

# Manual Presse's



Single Sided Fly Press



Arbour Press



Double Body Fly Press

## SPECIFICATION

Single Sided Fly Press	0		1		2		3		4		5		6		7	
No. Size	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
Base to Guide	9	114	5	127	5 ¾	146	6 ¾	171	7 ¼	184	8	204	9	229	11	279
Centre to Back	3	76	3	76	3 ¾	95	4 ½	114	4 ¾	110	5 ¼	133	6	152	8	203
Diameter of Screw	3 7/6	37	1 11/13	43	1 1/16	43	1 13/16	46	1 3/8	48	1 7/8	48	2 3/8	60	3	76
Hole through base ( without ring )	1 ¾	32	1 ¾	44	1 ¾	44	3	76	3 ½	89	4	102	4 ½	114	6	152
Hole through base ( without ring )							1 ½	38	1 ¾	44	2	51	2 ¼	57	3	76
Stroke	3	76	4	102	4 ½	114	4 ½	114	5 ½	139	5 ¾	148	6	152	8	203
Hole in Ram ( Dia )	¾	19	1	25	1	25	1	25	1	25	1	25	1	25	1 ¼	32
Hole in Ram ( Depth )	1 ½	38	1 ½	38	1 ½	38	1 ½	38	1 ½	38	1 ½	38	2	51	2 ½	64
Diameter of Fly wheel	18	229	18	229	19 ¾	260	21	536	23	587	23	587	29	739	32	813
Height of the body	19 ¾	484	19 ½	484	21 ½	546	24 ¾	631	26 ¾	682	28 ¾	733	33 ¾	847	40	1016
Total weight of Machine	35 KG		78 KG		100 KG		140 KG		170 KG		200 KG		300 KG		550 KG	

Arbour Press	Square		Round	
	Ram		Ram	
	AP-1	AP-2	AP-3	AP-4
Max. Pressure Exrted (Tons)	1 ½	1	1 ½	3
Centre to back	5 ½	6 ¾	7 ½	10
Max. hight from base to guide	11	12	13 ½	18 ¾
Max. High arbour	9	12	13 ½	18 ¾
Plate to guide				
Size of arbour round or square	1 ¼	½	1 ¾	2 ¾
Approx net weight	35 KG	60 KG	80 KG	140 KG

Double Body Fly Press	6		8		10	
No. Size	Inch	mm	Inch	mm	Inch	mm
Base to Guide	9	229	10	250	11	279
Between Uprights	12	305	14	356	17	432
Hole through base ( without ring )	4 ½	114	6	152	8	203
Hole through base ( without ring )	2 ¼	57	3	76	4	102
Stroke	7	178	8	204	9	228
Diameter of screw	2 5/6	62	3	76	3 3/8	88
Hole in Ram (Dia)	1	25	1 ¼	32	1 ¼	32
Hole in Ram (Depth)	2	51	2 ½	64	2 ½	64
Total weight of Machine	375 KG		500 KG		674 KG	