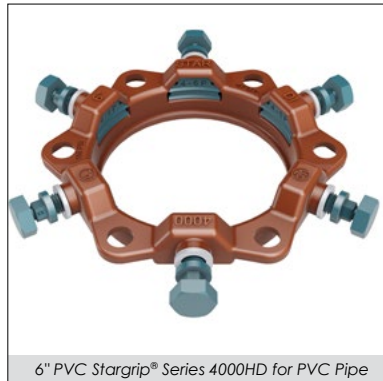




PVC Stargrip® series 4000HD

Mechanical Joint Wedge Action Restraint
for Plastic Pressure Pipe



6" PVC Stargrip® Series 4000HD for PVC Pipe

SUBMITTAL INFORMATION

PROJECT NAME:

ENGINEER:

CONTRACTOR:

SPEC. SECTION:



FEATURES & ADVANTAGES

- The design has been proven in the market since 1992.
- Can be used on AWWA C900 PVC pipe, IPS PVC pipe, AWWA C909 PVC pipe, and HDPE pipe. See pressure rating table for approved DRs and sizes. Plastic pressure pipes manufactured to an IPS diameter regimen will require a transition gasket. HDPE pipe requires use of stainless steel pipe stiffener.
- Gland is made from high strength Ductile Iron per ASTM A536 Grade 65-45-12 and is compatible with all Mechanical Joints conforming to ANSI/AWWA C111/A21.11.
- Eliminates the need for tie rods and thrust blocks
- Listed with Underwriters Laboratories and approved by Factory Mutual research in sizes 4"-12".
- Tested to and meets the requirements of ASTM F1674 through 12".
- The safety factor is twice (2:1) the standardized pressure rating listed in Tables A and B.
- Will fit any Mechanical Joint configuration, meaning compatibility with different types of installations.
- PVC Stargrip® offers 5° deflection through 12".
- Larger ID allows easier installation on out-of-round pipe.
- Torque limiting bolts are designed to prevent over torquing.
- All sizes have curved wedges that do not flatten pipe.
- Standard gland color is Coral Red.

MATERIAL SPECIFICATIONS:

- Gland: Ductile Iron per ASTM A536, Grade 65-45-12
- Wedges: Ductile Iron per ASTM A536, Grade 65-45-12
 - Wedge Finish: Thermally cured fluoropolymer epoxy coating

GLAND FINISH:

Standard: alkyd enamel coating

Optional: Starbond™ TGIC polyester powder coating applied by an electrostatic spray process

Optional: Other (specify) _____

COUNTRY OF ORIGIN OPTION (Please check one):

Import

100% Domestic¹

Domestic gland with import components¹

¹Please see [Domestic Restraint Options Available](#) on our website.)

HARDWARE OPTIONS (Please check):

Standard: T-bolts and nuts are high strength low alloy steel manufactured in accordance with ANSI/AWWA C111/A21.11

Optional: T-bolts alloy SS 304 per ASTM F593;
Nuts alloy SS 304 per ASTM F594 CW

Optional: T-bolts alloy SS 316 per ASTM F593;
Nuts alloy SS 316 per ASTM A194 Grade 8M

Optional: T-bolts and nuts Fluoropolymer Star-Blue coated high strength low alloy steel manufactured in accordance with ANSI/AWWA C111/A21.11

STAR® PIPE PRODUCTS

REV.18.01



® REGISTERED TRADEMARK OF STAR PIPE PRODUCTS

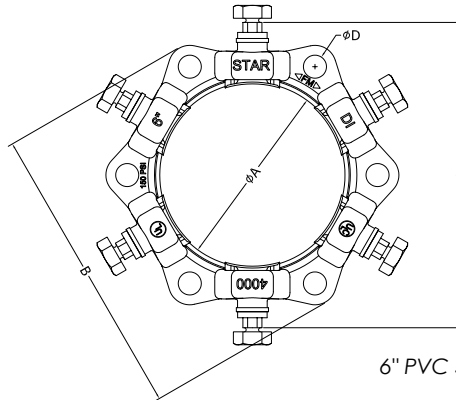
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TECHNICAL INFORMATION



6" PVC Stargrip® Series 4000HD

Please check sizes:

PVC STARGRIP® 4000HD SPECIFICATIONS*									
NOM. SIZE	C900/C909 PIPE CI OD	IPS PIPE OD (TRANSITION GASKET REQUIRED)	ØA	B	C ¹	ØD	T-BOLTS SIZE (QTY)	WEDGES (QTY)	APPROX. WT. (LBS)
3	N/A	3.50	4.09	7.69	8.50	3/4	5/8 (4)	4	7
4	4.80	4.50	4.93	9.12	9.53	7/8	3/4 (4)	4	9
6	6.90	6.63	7.03	11.12	11.63	7/8	3/4 (6)	6	13
8	9.05	8.63	9.18	13.37	13.97	7/8	3/4 (6)	6	17
10	11.10	10.75	11.23	15.62	16.18	7/8	3/4 (8)	8	23
12	13.20	12.75	13.33	17.87	18.18	7/8	3/4 (8)	8	28

*All dimensions in inches except where indicated.
1 - dimension after assembly on pipe

Table A. Maximum Working Pressure Rating with Occasional or Recurring Surges in PSI for Plastic Pipes Made to a CIOD Diameter Regimen

NOM. SIZE (IN)	Actual Plastic Pipe OD	AWWA C900 PVC										AWWA C909 PVCO			AWWA C906 HDPE*					
												IPEX PVCO		JM EAGLE PVCO						
		DR14	DR17	DR18	DR21	DR25	DR27.5	DR32.5	DR41	DR51	PC235	PC235	PC165	DR 7.3	DR 9	DR 9.3	DR11	DR13.5	DR17	
4	4.80	305	250	235	200	165	-	-	-	-	235	-	-	254	200	193	160	130	100	
6	6.90	305	250	235	200	165	-	-	-	-	235	235	-	254	200	193	160	130	100	
8	9.05	305	250	235	200	165	-	-	-	-	235	235	-	254	200	193	160	130	100	
10	11.10	305	250	235	200	165	-	-	-	-	235	235	-	254	200	193	160	130	100	
12	13.20	305	250	235	200	165	-	-	-	-	235	235	-	254	200	193	160	130	100	

* A stainless steel pipe stiffener (provided by others) is required for the Series 4000HD to be installed on HDPE pressure pipe. The stiffener must be installed in the HDPE pipe before installing the Series 4000HD. The stainless steel pipe stiffener must be of sufficient length to support the full bearing length of the restrainer.

Table B. Maximum Working Pressure Rating with Occasional or Recurring Surges in PSI for Plastic Pipes Made to an IPS Diameter Regimen

NOM. SIZE (IN)	Actual Plastic Pipe OD	ASTM D2241 PVC			AWWA C901 and AWWA C906 HDPE**					
		SDR17	SDR21	SDR26	DR 7.3	DR 9	DR 9.3	DR11	DR13.5	DR17
3	3.50	250	200	160	254	200	-	160	130	100
4	4.50	250	200	160	254	200	193	160	130	100
6	6.63	250	200	160	254	200	193	160	130	100
8	8.63	250	200	160	254	200	193	160	130	100
10	10.75	250	200	160	254	200	193	160	130	100
12	12.75	250	200	160	254	200	193	160	130	100

NOTE: A transition gasket is required for use with pipes made to an IPS diameter regimen.

** A stainless steel pipe stiffener (provided by others) is required for the Series 4000HD to be installed on HDPE pressure pipe. The stiffener must be installed in the HDPE pipe before installing the Series 4000HD. The stainless steel pipe stiffener must be of sufficient length to support the full bearing length of the restrainer.

STAR® PIPE PRODUCTS