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Organically modified clays as binders of fumonisins in feedstocks.

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Abstract

The most promising and economical approach for detoxifying mycotoxins contaminated feedstuffs is the addition of nutritionally inert mineral adsorbents to animals diets to decrease the bioavailability of the mycotoxins during absorption in the gastrointestinal tract thus preventing uptake into the blood and subsequent distribution to organs. Many adsorbents, mainly activated carbon and clay minerals exhibit a high ability to bind most of the mycotoxins. On the other hand, adsorbents for fumonisins have been tested in only a few cases, though these mycotoxins are toxic to number of animal species. This study reports an investigation on the ability of organically modified clays to bind fumonisins B₁ (FB₁) and B₂ (FB₂). Organically modified clays are commercial materials prepared from natural clays, generally montmorillonite, by exchanging the inorganic cation with an ammonium organic cation. A screening experiment conducted on 13 organically modified clays and 3 non modified clays, used as controls, has confirmed that the presence of an organic cation in the clay interlayer promoted the adsorption of both fumonisins. On the basis of the results of the screening test, four modified clays and a Na-montmorillonite were selected for the determination of the adsorption kinetics and isotherms. On all the tested materials adsorption took place within one hour contact with fumonisins solutions. Adsorption isotherms have pointed out that the modified clays exhibited a higher adsorptive capacity than the unmodified clay. It was also demonstrated that, notwithstanding the reduced structural difference between FB₁ and FB₂, they were differently adsorbed on the modified clays. Addition of 2 % modified clays to contaminated maize allowed a reduction of more than 70% and 60% of the amount of FB₁ and FB₂ released in solution. Although in vivo experiments are required to confirm the effectiveness of the organically modified clays, these preliminary results suggest that these materials are promising as fumonisins binders.

Keywords: Mycotoxin binders, fumonisins B_1 and B_2 , organically modified clays.

Introduction

Mycotoxins are a relatively large, diverse group of naturally occurring, fungal toxins, many of which have been strongly implicated as chemical agents of toxic disease in humans and animals.

Mycotoxins cause illness in, and can be lethal to, domestic animals fed mouldy feedstuffs. The economic impact of lowered productivity, decreased weight gain, decreased feed efficiency, increased incidence of disease due to immune system suppression, subtle damage to vital body organs, and interference with reproduction is many times greater than that of immediate morbidity and lethality. ^[1] As a result, the feed industry is currently focused on reducing mycotoxin levels in feed raw materials and finished feeds. ^[2]

Several strategies for reducing the concentration of mycotoxins in food and feed have been proposed, including physical, chemical, and biological methods. The most promising and economical approach for detoxifying feedstuffs is the addition of nutritionally inert mineral adsorbents to animals diets to decrease the bioavailability of the mycotoxins during absorption in the gastrointestinal tract thus preventing uptake into the blood and subsequent distribution to organs. [3,4] They can be recommended when all the prevention rules fail and, consequently, farmers suspect that feed has been contaminated with mycotoxins. [5]

Of the mycotoxins found in feedstocks, considerable attention has been given to fumonisins because on one hand they are the most diffuse toxins in farm feedstuff; on the other hand they cause leukoencephalomalacia (LEM) in horses and pulmonary oedema in pigs. LEM has been reported in many countries including the USA, Argentina, Brazil, Egypt, South Africa and China. Fumonisins are also toxic to the central nervous system, liver, pancreas, kidney and lungs in a number of animal species. ^[6]

Fumonisins B_1 (FB₁) and B_2 (FB₂) are metabolites of *Fusarium proliferatum* and *Fusarium verticillioides* having a long-chain hydrocarbon unit (similar to that of sphingosine and sphinganine) which plays a role in their toxicity. ^[7] FB₂ has also been recently detected in *Aspergillus niger*. ^[8,9]

In vitro and *in vivo* experiments related to the ability of different adsorbents, mainly activated charcoal, aluminosilicates (zeolites, hydrated sodium calcium aluminosilicates (HSCAS) and clays) to bind mycotoxins, [1,3,10-12] have been reported in a number of reviews. However, most of these studies concern aflatoxins, zearalenone and deoxinivalenol, adsorbents for fumonisins having been tested in only a few cases. Avantaggiato et al. [3] report that activated charcoal and chlorestamine showed promising results by binding more than 90 % of FB₁. On the other hand, *in vivo* experiments conducted on rats [3,13] and weanling piglets [14] indicated that activated carbon was not effective in protecting against the effects of fumonisin consumption. Promising results in binding FB₁ were obtained using organically modified adsorbents such as organozeolites [15], which had previously been successfully tested for the binding of aflatoxin B₁, zearalenone, ochratoxin A and the ergopeptine alkaloids. [4,16,17]

Modified clays or organoclays are prepared from natural clays, generally montmorillonite, by exchanging the inorganic cation with an ammonium organic cation. Modified clays are also effective sorbents for a variety of organic and inorganic contaminants. [18,19] The hydrophobic character of the organically modified clays suggests that these materials could be useful in binding mycotoxins and they were successfully tested *in vitro* as sorbents of zearalenone. [20] A concern about the use of organically modified clays as feed additives could be their possible toxicity because the cationic surfactants included in the clay structure are known to be toxic for microorganisms. Although organoclays are commercially available for a variety of applications, such as the production of nano-sized materials, only few studies have been conducted on their toxicity. Han et al., [21] working on cells from different organs concluded that the toxicity of two organoclays on the viability and membrane damage was not severe. Contrasting results were obtained by Lordan et al. [22] in experiments aimed to assess the cytotoxicity of a montmorillonite and an organically modified clay by measuring liver cells function and membrane integrity. Both materials were cytotoxic but the montmorillonite gave a worse performance than the modified clay in two of the three parameters attesting the cytotoxicity. This result indicates that the organoclay

should be less toxic than montmorillonite, therefore less toxic than a compound largely used as human and animal dietary supplement without any mentioned negative effect. Consequently, although further investigation should be useful, there is no evidence of the toxicity of the organoclays. This is probably because the organic cation is not released when included in the clay structure.

The scope of this work was to assess the ability of some commercial organically modified clays to bind fumonisin B_1 and B_2 , starting from naturally contaminated maize, and to compare the performance of these materials with that of unmodified clays.

Materials and methods

Modified clays.

The tested clays were natural Na montmorillonites in which the inorganic cation had been exchanged with an ammonium organic cation. Unmodified Na clays, Cloisite Na and Dellite LVF and a Na fluorotetrasilisic mica synthetic were used as controls. Cloisite Na, 10 A, 15 A, 20 A, 30 B, 93 A, were obtained from Southern Clay Products, Widnes, UK. Dellite LVF, 67G, 43 B, and 72 were from obtained from Laviosa, Livorno, Italy. Nanofil 2, 5, 9, 3000, and 3010 were obtained from Süd Chemie, Novara, Italy. Somasif MEE and MEE 100 were obtained from Unicoop, Tokyo, Japan. The properties of the tested materials, when available from the technical sheet, are reported in table 1.

Chemicals.

All reagents were analytical or LC-MS grade. Fumonisin standard solutions purchased from Sigma-Aldrich (Milano, Italy) were used to calibrate the LC-MS/MS system.

Preparation of fumonisin aqueous solutions.

For the adsorption studies described below, it was decided to extract fumonisin solutions from contaminated maize rather than use pure standard solutions, in order to take into consideration the possible influence that other components of the maize could have on the interaction. Solutions of FB_1 and FB_2 were obtained by extracting 50 g of naturally contaminated maize grains with 100 ml water by mechanical shaking for 2 hours. The liquid phase was separated by filtration through a Whatman $N^{\circ}4$ filter. The concentration of the solution was determined after purification using immunoaffinity columns and LC-MS/MS analysis under the conditions indicated below. Solutions of FB_1 and FB_2 at the required concentrations were prepared by diluting with water.

Screening of the adsorptive capacity of the modified clays.

Four ml fumonisin solutions prepared from contaminated maize as described above and containing 1.8 mg L⁻¹ FB₁ and 0.8 mg L⁻¹ FB₂ were equilibrated, by mechanical shaking with 0.2 g clay for 24 hours. After separating the phases by centrifugation (10 min, 3000 rpm), the supernatant was purified using an immunoaffinity column and analysed by LC-MS/MS under the conditions described below. The amount of bound mycotoxin was calculated as the difference between the initial and the final concentration in the solutions

Adsorption kinetics.

The kinetics of adsorption were determined following equilibration of 0.2 g modified clay and 4 ml fumonisins solutions (7.5 mg Kg⁻¹ FB₁, 4.8 mg Kg⁻¹ FB₂), by mechanical shaking for 1, 2 5, 8 and 24 hours. The supernatant was separated by centrifugation (10 min, 3000 rpm) and analysed to determine the concentration of fumonisins under the conditions described above.

Adsorption isotherms.

Adsorption isotherms were obtained following equilibration of 0.2 g modified clay and 4 ml fumonisin solutions at different concentrations (from 8.3 to 1.0 mg L⁻¹ FB₁, from 6.9 to 0.5 mg L⁻¹

FB₂). The supernatant was separated by centrifugation (10 min, 3000 rpm) and analysed to determine the concentration of fumonisins under the conditions described below.

Binding of fumonisins by adding modified clays to contaminated maize.

Fifty g samples of contaminated maize (6.9 mg Kg⁻¹ FB₁ and 1.8 mg Kg⁻¹ FB₂) and 0.25, 0.5 and 1.0 g modified clays were mixed mechanically in a reciprocating shaker for 24 h. The mixture was then extracted for 2 h with 100 ml water. The concentration of FB₁ and FB₂ in the liquid phase was measured under the conditions described below.

Clean-up procedure.

Fumonisin solutions resulting from the experiments described above were purified on immunoaffinity columns using the following procedure: 2 ml solution was diluted with 8 ml methanol and 40 ml PBS (pH 7.4). Ten ml of the diluted solution were eluted on a Fumonitest immunoaffinity column (Vicam). The column was then eluted with 5 ml PBS and 2 ml methanol. The final fraction was collected for LC-MS/MS analysis.

LC-MS analysis.

LC-MS/MS analysis was performed using a Varian 310 triple quadrupole mass spectrometer (Varian, Italy) equipped with an electrospray ionization ESI source, a 212 LC pump and dedicated software. Separation was performed on a Pursuit 5 C_{18} column (3 μ m, 150 mm \times 2.0 mm) (Varian, Italy). The mobile phase consisted of water (A) and acetonitrile (B), both containing 0.1% (V/V) acetic acid delivered at a flow rate of 0.2 ml min⁻¹. The gradient was 20 % B for 2 min then from 20 % to 80 % B in 8 min.

Mass spectrometric analyses were performed in the positive-ion mode, the nebulising gas was N_2 (20 psi), the drying gas was N_2 (300 °C, 25 psi), the capillary voltage was 67 kV and the collision gas was argon set at 1.8 mTorr. The respective ion transitions were as follows: for FB₁ m/z 722 \rightarrow

334 (collision energy 36 V) and m/z 722 \rightarrow 552 (collision energy 32 V), for FB₂ m/z 706 \rightarrow 318 (collision energy 38 V) and m/z 706 \rightarrow 336 (collision energy 36 V).

Statistical analysis.

Analytical data were evaluated by one-way ANOVA (P<0.005) followed by the Tuckey test for Multiple Comparison Procedures.

Results and discussion

Screening test.

The percentages of adsorption of FB₁ e FB₂ on the tested materials are reported in table 1. The unmodified Na montmorillonite Cloisite Na adsorbed both the fumonisins at levels higher than 40 %. This result confirms that clays are able to bind fumonisins as already attested for other mycotoxins such as aflatoxins, ^[23-28] zearalenone, ^[29,30] and deoxynivalenol. ^[30] On the other hand the Na montmorillonite Dellite LVF and the sodium fluorotetrasilisic mica synthetic Somasif MEE 100 adsorbed about 50 % of FB₂ but only 17.5 and 28.3, respectively, of FB₁ despite having about the same CEC and interlayer spacing as Cloisite Na. The different ability of the three clays to bind FB₁ could be attributed to other factors, for example particle size, as observed for the adsorption of aflatoxin on different clays. ^[24,25]

Most of the modified clays tested exhibited a higher adsorptive capacity than the unmodified clays, confirming that the presence of the organic cation improves the affinity of the clays for the fumonisins. The nature of the organic cation was not responsible for the differences between the modified clays as attested by the minor adsorptive capacity of Dellite 72T, especially for FB₁, when compared to the other clays exchanged with the same cation. The least active clays were Dellite 72T and SE 3010 and Somasif MEE, especially as far as FB₁ was concerned.

Of the modified clays exhibiting a high adsorption percentage, Dellite 67G, Dellite 43B, Cloisite 30B and Cloisite 93A were selected for further investigation because they represent four different cations.

Adsorption kinetics.

The percentage of FB₁ and FB₂ adsorbed on the Na montmorillonite and on the modified clays at different contact times is reported in tables 2 and 3. The data confirm that there is a higher adsorption of both fumonisins on the modified clays than on the montmorillonite. Most adsorption took place within the first hour and no significant increase was observed later except in the case of FB₂ on Cloisite Na where adsorption increased slightly between 8 and 24 hours. The amount of FB₁ adsorbed 24 h after contact ranged between 85% and 95%. These values are slightly higher than those obtained from the screening experiment. This discrepancy could be due to the fact that the kinetics experiment was conducted at a higher FB₁ concentration than the screening test (7.5 versus 1.8 mg Kg⁻¹) and suggests that the extent of adsorption increased as the concentration of the solution increased. FB₂ was slightly less adsorbed on the modified clays than FB₁ (70-78% after 24 h contact), reflecting the results of the screening test. Adsorption of FB₂ on Dellite 67G tended to be slightly lower than on the other modified clays but no significant differences were found after 24h.

Adsorption isotherms.

The adsorption isotherms of FB_1 and FB_2 on the modified and unmodified clays are illustrated in figure 1. The coefficients K_f and 1/n of the Freundlich equation for each isotherm are reported in table 4. The adsorption isotherm of FB_1 on Cloisite Na was C-type (1/n = 1), indicating that the amount adsorbed increased linearly to the increase in solution concentration. This agrees with the results of Aly et al. [31] showing that the percentage of removing of FB_1 from an aqueous solution by an Egyptian montmorillonite was nearly not affected by the fumonisin concentration. In contrast,

 FB_1 adsorption isotherms on activated carbon and on several commercial feed additives indicated that the binding was a saturable process. ^[3] The FB_2 adsorption isotherm on Cloisite Na was L-type (1/n < 1), indicating a progressive saturation of the adsorption sites as the concentration of the mycotoxin increased. Although FB_2 is usually found in feeds, it has been much less studied, probably because is less concentrated compare to FB_1 in naturally contaminated feedstuff, and no adsorption isotherms are reported in the literature to compare with our results.

FB₁ and FB₂ are high molecular weight molecules formed by a 20-carbon aliphatic chain with an amino group at one end of the chain and two ester-linked tricarballylic acids at the other branched ends. No report concerning the pKs of fumonisins has been found in the literature. On the other hand, the pKa values for tricarballylic acid are 3.49, 4.56, and 5.83 $^{[32]}$ and the aliphatic amine group would be expected to have a pKa greater than 9. Consequently, the fumonisin molecules will be a zwitterion at pHs between 6 and 9, that is, at the pH value (close to 7) of the clay suspension. This implies that the molecule is probably bound to the clay adsorption sites through electrostatic interactions. A molecular dynamics simulation on FB₁ indicates that the molecule in aqueous solution exhibits a relatively extended structure, $^{[33]}$ therefore it could penetrate the clay interlayer. However, this type of interaction does not explain the different behaviour of the two fumonisins. FB₂ varies structurally from FB₁ with the absence of the hydroxyl group at C-10. It is slightly less polar than FB₁ but it is not clear why this difference affects its interaction with the clay.

Adsorption isotherms on the modified clays confirm that the fumonisins behave differently: the adsorption curves of FB_2 were well fitted to the Freundlich equation as attested by the R^2 values > 0.9 (table 4). On the basis of the shape of the isotherms and the Freundlich coefficients the nature of the modified cation did not affect the mechanism and the extent of adsorption. All the isotherms were S-type (1/n > 1), indicating that the adsorbed molecules promote adsorption through adsorbate-adsorbate interactions. The fact that results are not influenced by the type of cation suggests an unspecific adsorption promoted by the affinity of the long aliphatic chain of the fumonisin molecule with the C_{12} to C_{18} moieties of the hydrogenated tallow. Adsorption isotherms

of FB₁ on the modified clays were poorly described by the Freundlich equation as attested by the R^2 values < 0.9. These isotherms displayed an S-shape as observed by Lemke et al. ^[20] in the case of adsorption of zearalenone on organically modified montmorillonite. This behaviour was associated to specific adsorption sites. The 1/n and Kf adsorption values of FB₁on Cloisite 93A, Dellite 43A and Dellite 67G were not significantly different (95 % confidence) while Cloisite 30B adsorbed lower amounts of FB₁ than the other modified clays. The modifying cation of Cloisite 30B is more polar than that of the other clays because of the two hydroxyethyl groups. The minor adsorption of FB₁ when compared with the other clays agrees with the results of Lemke et al. ^[20] indicating that adsorption of zearalenone on organoclays increased as the hydrophobicity of the exchanged cation increased. Although FB₁ is a more polar and larger molecule than zearalenone it seems that its adsorption is also promoted by the presence of the long aliphatic chains of the hydrogenated tallow. Adsorption isotherms have indicated that FB₁ and FB₂ behave differently notwithstanding the similarity of their chemical structure. FB₂ has been much less studied than FB₁ but it has been seen to be more cytotoxic. ^[34] This suggests that more studies regarding FB₂ would be useful.

Binding of fumonisins by addition of modified clays to contaminated maize.

Figure 2 reports the percentage of fumonisins released by water extraction from naturally contaminated maize previously mixed mechanically with different amounts of clay. The addition of 0.5 and 1 % of Cloisite Na and of the four modified clays released more than 70 % of the fumonisins in solution, therefore, at these concentrations, the sorbents were not effective as fumonisin binders. The addition of 2 % Cloisite Na did not improve the performance of this material, while the modified clays allowed less than 30 % FB₁ and less than 40 % FB₂ to be released in solution. The minor capacity to adsorb FB₂ as compared to FB₁ reflects the results indicated by the screening test and the adsorption isotherms. On the other hand, considering that in contaminated cereals, the concentration of FB₂ is usually about 1/3 that of FB₁. [2] the minor efficacy

of the clays to capture FB₂ should not be a problem in terms of the final concentration of this fumonisin.

Conclusions

The study has indicated that the organically modified clays exhibited a much higher adsorptive capacity for both fumonisins B_1 and B_2 in aqueous solution than a montmorillonite which is a typical material used as mycotoxin binder. Moreover, when added to contaminated maize, the montmorillonite was not active while 2% addition of some organically modified clays allowed to reduce more than 70% and 60% of the amount of FB_1 and FB_2 released in solution. It was also demonstrated that, notwithstanding the reduced structural difference between FB_1 and FB_2 , they were differently adsorbed on the modified clays.

The preliminary experiment conducted on the 2% addition of some organically modified clays to the contaminated maize was promising but should be confirmed by further studies attesting that i) the materials maintain their adsorptive capacity in the conditions of gastrointestinal tract, ii) they do not have any negative effect as for example the binding of nutrients and vitamins, iii) they are effective *in vivo*.

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Figure Captions

Figure 1. Adsortion isotherms of FB_1 (\blacktriangledown) and FB_2 (\blacksquare) on cloisite Na (A), cloisite 30B (B), cloisite 93A (C), dellite 43B (D) and dellite 67G (E).

Figure 2. Percentage of FB_1 and FB_2 released in solution from contaminated maize at different concentrations of cloisite Na and modified clays.

Fig. 1

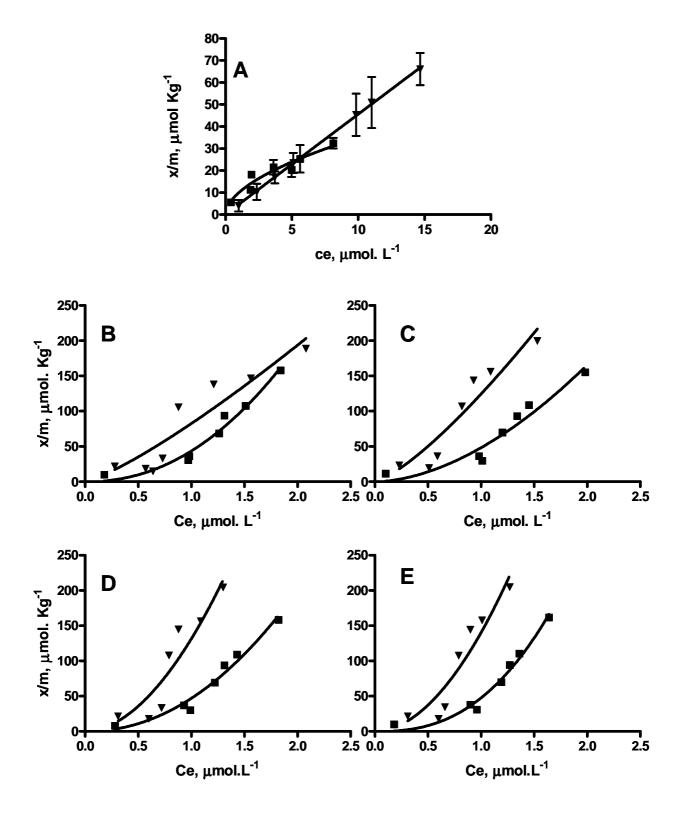


Fig. 2

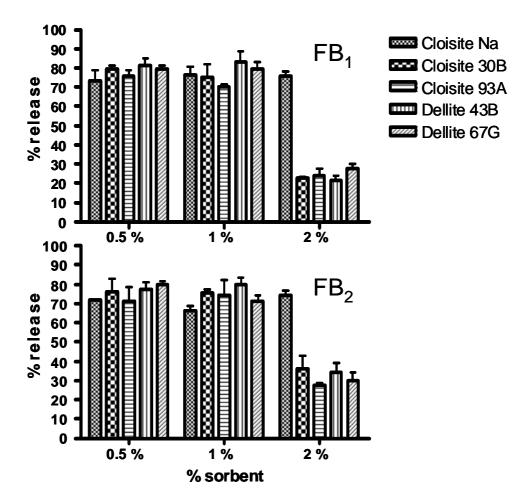


Table 1. Some properties of the modified clays and the percentage of adsorption of FB_1 and FB_2 . (Hydrogenated tallow = $C_nH_{(2n+1)}\text{, }(n=12\text{-}18)$

Organic modifier	Adsorbent	CEC or modifier concentration, c.mol.Kg ⁻¹	d ₀₀₁ , nm	% adsorption ± SD	
		C.11101. K g		FB1	FB2
None	Cloisite® Na+	0.93	1.17	53.8 ± 1.2	42.1 ± 1.4
	Dellite [®] LVF	1.05	1.25	17.5 ± 1.3	51.7 ± 1.8
	Somasif® MEE 100	1.15	1.22	28.3 ± 2.5	52.0 ± 2.3
Dimethyl, benzyl,	Dellite [®] 43B	0.95	1.9	80.4 ± 1.4	67.7 ± 2.6
hydrogenated tallow,	Nanofil® 9	-	2.0	51.4 ± 2.4	74.0 ± 1.0
ammonium	Nanofil [®] SE 3010	-	-	21.5 ± 0.8	42.5 ± 4.8
	Nanofil® 2	-	1.8	70.3 ± 2.3	68.6 ± 3.2
Methyl, dihydrogenated tallow quaternary ammonium	Cloisite [®] 93A	0.90	2.5	83.8 ± 1.4	84.6 ± 2.9
Dimethyl,	Cloisite® 15A	1.25	3.15	84.2 ± 3.2	84.3 ± 4.3
dihydrogenated tallow,	Cloisite® 20A	0.95	2.42	57.8 ± 2.6	79.2 ± 1.0
quaternary ammonium	Dellite® 67G	_	3.45	77.9 ± 1.7	72.6 ± 0.6
	Dellite® 72T	-	3.04	17.9 ± 1.3	69.7 ± 4.8
	Nanofil [®] 5	-	2.8	79.6 ± 3.7	79.4 ± 18.0
	Nanofil® SE 3000	0.80	3.6	70.0 ± 5.5	78.4 ± 3.3
Methyl, bis-2-	Cloisite® 30B	0.90	1.85	79.7 ± 2.7	72.8 ± 2.7
hydroxyethyl,	Somasif [®] MEE	1.20	1.03	79.7 ± 2.7 28.3 ± 1.9	72.8 ± 2.7 52.0 ± 2.3
hydrogenated tallow quaternary ammonium	Somash Will	1.20	-	20.3 ± 1.9	32.0 ± 2.3

Table 2. Influence of the time of contact on the percentage of adsorbed FB_1 .

Time, hours	Cloisite Na	Cloisite 30B	Cloisite 93A	Dellite 43B	Dellite 67G
1	$43.8_{a} \pm 4.80$	$88.7_{b} \pm 1.96$	$88.8_{b} \pm 1.79$	$88.3_{b} \pm 2.61$	$89.4_{b} \pm 0.96$
2	$40.1_{a} \pm 5.04$	$89.6_{b} \pm 2.43$	$91.3_{b} \pm 1.34$	$92.6_{b} \pm 0.86$	$92.3_{b} \pm 1.21$
5	$31.0_{a} \pm 4.82$	$89.7_{b} \pm 1.60$	$91.3_{b} \pm 1.15$	$89.8_{b} \pm 2.87$	$91.0_{b} \pm 2.01$
8	$35.2_{a} \pm 8.90$	$94.0_{b} \pm 1.95$	$89.8_{b} \pm 0.58$	$91.3_{b} \pm 0.60$	$89.6_{b} \pm 1.34$
24	$43.9_{a} \pm 4.99$	$95.8_{b} \pm 2.76$	$87.8_{b} \pm 2.04$	$86.2_{b} \pm 2.55$	$85.9_{b} \pm 3.60$

Table 3. Influence of the time of contact on the percentage of adsorbed FB_2 .

Time, hours	Cloisite Na	Cloisite 30B	Cloisite 93A	Dellite 43B	Dellite 67G
1	$30.5_{a} \pm 2.94$	$74.2_{cd} \pm 1.24$	$77.7_{c} \pm 1.28$	$72.6_{cd} \pm 6.72$	$64.0_{d} \pm 5.93$
2	$32.4_{a} \pm 1.33$	$79.2_{c} \pm 1.25$	$81.0_{c} \pm 0.66$	$76.0_{c} \pm 5.71$	$64.8_{d} \pm 2.52$
5	$39.1_{a} \pm 5.68$	$74.8_{c} \pm 5.40$	$73.5_{cd} \pm 5.61$	$75.1_{c} \pm 6.25$	$59.9_{d} \pm 2.42$
8	$38.0_{a} \pm 3.82$	$74.9_{c} \pm 5.05$	$75.6_{c} \pm 5.43$	$73.2_{c} \pm 5.97$	$59.2_{d} \pm 1.91$
24	$51.8_{b} \pm 5.77$	$75.1_{cd} \pm 2.74$	$73.4_{cd} \pm 3.43$	$77.8_{cd} \pm 4.63$	$71.0_{d} \pm 3.64$

Table 4. Freundlich coefficients (\pm SD) of the adsorption isotherms of FB $_1$ and FB $_2$ on clays.

	FB_1			FB_2		
	Kf	1/n	\mathbb{R}^2	Kf	1/n	\mathbb{R}^2
Cloisite Na	4.6 ± 0.09	0.99 ± 0.01	0.9995	9.9 ± 0.81	0.55 ± 0.05	0.9162
Cloisite 30B	82.5 ± 6.43	1.23 ± 0.13	0.8591	43.5 ± 2.47	2.15 ± 0.12	0.9693
Cloisite 93A	124.3 ± 5.96	1.31 ± 0.13	0.8921	48.2 ± 3.50	1.78 ± 0.14	0.9332
Dellite 43B	131.4 ± 7.28	1.88 ± 0.23	0.8531	47.0 ± 2.57	2.09 ± 0.12	0.9670
Dellite 67G	140.1 ± 6.55	1.91 ± 0.20	0.8862	47.5 ± 4.24	2.53 ± 0.23	0.9781