

Alliance Window Systems' Sliding Patio Doors



Vinyl Sliding Glass Patio Doors

Home owners all agree that natural light “lights up one’s life.” The Alliance vinyl sliding patio door does just that with a statement of beauty and the confidence of security.

Patio Door Features

- **Capture the Light!**
Designed with maximum glass area, yet with strength to conquer the elements.
- **Built to Last**
Our patio door possesses exceptional strength while minimizing frame area. Fusion welded corners keep the sash panels straight and true.
- **Highest Quality Hardware**
Patio doors see much more operational use over their lifetime than windows. Our patio door’s “easy touch” operation allows movable panels to glide smoothly with minimum effort.

Assurance Plus® Warranty

- **Guaranteed for Life**
Our patio door’s vinyl extrusion, hardware and insulated glass seal are covered for life. *Plus:* Labor for 5 years if repairs are ever needed.





Combining Beauty and Security

The Alliance patio door is designed with maximum glass area to capture the light with the strength to conquer the elements. Through modern, computer-aided design engineering, our door possesses exceptional strength while minimizing frame area.

Standard Door Features:

- Wide variety of standard sizes plus custom-sizing capabilities to fit any opening
- 3/4-inch Insulating glass with an overall frame depth of 4-3/16"
- U Value of 0.27, SHGC of 0.30 with InnovativE® (Low E) coating
- Single point locking hardware
- Low-rise sill designed to minimize tripping while keeping water out
- Heavy-duty extruded screen with easy rolling, no-jump action and adjustable steel rollers for smooth operation
- Color matched baked enamel designer handle in white or tan
- Double weather stripped interlocking sashes to prevent air and water leakage
- Four maintenance free heavy-duty steel rollers
- Fifty-four standard combinations of interior and exterior color selections. In addition, we can custom match any exterior color!



Optional Door Features:

- Beautiful Brass, Brushed Nickel or Faux Oil Rubbed Bronze keyed or non-keyed handle.
- Two point keyed or non-keyed locking system for greater security (highest security rating based on forced entry test-1000 lbs.).
- Foot lock for added security.
- Wide variety of grid patterns and styles available. Grids match respective interior and exterior door colors.
- Foam in the frame.



Standard Exterior Colors



Standard Interior Colors



*Note: Colors, stains and woodgrains shown are printed representations. Contact your Alliance Window dealer to view actual samples.

Standard Sizes Available:

(Illustrations show doors as viewed from outside.)

Standard 2-Lite Rough Opening	Standard 3-Lite Rough Opening
60" x 80"	108" x 80"
72" x 80"	108" x 83"
72" x 83"	
72" x 96"	
78" x 80"	
78" x 83"	
96" x 80"	

Custom sizes are available.



Look for the ENERGY STAR label on qualified products.