B-1 to B5, A3, MIDC Industrial Area, Patalganga - 410 220, Tal. Khalapur, Dist, Raigad, Maharashtra Tel: 02192 - 356000/667000 Fax: 02192 356199 CIN Number L17110MH1973PLCO19786

By E mail Submission

1st June, 2024

To,

Additional Principal Chief Conservator of Forest

Ministry of Environment , Forests & Climate Change Regional Office , Western Central Zone , New Secretariat Building, Civil Lanes, NAGPUR – 440001, Maharashtra

Respected Sir,

Subject:

Half yearly EC Compliance report for the period October 2023 to March

2024.

Reference:

EC granted by MOEF vide file no F.No. J-11011/224/2018-IA-II(I) dated

03.12.2020 issued for 'Expansion and Change in Product Mix by way of Debottlenecking and Modernization by M/s Reliance Industries Limited at

Raigad, Maharashtra'

Sir,

Please find enclosed Half yearly EC Compliance report for the period October 2023 to March 2024 for the above Environment Clearance.

This is for your information and records please

Yours faithfully,

For Reliance Industries Limited

Authorized Signatory

Half Yearly Compliance Report 2024 01 Jun(01 Oct - 31 Mar)

Acknowledgment

Proposal Name	Expansion and Change in Product Mix by way of Debottlenecking and Modernisation by M/s Reliance Industries Limited at Raigad, Maharashtra
Name of Entity / Corporate Office	Reliance Industries Ltd.
Village(s)	Borivali
District	RAIGAD

District RAIGA

Proposal No.	IA/MH/IND2/75750/2018
Plot / Survey / Khasra No.	
State	MAHARASHTRA
MoEF File No.	File No. J- 11011/224/2018-IA II (I)

Category	Industrial Projects - 2
Sub-District	Khalapur
Entity's PAN	AAACR5055K
Entity name as per PAN	RELIANCE INDUSTRIES LIMITED

Compliance Reporting Details

Reporting Year 2024

Remarks (if any)

Reporting Period 01 Jun(01 Oct - 31 Mar)

Details of Production and Project Area

Name of Entity / Corporate Office Reliance Industries Ltd.

	Project Area as per EC Granted	Annual Project Area in Possession
Private	0	0
Revenue Land	0	0
Forest	0	0
Others	0	0
Total	0	0

Production Capacity

Sr. no	Product Name	units	Valid Upto	Capacity	Production last year	Capacity as per CTO
1	IG Benzene , Remax-1, Renine	Tons per Annum (TPA)	N/A	6,06,108	0	
2	Purified Terephthalic Acid (PTA) or Pure Isophthalic Acid (PIA)	Tons per Annum (TPA)	N/A	3,00,000	0	
3	Para-Xylene (PX) or Meta-xylene (MX) or Reformate	Tons per Annum (TPA)	N/A	2,50,080	2,25,038	
4	Liquefied Petroleum Gas (Sr Grade)	Tons per Annum (TPA)	N/A	27,000	5,758	
5	Pentane (N & ISO)	Tons per Annum (TPA)	N/A	12,504	5,600	
6	Power	MW	N/A	90	0.28	
7	Steam	Others:Tons per Hour	N/A	475	39.90	

Conditions

Specific Conditions

Sr.No.	Condition Type	Condition Details	
1	WATER QUALITY MONITORING AND PRESERVATION	Total fresh-water requirement shall not exceed 16960 cum/da proposed to be met from MIDC water supply. Necessary permi in this regard shall be obtained from the concerned regulatory authority. The fresh-water requirement shall be reduced after installation of rainwater harvesting system in the unit/project ar	ission
	ubmission: Complied Fresh water will not exceed 16,960	cum / day. Date 30/05/	
2	WASTE MANAGEMENT	Process organic residue and spent carbon, if any, shall be sent cement industries. ETP sludge, process inorganic & evaporation shall be disposed off to the TSDF. The ash from boiler shall be to brick manufacturers / cement industry.	n salt
	ubmission: Complied implemented after Project commissi	Date 30/05/	•
	WATER QUALITY MONITORING AND	Process effluent/any wastewater shall not be allowed to mix v	with

	Submission: Complied lied. Included in the design.		Date: 30/05/2024
4	MISCELLANEOUS	The company shall comply with all the environment measures and safeguards proposed in the documents Ministry. All the recommendations made in the EIA/ of environmental management, and risk mitigation in to the project shall be implemented.	submitted to th EMP in respect
	Submission: Complied lied. All actions are included in the pl	ant design at the implementation stage.	Date: 30/05/2024
5	WATER QUALITY MONITORING AND PRESERVATION	Comprehensive water audit to be conducted on anr report to the concerned Regional Office of MEF&CO the report to be implemented for conservation schem	C. Outcome from
PPs Agree	Submission: Complied d.		Date: 30/05/2024
6	MISCELLANEOUS	Hazardous chemicals shall be stored in tanks, tank carboys etc. Flame arresters shall be provided on tan solvent transfer to be done through pumps.	
	Submission: Complied is being followed and requisite precau	utions are being taken in the design.	Date: 30/05/2024
7	AIR QUALITY MONITORING AND PRESERVATION	Regular VOC monitoring shall be done at vulnerab	le points.
	Submission: Complied R program implemented for VOC Mor	nitoring.	Date: 30/05/2024
8	WASTE MANAGEMENT	Oil catchers/oil traps shall be provided at all possib rain/ storm water drainage system inside the factory	
	Submission: Complied e installed at the time of project imple	ementation.	Date: 30/05/2024
9	WASTE MANAGEMENT	The oily sludge shall be subjected to melting pit for and the residue shall be bio-remediated. The sludge shall be bio-remediated to melting pit for any the residue shall be bio-remediated. The sludge shall be bio-remediated.	shall be stored i
The O	Submission: Complied il Containing sludge is collected in drame procedure will be continued.	ums and then disposed through Registered Recyclers.	Date: 30/05/2024
10	WASTE MANAGEMENT	The company shall undertake waste minimization is below: a. Metering and control of quantities of active minimize waste. b. Reuse of by-products from the primaterials or as raw material substitutes in other procedutomated filling to minimize spillage. d. Use of Clointo batch reactors. e. Venting equipment through vasystem. f. Use of high pressure hoses for equipment reduce wastewater generation.	e ingredients to ocess as raw esses. c. Use of se Feed system pour recovery

	Submission: Complied e complied by inclusion in the design s	tage.	Date: 30/05/2024
11	MISCELLANEOUS	A separate Environmental Management Cell (having person with Environmental Science/ Environmental Especialization in the project area) equipped with full-flaboratory facilities shall be set up to carry out the En Management and Monitoring functions.	ngineering / ledged
	Submission: Complied by in place.		Date: 30/05/2024
12	GREENBELT	The green belt of 5-10 m width shall be developed if 33% of the total project area, mainly along the plant p downward wind direction, and along road-sides etc. Suspecies shall be as per the CPCB guidelines in consult State Forest Department.	eriphery, in election of pla
	Submission: Complied tion completed.		Date: 30/05/2024
13	Corporate Environmental Responsibility	As proposed, Rs 5.76 crores shall be allocated for C Environment Responsibility (CER) shall be utilized for commitment of the social¬ economic issues and as pe action plan. The CER plan shall be completed within proposed project.	or meeting the r the proposed
PPs Being	Submission: Complied done.		Date: 30/05/2024
14	AIR QUALITY MONITORING AND PRESERVATION	The National Emission Standards for Petrochemical Intermediates) issued by the Ministry vide G.S.R. 820 November, 2012 as amended time to time shall be fol	(E) dated 9th
Nation	Submission: Complied nal Emission Standards for Petrochemic 820 E dated 9th November, 2012 as am	cal (Basic & intermediates) issued by the Ministry vide mended time to time is followed.	Date: 30/05/2024
15	Risk Mitigation and Disaster Management	Recommendations of mitigation measures from possiball be implemented based on advanced risk Assessm conducted for worst case scenarios using latest technic	nent studies
	Submission: Complied followed for the unit being implemented	ed.	Date: 30/05/2024
16	MISCELLANEOUS	The project proponent shall ensure 70% of the empl local people, as per the applicable law. The project preset up a skill development centre /provide skill development to village people.	oponent shall
PPs Will b	Submission: Complied e implemented during Project Execution	n and after commissioning.	Date: 30/05/2024
17	The unit shall make the arrangement for protection of poss hazards during manufacturing process in material handling. Firefighting system shall be as per the norms.		

At RIL I	abmission: Complied PMD we have full fledged fire fighting a 2 full fledged Fire Stations to response	systems in place along with competent starr. We	Date: 30/05/2024
18	AIR QUALITY MONITORING AND PRESERVATION	Continuous online (24x7) monitoring system for star shall be installed for measurement of flue gas discharged pollutants concentration, and the data to be transmitted and SPCB server. In case of the treated effluent to be irrigation/gardening, real time monitoring system shat the ETP outlet.	ge and the d to the CPCB utilized for
	abmission: Complied e implemented for the new Stack. For	Existing stacks already installed.	Date: 30/05/2024
19	ENERGY PRESERVATION MEASURES	The project proponent shall develop at least 1 MW energy/solar energy	green
	abmission: Complied MW solar power project implemented	d outside PMD Complex.	Date: 30/05/2024

20	Human Health Environment	PP to set up occupational health Centre for surveillance of the worker 's health within and outside the plant on a regular basis. The health data shall be used in deploying the duties of the workers. All workers & employees shall be provided with required safety kits/mask for personal protection.

PPs Submission: Complied
Occupational Health centre already in place.

Date:
30/05/2024

General Conditions

Seneral Conditions			
Sr.No.	Condition Type	Condition Details	
1	MISCELLANEOUS	No further expansion or modifications in the plant, of mentioned in the EIA Notification, 2006 and its amend carried out without prior approval of the Ministry of Exporest and Climate Change/ SEIAA, as applicable. In a deviations or alterations in the project proposal from the to this Ministry for clearance, a fresh reference shall be Ministry/SEIAA, as applicable, to assess the adequacy imposed and to add additional environmental protection required, if any.	lments, shall be nvironment, case of lose submitted e made to the of conditions
	abmission: Complied Collowed.		Date: 30/05/2024
2	ENERGY PRESERVATION MEASURES	The energy source for lighting purpose shall be prefe based, or advanced having preference in energy conser environment betterment.	
Offices,	abmission: Complied control rooms etc and street lights are d into LED and planned to complete b	converted into LED. Plant lighting approx. 25% balance in next 3 years.	Date: 30/05/2024
3	Noise Monitoring & Prevention The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures		- 1

		including acoustic hoods, silencers, enclosures etc. on noise generation. The ambient noise levels shall confo standards prescribed under the Environment {Protectic Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night	rm to the on) Act, 1986
Ambie	Submission: Complied ent Noise levels are well within the precognized Laboratory / consultan	prescribed limits. Monthly monitoring conducted through t.	Date: 30/05/2024
4	Statutory compliance	The project proponent shall inform the public that the been accorded environmental clearance by the Ministry the clearance letter are available with the SPCB/Commalso be seen at Website of the Ministry and at https://parivesh.nic.in/. This shall be advertised within seven date of issue of the clearance letter, at least in two locat that are widely circulated in the region of which one shall be forwarded to the concerned Regional Office of shall be forwarded to the concerned Regional Office of	y and copies on hittee and may days from the il newspapers hall be in the py of the same
Compl	Submission: Complied leted by advertising in the Local landing the Environment Clearance.	guage and English Language news papers within 7 days of	Date: 30/05/2024
5	Corporate Environmental Responsibility	The company shall earmark sufficient funds towards and recurring cost per annum to implement the conditi by the Ministry of Environment, Forest and Climate C as the State Government along with the implementatio all the conditions stipulated herein. The funds so earms environment management/ pollution control measures diverted for any other purpose.	ons stipulated hange as well n schedule for arked for
	Submission: Complied is being planned.		Date: 30/05/2024
6	Statutory compliance	The environmental statement for each financial year March in Form-V as is mandated shall be submitted to State Pollution Control Board as prescribed under the (Protection) Rules, 1986, as amended subsequently, sh on the website of the company along with the status of environmental clearance conditions and shall also be s respective Regional Offices of MoEF&CC by e-mail.	the concerned Environment all also be put compliance of
	Submission: Complied onment Statement is submitted to St	ate Pollution Control Board Yearly.	Date: 30/05/2024
7	MISCELLANEOUS	A copy of the clearance letter shall be sent by the protoconcerned Panchayat, Zilla Parishad/ Municipal Colurban local Body and the local NGO, if any, from who suggestions/ representations, if any, were received whith the proposal.	rporation, om
	Submission: Complied pplicable as the Manufacturing Unit	is in MIDC Industrial Area.	Date: 30/05/2024
8	Statutory compliance	The project proponent shall also submit six monthly status of compliance of the stipulated Environmental C conditions including results of monitored data (both in well as by e-mail) to the respective Regional Office of the respective Zonal Office of CPCB and SPCB. A column of the condition of t	Clearance hard copies a MoEF&CC,

			ntal Clearance and six-monthly conted on the website of the company.	
	Submission: Complied followed.	'		Date: 30/05/2024
9	Corporate Environmental Responsibility	the socio-ec activities sh administrati undertake ec	any shall undertake all relevant me conomic conditions of the surround all be undertaken by involving loca on and shall be implemented. The co-developmental measures includithe project area for the overall impt.	ing area. CER al villages and company shall ing community welfar
	Submission: Complied ill be followed.			Date: 30/05/2024
10	MISCELLANEOUS	the Ministry	ct authorities shall inform the Region, the date of financial closure and the concerned authorities and the date	final approval of the
	Submission: Complied Il inform the Regional Office as we	ell as Ministry.		Date: 30/05/2024
11	MISCELLANEOUS	Hon'ble Sup	ronmental clearance is granted sub preme Court of India, Hon'ble High er Court of Law, if any, as may be	Court, Hon'ble NGT
	MISCELLANEOUS Submission: Complied	Hon'ble Sup and any othe	oreme Court of India, Hon'ble High	Court, Hon'ble NGT applicable to this Date:
PPs S		Hon'ble Sup and any othe	oreme Court of India, Hon'ble High er Court of Law, if any, as may be	Court, Hon'ble NGT applicable to this Date:
PPs S Noted.		Hon'ble Sup and any othe project.	oreme Court of India, Hon'ble High er Court of Law, if any, as may be	Court, Hon'ble NGT applicable to this

Six Monthly Ambient Air Monitoring Results

Oct 2023 to Mar 2024

LAB - L1 Laboratory Terrace	به			
Parameter	Units	Max	Min	Average
Sulphur dioxide as SO ₂	µg/m³	35.51	22.02	29.34
Nitrogen dioxide as NO ₂	µg/m³	48.29	35.33	41.61
PM ₁₀	ug/m³	91.52	65.25	82.64
PM2.5	µg/m³	36.25	23.75	30.70
Carbon monoxide as CO	mg/m³	0.95	0.72	0.82
Ozone as 0 ₃	µg/m³	23.25	12.55	18.37
Ammonia as NH ₃	µg/m³	39.80	26.23	33.95
Benzo(a)pyrene as BaP	ng/m³	0.00	0.00	0.00
Lead as Pb	ug/m³	0.00	0.00	0.00
Nickel as Ni	ng/m³	0.00	0.00	0.00
Arsenic as As	ng/m³	00.0	0.00	0.00
Benzene[C ₆ H ₆]	µg/m³	00.0	0.00	0.00
NMHC	mdd	0.00	00.00	0.00
LAB – B1 Tank farm				
Sulphur dioxide as SO_2	µg/m³	34.80	24.63	27.63
Nitrogen dioxide as NO_2	µg/m³	48.97	37.20	41.53
PM ₁₀	µg/m³	93.36	72.24	83.99
PM _{2.5}	µg/m³	47.50	23.75	33.75
Carbon monoxide as CO	mg/m³	0.90	0.68	0.83
Ozone as O ₃	µg/m³	20.08	14.50	16.78
Ammonia as NH ₃	ug/m³	39.06	29.60	33.51
Benzo(a)pyrene as BaP	ng/m³	00.00	0.00	0.00
Lead as Pb	ug/m³	00:00	00:00	0.00

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Nickel as Ni	ng/m³	0.00	00:00	0.00
Arsenic as As	ng/m³	0.00	0.00	0.00
Benzene[C ₆ H ₆]	µg/m³	00.00	0.00	0.00
NMHC	ppm	00.00	00.0	0.00
LAB - A3 Tank farm substation				
Sulphur dioxide as SO ₂	µg/m³	31.96	24.49	28.87
Nitrogen dioxide as NO ₂	ug/m³	49.66	40.88	43.92
PM10	µg/m³	90.97	80.12	86.09
PM _{2.5}	µg/m³	36.25	27.50	32.50
Carbon monoxide as CO	mg/m³	06.0	0.81	0.86
Ozone as 0 ₃	µg/m³	27.06	17.44	20.86
Ammonia as NH ₂	µg/m³	36.83	28.75	33.66
Benzo(a)pyrene as BaP	ng/m³	0.00	00.00	0.00
Lead as Pb	μg/m³	0.00	00.00	0.00
Nickel as Ni	ng/m³	00.0	00.00	0.00
Arsenic as As	ng/m³	0.00	00.00	0.00
Benzene[C ₆ H ₆]	µg/m³	00.00	00.00	0.00
NMHC	ppm	0.00	0.00	0.00
PTA – Safety Building Terrace				
Sulphur dioxide as SO ₂	µg/m³	32.67	21.96	27.58
Nitrogen dioxide as NO ₂	ug/m³	47.60	41.89	45.30
PM_{10}	µg/m³	95.45	82.69	99.88
PM _{2.5}	µg/m³	37.50	26.25	31.04
Carbon monoxide as CO	mg/m³	06.0	0.83	0.87
Ozone as 0 ₃	µg/m³	33.92	18.13	22.91
Ammonia as NH ₃	µg/m³	39.18	31.25	35.78
Benzo(a)pyrene as BaP	ng/m³	00.00	00.00	0.00

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Lead as Pb	µg/m³	000	00.00	0.00
Nickel as Ni	ng/m³	00.0	00.00	0.00
Arsenic as As	ng/m³	00.00	00.00	0.00
Benzene[C ₆ H ₆]	µg/m³	00.00	0.00	0.00
NMHC	mdd	00.00	0.00	00.00
PTA – Energy center				
Sulphar dioxide as SO ₂	µg/:113	37.54	23.65	30.39
Nitrogen dioxide as NO ₂	µg/m³	53.30	37.25	44.60
PM ₁₀	µg/m³	98.52	79.26	89.90
PM _{2,5}	µg/⊡³	38.75	32.50	35.42
Carbon monoxide as CO	mg/.m³	85.0	69.0	0.82
Ozone as O ₃	µg/m³	23.43	14.53	18.43
Ammenia as NH3	µg/m³	43.50	27.46	35.11
Benzo(a)pyrene as BaP	ng/m³	0.00	0.00	00.00
Lead es Pb	µg/m³	0.00	0.00	00.00
Nickel as Ni	ng/m³	0.00	0.00	0.00
Arsenic as As	ng/m³	0.00	0.00	00.00
Benzene[C ₆ H ₆]	µg/m³	0.00	0.00	0.00
NMHC	mdd	0.000	00.0	0.00
PFY PDY				
Sulphur dioxide as SO ₂ .	µg/m³	34.8°C	22.80	28.58
Nitrogen dioxide as NO_2	µg/m³	49.29	33.11	43.14
PM_{10}	ug/m³	96.87	80.80	88.97
PM _{2.5}	µg/m³	40.00	28.75	34.63
Carbo∎ monoxide as CO	mg/m³	0.88	0.58	0.79
Ozone as 0 ₃	µg/π.3	23.71	15.59	18.83
Ammonia as NH ₃	µg/rr.³	36.85	26.49	32.67
Benzoia)pyrene as BaP	ng/m.³	0.00	00.00	0.00

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Lead as Pb	µg/m³	0.00	0.00	00.0
Nickel as Ni	ng/m³	0.00	0.00	00.00
Arsenic as As	ng/m³	0.00	0.00	00.00
Benzene[C ₆ H ₆]	µg/m³	0.00	00.00	00.0
NMHC	ppm	00.00	00'0	0.00
PFY Filter Water Tank				
Sulphur dioxide as SO ₂	µg/m³	33.38	16.89	24.82
Nitrogen dioxide as NO ₂	µg/m³	47.60	28.97	40.87
PM_{10}	µg/m³	98.61	85.60	91.68
PM _{2.5}	µg/m³	41.04	28.75	34.97
Carbon monoxide as CO	mg/m ³	0.95	0.72	0.81
Ozone as O ₃	µg/m³	27.34	12.42	18.90
Ammonia as NH3	µg/m³	38.69	24.23	31.77
Benzo(a)pyrene as BaP	ng/m³	00.00	00.00	0.00
Lead as Pb	µg/m³	00.00	0.00	0.00
Nickel as Ni	ng/m³	0.00	0.00	0:00
Arsenic as As	ng/m³	0.00	0.00	0.00
Benzene[C ₆ H ₆]	ug/m³	0.00	00.00	0.00
NMHC	mdd	0.00	0.00	00:0

Six Monthly Stack Monitoring Results

Oct 2023 to Mar 2024

PIA - Px Heater 1042				
Parameter	Units	Max	Min	Avarage
Particulate Matter	mg/Nm3	9.25	5.00	7.58
Sulphur dioxide as SO2	Kg/day	3.68	1.80	2.88
Nitrogen dioxide as NO2	PPM	50.04	42.35	45.28
Carbon monoxide as CO	PPM	10.02	6.00	8.07
PTA – Px Heater 2001		-10		
Particulate Matter	mg/Nm3	9.32	7.12	8.26
Sulphur dioxide as SO2	Kg/day	1.40	0.91	1.17
Nitrogen dioxide as NO2	PPM	50.14	44.59	47.00
Carbon monoxide as CC	PPM	10.60	8.64	9.74
PTA – Px Heater 2002				
Particulate Matter	mg/Nm3	11.60	5.00	7.66
Sulphur dioxide as SO2	Kg/day	1.33	0.84	1.00
Nitrogen dioxide as NO2	ЬРМ	46.25	39.56	42.79
Carbon monoxide as CC	PPM	9.48	6.02	8.40
PTA – Px Heater 3001,2 _{.3}				
Particulate Matter	mg/Nm3	10.33	5.00	7.67
Sulphur dioxide as SO2	Kg/day	16.84	5.63	8.29
Nitrogen dioxide as NO2	PPM	48.69	37.10	43.93
Carbon monoxide as CC	PPM	60.6	6.88	8.09
PTA – Boiler C				
Particulate Matter	mg/Nm3	9.87	5	6.842
Sulphur dioxide as SO2	Kg/day	22.18	16.53	19.318
Nitrogen dioxide as NO2	ММ	51.49	43.48	47.406
Carbon monoxide as CO	PPM	10.83	6.08	8.578

Nitrogen dioxide as NO2	PPM	48.13	41.99	44.958
Ca-bon monoxide as CO	PPM	9.61	7.08	8.726
PF7 DOW Heater-3				
Pa-ticulate Matter	mg/Nm3	7.08	5	6.056667
Sulphur dioxide as SO2	Kg/day	2.34	1.74	1.973333
Nitrogen dioxide as NO2	PPM	42.35	38.42	40.11
Carbon monoxide as CO	РРМ	6	7.08	7.86
PFY CFDV Plant Heater -2				
Particulate Matter	mg/Nm3	9.71	6.83	8.285
Sulphur dioxide as SO2	Kg/day	333.09	238.51	291.2983
Nitrogen dioxide as NO2	PPM	52.61	45.92	49.855
Carbon monoxide as CO	PPM	18.8	14.86	16.36333
PFY CFDV Plant Heater -1				
Particulate Matter	mg/Nm3	12.31	8.28	9.95
Sulphur dioxide as SO2	Kg/day	339.69	262.19	298.6633
Nit ogen dioxide as NO2	PPM	50.15	45.13	47.58333
Carbon monoxide as CO	PPM	18.6	15.28	16.9

PTA - Boiler A				
Particulate Matter	mg/Nm3	8.11	8.11	8.11
Sulphur dioxide as SO2	Kg/day	11.34	11.34	11.34
Nitrogen dioxide as NO2	PPM	43.1	43.1	43.1
Carbon monexice as CO	PPM	89'8	89.8	89.8
Lab Back End				
Particulate Matter	mg/Nm3	11.32	6.07	8.50
Sulphur dioxide as 502	Kg/day	23.69	13.76	18.10
N trogen dio×id∈ as NO2	PPM	47.70	39.76	43.81
Carbon moncxide as CO	PPM	10.35	6.89	8.60
Leb Front End				
Particulate Matt∋r	mg/Nm3	6.42	6.28	6.35
Sulphur dioxide as SO2	Kg/day	27.29	14.88	20.805
Nitrogen dioxid≅ as NO2	PPM	57.6	38.23	50.41333
Cerbon monœxide as CO	PPM	10.5	7.8	9.218333
PFY Thermax 1				
Particulate Matter	mg/Nm3	5	5	5
Sulphur dioxide ≥s 502	Kg/day	1.18	1.18	1.18
Nitrogen dioxid∋ as NO2	PPM	40.09	40.09	40.09
Carbon monoxid≥ as CO	PPM	10	10	10
PFY Thermax 2				*
Particulate Matzer	mg/Nm3	10.51	5	6.985
Sulphur dioxide as SO2	Kg/day	1.33	0.89	1.13
Nitrogen dioxide as NO2	PPM	52.05	43.1	47.85333
Carbon monoxid≥ as CO	РРМ	8.4	7.09	7.548333
PFY DOW Heater-2	-			
Particulate Matter	mg/Nm3	10.69	5	6.914
Sulphur dioxide &s 502	Kg/day	2.58	1.6	2.034

N S Kamalapu-kar – Head E wironment Patalganga Manufacturing Division

Tree Plantation at the periphery ←f Boundary wall

Installation of Solar Panel outside the PMD Site



N S Kamalapurkar – Head Environment Patalganga Manufacturing Division

Six Monthly Treated Effluent Analysis

0.	Nov - Dec-	Dec-		Jan-			Mar-	Мах	Min	Avg
23 23 23	23 23 24	23 24	24	- 6	Feb-2	-4	24			0
pH @ 25°C 6.93 6.88 6.95 6.82 7.12	6.88 6.95 6.82	6.95 6.82	6.82		7.12		7.18	7.18	6.82	86.9
Suspended Solids 10 8 10 8.0 10	8 10 8.0	10 8.0	8.0		10		12	12	8	99.6
Chemical Oxygen 30 20 100 100 110	20 100 100	100 100	100		110		150	150	20	85
Biochemical Oxygen Demand 12 6.9 35 38 38 @ 27°C for 3 days, mg/l mg/l	6.9 35 38	35 38	38		38		54	54	6.9	30.65
Total Dissolved Solids @ 180°C, 1250 1210 1310 1350 1270	1210 1310 1350	1310 1350	1350		1270		1230	1350	1210	1270
Chloride as Cl ⁻ , 250 235 245 260 230 mg/l	235 245 260	245 260	260		230		225	260	225	240.83
Sulphates as $SO_{4^{-2}}$, 170 155 175 168 150 mg/l	155 175 168	175 168	168		150		140	175	140	159.66
Oil & Grease, mg/l <2 <2 <2 <2	<2 <2 <2	<2 <2	< 2		< 2		< 2 .	< 2.0	< 2.0	< 2.0