



INSTALLATION INSTRUCTIONS

WARNING

Read and understand all instructions, warnings, cautions, and notes in this sheet and in your owner's manual before you install this kit.

JEEP Wrangler TJ/LJ HD Front Bumpers 1997-2006

Item	Kit No.
HD Bumper	83660
HD Bumper w/Hoop	83661
HD Bumper w/Stinger	83662
Without Fairleads	
HD Bumper	83760
HD Bumper w/Hoop	83761
HD Bumper w/Stinger	83762



Kit Bumper 83660 (w/out fair-lead 83760)



Winch
Hoop

Kit Bumper 83661(w/out fair-lead 83761)



Stinger Bar

Kit Bumper 83662(w/out fair-lead 83762)

BEFORE STARTING INSTALLATION

NOTE

Kit parts are prefaced by the word **kit** and appear in bold print.

1. Carefully read all warnings and instructions completely before beginning.
2. Verify all parts have been received in this kit by checking the parts list at the end of this document.
3. **Only install this kit on the vehicle for which it is specified.** If anytime during the installation you encounter something different from what is outlined in the instructions, call technical support at the number below.
4. Park the vehicle on a clean, dry, flat, level surface and block the tires so the vehicle cannot roll in either direction.



REMOVING THE STOCK BUMPER

1. Stock front bumper.
 - a. Unplug fog light harness.
 - b. Remove four torx bolts and tow hooks.
 - c. Remove two torx bolts from underside of bumper.
 - d. Remove stock bumper from vehicle.

NOTE

If you are installing a winch, mount the winch onto the bumper before installing bumper onto frame rails.

2. Winch. (Skip this step if not installing a winch)
 - a. Mount winch onto bumper at this time.

Winch



INSTALLING THE BUMPER

3. Front kit bumper.
 - a. Install kit bumper on frame using six original fasteners.
 - b. If equipped, finish installing your winch at this time.

PARTS LIST

1. Bumper, Front
2. D-Ring, Front

ACCESSORIES

The following accessories are also available:

Item	Kit No.
Rock Slider Side Bars (TJ)	84100
Rock Slider Rocker Panels (TJ)	84200
Factory Tire Carrier Spacer (TJ)	87026
HD Rear Bumper (TJ)	832640
Swing-away Carrier w/ Rotopax (TJ)	85211

