 276 The maximum monolayer adsorption capacity (Q_m) obtained for Ce-Ti@Fe₃O₄ NPs was
 277 91.04 mg/g, higher than for Ce-Ti oxide NPs ($Q_m = 44.37$ mg/g). The Freundlich
 278 adsorption intensity parameter (n values) were higher than 2, also supporting the favorable
 279 adsorption of fluoride and meaning that the sorption process is mainly physical rather than
 280 chemical.

281

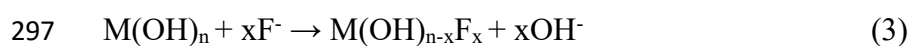
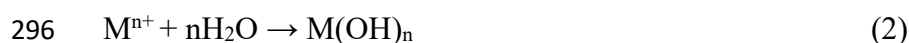
282 **Table 1.** Langmuir, Freundlich, and Dubinin–Radushkevich isotherms for fluoride
 283 adsorption onto Ce-Ti oxides and Ce-Ti@Fe₃O₄ NPs

Isotherm models		Nanomaterial	
		Ce-Ti@Fe ₃ O ₄	Ce-Ti oxide
Langmuir	Q_m (mg/g)	91.04	44.37
	K_L (L/mg)	0.063	0.064
	R^2	0.952	0.986
Freundlich	K_F (mg ^{1-(1/n)} L ^{1/n} g ⁻¹)	21.543	10.214
	n	3.95	3.95
	R^2	0.895	0.877
D-R	Q_m (mg/g)	83.86	37.14
	K_{DR} (mol ² /kJ ²)	4.77e-5	8.05e-6
	R^2	0.887	0.895
	E (kJ/mol)	0.102	0.250

284

285 The calculated parameter of the energy, E, of the Dubinin–Radushkevich isotherm (SI.6) is
 286 indicated in Table 1. The E values were 0.10 and 0.25 kJ/mol for Ce-Ti@Fe₃O₄ and Ce-Ti
 287 oxides adsorbents, respectively, which proved that the interaction between the fluoride and

288 the surface of the nanomaterials is physical (Babaeiveli and Khodadoust, 2013; Dorado et
289 al., 2010). The lower E value for Ce-Ti@Fe₃O₄ means that it needs lower energy for
290 adsorbing F⁻ than Ce-Ti oxides NPs. It confirms its higher adsorption capacity. Fluoride
291 removal may suffer a surface ion-exchange process as physisorption based on the exchange
292 of the hydroxyl ions (OH⁻) from the surface of the adsorbent with F⁻ (Abo Makeb et al.,
293 2016). The OH⁻ on the surface of the NPs is present due to the nature of the media (e.g. pH)
294 (Pattanaik and Bhaumik, 2000). According to Zhang et al. (2015), the physical mechanism
295 could be expressed by Eqs. 2 and 3:



298

299 Where M, n, and x are the adsorbent's metal ion, the valence of the metal ion and, the
300 number of moles of fluoride, respectively.

301 Further, it is worth to mention that the crystalline structure of the adsorbents plays an
302 important role in the adsorption capacity. As shown, the crystalline Ce-Ti@Fe₃O₄ material
303 showed higher adsorption capacity than the amorphous Ce-Ti oxide due to the higher
304 developed crystalline faces of the NPs which could increase the ability of the surface to
305 adsorb (Giammar et al., 2006).

306 Fluoride adsorption capacity using the novel Ce-Ti oxides and Ce-Ti@Fe₃O₄ NPs is highly
307 competitive in comparison with other adsorbents from literature (Table 2). The Q_{max} of the
308 adsorbents in this study is similar to the best ones reported so far. However, those materials
309 present some disadvantages in comparison with the Ce-Ti@Fe₃O₄ adsorbent. For instance,
310 Mn–Ce oxide and the Fe₃O₄@Al(OH)₃ adsorbents reached the equilibrium after 3 h and 60

311 min, respectively (Deng et al., 2011; Zhao et al., 2010). The new developed nanomaterial,
 312 Ce-Ti@Fe₃O₄, presents promising properties in terms of adsorption capacity, adsorption
 313 rate, as well as magnetic properties and, consequently, Ce-Ti@Fe₃O₄ nanomaterial was
 314 used for the rest of the experiments.

315
 316 **Table 2.** Comparison of adsorption capacity of fluoride on different nanomaterials
 317 from this work and the literature. “Maximum adsorption capacity” indicates that the
 318 value of Adsorption capacity was obtained through an isotherm modelling.

Adsorbents	Adsorption capacity (mg/g)	sorbent/sorbate ratio	Adsorption conditions	Reference
Fe ₃ O ₄ @ZrO ₂	158.60	Maximum adsorption capacity	deionized water, 25 °C, adsorption time 1 h, pH 2.5, adsorbent dose 1 g/L	Riahi et al., 2015
Ce-Ti@Fe ₃ O ₄ powder	91.04	Maximum adsorption capacity	deionized water, 25 °C, adsorption time 1 h, pH 7.0, adsorbent dose 1.0 g/L	This work
Fe ₃ O ₄ @Al(OH) ₃	88.48	Maximum adsorption capacity	deionized water, 25 °C, adsorption time 1 h, pH 6.5, adsorbent dose 1 g/L	Zhao et al., 2010
Powder Mn-Ce oxide	79.50	Maximum adsorption capacity	deionized water, 25 °C, adsorption time 24 h, pH 6.0, adsorbent dose 0.01 g/L	Deng et al., 2011
Ce-Fe bimetal oxides	60.97	Maximum adsorption capacity	deionized water, 20 °C, adsorption time 1 h, pH 5.5,	Tang and Zhang, 2016

			adsorbent dose 0.5 g/L	
Fe-Ti@Fe ₃ O ₄	57.22	Maximum adsorption capacity	deionized water, 25 °C, adsorption time 12 h, adsorbent dose 1 g/L	Zhang et al., 2014
Iron-doped titanium oxide	53.22	Maximum adsorption capacity	deionized water, 25 °C, adsorption time 12 h, pH 5.0, adsorbent dose 0.5 g/L	Chen et al., 2012
Fe-Ti bimetallic oxide	47.00	Maximum adsorption capacity	deionized water, 25 °C, adsorption time 12 h, pH 5.0, adsorbent dose 0.5 g/L	Chen et al., 2012
Ti-La hybrid	46.60	Maximum adsorption capacity	deionized water, 25 °C, adsorption time 12 h, pH 6.0, adsorbent dose 0.01 g/L	Li et al., 2010
Granular Mn-Ce oxide	45.50	Maximum adsorption capacity	deionized water, 25 °C, adsorption time 24 h, pH 6.0, adsorbent dose 0.01 g/L	Deng et al., 2011
Ce-Ti oxide powder	44.37	Maximum adsorption capacity	deionized water, 25 °C, adsorption time 1 h, pH 7.0, adsorbent dose 1.0 g/L	This work
Fe-Ti/Fe ₃ O ₄	41.80	Maximum adsorption capacity	deionized water, 25 °C, adsorption time 12 h, pH 7.0, adsorbent dose 1.0 g/L	Zhang et al., 2016
Ti-Ce hybrid	30.60	Maximum adsorption capacity	deionized water, 25 °C, adsorption time 12 h, pH 6.0,	Li et al., 2010

			adsorbent dose 0.01 g/L	
TiOH ₄	30.40	Maximum adsorption capacity	deionized water, 25 °C, adsorption time 12 h, pH 5.0, adsorbent dose 2.0 g/L	Ishihara et al., 2002
CeO ₂ -TiO ₂ /SiO ₂	21.40	Maximum adsorption capacity	deionized water, 35 °C, adsorption time 1 h, pH 4.0, adsorbent dose 5.0 g/L	Y. Xiuru et al., 1998
Fe-Al	17.70	Maximum adsorption capacity	deionized water, 30 °C, adsorption time 12 h, pH 6.8, adsorbent dose 0.1 g/L	Biswas et al., 2007
Fe-Cr	16.34	Maximum adsorption capacity	deionized water, 25 °C, adsorption time 1.5 h, pH 6.5, adsorbent dose 0.1 g/L	Biswas et al., 2010
Fe-Sn	10.50	Maximum adsorption capacity	deionized water, 30 °C, adsorption time 2 h, pH 6.4, adsorbent dose 0.1 g/L	Biswas et al., 2009
Fe-Zr	8.20	Maximum adsorption capacity	deionized water, 30 °C, adsorption time 12 h, pH 6.8, adsorbent dose 0.1 g/L	Biswas et al., 2007
Aluminium modified zeolite tuff	3.24	Maximum adsorption capacity	deionized water, 30 °C, flow rate 1 mL/min, bed height 4 cm, pH 6.2, adsorbent dose 1 g/L	Teutli-Sequeira et al., 2015
Fe ₃ O ₄	0.30	20.00	deionized	Zhang et

			water, 25 °C, adsorption time 12 h, adsorbent dose 1 g/L	al., 2014
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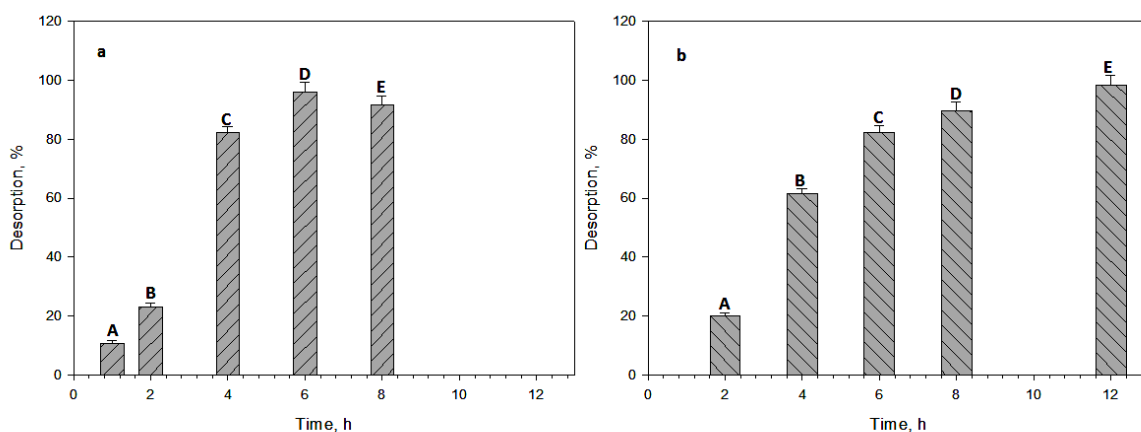
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320

321 3.3. Evaluation of the fluoride recovery and the reusability of the Ce-Ti@Fe₃O₄ NPs

322 The efficiency of the adsorbent is demonstrated by performing adsorption-desorption
323 cycles of 10mg/L of F⁻ for evaluating the reuse and regeneration of the adsorbent. Ce-
324 Ti@Fe₃O₄ was separated from the treated solution by a magnet (Abo Makeb et al., 2016).

325 In this work, it was shown that the recovery percentage of fluoride was affected by
326 desorption time (ANOVA analysis, p < 0.05). As shown in Fig. 3, by using 5 mL of 0.1 M
327 NaOH, it was obtained the highest recovery percentage of 98.51 % at 12 hours of
328 desorption time (Fig. 3b) which were the chosen desorption conditions for each
329 regeneration step due to low concentration and volume of NaOH. However, the little
330 decrease of the recovery percentage of fluoride at 8 h desorption using 0.5 M NaOH could
331 be attributed to a saturation of the fluoride recovery after 6 h desorption time.



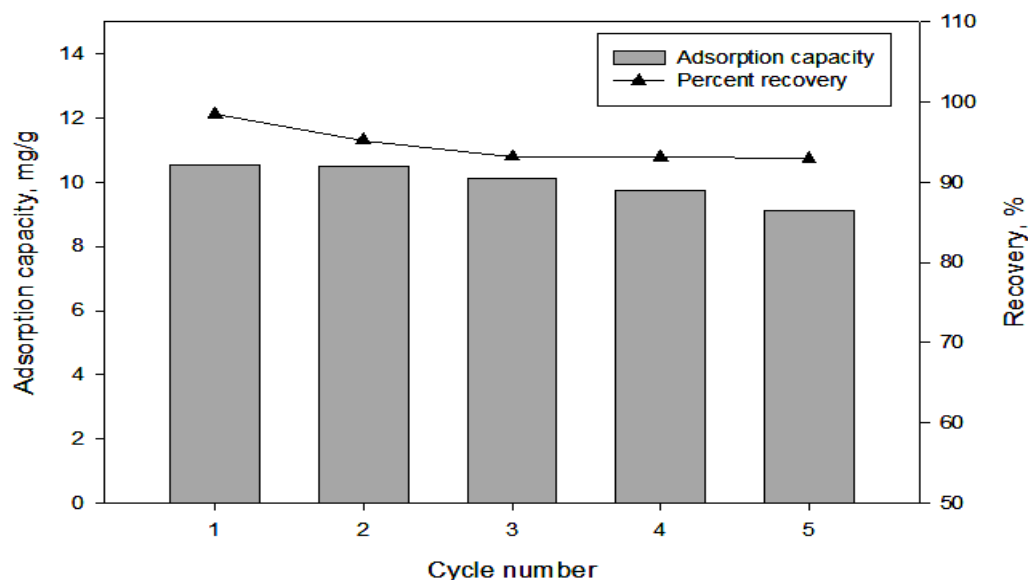
332

333 **Fig. 3.** The effect of the desorption time for the efficient fluoride desorption (%); (a) 25 mL of
334 0.5M NaOH and, (b) 5 mL of 0.1M NaOH, using 1 g/L of Ce-Ti@Fe₃O₄ nanomaterial, and

335 shaking at 200 rpm. Statistical data analysis using ANOVA was illustrated by letters A, B, C,
336 D, and E.

337

338 The reusability of the Ce-Ti@Fe₃O₄ adsorbent was carried out by performing five
339 consecutive adsorption-desorption cycles under both optimal experimental conditions were
340 obtained for both processes. Thus, Fig. 4 illustrates the adsorption capacities values of the
341 Ce-Ti@Fe₃O₄ adsorbent and the fluoride recovery versus the cycle's number. It is shown
342 that the fluoride recovery % is high (> 90%) for all the cycles tested and also in comparison
343 with other reported works, where the maximum fluoride recovery has been up to 86.35 %
344 (Zhang et al., 2015). Also, a very little decrease in the recovery exists from the first to the
345 fifth cycle to be from 98.51 to 92.97% that could be attributed to the change of the
346 morphology of the NPs or because of the metal release from the adsorbent during the
347 regeneration process, as it is following discussed. However, the high removal % in all the
348 cycles was demonstrated.



349

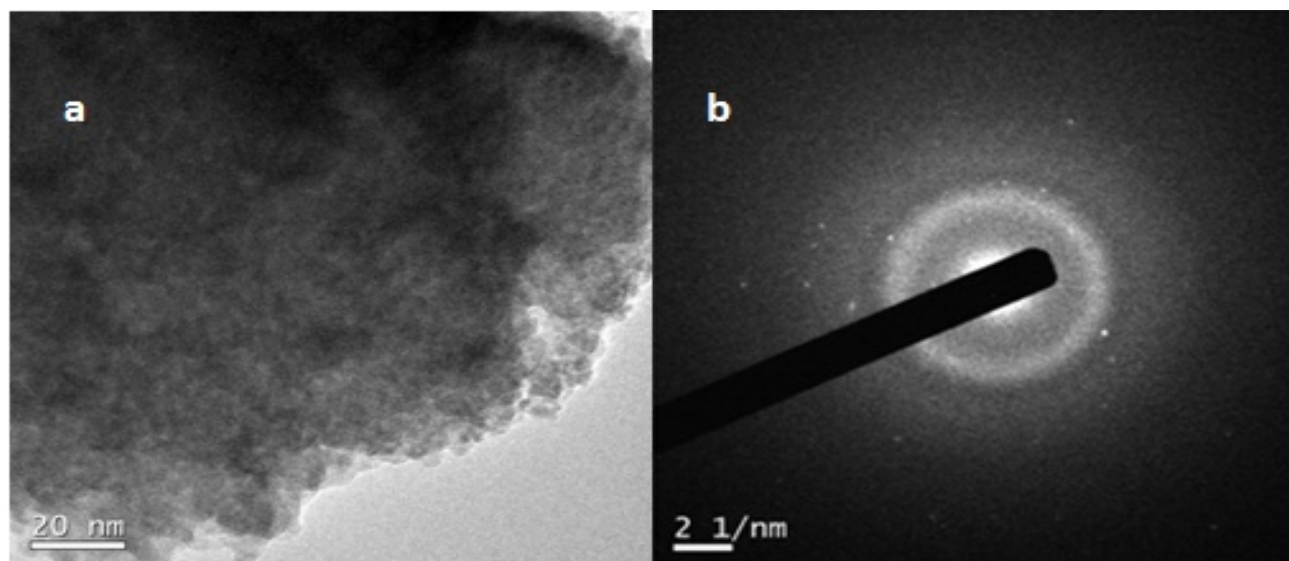
350 **Fig. 4.** Fluoride adsorption capacities (mg/g) and fluoride recovery (%) for the use of Ce-
351 Ti@Fe₃O₄ NPs at different adsorption-desorption cycles (up to 5).

352

353 *3.4. Characterization of the Ce-Ti@Fe₃O₄ NPs as adsorbent after reuse*

354 Fig. 5a illustrates the TEM image of the corresponding Ce-Ti@Fe₃O₄ adsorbent after its
355 use for five cycles of the adsorption-desorption process. It is shown an aggregation of the
356 NPs in comparison with the size of the original NPs, leading to an increase of the size and
357 hence, a decrease on the adsorption capacity. In this sense, Fig. 5b showed the SAED
358 pattern of the adsorbent and it showed a decrease in the crystalline phases in comparison
359 with the original adsorbent (SI.2). As discussed in Section 3.1, the loss of the crystalline
360 structure may affect the adsorption efficiency of the nanomaterial.

361



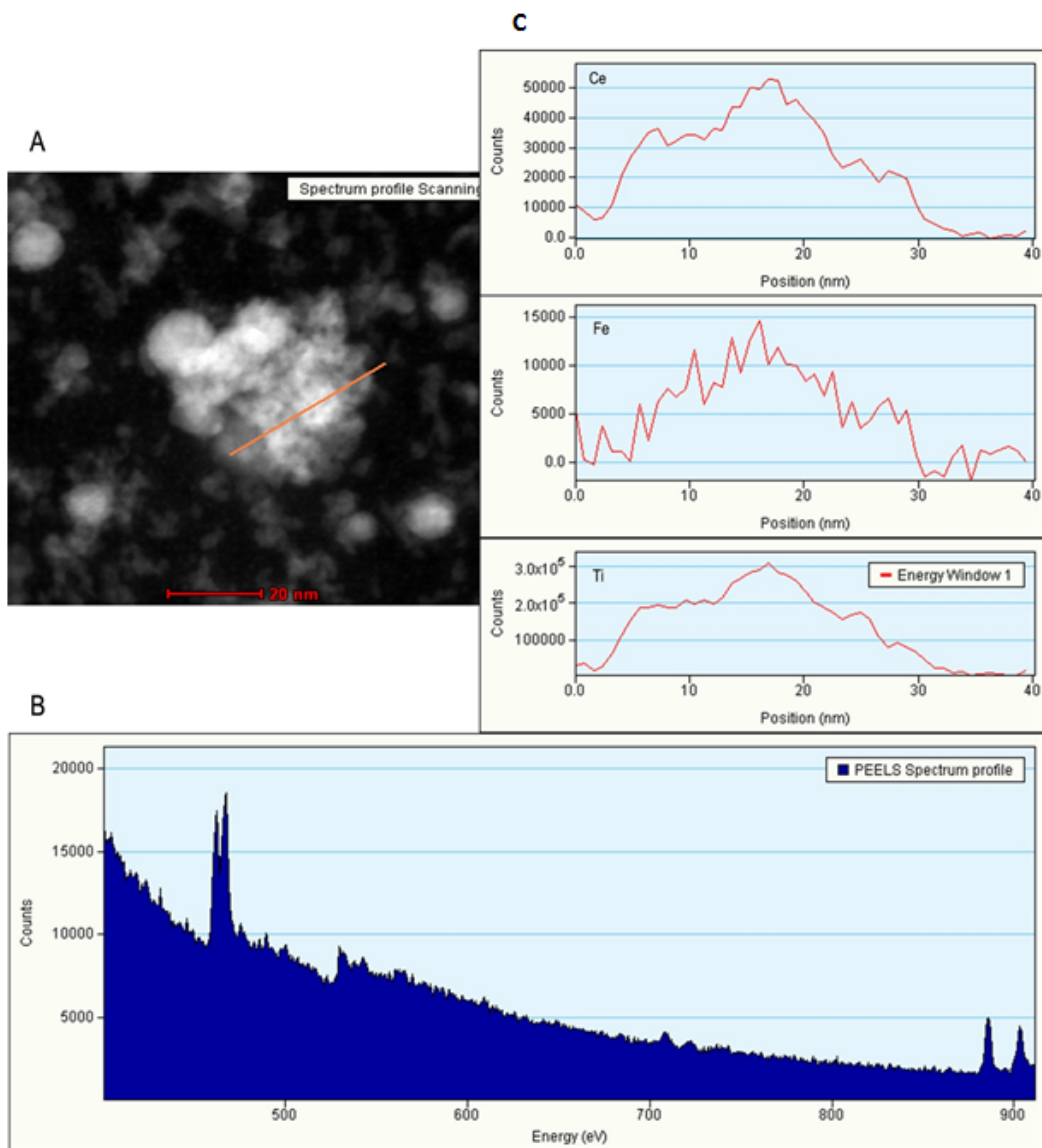
362

363 **Fig. 5.** TEM image (a) and, ED pattern (b) of the Ce-Ti@Fe₃O₄ nanomaterial after five
364 adsorption-desorption cycles under the optimal experimental conditions used for each process.

365

366 Furthermore, the core-shell structure of the original Ce-Ti@Fe₃O₄ nanomaterial is shown in
367 SI.2 and SI.6. Here, the STEM-EELS technique was used to characterize the NPs structure
368 after it is used and a slight modification of the core-shell structure, due to its aggregation, is

369 shown (HAADF image, Fig. 6a). Moreover, the elemental analysis of the three metals was
370 proved using STEM-based EDS (Fig. 6b and 6c) and thus, the metal composition remains
371 stable in the NPs' structure. Anyway, the nanomaterial still presents magnetic properties
372 and high adsorption activity after its reuse.



373
374 **Fig. 6.** EELS line scan of the core-shell Ce-Ti@Fe₃O₄ NPs after the 5 cycles of adsorption-
375 desorption. (A) STEM HAADF image of the Ce-Ti@Fe₃O₄ and position of the line scan; (B)
376 PEELS spectrum of the nanomaterial; and (C) Ions profile spectra along the line scanning.

377

378 The observed modification of the morphology for the nanomaterial may be attributed to the
 379 release of metal. As a result, the analysis of the metal content in the Ce-Ti@Fe₃O₄
 380 nanomaterial after the 5 cycles showed a metal concentration of 113.68±1.75 mg_{Ti}/g_{NP},
 381 173.82± 15.73 mg_{Ce}/g_{NP} and 77.41 ± 8.04 mg_{Fe}/g_{NP}. Comparing with the original metal
 382 values of the Ce-Ti@Fe₃O₄ NPs, (121.01±7.70 mg Ti/g, 199.29±10.47 mg Ce/g and
 383 81.07±4.49 mg Fe/g), a leakage of Ti, Ce, and Fe of 6.06, 12.78, and 4.51%, respectively,
 384 is observed, being the loss of Ce the most important one. Then, ICP-MS was used to
 385 analyze the Ce amount in both, the water treated and the desorbing solutions, after each
 386 adsorption-desorption cycle. The Ce concentration in the final treated aqueous solution
 387 after 5 cycles was not detected (Table 3), indicating that there is no release of Ce in the
 388 treated aqueous solution. However, the Ce concentration in the desorbing NaOH solution
 389 increases with the number of desorbing cycles, being the maximum value at the 5th cycle
 390 and corresponding to a total Ce release of 0.70 mg, which agrees with the estimated Ce lose
 391 from the NPs (12.78 %). This result may be due to the low stability of the NPs at basic pH
 392 (Tso et al., 2010).

393

394 **Table 3.** ICP-MS analysis for Ce-Ti@Fe₃O₄ after 5 adsorption-desorption cycles of fluoride

Desorption cycles, solution analyzed	Cerium, mg/L
Cycle 1, H ₂ O	N.D
Cycle 1, NaOH	N.D
Cycle 2, NaOH	N.D
Cycle 3, NaOH	0.36
Cycle 4, NaOH	10.20
Cycle 5, NaOH	20.00

Cycle 5, H ₂ O	N.D
---------------------------	-----

N.D: Not detected

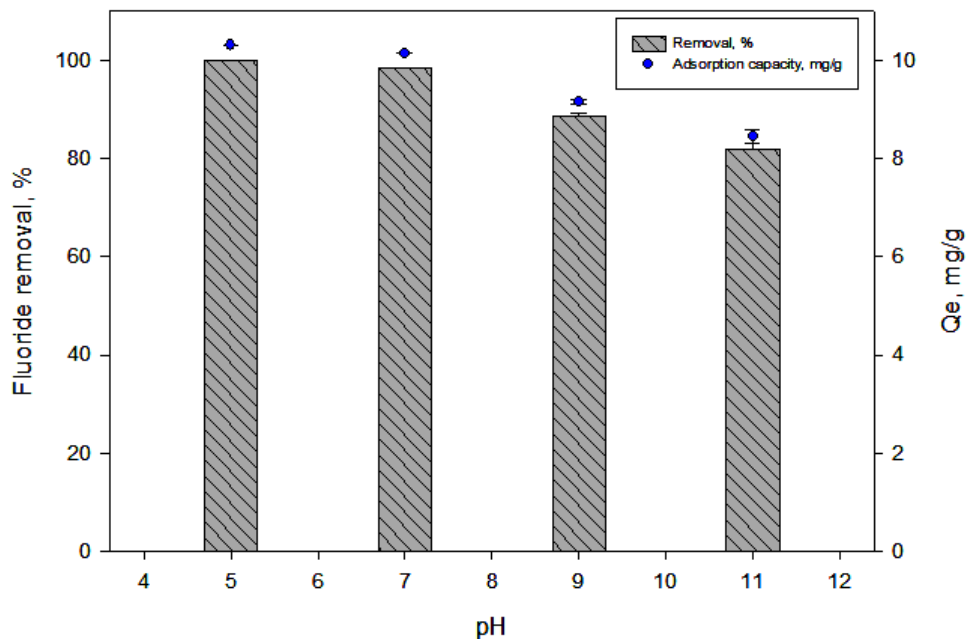
395

396 Therefore, we can conclude that the Ce-Ti@Fe₃O₄ nanomaterial is suitable for its use and
 397 reuse for at least five cycles of adsorption-desorption of fluoride with high removal and
 398 recovery. Also, it was demonstrated its adsorption capacity for five cycles. Although, there
 399 is a low metal leakage from the nanomaterial, there is no effect in the treated water or the
 400 environment, due to this leakage remains in the desorbing reagent.

401

402 *3.4.Effect of the pH value for the fluoride adsorption.*

403 The optimum pH for drinking water is in the range of 6.5–9.5 (Drinking-water, 2004) and it
 404 is known that pH can significantly affect the adsorption of fluoride (Habuda-Stanić et al.,
 405 2014). Fig. 7 shows the removal percentage and adsorption capacity (Q_e) at pH from 5 to
 406 11 for the Ce-Ti@Fe₃O₄ adsorbent. The fluoride removal percentage and Q_e decrease by
 407 increasing the pH when applying 10 mg/L initial fluoride concentration and 1 g/L of Ce-
 408 Ti@Fe₃O₄ NPs. Even though, at pH 11, the removal percentage was still more than 80 %.
 409 The decrease of the removal percentage could be attributed to the changes in the surface of
 410 the NPs, which became more negatively charged. Therefore, a competition for the
 411 adsorption sites of more OH⁻ ions with fluoride ions occurs in the aqueous solution as well
 412 as modifications of the nanomaterial in this pH range (Raichur and Jyoti Basu, 2001). At 10
 413 mg/L F⁻ initial concentration, the highest fluoride removal percentage and Q_e values were
 414 at pH 5 and 7 to be 99.85, 98.33 % and 10.31, 10.32 mg/g, respectively.



415

416 **Fig. 7.** Effect of pH on fluoride removal percentage (%) and adsorption capacity (Q_e) for
 417 initial fluoride concentration of 10 mg/L, 1 g/L of Ce-Ti-Fe oxides NP at 200 rpm and room
 418 temperature.

419

420 3.5 Temperature effect and thermodynamic parameters

421 The temperature affects the adsorption of the pollutants and provides information about the
 422 spontaneity of the fluoride removal process (Deniz, 2013). The adsorption capacity values
 423 using Ce-Ti@Fe₃O₄ NPs and fluoride removal percentage are illustrated in Fig. 8 versus
 424 temperature in the range of 20 – 40 °C. The highest adsorption capacity is reached at 30 °C.
 425 Next, the values showed a stable removal percentage until 40 °C that indicates that the
 426 optimum temperature for fluoride adsorption is at 30 °C when using 30 mg/L initial
 427 fluoride concentration.

428 Table 4 shows the thermodynamic parameters for the fluoride removal at different
 429 temperatures. The positive value of the enthalpy, ΔH° , verifies the endothermic nature of
 430 the process. The positive entropy, ΔS° , values confirmed the increased randomness at the

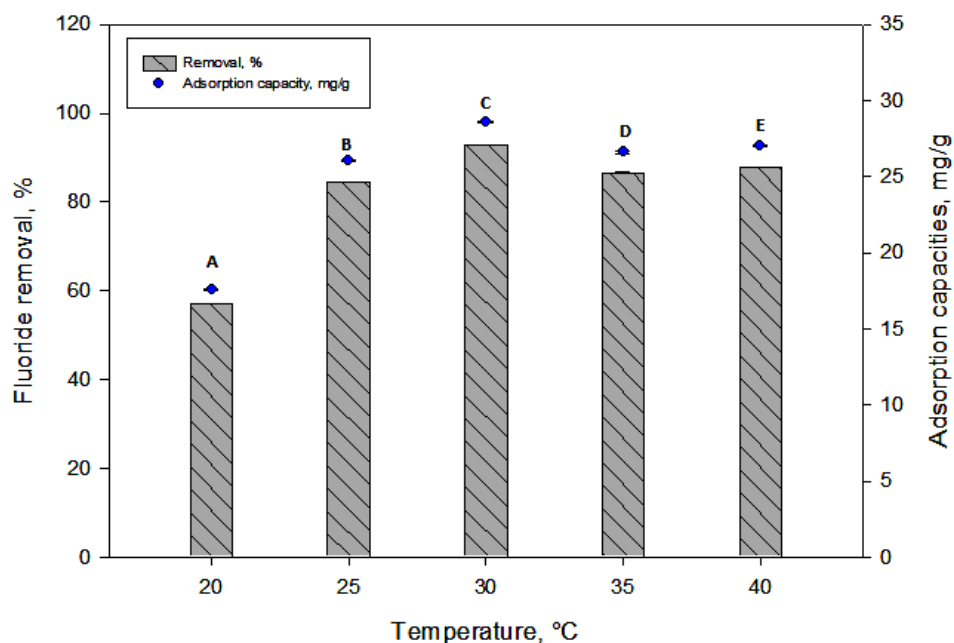
431 solid–solute interface during adsorption, but its low value indicated that no remarkable
 432 change in entropy occurs. Moreover, the negative free Gibbs energy, ΔG° , values attributed
 433 to the adsorption processes, were spontaneous in all cases. The spontaneity adsorption
 434 process of fluoride was enhanced by increasing the temperature. The statistical analysis
 435 also showed that the temperature has a significant effect on the removal percentage of
 436 fluoride when applying the one-way ANOVA (p-value was less than 0.05) as illustrated in
 437 Fig. 8.

438

439 **Table 4.** Thermodynamic parameters for fluoride adsorption using Ce-Ti@Fe₃O₄
 440 nanomaterial

Temperature (°C)	- ΔG (kJ mol ⁻¹)	ΔH° (kJ mol ⁻¹)	ΔS° (J mol ⁻¹ K ⁻¹)	R ²
20	13.84 ± 0.02	2.52	55.79	0.996
25	14.12 ± 0.02			
30	14.40 ± 0.01			
35	14.67 ± 0.04			
40	14.95 ± 0.02			

441



442

443 **Fig. 8.** Effect of temperature on fluoride removal percentage (%) and adsorption capacity (Q_e)
444 using; 30 mg/L initial fluoride concentration, 1 g/L of Ce-Ti-Fe oxide nanomaterials and
445 shaking at 200 rpm for 60 min. Statistical data analysis using ANOVA was illustrated by
446 letters A, B, C, D, and E.

447

448 *3.6. Application of Ce-Ti@Fe₃O₄ nano adsorbent for fluoride removal from real water* 449 *sample*

450 The efficiency of the magnetic Ce-Ti@Fe₃O₄ NPs for fluoride removal from drinking water
451 sample spiked with 10 mg/L of fluoride was studied. The results (Table 5) proved that the
452 Ce-Ti@Fe₃O₄ adsorbent had a strong affinity for fluoride removal in the presence of other
453 anions. The removal percentage of fluoride decreased from about 99 to 73 % (0.11 to 2.94
454 mg/L) at ambient temperature due to the presence of other co-existing anions. In addition,
455 the adsorbent posed affinity towards other anions, under the tested conditions, with
456 removal percentage of 15, 36, 11, and 99 % for chloride (Cl⁻), nitrite (NO₂⁻), sulphate
457 (SO₄²⁻), and nitrate (NO₃⁻) respectively. This could be attributed to some anions
458 competition and others enhanced columbic repulsion forces with fluoride for the active
459 sites (Onyango et al., 2004). Moreover, increasing the temperature from 25 to 30 °C
460 increased the removal percentage of fluoride from 73 to 87 % (2.94 to 1.44 mg/L) being the
461 residual concentration of fluoride 1.44 mg/L, which is below the maximum acceptable
462 level, 1.50 mg/L. Furthermore, the removal percentage increased to be 18 and 100 % for
463 the chloride and nitrate anions, respectively while it decreased to be 35 and 10 % for the
464 nitrite and sulphate anions, respectively. Subsequently, the novel magnetic Ce-Ti@Fe₃O₄
465 nanomaterial is a promising and efficient material for anions removal from water not only
466 fluoride, but also for nitrate, nitrite, chloride, and sulphate.

467

468 **Table 5.** Efficiency of the Ce-Ti@Fe₃O₄ adsorbents on the fluoride removal from drinking
 469 water

Anions	Anions concentration, mg/L		
	Spiked tap water	After adsorption ^a	After adsorption ^b
Fluoride	10.93 ± 0.13 ($< 0.010^c$)	2.94 ± 0.23	1.44 ± 0.04
Chloride	32.71 ± 0.05	27.86 ± 0.02	26.78 ± 0.04
Nitrite as NO ₂ ⁻	1.51 ± 0.01	0.97 ± 0.02	0.98 ± 0.03
Sulphate	16.14 ± 0.02	14.33 ± 0.10	14.47 ± 0.04
Nitrate as NO ₃ ⁻	3.16 ± 0.01	0.01 ± 0.00	N.D ^d

a: Adsorption at 25 °C, 1.0 g/L Ce-Ti-Fe oxide, 60 min adsorption time, and 200 rpm.

b: Adsorption at 30 °C, 1.0 g/L Ce-Ti-Fe oxide, 60 min adsorption time, and 200 rpm.

c: Fluoride concentration in drinking water before spiking.

d: N.D: Not detected

470

471 **4. Conclusions**

472 The synthesized magnetic core-shell Ce-Ti@Fe₃O₄ NPs showed high efficiency for
 473 fluoride removal and high sorption capacity. The maximum adsorption capacity was 91.04
 474 mg/g at pH 7, which outperformed many reported adsorbents and the synthesized Ce-Ti
 475 oxides NPs (44.37mg/L). Ce-Ti@Fe₃O₄ nanomaterial as adsorbent is applicable over a
 476 wide pH range (from 5 to 11) and shows a fast adsorption rate. Moreover, it is easy to
 477 recover from the reaction mixture for further reuse and it has been used for 5 cycles. The
 478 reusability of the NPs under those conditions was evaluated, showing a little modification
 479 in its structure after the cycles and no Ce release is presented in the treated water. In
 480 addition to the spontaneous adsorption process, it was shown an increasing of the
 481 adsorption capacities by increasing the temperature. Furthermore, the physical sorption
 482 mechanism was estimated according to the Dubinin-Radushkevich isotherm model: anion
 483 exchange between the hydroxyl group on the surface of the adsorbents and fluoride ions

484 was involved. Besides, the efficacy of the Ce-Ti@Fe₃O₄ NPs as adsorbent was
485 demonstrated for a real water matrix by spiking 10 mg/L of fluoride in drinking water, as it
486 showed a residual fluoride concentration of 1.44 mg/L. Therefore, magnetic Ce-Ti@Fe₃O₄
487 nanomaterial was arbitrated to be a suitable adsorbent to treat fluoride contaminated water
488 to achieve the quality standard of drinking water.

489

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493

494 **Appendix A. Supplementary information**

495 Supplementary data associated with this article can be found in the online version.

496

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