



**WOOD DUCKS** - Wood ducks are one of the most stunningly pretty of all waterfowl. They live in wooden swamps and nest in holes in trees or "wood duck boxes" erected in their living areas. Wood ducks are equipped with strong claws which allow them to perch on branches.

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| 9700                         |     |    |     |    |    |    |   |   |    |    |    |    |     |                           |    | G              | 25       |
| 9700E                        | Ξ.  |    |     |    |    |    |   |   |    |    |    |    |     |                           |    | G              | 24       |
| 9706E                        | Ē   |    |     |    |    |    | - | • | -  | •  | •  |    |     |                           |    | $\sim$         | 24       |
|                              |     |    |     |    |    |    | • | • | •  | •  | •  |    |     |                           | ٠  |                |          |
|                              |     |    |     |    |    |    |   | • | •  | •  |    |    |     |                           |    | $\sim$         | 15       |
| 9800                         |     |    |     |    |    |    |   |   |    |    |    |    |     |                           |    |                | 16       |
| 9850                         |     |    |     |    |    |    |   |   |    |    |    |    |     |                           |    | G              | 15       |
| 31369                        |     |    |     |    |    |    |   |   |    |    |    |    |     |                           |    | _              | 47       |
| - A TT                       | ٠,٠ | ۷. |     |    |    |    | • | • | •  | •  |    |    |     |                           |    |                |          |
| FATT                         |     |    |     |    |    |    |   |   |    |    |    |    |     |                           |    |                | 12       |
| Faste                        | n   | er | S   |    |    |    |   |   |    |    |    |    |     |                           |    | G              | 56       |
|                              |     |    |     |    |    |    |   |   |    |    |    |    |     |                           |    |                |          |







### Rating Symbols Legend



POSITIVE PRESSURE - CERTIFIED by UL to ANSI/UL10C; complies with IBC, NFPA 80 and NFPA 252 for application to Hollow Metal fire doors rated up to 3 Hrs., and Wood fire doors rated up to 90 minutes (some ratings vary as noted).



CERTIFIED by UL to CAN/ULC-S104 and ANSI/UL10B; complies with NFPA 80 and NFPA 252 for application to Hollow Metal fire doors rated up to 3 Hrs., and Wood fire doors rated up to 90 minutes (some ratings vary as noted).



NGP-EDGE SEALING SYSTEM, Certified by UL to ANSI/UL10C Category 'G'; required for Category B wood fire doors to meet positive pressure requirements complying with IBC, and NFPA 252. See individual products for maximum door size and ratings.



SMOKE & DRAFT CONTROL GASKETING, Certified by UL to ANSI/UL10C and ANSI/UL 1784 Category 'H'; complies with IBC and NFPA 105 for use on 'S' labeled Positive Pressure Hollow Metal fire doors rated up to 3 hours, and Wood fire doors rated up to 90 minutes (some ratings vary as noted).



ACOUSTICAL TESTED to ASTM E90 Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements, and ASTM E2235 Standard Test Method for Determination of Decay Rates for use in Sound Insulation Test Methods. Refer to information on pages G4 and G5 for test result data.



AIR INFILTRATION TESTED to ASTM E283, Standard Test Method for Determining Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors.



ANTI-MICROBIAL. Treated with an anti-microbial additive to inhibit the growth of microorganisms.



ANSI/BHMA CERTIFIED. Certified gasketing complies with American National Standard for Door Gasketing and Edge Seal Systems ANSI/BHMA A156.22, and is listed in the BHMA Certified Products Directory.



Online product listings: www.ul.com/database



### LEED Green Building

The LEED (Leadership in Energy and Environmental Design) Green Building Rating System® is a national standard for developing high-performance, sustainable buildings developed by the U. S. Green Building Council.

Our current LEED letter containing LEED qualification information for all our products is available at www.ngp.com

Environmental Product Declarations (EPD) prepared and certified by an Independent Laboratory based on Life Cycle Assessments (LCA) of our products may be viewed on our website, www.ngp.com

Health Product Declarations (HPD) may be viewed on our website, www.ngp.com

National Guard Products sustainability report may be viewed on our website, www.ngp.com

Contact us regarding our end of use product recycling program.

#### **Materials**

Metal retainers for gasketing are Aluminum Alloy 6063, T5 temper, unless noted.

Architectural Bronze gasketing is Alloy CDA 385 (Copper Alloy No. C38500), Architectural Bronze.

Stainless steel gasketing is Type 304; known for its excellent corrosion resistance, high tensile strength and resistance to oxidation.

NGP utilizes a variety of gasketing materials including Vinyl, Neoprene, Silicone, Nylon Brush, Thermo-Plastic Elastomers (TPE), Thermo-Plastic Vulcanizates (TPV), Polypropylene Pile, Ethylene-Propylene-Diene-Monomer (EPDM), Polyurethane, and Intumescent Fire Seals. Product Illustrations indicate the Gasketing material. Properties of many primary gasket materials are listed on the perimeter seal catalog pages.

Adhesive mounted gasketing utilizes a pressure sensitive modified acrylic adhesive protected by a release liner. Once installed it provides a permanent bond in exterior or interior locations. End use temperature range is -30°F up to 250°F. Shelf life of adhesive prior to installation is one year when stored at 75°F and 50% relative humidity or less.

### **Gasketing Finishes**

| Aluminum:             | Mill Finish Anodized Aluminum Dark Bronze Gold Polished Powder Coated Colors –   | ANSI/BHMA 719<br>ANSI/BHMA 628<br>ANSI/BHMA 717<br>See Page L2 for details | US27<br>US28        | NGP Suffix: None A DKB B POL   |
|-----------------------|--|--|---------------------|--------------------------------|
| Architectural Bronze: | Satin Finish<br>Dark Bronze Oil Rubbed<br>Polished   | ANSI/BHMA 728<br>ANSI/BHMA 722<br>ANSI/BHMA 721                            | US4<br>US10B<br>US3 | BR<br>BR-DKB<br>BR-POL         |
| Stainless Steel:      | Brushed (#4)   | ANSI/BHMA 630  | US32D               | None                           |
| Gasket Materials:     | Neoprene is Black<br>NGP-TPV is Black<br>Polyurethane is Black<br>Vinyl is Gray, except who<br>Silicone colors: Black, Bi<br>Thermoplastic is Brown<br>Nylon Brush colors: Black<br>TPE colors: Brown, Chai<br>Polypropylene Pile is Gra<br>EPDM is Gray | rown, Clear, Gray, Tan, W<br>k, Gray<br>rcoal, Clear, White                | /hite               | N<br>N<br>U<br>V<br>S<br>T, T6 |

#### **Powder Coat Finish**

Powder Coat finish is available on most metal gasketing retainers upon request. Refer to page L2 for standard color options. Consult factory for custom color matching.



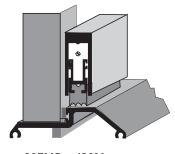


### **Sound Transmission Class (STC) Rated Single Door Assemblies**

The chart below indicates the STC rating of specially made acoustic doors using various applications of gasketing. The first column is the rating of the door panel only; tested in a static inoperable condition to determine the sound transmission through the door. The second column is the rating of the operable door installed with hardware and gasketing which provides the STC rating of the door assembly.

Acoustical testing to ASTM E90 Standard Test Method for Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements and ASTM E2235 Standard Test Method for Determination of Decay Rates for use in Sound Insulation Test Methods. The sound transmission class (STC) was calculated in accordance with ASTM E413 Classification for Rating Sound Insulation.

| STC Rating<br>Static Door<br>Panel | STC Rating<br>Operable Door<br>w/ Gasketing | Perimeter Seals        | Door Bottom  | Threshold |
|------------------------------------|---|------------------------|--------------|-----------|
| 30                                 | 30  | 103N, 107N, 120N, 122N | 420N         | 897NS     |
|                                    |   | 127N, 133N, 134N, 137N |              |           |
|                                    |   | 137S, 303N, 700N, 700S |              |           |
| 30                                 | 30  | 130S                   | 225S         | 896S      |
| 30                                 | 30  | 107S                   | 220S         | 950S      |
| 33                                 | 31  | 5020                   | 780S         | 513       |
| 35                                 | 33  | 5025                   | 780S         | 513       |
| 36                                 | 33  | 5050                   | 335N         | 513       |
| 35                                 | 34  | 5020, 5075             | 780S         | 513       |
| 35                                 | 35  | 5070, 9750, 9850       | 335S         | 896S      |
| 40                                 | 37  | 5020, 5025             | 780S         | 513       |
| 40                                 | 37  | 5075                   | 12T          | 513       |
| 40                                 | 37  | 103N, 107N, 303N       | 420N         | 897NS     |
| 40                                 | 38  | •(2) 5050              | 335N         | 896S      |
| 40                                 | 39  | 120N, 122N, 133N, 134N | 420N         | 897NS     |
|                                    |   | 137N, 137S, 700N, 700S |              |           |
| 40                                 | 39  | 107S                   | 220S         | 950S      |
| 44                                 | 39  | 1038N, 3038N           | 423N         | 896S      |
| 43                                 | 39  | •(2) 5050              | 420N         | 412       |
| 42                                 | 40  | •(2) 5050              | Mortise 312V | 896S      |
| 43                                 | 40  | •(2) 5050              | 423N         | 896S      |
| 44                                 | 40  | 131N                   | 335N         | 896S      |
| 47                                 | 41  | 103NFS                 | 422N         | 897NS     |
| 45                                 | 42  | •(2) 5050              | 335N         | 896S      |
| 47                                 | 43  | •(2) 5050              | 423N         | 896S      |
| 50                                 | 43  | 103N, 134N             | 420N         | 897NS     |
| 50                                 | 43  | 107S                   | 220S         | 950S      |
| 51                                 | 43  | 159M                   | 420N         | 897NS     |
| 48                                 | 44  | •(2) 5050              | 423N         | 896S      |
| 49                                 | 44  | 103NFS                 | 422N         | 8434S     |
| 52                                 | 44  | 107N, 131N,            | 420N         | 897NS     |
|                                    |   | 1038N, 3038N           |              |           |



897NS x 420N

<sup>•</sup> Indicates 2 rows of 5050 installed as follows: Head & Lock Jamb Hinge Jamb

### Sound Transmission Class (STC) Rated Pairs of Doors

Pairs of doors are intrinsically more difficult to control sound transmission through. Sealing the gap between the meeting edges under the doors is challenging, requiring a combination of properly coordinated and installed gasketing to seal all gaps.

| STC Rating<br>Static Door<br>Panel | STC Rating<br>Operable Door<br>w/ Gasketing | Perimeter Seals | Door Bottom | Threshold | Astragal |
|------------------------------------|---|-----------------|-------------|-----------|----------|
| 35                                 | 35  | 5020            |             | 896S      | 5070     |
| 35                                 | 35  | 5070            |             | 896S      | 5070     |
| 35                                 | 34  | 5020            | 780S        | 512       | 5070     |
| 35                                 | 33  | 5025            |             | 896S      | 5070     |

### **Standard Doors without Special Acoustic Cores**

Solid core wood doors with gasketing test to an STC rating of approximately 28 to 30. Mineral core wood doors and Honey comb core hollow metal doors with gasketing test to an STC rating of approximately 32 to 36. Without gasketing these doors have no sound control and test to an STC rating between 15 and 20.

To most effectively reduce sound transmission and maximize the acoustic performance we recommend the following be used:

#### PERIMETER AND DOOR BOTTOMS

107S Perimeter Seal

700S Seal at head if a parallel arm closer is used

220S Automatic Door Bottom

Any Threshold - To allow proper sealing of Automatic Door Bottom

#### **MEETING EDGE of PAIRS**

109N Overlapping Astragal5070 Adhesive Astragal115N Astragal Set

### **School Classroom Door STC Requirements**

ANSI/ASA S12.60 Acoustical Performance Criteria, Design Requirements, and Guidelines for schools requires interior doors opening into core learning spaces to achieve STC 30 or greater in their operable condition and interior doors into music rooms at least STC 40.

#### BHMA **ANSI/BHMA**

The following interprets ANSI/BHMA numbers which identify type and function of products. For products that meet ANSI/BHMA Standards, look for the BHMA certified logo next to the product in our catalog. For a complete listing refer to the BHMA Certified Products Directory, available online at www.buildershardware.com

### **ANSI/BHMA A156.22** American National Standard for Door Gasketing and Edge Seal Systems

| 1<br>Product<br>Section        | 2<br>Retainer Material  | 3<br>Gasketing<br>Material   |   | 4<br>Product Type   | 5<br>Material<br>Application   | 6<br>Gasketing Rating   |
|--------------------------------|---|--|---|---|--|---|
| "R"<br>designates<br>Gasketing | Brass or Bronze     Aluminum     Stainless Steel     Optional material or none used | A. Brush B. Neoprene, solid C. Neoprene, closed cell D. Vinyl E. Silicone Rubber F. Pile G.Thermoplastic Elastomer (TPE) H.Thermoplastic Urethane (TPU) J. Thermoplastic Rubber K. Spring Metal L. Magnetic M. Felt N. Rubber Fabric P. Intumescent Q. Intumescent/Brush | R. Intumescent /Neoprene, solid S. Intumescent /Neoprene, closed cell T. Intumescent/ Vinyl U. Intumescent / Silicone Rubber V. Intumescent/ Pile W. Intumescent / Thermoplastic Elastomer (TPE) X. Intumescent / Thermoplastic Urethane (TPU) Y. Optional material or none used Z Intumescent / Thermoplastic Rubber | <ol> <li>Head &amp; Jamb</li> <li>Head &amp; Jamb,         Adjustable</li> <li>Automatic Door         Bottom</li> <li>Door Sweep or         Shoe</li> <li>Door Sweep or         Shoe with Drip         Cap</li> <li>Astragal         Overlapping</li> <li>Astragal Split or         Compensating</li> <li>Astragal Adjustable</li> <li>Rain Drip without         gasket</li> <li>Other</li> </ol> | 1. Door Edge 2. Door Edge, Mortise 3. Door Face 4. Door Face, Semi-Mortise 5. Frame Rabbet (surface or mortise) 6. Frame Soffit (H.M.) Frame Stop (WD) 7. Frame Face 8. Kerf 9. Stop (H.M.), Stop Face (WD) 0. Other | O. Smoke/Energy Performance/ Acoustic Rated 1. Smoke/Energy Performance rated. 2. Smoke/Acoustic Rated 3. Energy Performance/ Acoustic Rated 4. Smoke Rated 5. Energy performance Rated 6. Items not rated. 7. Acoustic Rated |

### **Buy American Requirements**

#### **Buy American Act**

Over 99% of our products are produced in the United States as a domestic construction material, as defined in the Buy American Act (BAA) of March 1933 and amended by the Buy American Act of 1988 and FAR 52.225-9. A Buy American certificate may be obtained on our website www.ngp.com

#### **Federal American Recovery and Reinvestment Act**

More than 99% of our products qualify as manufactured products produced in the United States as manufactured goods, as defined in OMB Guidance (176.140; 176.70(a) (2) (ii); 176.160, complying with the Federal American Recovery Reinvestment Act, ARRA-2009. Contact us for a Buy America ARRA certificate for your project.

#### **Buy America**

More than 99% of our products comply with Buy America Requirements of 49 U.S.C. 5323(j)(1), and the applicable regulations in 49 CFR part 661. Contact us for a Certificate of Compliance for your project.

Components of unknown origin are considered to have been produced or manufactured outside the United States.

### The International Building Code (IBC)

The International Building Code (IBC) requires swinging fire doors to be tested in accordance with ANSI/UL 10C or NFPA 252, with the neutral pressure level established at 40 inches or less above the sill. This causes "positive pressure" forces against the door assembly above 40 inches.

The result is hot gases and smoke leak out between the door and frame above this level, posing a serious threat to life-safety; and on wood doors rapidly deteriorating the integrity of the door edges, requiring either a built-in or supplemental "edge sealing system" to pass the test.

Fire door assemblies in corridors and smoke barrier walls are required to be smoke and draft control assemblies tested in accord with UL1784 allowing a maximum air leakage of 3 cubic feet per minute per square foot of door opening at ambient temperature (75°F) and elevated temperature (400°F). These assemblies require the letter "S" on the fire rating label of the door indicating compliance "when listed or labeled gasketing is also installed."

Fire doors are classified into category A or B based upon their construction and edge sealing system requirements. Fire-rated gasketing is classified as follows:



Category G - Edge Sealing Systems



Category H - Smoke and Draft Control Gasketing



Category J - Gaskets other than Category G or H.

### Category A classified fire doors:

Hollow Metal Fire-Rated Doors Wood Fire-Rated Doors constructed with edge seals built-in during the manufacturing process.

Require Category H – Smoke and Draft Control Gasketing at perimeter and at meeting edge of pairs of "S" label doors in corridor locations or smoke barrier walls.

Require Category H – Smoke and Draft Control door bottom seals on "S" label doors where pressurization is provided to restrict smoke movement (typically controlled by HVAC system).

The following products are recommended UL classified Category H for wood doors - 90 min. max., hollow metal doors - 3 hour max.



Perimeter: 2525, 5020, 5025, 5040, 5050, 5070, 5075



Meeting edge of pairs: 115N, 125N, 137N, 137S, 5070, 9115, 9125, 9600, 9605

### Category B classified fire doors:

Wood Fire-Rated Doors that require the addition of a Category G classified edge sealing system in the field.

**Require Category G** – Edge Sealing System, at perimeter and at meeting edge of Pairs.

Require Category H – Smoke and Draft Control Gasketing at perimeter and at meeting edge of pairs of "S" label doors in corridor locations or smoke barrier walls.

Require Category H – Smoke and Draft Control door bottom seals on "S" label doors where pressurization is provided to restrict smoke movement (typically controlled by HVAC system).

The following products are recommended UL classified for both category G and H:





Perimeter 20 minute: 5050 Perimeter 45, 60, 90 minute: 9450, 9550, 9750, 9850





Meeting edge of pairs: 9550







### **Self-Adhesive Silicone Gasketing**



5050B Brown 5050C Charcoal 5050W White Tan 5050T 5050CL Clear

Available in 17', 20', 21', 25' and 300' rolls.

#### Silicone Bulb Fire and Smoke Seal



Edge Sealing System - Category "G" for 20 minute rated category B wood doors perimeter application up to:

single swing 4'0 x 8'0 pairs 8'0 x 8'0

use 9550 at the meeting edge of pairs



Smoke and Draft Control - Category "H" Up to 3 hours Hollow Metal fire doors Up to 90 minutes Wood fire doors



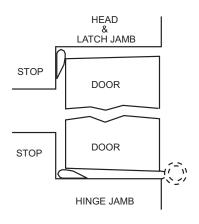






Meets requirements of RoHS Directive

See adhesive specifications on page G9





ANTI-LIG 5050B Brown ANTI-LIG 5050C Charcoal ANTI-LIG 5050W White ANTI-LIG 5050CL Clear

Available per foot (bulk) or in stock length 300' rolls.

### **Anti-ligature Silicone Bulb Fire and Smoke Seal**

5050 silicone bulb seal available with serrations every 8" designed to break apart preventing it from being used to hang or strangle.

Applications include psychiatric facilities, prisons and other treatment facilities.

Installs as a continuous length providing the same sealing properties for light, sound, air and smoke as our original 5050.



Edge Sealing System - Category "G" for 20 minute rated category B wood doors perimeter application up to:

4'0 x 8'0 single swing 8'0 x 8'0 pairs

use 9550 at the meeting edge of pairs



Smoke and Draft Control - Category "H" Up to 3 hours Hollow Metal fire doors Up to 90 minutes Wood fire doors





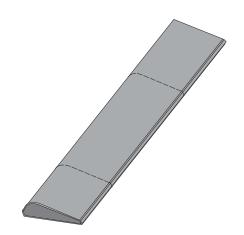






Meets requirements of RoHS Directive

See adhesive specifications on page G9



### **Self-Adhesive Silicone Gasketing**



2525B Brown 2525C Charcoal 2525W White

#### Silicone Bulb Smoke Seal

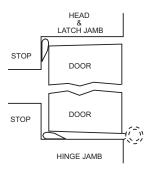
Available in 17', 20', 21', 25' and 300' rolls.













5040B Brown

#### Silicone Fin Smoke Seal

Available in 17', 20', 25', 300' rolls

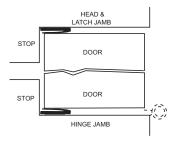














5060B Brown 5060CL Clear

#### Silicone Fin Smoke Seal

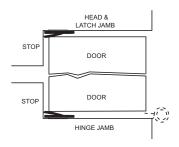
Available in 17' and 21' rolls.











Adhesive specifications: Modified acrylic pressure sensitive adhesive protected by release liner. Provides high initial adhesion and long term holding power for permanent mounting in exterior or interior locations. Resistant to aging, weathering, UV radiation, water, detergent, alcohol and the influence of chemicals. End use temperature range, long term exposure -30°F up to 250°F. Shelf life of adhesive prior to installation is one year when stored at 75°F and 50% relative humidity or less.





### **Self-Adhesive TPE Gasketing**

#### **Properties:**

- Thermo-Plastic Elastomer (TPE)
- · Good abrasion resistance
- · Moisture resistant
- BHMA certified to ANSI/BHMA A156.22 performance tests for heat, cold, air infiltration and smoke infiltration
- Adhesive specifications shown on page G9
- · Rigid PVC base with flexible elastomeric fins
- Flame resistant
- Temperature range -60°F to 275°F
- · Anti-microbial: treated with an anti-microbial additive to inhibit the growth of microorganisms.
- REACH and RoHS compliant

### **TPE Batwing Smoke Seal**



Brown 5020B 5020C Charcoal 5020W White 5020CL Clear



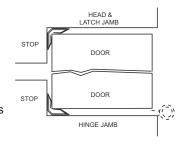








Available in 36", 48", 72", 84", 96" and 108" lengths



### **TPE Double Batwing Smoke Seal**

Superior sealing characteristics against smoke, air & sound



5025B Brown 5025C Charcoal 5025W White 5025CL Clear





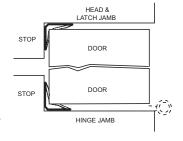








Available in 36", 48", 72", 84", 96" and 108" lengths



### TPE Batwing Smoke Seal (Kerf Press-in)

5021C Charcoal 5021W White





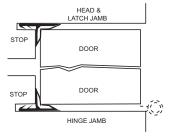






Fits Kerf 1/8" wide x 7/16" deep

Available in 36", 48", 84", 96" and 108" lengths





Anti-microbial not available in clear

### **Self-Adhesive TPE Gasketing**

#### **Properties:**

- Thermo-Plastic Elastomer (TPE)
- · Good abrasion resistance
- Moisture resistant
- BHMA certified to ANSI/BHMA A156.22 performance tests for heat, cold, air infiltration and smoke infiltration
- Adhesive specifications shown on page G9
- Rigid PVC base with flexible elastomeric fins
- Flame resistant
- Temperature range -60°F to 275°F
- · Anti-microbial: treated with an anti-microbial additive to inhibit the growth of microorganisms.
- · REACH and RoHS compliant





5075B Brown



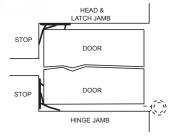








Available in 36", 48", 72", 84", 96" and 108" lengths





#### **TPE Double Shark Fin Smoke Seal**

Smoke rated for perimeter and/or meeting edge astragal applications

5070B Brown 5070CL Clear



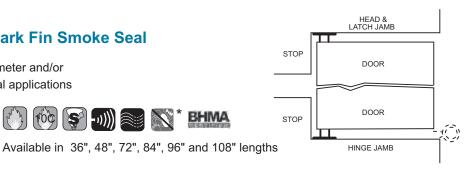






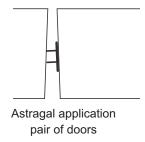








Anti-microbial not available in clear







### **Self-Adhesive Gasketing**

#### Adhesive bonds for permanent mounting once installed

Shelf life of adhesive products prior to installation is one year

### **Rigid Black Vinyl Seal**

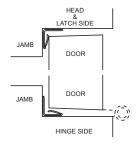


#### **PF180**



\*up to 3 hours metal doors, 60 minute wood doors

Available in 36", 48", 86", 96" & 120" lengths



#### **Q-Ion Foam Seal**



PF183 Brown polyethylene liner, foam core



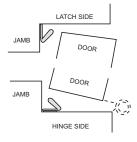






★up to 3 hours metal doors, 60 minute wood doors

Available in 36", 48", 86", 96" & 120" lengths



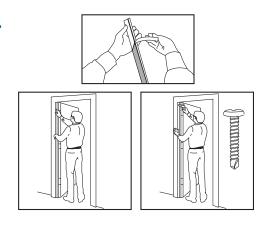
#### "FATT"

### Fast Attach Two-Way Tape

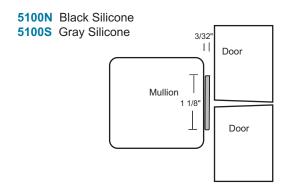
Fast attach two way tape provides an easy and effective alternative for gasketing installation. Two way tape is applied to the metal housing insuring a quick and easy installation. Then for security, 3 tek-type self drilling screws are provided to further secure each piece of material to the frame stop. A no problem installation with no holes to drill.

To order add suffix "FATT" to product number. See price list for products available with this feature.

FATT IS NOT CLASSIFIED FOR USE ON FIRE DOORS.



### **Seal for Mullion Applications**



Closed cell silicone sponge strip 1-1/8" wide x 3/32" thick with an adhesive strip for mounting directly to the face of the mullion that doors close against.





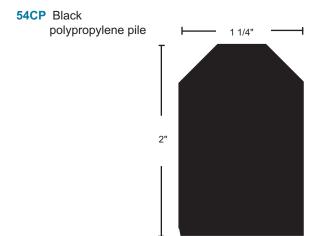


Available in 86" and 96" lengths

Self-Adhesive

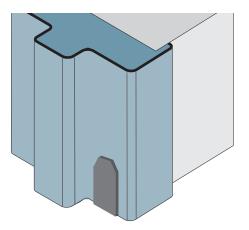
See adhesive specifications on page G9

### **Corner Pad**



Helps acoustics and seals corner gap for air leakage control. Apply to jamb on hinge side, opposite bottom corner of door edge.

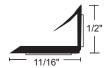
Self Adhesive







### NGP-Edge<sub>®</sub> Sealing System/Smoke and Draft Control Gasketing Category "G" and "H" Classified



9450B Brown 9450C Charcoal



#### Intumescent with TPE Fin Fire and Smoke Seal



20, 45, 60, 90 minute rated category B wood doors perimeter application up to:

single swing 4'0 x 9'0 standard pair

8'0 x 9'0 use 9550 at the meeting edge









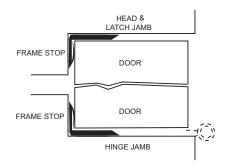


1/8" clearance required between door and frame

Available in 36", 48", 84", 96" and 108" lengths

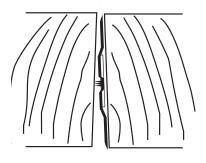
Self-Adhesive

See adhesive specifications on page G9





9550 Gray 9550DKB Brown



#### NGP-Edge® Intumescent with TPE Fins Fire and Smoke Seal



20, 45, 60, 90 minute rated category B wood doors up to:

single swing pairs

4'0 x 9'0, perimeter application 8'0 x 9'0, perimeter/meeting edge









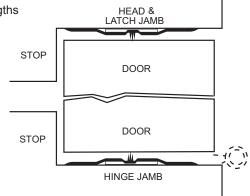


1/8" clearance required between doors and between door & frame

Available in 36", 48", 84", 96" and 108" lengths

Self-Adhesive

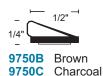
See adhesive specifications on page G9



# NGP-Edge<sub>®</sub> Sealing System/Smoke and Draft Control Gasketing Category 'G' and 'H' Classified



9850B Brown 9850C Charcoal



#### Intumescent with TPE Fire and Smoke Seal



20, 45, 60, 90 minute rated category B wood doors perimeter application up to:

single swing 4'0 x 9'0 pairs 8'0 x 9'0











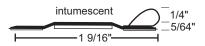


1/8" clearance required between door and frame

Available in 36", 48", 84", 96" and 108" lengths

Self-Adhesive

See adhesive specifications on page G9



**9500DKB x 2525B** Brown **9500 x 2525B** Gray x Brown **9500 x 2525W** Gray x White





20, 45, 60, 90 minute rated category B wood doors perimeter application up to:

single swing 4'0 x 9'0 pairs 8'0 x 9'0









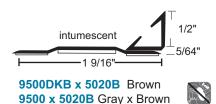


1/8" clearance required between door and frame

Available in 36", 48", 84", 96" and 108" lengths

Self-Adhesive

See adhesive specifications on page G9









### NGP-Edge Sealing Systems - Category 'G' Classified

NGP Intumescent materials are formulated to expand at 375°F to 400°F up to 8-10 times their original thickness; completely sealing the gap around and between doors during a fire.



Intumescent with Protective Skin

Available in 17', 21' and 150' rolls

#### Self-Adhesive

See adhesive specifications on page G9









#### **Intumescent Fire Seal**

#### **Perimeter Application:**



20, 45, 60, 90 minute rated category B wood doors up to

single swing 4'0 x 9'0 pairs 8'0 x 9'0

Meeting Edge Application up to 8'0 x 9'0 pairs of category B wood doors:



20 Minute rated with single strip installed



45, 60 Minute rated with two strips installed

#### 1 9/16 5/64" 9500 Gray 9500DKB Brown

Intumescent with PVC cover

Available in 36", 48", 84", 96" and 108" lengths

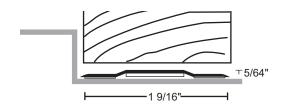
#### Self-Adhesive

See adhesive specifications on page G9









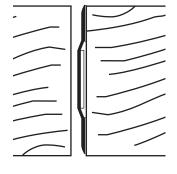
### NGP-Edge Intumescent Fire Seal



20, 45, 60, 90 minute rated category B wood doors up to:

4'0 x 9'0, perimeter application single swing pairs 8'0 x 9'0, perimeter/meeting edge

U.S. Pat. DES 417,739



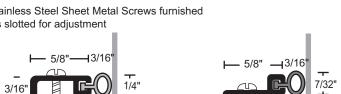
1/8" clearance required between doors and between door and frame

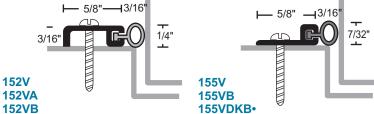
### **Vinyl Seals**

#### **Properties**

- Thermoplastic polymer: Polyvinyl Chloride (PVC) formulated with an environmentally friendly Bio-based plasticizer
- Economical
- · Flame resistant
- · Moisture resistant
- Temperature range 0°F to 140°F
- Oxidative degradation from age and exposure to Cold, Heat and UV causes hardening, loss of memory and resilience, cracking, crazing and discoloration

#6 x 3/4" Stainless Steel Sheet Metal Screws furnished Screw holes slotted for adjustment





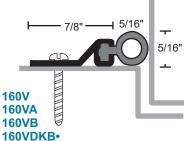


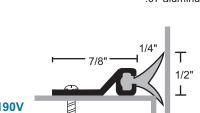


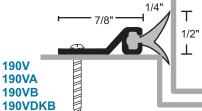
164V **164VA** 

**164VB** 164VDKB

152VDKB•

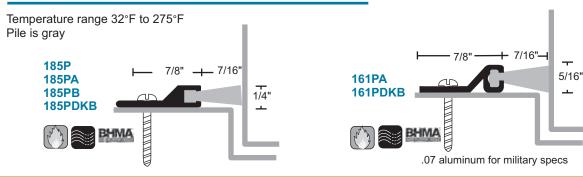






### Polypropylene Pile Seals

7/8"



All vinyl seals this section

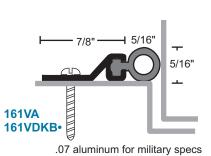






A - anodized aluminum B - gold DKB - dark bronze no suffix - mill aluminum vinyl is gray exception: •vinyl is black











### **Neoprene Sponge Seals**

#### Properties:

- Synthetic rubber polymer blend: PVC, Nitrile rubber (NBR), and Chloroprene closed cell advanced elastomeric foam
- · Very good abrasion resistance, tensile strength and memory
- Flame resistant
- · Moisture resistant
- Temperature range -20°F to 200°F
- · Good resistance to ozone, sunlight and aging
- BHMA Certified to ANSI/BHMA A156.22 performance tests for Heat, Cold, Air Infiltration and Smoke Infiltration

#6 x 3/4" Stainless Steel Sheet Metal Screws furnished. Screw holes slotted for adjustment

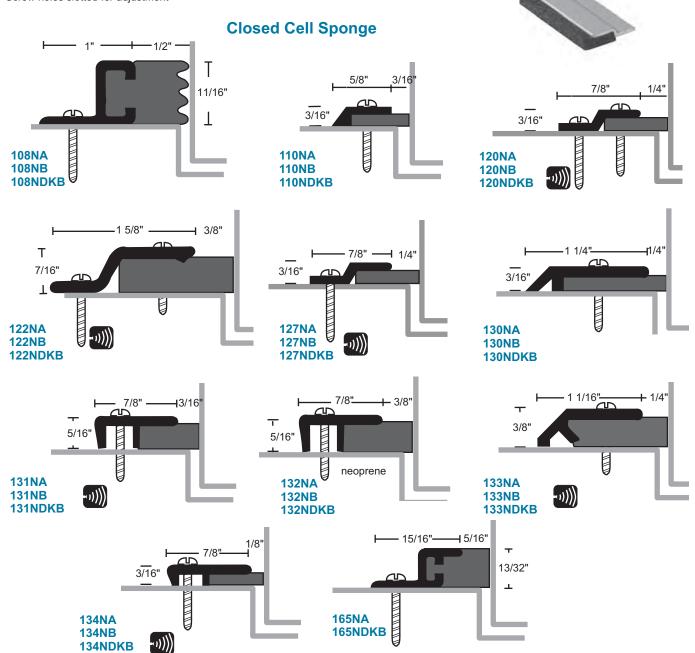


All products this page



A - anodized aluminum **B** - gold

**DKB** - dark bronze neoprene is black



### **Neoprene Bulb Seals**

Properties:

- Synthetic rubber polymer blend: Chloroprene and EPDM
- Very good abrasion resistance, tensile strength and memory
- Flame resistant
- Moisture resistant
- Temperature range -20°F to 200°F
- Good resistance to ozone, sunlight and aging
- BHMA Certified to ANSI/BHMA A156.22 performance tests for Heat, Cold, Air Infiltration and Smoke Infiltration

#6 x 3/4" Stainless Steel Sheet Metal Screws furnished Screw holes slotted for adjustment All neoprene seals this section

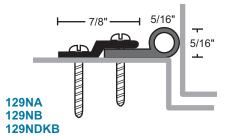


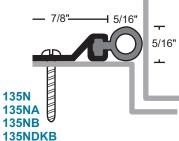


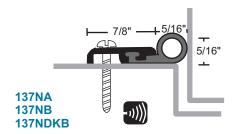


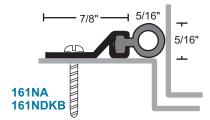


#### **Dense Bulbs**









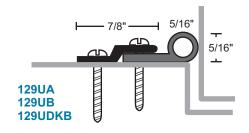
.07 aluminum for military specs

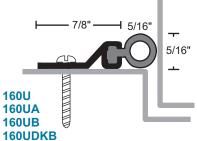
### **Polyurethane Seals**

#### Properties:

- Very good abrasion resistance, tensile strength, memory and UV resistance.
- Flame resistant
- Moisture resistant
- Temperature range -65°F to 175°F

#6 x 3/4" Stainless Steel Sheet Metal Screws furnished Screw holes slotted for adjustment





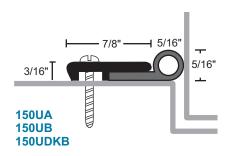
All polyurethane seals this section

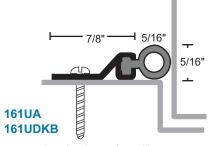






A - anodized aluminum
B - gold
DKB - dark bronze
no suffix - mill aluminum
neoprene is black
polyurethane is black





.07 aluminum for military specs







### Silicone Seals

#### Properties:

- · Synthetic rubber polymer: Siloxane closed cell sponge
- · Excellent flexibility and memory
- Flame resistant
- · Moisture resistant
- Temperature range -100°F to 500°F, remains flexible at extreme temperatures
- Excellent resistance to ozone, UV and aging
- Recommended for areas using FM200 or Halon Fire Suppression Systems
- BHMA Certified to ANSI/BHMA A156.22 performance tests for Heat, Cold, Air Infiltration and Smoke Infiltration

#6 x 3/4" Stainless Steel Sheet Metal Screws furnished Screw holes slotted for adjustment

#### All products this page





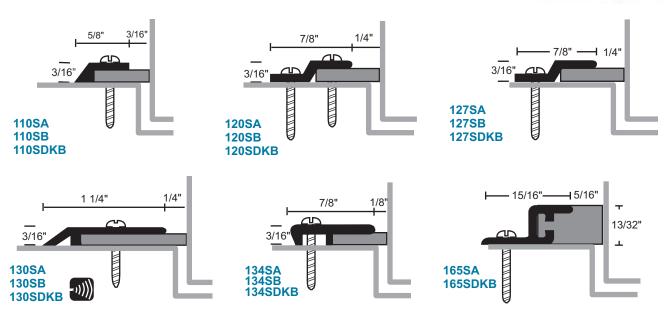




A - anodized aluminum B - gold **DKB** - dark bronze no suffix - mill aluminum silicone sponge is gray

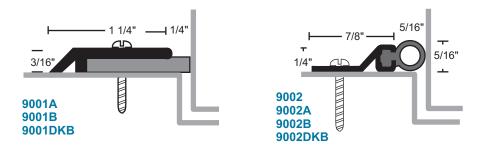


### **Closed Cell Sponge**



#### Silicone Plus

Specially formulated to withstand greater temperature extremes while providing maximum protection against air infiltration. Silicone Plus gasket material is tan.



### Silicone Seals

#### Properties:

- · Synthetic rubber polymer: Siloxane
- · Excellent flexibility and memory
- Flame resistant
- · Moisture resistant
- Temperature range -100°F to 500°F, remains flexible at extreme temperatures
- · Excellent resistance to ozone, UV and aging
- Recommended for areas using FM200 or Halon Fire Suppression Systems
- BHMA Certified to ANSI/BHMA A156.22 performance tests for Heat, Cold, Air Infiltration and Smoke Infiltration

#6 x 3/4" Stainless Steel Sheet Metal Screws furnished Screw holes slotted for adjustment

All silicone seals this section









A - anodized aluminum

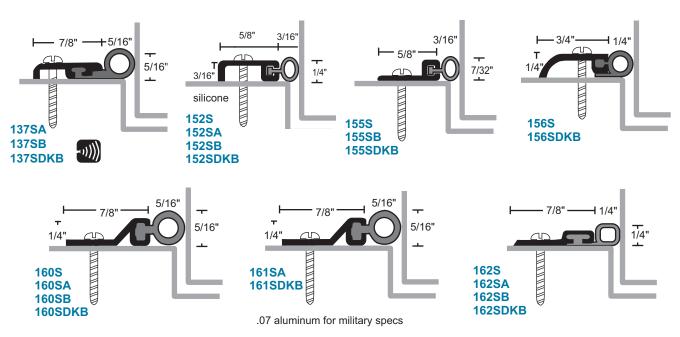
**B** - gold

**DKB** - dark bronze **no suffix** - mill aluminum dense silicone is black

exception: 137 silicone is gray

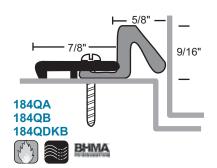


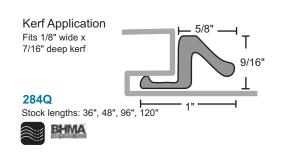
#### **Dense Bulbs**



### **Q-Lon**<sub>®</sub> Foam Seals

Brown polyethylene liner with foam core





A625A

nylon

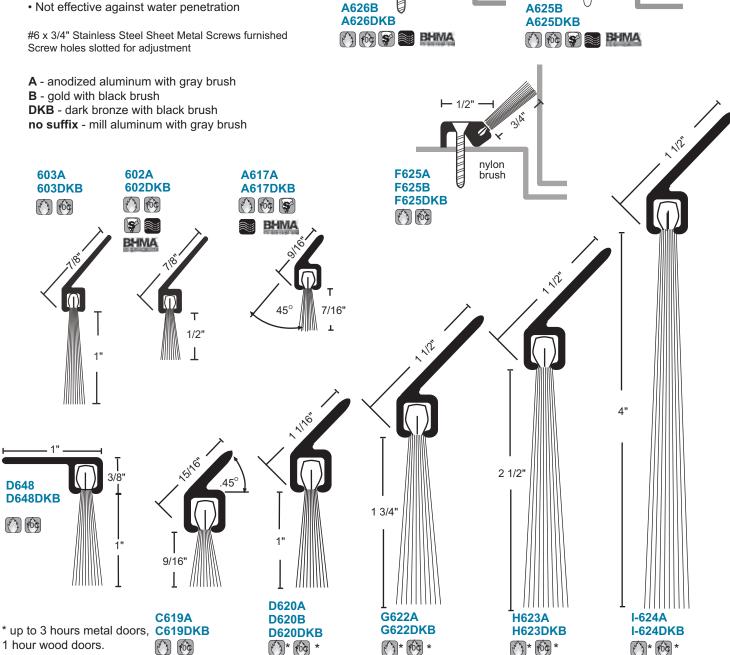
brush



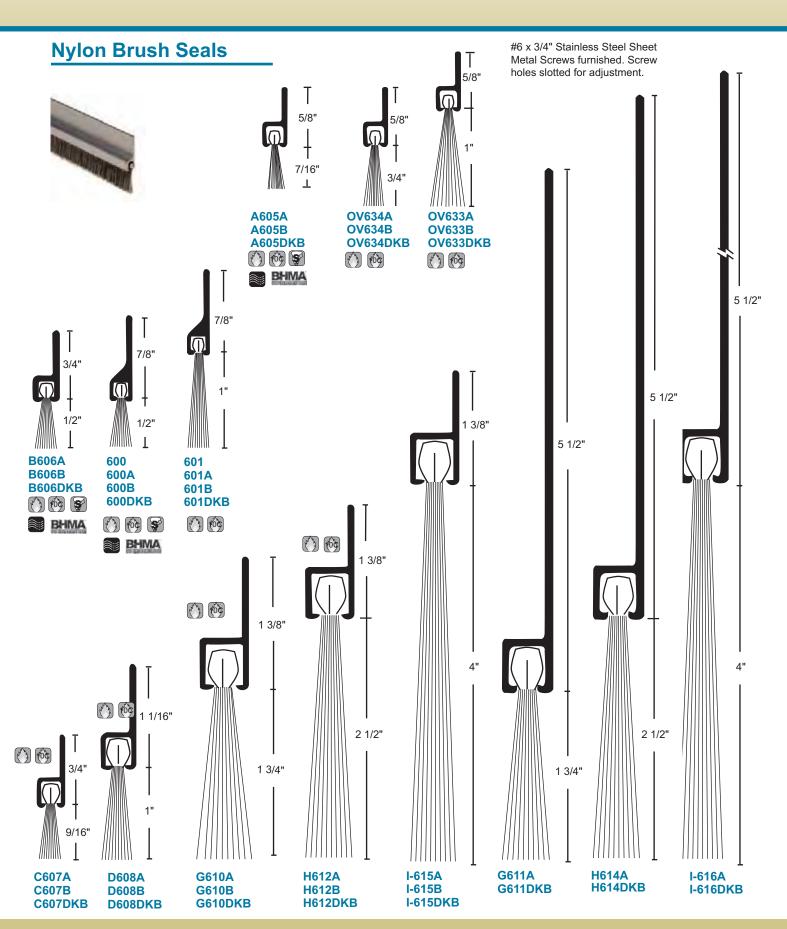
### **Nylon Brush Seals**

#### Properties:

- · Synthetic polymer: Polyamide
- Excellent abrasion resistance, flexibility and memory
- · Moisture resistant
- · Retains insecticides well
- Temperature range -70°F to 425°F
- BHMA Certified to ANSI/BHMA A156.22 performance tests for Heat, Cold, Air Infiltration and Smoke Infiltration in most common profiles as indicated by BHMA Certified symbol.
- REACH and RoHS compliant
- Not effective against water penetration



A626A

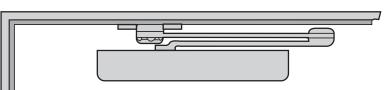






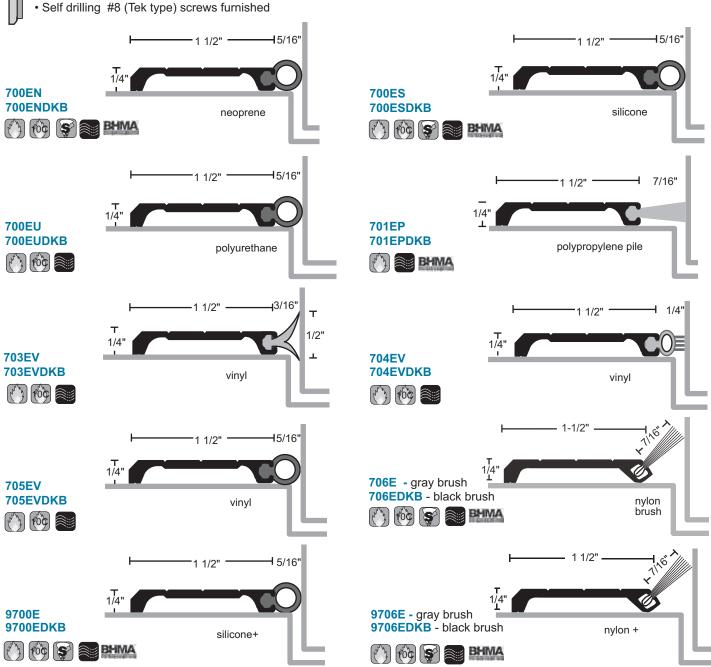


### **Perimeter Seals Compatible with Parallel Arm Closers**



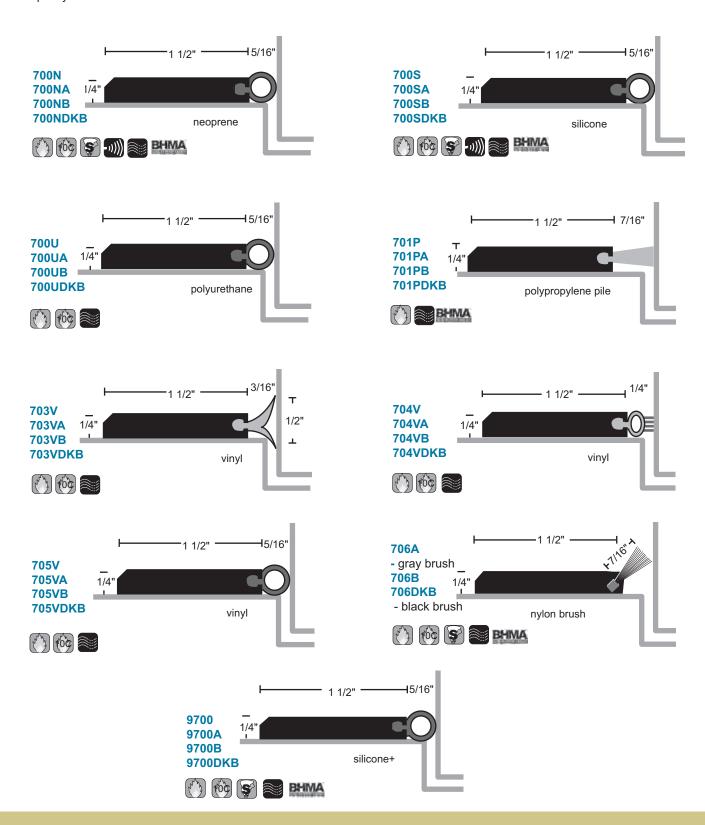
- · No break in seal for closer mounting
- Closer and/or overhead holder attach to frame through weatherseal section. Install seal first
- · Allows mounting of rim exit device strikes without notching gasketing
- · Head section not drilled
- · Jamb sections furnished with slotted holes for adjustment

A - anodized aluminum B - gold DKB - dark bronze no suffix - mill aluminum vinyl & pile are gray neoprene, silicone, & polyurethane are black, silicone+ is tan



### **Perimeter Seals Compatible with Parallel Arm Closers**

Profiles on this page may be cut to fit narrow frame stops at additional charge. Specify "cut to width" on order.







### **Concealed Fastener Seals**

Snap-on cover conceals screw heads for clean appearance

#6 x 3/4" Stainless Steel Sheet Metal Screws furnished Screw holes slotted for adjustment

A -anodized aluminum

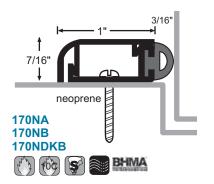
**B** - gold

DKB - dark bronze

vinyl & pile are gray

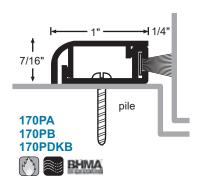
\*vinyl is black

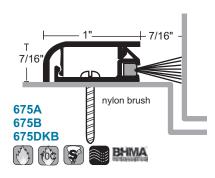
neoprene, NGP-TPV & silicone are black nylon brush is gray with anodized aluminum metal; black with gold and DKB metal

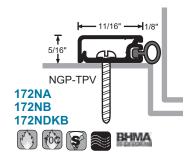


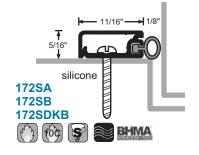


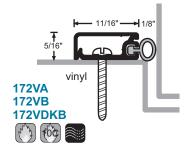


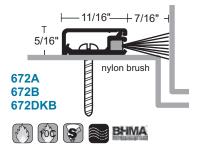








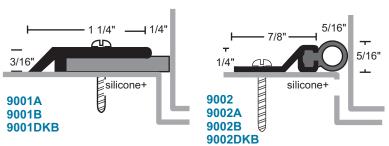




### Allseal® Gasketing

Our exclusive line of premium grade seals specially formulated to withstand greater temperature extremes while providing maximum protection against air infiltration.

#### **Perimeter Seals**



nylon +

9000A

9000B

9000DKB

All products this page





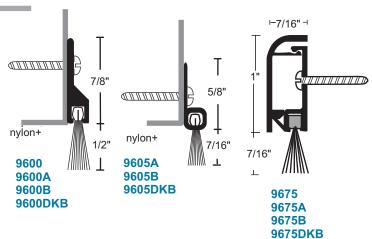




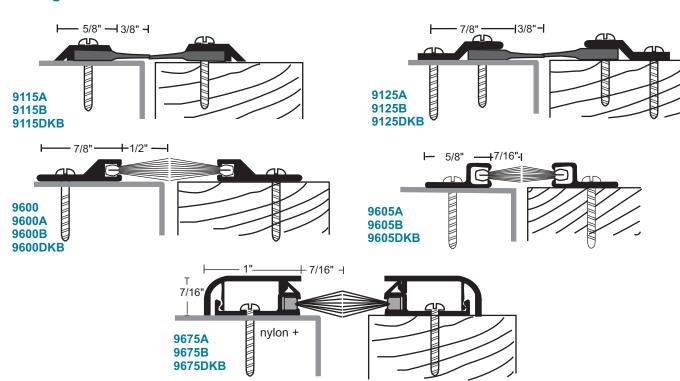
| Metal                     | nylon+ | silicone + |
|---------------------------|--------|------------|
| A - anodized aluminum     | gray   | tan        |
| <b>B</b> - gold           | black  | tan        |
| <b>DKB</b> - dark bronze  | black  | tan        |
| no suffix - mill aluminum | gray   | tan        |

#6 x 3/4" Stainless Steel Sheet Metal Screws furnished Screw holes slotted for adjustment

### **Perimeter Seals or Sweeps**



#### **Astragal Seals**





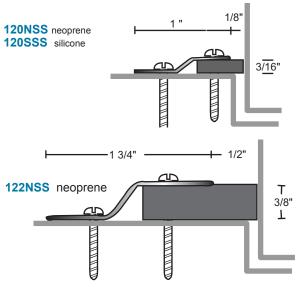


### **Stainless Steel**

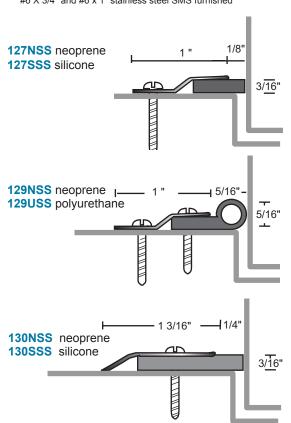
Stainless steel type 304 brushed #4 finish (US32D, 630) Neoprene & polyurethane are black, epdm & silicone are gray, silicone+ is tan

#6 X 3/4 stainless steel SMS furnished Screw holes slotted for adjustment

#### Perimeter Seals



#6 X 3/4" and #6 x 1" stainless steel SMS furnished



#### All perimeter seals this section





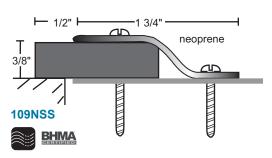




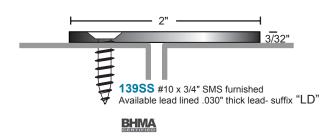
(Exception: 129USS not smoke rated and not BHMA certified)

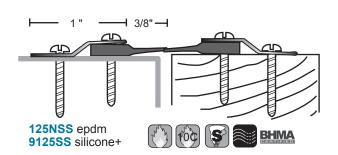


### **Astragal Seals**



#6 X 3/4" and #6 x 1" stainless steel SMS furnished





### **Stainless Steel**

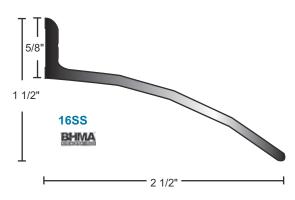
All automatic door bottoms this section



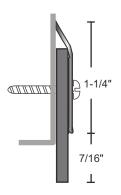
Stainless steel type 304 brushed #4 finish (US32D, 630) neoprene & polyurethane are black, silicone and nylon brush are gray

#6 X 3/4" stainless steel SMS furnished Screw holes slotted for adjustment

### Rain Drip Guard



### **Door Sweep**



200NSS neoprene BHMA
200USS polyurethane
200SSS silicone BHMA

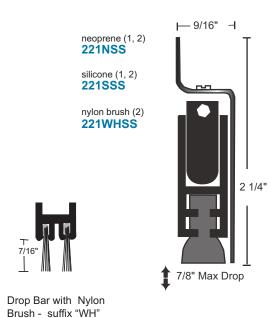








#### **Automatic Door Bottom**

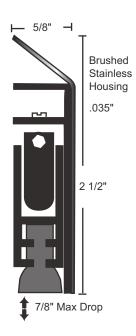




silicone (1, 2)
229SSS

nylon brush (2)
229WHSS

neoprene (1, 2) **229NSS** 



- 1. Lead insert available for radiation shield specify "lead-lined"
- 2. Door Bottom is handed. Right hand supplied unless specified. Field reversible.



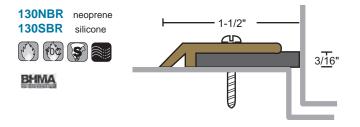


### **Architectural Bronze**

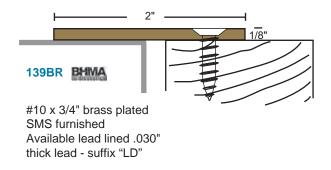
Architectural bronze satin finish (728), similar to US4 Optional finishes: Polished (721), suffix "POL" Dark Oxidized oil rubbed (722) similar to US10B, suffix DKB

neoprene is black silicone is gray #6 x 3/4" brass plated SMS furnished screw holes slotted for adjustment

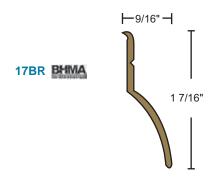
### **Perimeter Seals**



### **Astragal Seals**

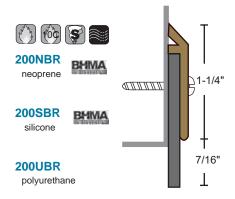


### Rain Drip Guard



### **Architectural Bronze**

### **Door Sweep**



Architectural bronze satin finish (728), similar to US4 Optional finishes: Polished (721), suffix "POL" Dark Oxidized oil rubbed (722) similar to US10B, suffix DKB

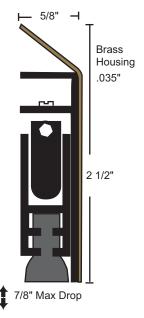
neoprene, polyurethane & nylon brush are black silicone is gray #6 x 3/4" brass plated SMS furnished screw holes slotted for adjustment

#### **Automatic Door Bottoms**

neoprene (1, 2) **221NBR** neoprene (1, 2) **229NBR** silicone (1, 2) silicone (1, 2) **221SBR** 229SBR nylon brush (2) nylon brush (2) **229WHBR 221WHBR** 2 1/4" 7/8" Max Drop Drop Bar with Nylon Brush - suffix "WH"

All automatic door bottoms this section





- 1. Lead insert available for radiation shield specify "lead-lined"
- 2. Door Bottom is handed. Right hand supplied unless specified. Field reversible.







### **Adjustable Perimeter Seals**

· Adjustment screws on 10" centers allow adjustment without re-positioning mounting location.

#6 x 3/4" or #6 x 1-1/2" Stainless Steel SMS furnished

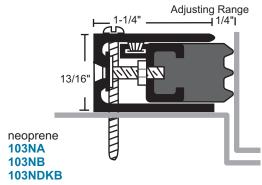
A - anodized aluminum

B - gold

**DKB** - dark bronze

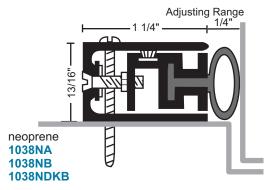
Neoprene & 106 silicone are black

107 silicone is gray

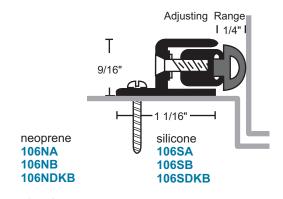


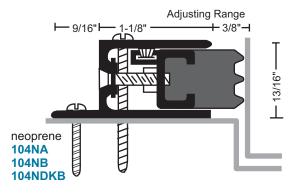
Option: Foam back seal - suffix 'FS'



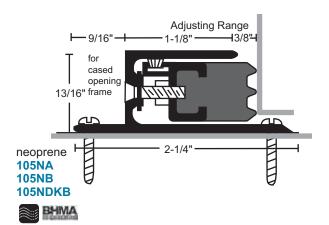


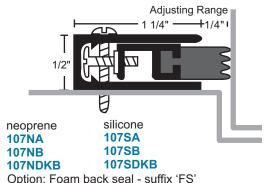












Option: Foam back seal - suffix 'FS'



(1) (6) S

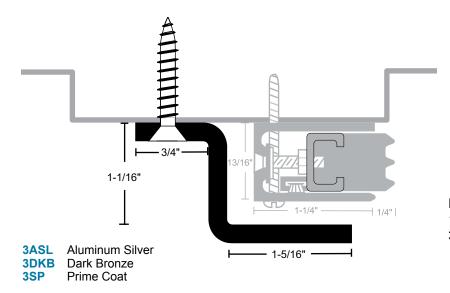
### **Steel Mounting Brackets**

- Allows installation of door closer shoe or rim exit device strike without interruption or notching of perimeter seals.
- Furnished with #12 x 1-1/4" SMS.
- 3/16" thick steel.
- 6" long.

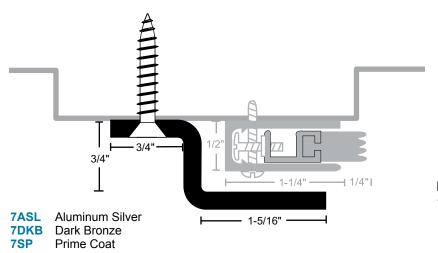
All products this page







Fits over 103N, 104N, 105N, 303N, 304N, 305N, 1038N, 3038N



Fits over 106N, 107N, 141P, 141S



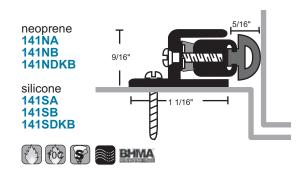
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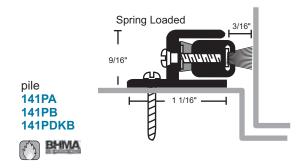
## **Spring Adjustable Perimeter Seals**

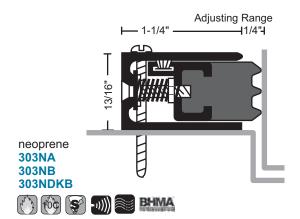
- Adjustment screws on 10" centers allow adjustment without re-positioning mounting location.
- Spring-loaded to maintain pressure for the most effective seal.

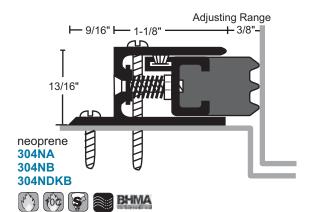
#6 x 3/4" or #6 x 1-1/2" Stainless Sheet Metal Screws furnished

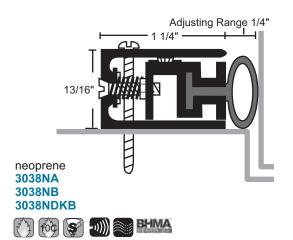
A - anodized aluminumB - goldDKB - dark bronzeneoprene & silicone are blackpile is gray

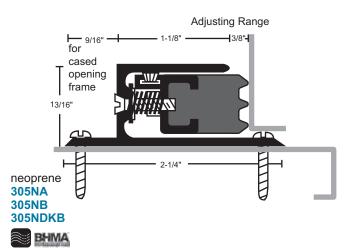
















#### **Automatic Door Bottoms - Surface**

- · Mounts on push side of door.
- · Use with a threshold for maximum sealing capability.
- Nylon brush recommended for carpet applications where no threshold is provided.
- · Specify exact net length required to avoid field sizing.
- 36" and longer may be cut up to 4" in the field, under 36" should not be cut in the field, order net length.
- Minimum length 11", maximum length 60" (except 780).
- End caps furnished standard. Models 220, 221, 229, 310 require door handing, RH supplied standard.

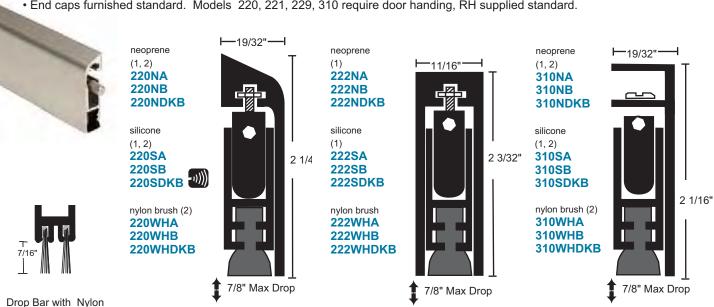
All products this page







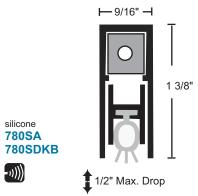
silicone is gray neoprene is black brush is gray with mill finish and stainless steel; black with gold, DKB and brass



#### Slimline

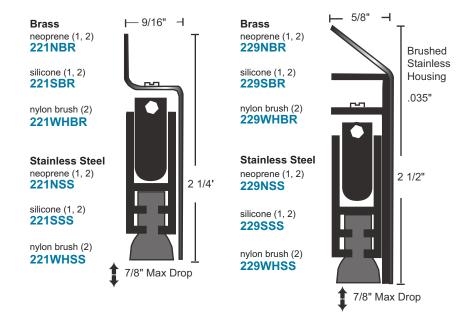
Brush - suffix "WH"

#### Endurance Tested to 5 Million Cycles



Available 23" to 96" in length End caps furnished standard. Will work half mortised on swing or sliding doors!

#### **Brass and Stainless Steel**



- 1. Lead insert available for radiation shield specify "lead-lined"
- 2. Door Bottom is handed. Right hand supplied unless specified. Field reversible.

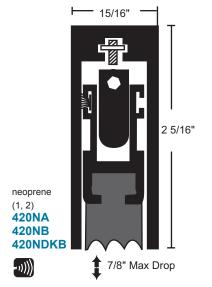
#### **Automatic Door Bottoms - Heavy Duty Surface**

- · Mounts on push side of door
- · Use with a threshold for maximum sealing capability
- Nylon brush recommended for carpet applications where no threshold is provided
- · Specify exact net length required to avoid field sizing
- 36" and longer may be cut up to 4" in the field, under 36" should not be cut in the field, order net length
- Minimum length 11", maximum length 60"
- · End caps furnished standard



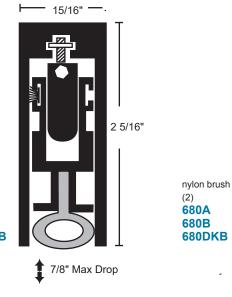


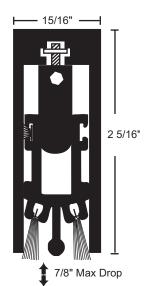
All products this page



520NA 520NB 520NDKB

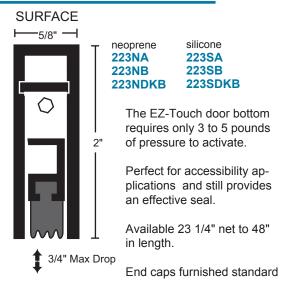
neoprene



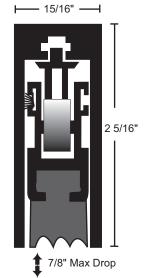


Tested to 1,000,000 cycles

#### **E-Z Touch**



## Sliding or Pocket Doors Surface or Half Mortise - Heavy Duty



neoprene (1) 421NA 421NB 421NDKB

Designed for use on sliding or pocket doors. A series of actuating bars keep the seal parallel to the sill or threshold until the door is in the closed position.

Available 11" to 144" in length.

End caps not available

- 1. Lead insert available for radiation shield specify "lead-lined".
- 2. For half mortise applications specify HM in item number prior to finish (ie: 420NHMDKB).





#### **Automatic Door Bottoms - Mortise**

- · Use with a threshold for maximum sealing capability
- · Nylon brush recommended for carpet applications where no threshold is provided
- · Specify exact net length required to avoid field sizing
- 36" and longer may be cut up to 4" in the field, under 36" should not be cut in the field, order net length
- · End caps furnished standard

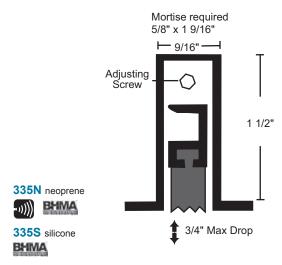
All products this page



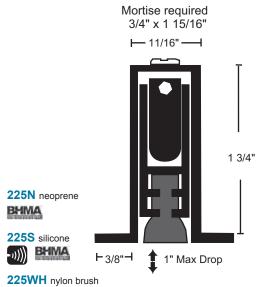




neoprene & NGP-TPV are black silicone, nylon brush & vinyl are gray



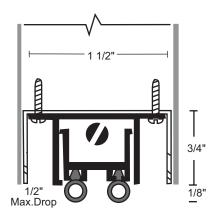
Available 23-1/4" net to 48" in length Fits wood fire door mortise restrictions



#### BHIVIA

Available 11" to 60" in length Available with lead insert for radiation shield - specify "lead-lined"

#### **Hollow Metal Doors**



320N NGP-TPV BHIMA 320S silicone

320V vinyl



Fits in 1-5/8" x 3/4" channel. A "furring strip" may be used to lower automatic door bottom when a deeper channel is used.

Furnished 1/2" shorter than ordered to fit within net door size. (i.e. 36" is furnished 35-1/2") Length may be field cut up to 4".

Fire ratings apply to metal doors only.

#4 x 5/8" SMS furnished. End caps not available.

Available 24" to 48" in length

#### **Automatic Door Bottoms - Heavy Duty Mortise**

- · Use with a threshold for maximum sealing capability.
- Nylon brush recommended for carpet applications where no threshold is provided.
- Specify exact net length required to avoid field sizing.
- 36" and longer may be cut up to 4" in the field, under 36" should not be cut in the field, order net length.
- Anodized aluminum end caps furnished standard. DKB end caps available please specify.

All products this section



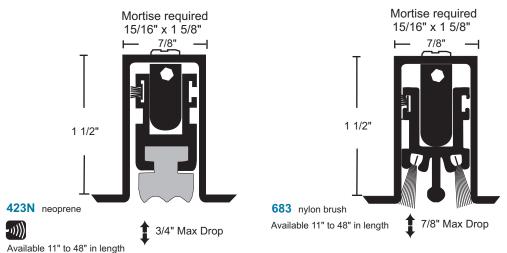






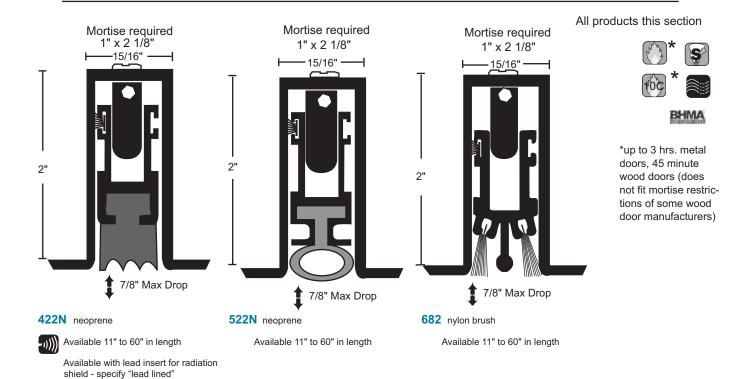
neoprene is black nylon brush is gray #4 x 5/8" SMS furnished

#### **Fits Wood Fire Door Mortise Restrictions**





Available with lead insert for radiation shield - Specify "lead-lined"



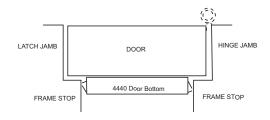




#### **Dual Actuated Automatic Door Bottoms**

#### WILL NOT FUNCTION ON PAIRS OF DOORS

- Actuated by frame stop on both ends
- · Low compression & operating force
- · Concealed fasteners
- For pairs use matching single actuated door bottoms shown below



All products this page



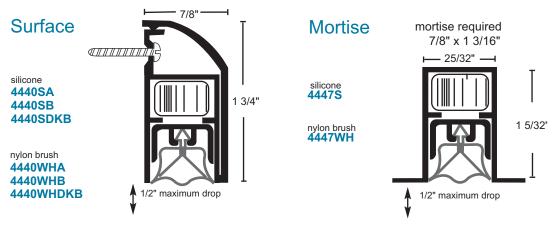






silicone is gray gray brush with mill finish and anodized aluminum black brush with gold and DKB

A- anodized aluminum **B** - gold DKB - dark bronze no suffix - mill aluminum



Furnished 1-3/8" shorter than ordered to fit between stops on frame. (i.e. 36" is furnished 34-5/8") #6 x 3/4" TEK furnished

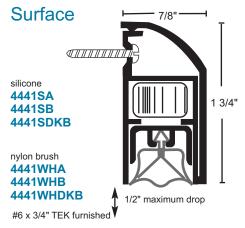
Furnished 1/4" shorter than ordered to fit net door width. (i.e. 36" is furnished 35-3/4" net) #4 x 5/8" SMS furnished

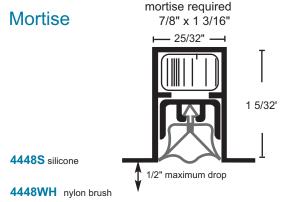
Available 24" to 96" in length. May be field cut up to 3".

#### **Single Actuated Automatic Door Bottoms**

- · Matches design of dual actuated door bottoms. For use on pairs of doors or field size for single doors
- · Low compression & operating force
- Concealed fasteners

Drop Bar with Nylon Brush suffix "WH"





Furnished 1/4" shorter than ordered to fit net door size. (i.e. 36" is furnished 35 3/4" net)  $\#4 \times 5/8$ " SMS furnished

**HANDED - NOT FIELD REVERSIBLE** 

Available 24" to 96" in length. May be field cut up to 3".

## **Thermal Break Door Shoes**

Thermal break door shoes feature a rigid PVC spline creating a separation to prevent the transfer of outside temperature and frost through the door shoe.

#6 x 3/4" stainless steel sheet metal screws furnished. Screw holes slotted for adjustment.

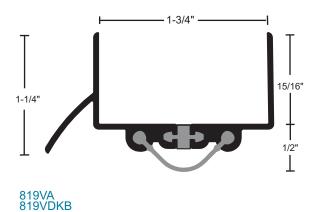
All door shoes this page



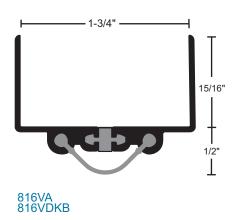
#### **MATERIALS & FINISHES**

A - anodized aluminum DKB - dark bronze

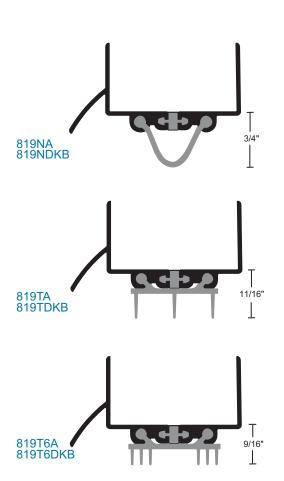
#### 819 Series

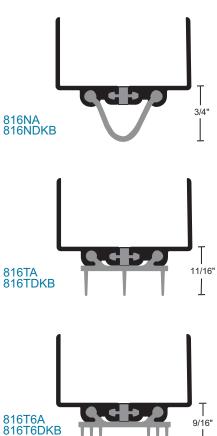


#### 816 Series



#### Gasketing options:







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#### **Extended Door Shoes**

#6 x 3/4" Stainless Steel SMS furnished.

# End caps available - sold separately

All products this page







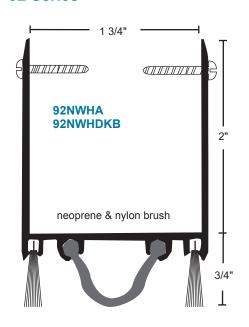


**B** - gold DKB - dark bronze no suffix - mill aluminum

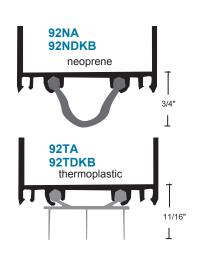
A- anodized aluminum

vinyl is gray neoprene is black thermoplastic is dark brown nylon brush is gray with anodized aluminum; black with DKB metal

#### 92 Series





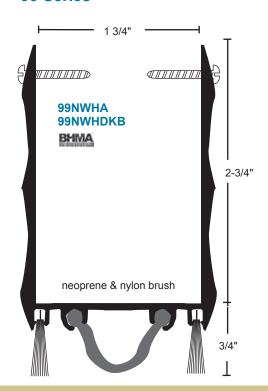




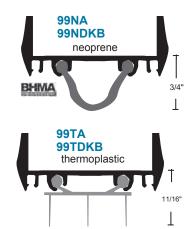




#### 99 Series



Gasketing options:







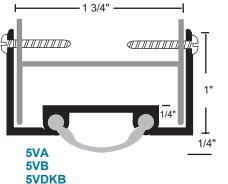


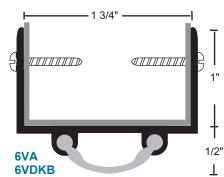




## **Smooth Vinyl Door Shoes**

#6 x 3/4" Stainless Steel Sheet Metal Screws furnished. Screw holes slotted for adjustment.





All vinyl door shoes this section

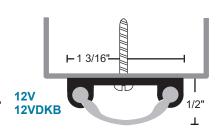


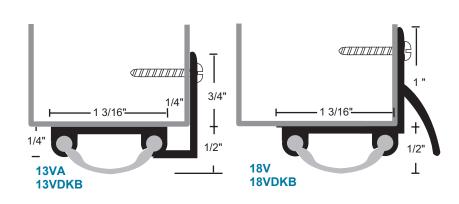


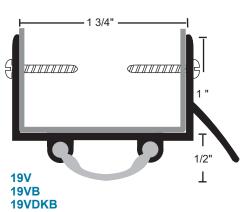




A - anodized aluminum B - gold **DKB** - dark bronze no suffix - mill aluminum vinyl is gray





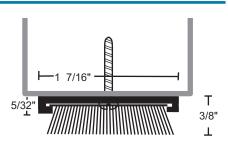


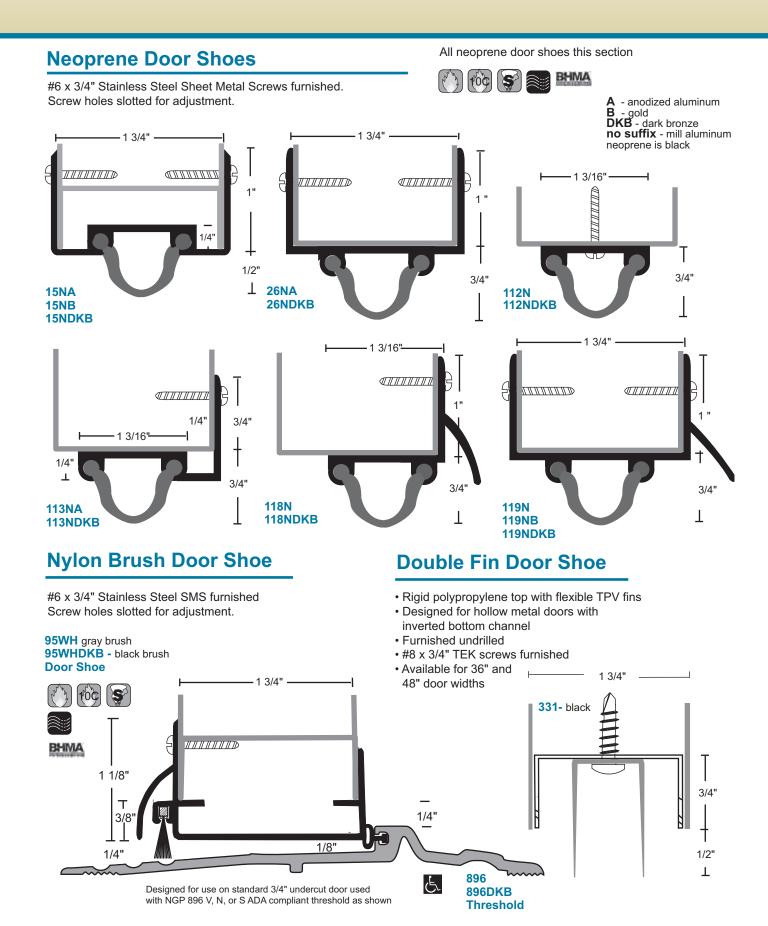
## Polypropylene Pile Door Shoes

#6 x 3/4" Stainless Steel SMS furnished. Pile is gray

254P

**254PDKB** BHIVIA









## **Finned Vinyl Door Shoes**

#6 x 3/4" Stainless Steel SMS furnished. Screw holes slotted for adjustment.

All products this page

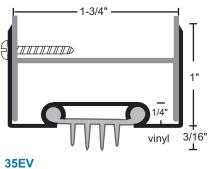


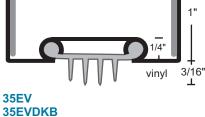


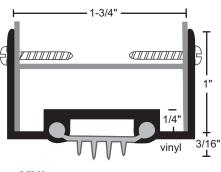




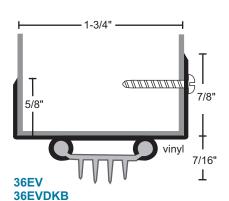
vinyl is gray

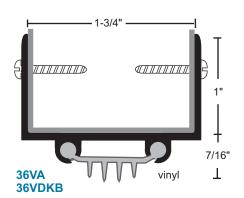


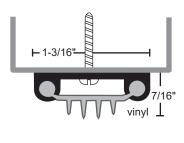




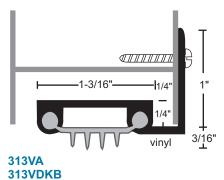
**35VA 35VB** 35VDKB

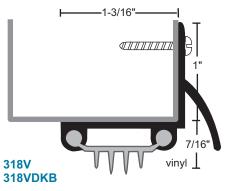


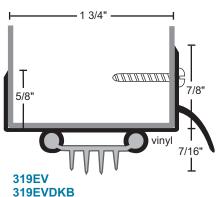


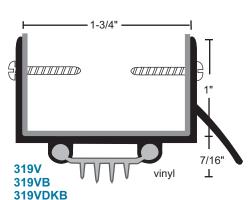






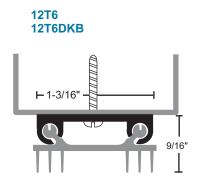


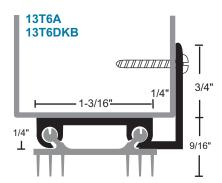




## **Thermoplastic Door Shoes**

Thermoplastic polymer seal with rigid base and soft vinyl fins.





All products this page

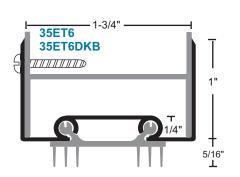


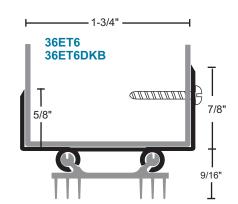


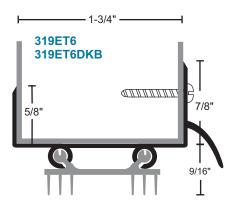


Material Finishes: **A** - anodized aluminum **DKB** - dark bronze **no suffix** = mill aluminum

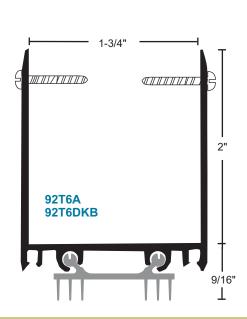
thermoplastic is dark brown

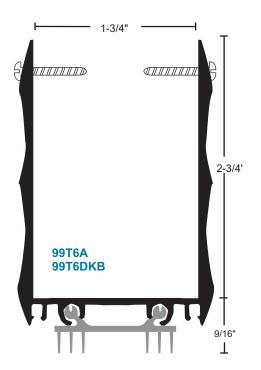




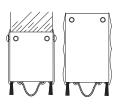


## **Extended Door Shoes**





End caps available - sold separately





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### **Thermoplastic Door Shoes**

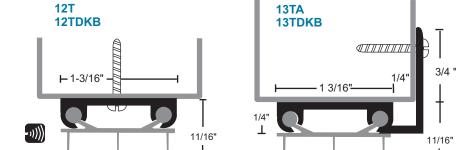
Thermoplastic polymer seal with rigid base and soft vinyl fins. Available with Notched Fins to allow air flow while restricting light, suffix NF.





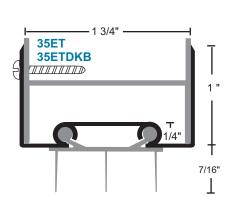


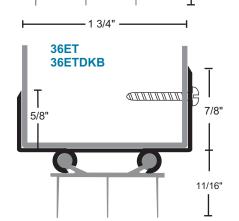


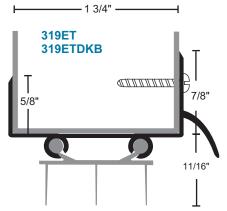




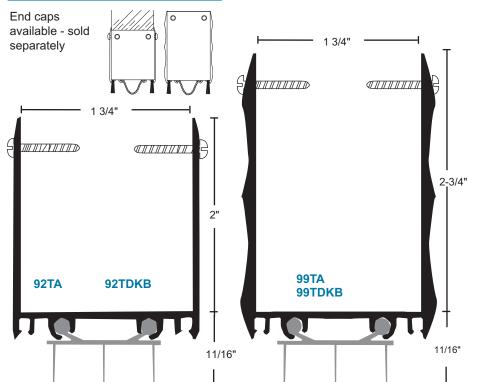
Option: Notched Fins - suffix 'NF"







#### **Extended Door Shoes**



Material Finishes:

A - anodized aluminum

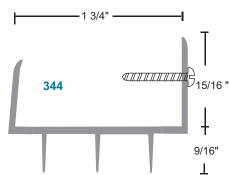
DKB - dark bronze

no suffix = mill aluminum

thermoplastic is dark brown

## Rigid Thermoplastic Door Shoe with Soft Vinyl Fins

- · Available 36" and 48"
- · color is dark brown

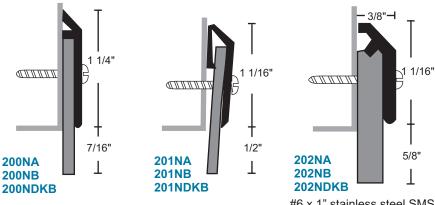




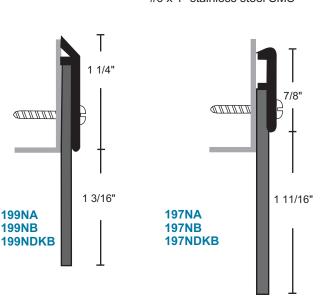


## **Neoprene Sweeps**

#6 x 3/4" Stainless Steel Sheet Metal Screws furnished. Screw holes slotted for adjustment. Neoprene is black



#6 x 1" stainless steel SMS



All products this page



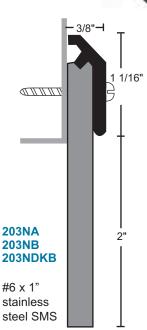






Material Finishes: A - anodized aluminum **DKB** - dark bronze **no suffix** = mill aluminum neoprene is black





## Reinforced **Neoprene Sweep**

7/8'

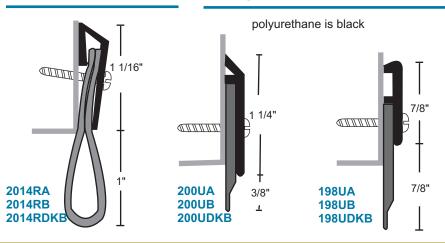
MIIIIIII

198NA

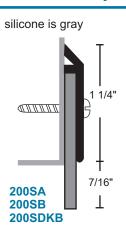
**198NB** 

**198NDKB** 

## **Polyurethane Sweeps**

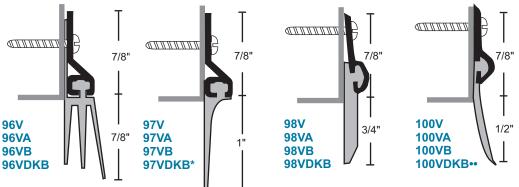


#### Silicone Sweep



### **Vinyl Sweeps**

#6 x 3/4" Stainless Steel SMS furnished. Screw holes slotted for adjustment.



All products this page





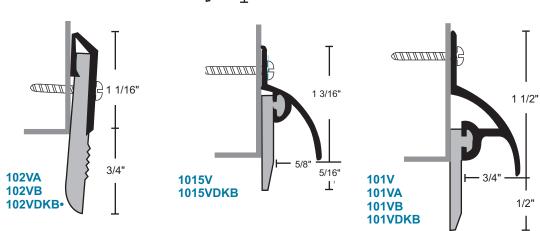


**A** - anodized aluminum **B** - gold

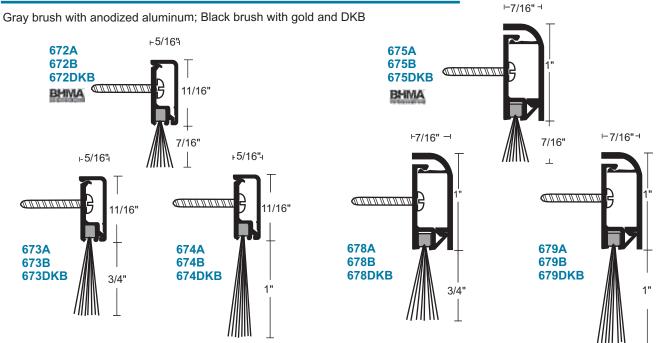
DKB - dark bronze
no suffix - mill aluminum

vinyl is gray

Exceptions:
•vinyl is black
•• vinyl is brown



## **Concealed Fastener Nylon Brush Sweeps**







All products this page

## National Guard Products, Inc. 1-877-376-1048 THOMAS

## **Nylon Brush Sweeps**

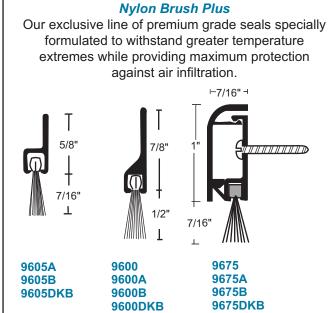
#6 x 3/4" Stainless Steel Sheet Metal Screws furnished. Screw holes are slotted for adjustment.

A - anodized aluminum with gray brush

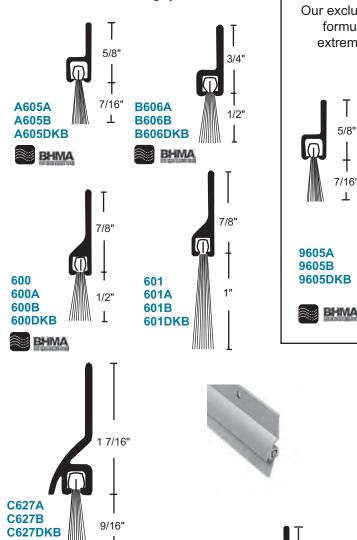
- gold with black brush

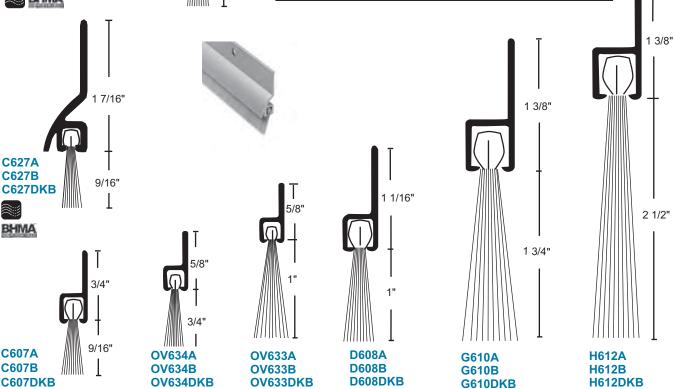
**DKB** - dark bronze with black brush

no suffix - mill aluminum with gray brush

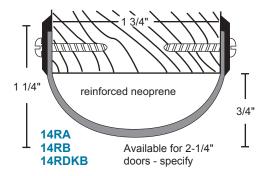


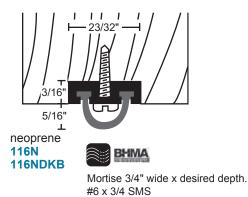
BHMA



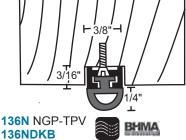


#### **Door Bottom Seals**









136S silicone 136SDKB



Mortise 7/16" wide x desired depth. #2 SMS furnished.

Material Finishes:

A - anodized aluminum

**B** - gold

DKB - dark bronze

**no suffix** = mill aluminum

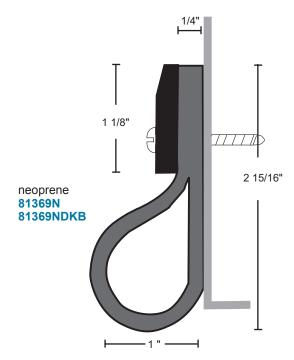
neoprene, silicone & NGP-TPV are

black

#### **Overhead Door Bottom Seal**

#### Properties:

- Synthetic rubber polymer blend: Chloroprene and EPDM
- · Very good abrasion resistance, tensile strength and memory
- Flame resistant
- Moisture resistant
- Temperature range -20°F to 200°F
- · Good resistance to ozone sunlight and aging



#8 x 1 1/4" Stainless Steel SMS

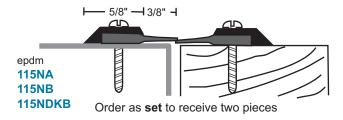


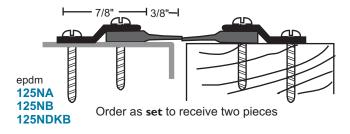
## **Smoke-Rated Astragal Seals**

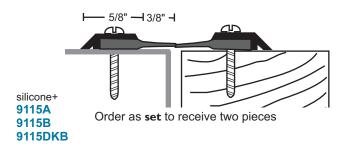
Fire-rated Astragal Seals cannot replace any astragal required on the door by the door manufacturer to maintain its fire label. IBC, NFPA 80, NFPA105, and NFPA 252 require the gap at the meeting edge between fire labeled doors must not exceed 1/8".

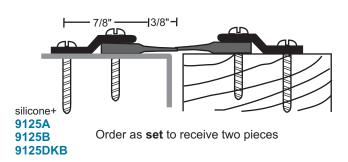
#6 x 3/4" Stainless Steel Sheet Metal Screws furnished. Screw holes are slotted for adjustment.

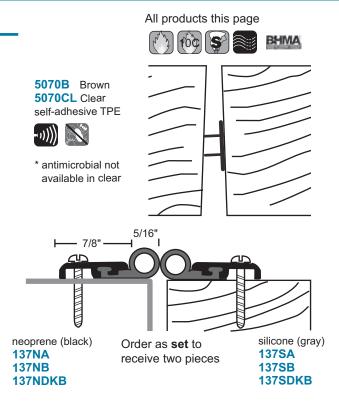
| Metal                     | epdm  | silicone | nylon+ |
|---------------------------|-------|----------|--------|
| A - anodized aluminum     | gray  | tan      | gray   |
| B - gold                  | black | tan      | black  |
| <b>DKB</b> - dark bronze  | black | tan      | black  |
| no suffix - mill aluminum | gray  | tan      | gray   |

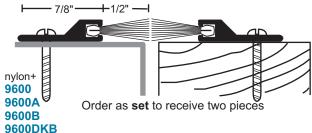


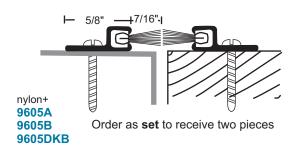


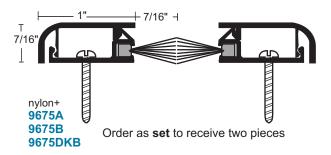










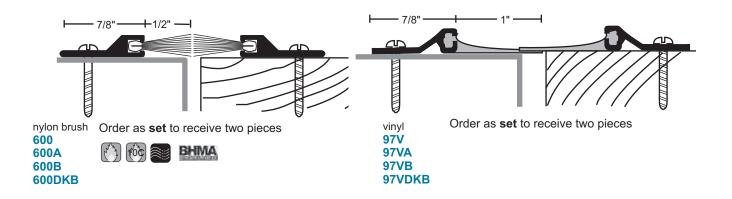


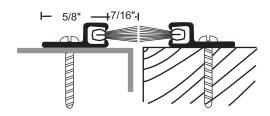
## **Surface Mounted Astragal Sets**

#6 x 3/4" Stainless Steel SMS furnished. Screw holes are slotted for adjustment.

A - anodized aluminum B - gold DKB - dark bronze no suffix - mill aluminum

Brush is gray with mill finish and anodized aluminum metal; black with gold and DKB vinyl is gray, except \* vinyl is black





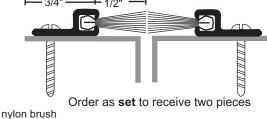
nylon brush A605A A605B A605DKB

Order as set to receive two pieces







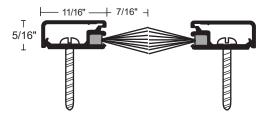


**B606A B606B B606DKB** 









672A

nylon brush Order as set to receive two pieces

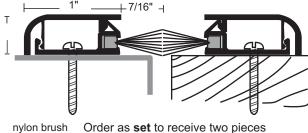
672B **672DKB** 











nylon brush 675A

675B **675DKB** 







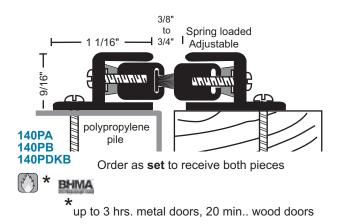


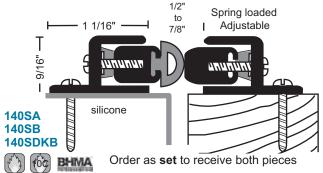


### **Spring Adjustable Astragal Sets**

- \* Adjustment screws on 10" centers allow adjustment of the seal without re-positioning mounting location.
- \* Spring-loaded to maintain constant pressure for the most effective seal

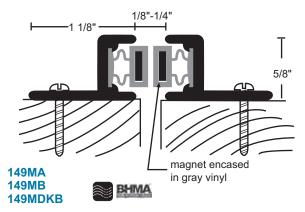




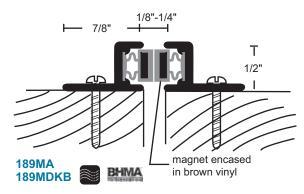


#### **Magnetic Astragal Sets**

#6 x 3/4" Stainless Steel SMS furnished. Screw holes are slotted for adjustment Not recommended for use on metal doors

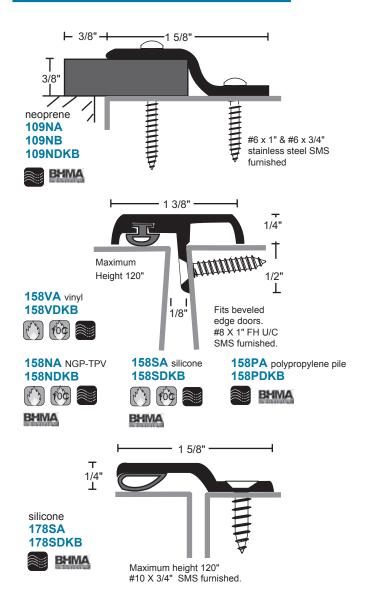


Provided as two piece set

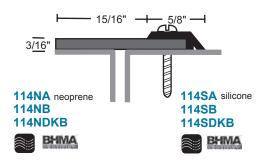


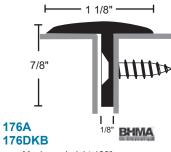
Provided as two piece set

## **Overlapping Astragals**



A - anodized aluminum
B - gold
DKB - dark bronze
no suffix - mill aluminum
vinyl & pile are gray
neoprene , NGP-TPV & silicone are
black; except 114 silicone is gray

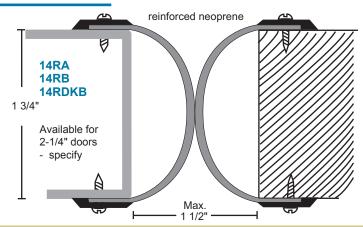




Maximum height 120"

Fits square edge doors.
#10 X 3/4" SMS furnished.

### **Specialty Astragal**







## National Guard Products, Inc.

## **Solid Metal Astragals**

- · Available lead-lined .030" thick lead, suffix "LD"
- · Available with SNB, specify



139SP **Steel Prime Coat** 139SPDKB Steel Dark Bronze





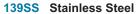


Furnished with #12 x 1-1/4" SMS. Can replace astragal required by the door manufacturer on wood or metal fire-rated doors. IBC, NFPA80, NFPA 252 require the gap at the meeting edge between fire labeled doors must not exceed 1/8". Astragal must overlap gap and inactive door minimum of 3/4".

139A **Anodized Aluminum** 139DKB Aluminum Dark Bronze 139BR **Brass** 

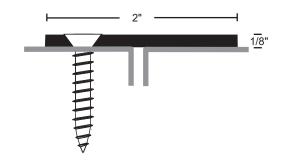
BHMA

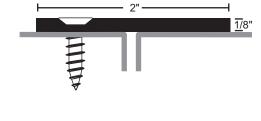
#10 x 3/4" SMS furnished

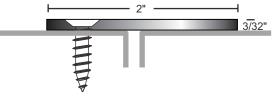


type 304 brushed #4 finish (US32D, 630)

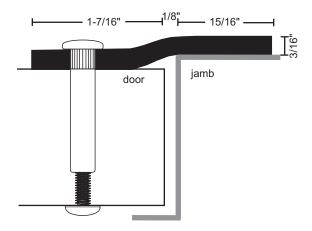
#10 x 3/4" SMS furnished







## **Steel Security Astragals**



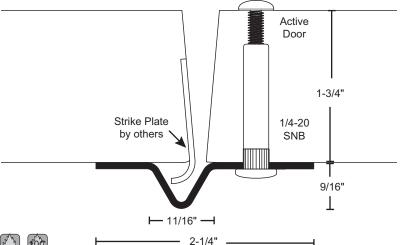
1392SP Steel Prime Coat







Maximum height 120" #1/4-20 SNB's furnished.







1390SP-83-1/8" 14 Ga. Galvanneal Steel 1390SP-95-1/8" Prime Coat

Fits over curved lip strikes. No notching, no field cutting.

### **Mortised Astragals**

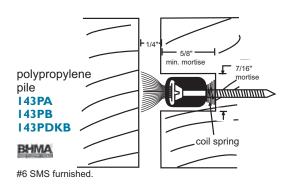
A - anodized aluminum

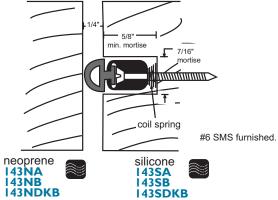
**B** - gold

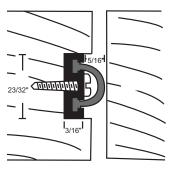
**DKB** - dark bronze

no suffix - mill aluminum

nylon brush, pile, and vinyl are gray neoprene, NGP-TPV & silicone are black



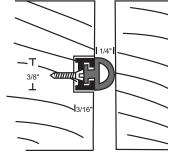








Mortise dimensions 3/4" wide x desired depth. #6 X 3/4" SMS furnished.



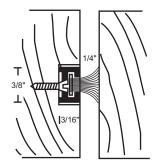
136N NGP-TPV 136NDKB

136S silicone 136SDKB



BHMA

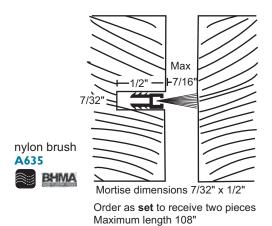
Mortise dimensions 7/16" wide x desired depth. #2 SMS furnished.

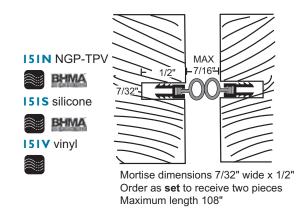


136P polypropylene pile 136PDKB



Mortise dimensions 7/16" wide x desired depth. #2 SMS furnished.







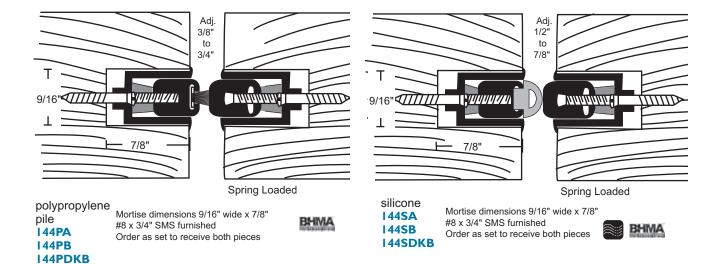




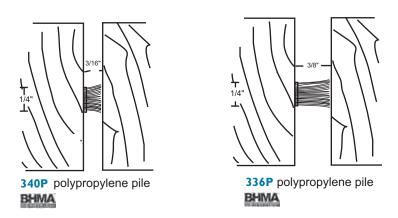
NGP National Guard Products, Inc.

- · Adjustment screws on 10" centers allow adjustment of the seal without repositioning mounting location.
- Spring-loaded to maintain constant pressure for the most effective seal.

- clear anodized В - gold **DKB** - dark bronze Pile is gray Silicone is black



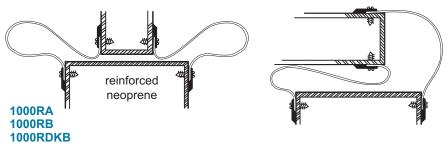
### **Self-Adhesive Pile Astragals**



### **Safety Seal for Double-Acting Doors**

Seals and closes gap at heel of double-acting or center pivoted doors.

#6 x 3/4" Stainless Steel Sheet Metal Screws furnished.

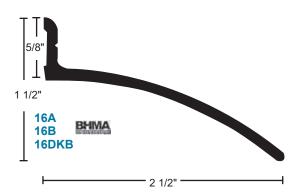


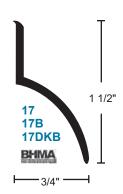
5", 10" or 16" overall widths available - Specify

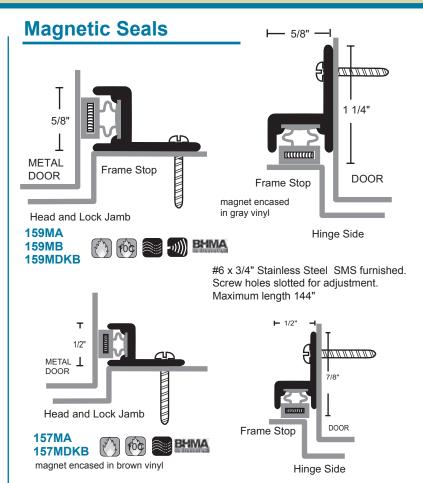
## **Rain Drip Guards**

#6 x 3/4" Stainless Steel SMS furnished

A - anodized aluminum
B - gold
DKB - dark bronze
No Suffix - mll aluminum

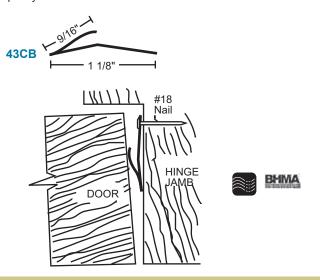






#### **Cushion Bronze Weatherstrip**

Cushion material will not coil. Specify lengths required (36", 48", 72" 86", and 96".) Nails not included. Normal installation requires 3/4 lb. of nails per 100 ft. of weatherstrip; install 2" o.c. Zinc plated bronze finish nails available in 1 lb. bags. Wafer head pilot point drive nails make excellent applications for metal jambs, normal installation requires 6 per foot. Install using #41 drill bit. Available with Fast Attach Tape - Specify x "FATT".







#### GASKETING FASTENERS



#2 x 1/2" FH Phillips SMS



#4 x 5/8" TH Phillips SMS Use 5/64" Drill



#6 x 1/2" FH Phillips SMS Use 7/64" Drill



Phillips Head Top View



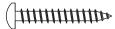
Spanner Head Top View



Torx Security Top View



#6 x 3/4" PH Phillips SMS Use 7/64" Drill



#6 x 1" PH Phillips SMS Use 7/64" Drill



#6 x 1 1/2" PH Phillips SMS Use 7/64" Drill



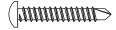
1/4" 1/2" 3/4" **FATT Tape** 1/32" Thick



#6 x 1/2" **Phillips TEK Screw** 



#6 x 3/4" **Phillips TEK Screw** 



#6 x 1" **Phillips TEK Screw** 



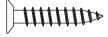
#18 x 7/8" Nail for Spring/Cushion Bronze Weather Strip on Wood Jambs



#8 x 3/4" PH Phillips SMS Use 9/64" Drill



#8 x 3/4" **Phillips TEK Screw** 



#8 x 1" FH Phillips U/C SMS Use 9/64" Drill



#10 x 3/4" FH Phillips U/C SMS Use 11/64" Drill







#8 x 1 1/4" TH Phillips SMS Use 9/64" Drill



#4 Wafer Head Drive Nail for Spring/Cushion Bronze Weather Strip on Metal Jambs Use #41 Drill bit for pilot hole



#1/4 - 20 Phillips SNB



#12 x 1 1/4" FH Phillips SMS

PH = Pan Head FH = Flat Head TH = Truss Head

MS = Machine Screw SMS = Sheet Metal Screw SNB = Sex Nut & Bolt

U/C = Undercut

## NGP-Edge Sealing System for Excessive Fire Door and Frame Clearances

UL Certified Solutions for Fire doors with Excessive clearance between door and frame over 1/8", up to 5/16"



## **9200** Gray **9200DKB** Brown



Anti-Microbial protection proven up to 99% effective at killing a wide range of bacteria including MRSA and E-coli

#### NGP-Edge® Intumescent Fire Seal

UL Certified Miscellaneous Fire Door Accessory for excessive door and frame clearances, measuring up to 5/16"

20 minute rated UL10B and UL10C wood or hollow metal fire doors

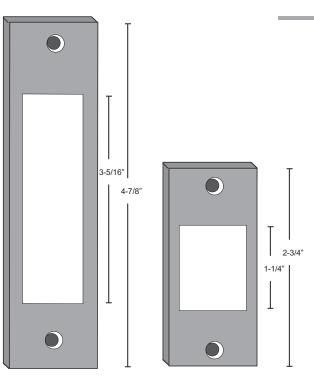
An NGP strike shim 9275 or 9225 is also required for proper latchbolt engagement.

Intumescent with PVC cover

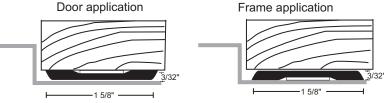
Available in 36", 48", 84", 96" and 108" lengths

Self-Adhesive

See adhesive specifications on page G9



9225 Gray Paint finish



#### **Strike Shims**

9275 - Fits 4 7/8" 'ASA' Strike Plate 9225 - Fits 2 3/4" 'T' Strike Plate

UL Certified Miscellaneous Fire Door Accessory for excessive door and frame clearances, measuring up to 5/16"

20 minute rated UL10B and UL10C wood or hollow metal fire doors

NGP 9200 self adhesive intumescent seal is also required where excessive clearance occurs at jambs and head.

9275 Gray Paint finish

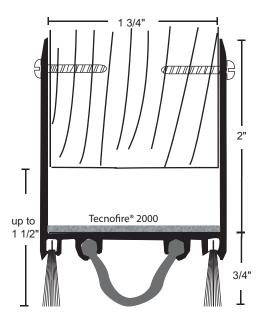


### NGP-Edge Sealing System for **Excessive Fire Door Bottom Undercuts/Clearance**

UL Certified Solutions for Fire doors with Excessive Door Bottom Clearances up to 1-1/2"

#### **NGP-Edge**<sub>®</sub> Intumescent Door Shoes

#### 9250 Series



9250NWHA neoprene & nylon brush 9250NWHDKB neoprene & nylon brush UL Certified Miscellaneous Fire Door Accessory for excessive door bottom undercuts/clearances, measuring up to 1-1/2"

20 minute rated UL10B and UL10C wood or hollow metal fire

Restricts the passage of smoke

End caps available sold separately



Gasketing options:





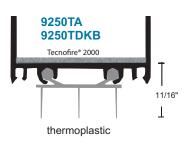


vinyl

#6 x 3/4" Stainless Steel SMS furnished.

A- anodized aluminum DKB - dark bronze

vinyl is gray neoprene is black thermoplastic is dark brown nylon brush is gray with anodized aluminum; black with DKB metal





nylon brush & thermoplastic