

# Indoor Floor Tape and Signs

## Installation Instructions

- Air and surface temperature must be 60°F (15°C).
- Surface must be completely dry.
- Surface must be clean and free of any contaminants. (e.g., oils, grease, sand, dirt, dust, loose aggregate, curing compound, mud, soil and salt, etc.)
- Do not apply product directly on seams, joints, deteriorating markings or substrates.
- Tapes applied directly over seams and joints must be cut through 1 inch on both sides of the joints to prevent de-bonding of the tape.
- Do not overlap tape. Use butt splices.
- Firmly tamp the tape products to the floor surface using a tamper device with a minimum of 150 pound load. The tamping wheel should be a minimum 2 inches wider than the width of the tape being tamped. Start by tamping the product in the same direction as it was applied. A minimum of three passes should ensure that the tape properly conforms to the floor surface. Never twist or turn the tampering device during tamping.
- All users should install and tamp a sample of tape. Next, remove the test sample and inspect the adhesive side, looking for any contaminants listed above in Step 3. If contaminants are present, halt installation until additional prep work is performed. This ensures a clean surface prior to final installation.

