

TRADITIONAL WOOD SCREWS

PRODUCTION SCREWS

Gauge		2	3	4	5	6	7	8	9	10	12	14
Head-Bore Size												
		11/64"	13/64"	15/64"	1/4"	9/32"	5/16"	11/32"	23/64"	25/64"	7/16"	1/2"
Shank-Hole Size												
		3/32"	7/64"	7/64"	1/8"	9/64"	5/32"	5/32"	11/64"	3/16"	7/32"	1/4"
Pilot-Hole Size	Hardwood											
	Softwood											
		1/16"	1/16"	5/64"	5/64"	3/32"	7/64"	7/64"	1/8"	1/8"	9/64"	5/32"
		1/16"	1/16"	1/16"	1/16"	5/64"	3/32"	3/32"	7/64"	7/64"	1/8"	9/64"
Available Lengths												
		1/4"										
		3/8"										
		1/2"										
		5/8"										
		3/4"										
		1"										
		1 1/8"										
		1 1/4"										
		1 3/8"										
		1 1/2"										
		1 5/8"										
		1 3/4"										
		2"										
		2 1/4"										
		2 1/2"										
		2 3/4"										
		3"										
		3 1/4"										
		3 1/2"										
		3 3/4"										
		4"										
Phillips-Head Point Size		#1			#2				#3			
Square-Drive Bit Size		#0			#1		#2		#3			

		4	6	8	10	12	14
		7/32"	17/64"	11/32"	23/64"	7/16"	1/2"
Shank hole is the same size as the pilot hole listed below							
		5/64"	7/64"	1/8"	9/64"	5/32"	3/16"
		1/16"	3/32"	7/64"	1/8"	9/64"	5/32"
Available Lengths							
		1/4"					
		3/8"					
		1/2"					
		5/8"					
		3/4"					
		1"					
		1 1/8"					
		1 1/4"					
		1 3/8"					
		1 1/2"					
		1 5/8"					
		1 3/4"					
		2"					
		2 1/4"					
		2 1/2"					
		2 3/4"					
		3"					
		3 1/4"					
		3 1/2"					
		3 3/4"					
		4"					
Phillips-Head Point Size		#1	#2			#3	
Square-Drive Bit Size		#0	#1	#2		#3	