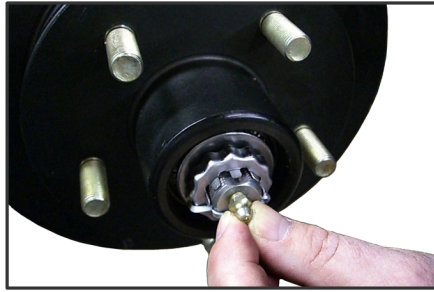


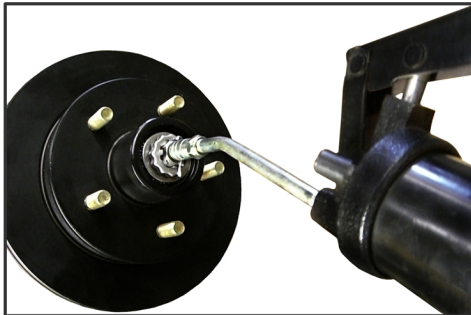
Assemble hub & adjust bearings per UFP Assembly Instructions.



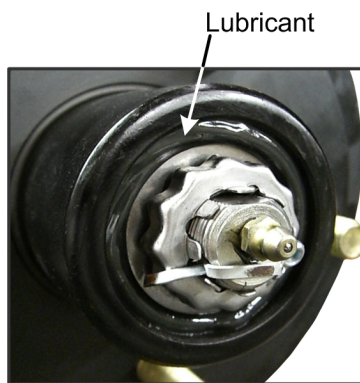
Screw a 1/4"-28 NF or 1/16"-27 NPT (Auto parts store) grease fitting into the threaded hole in the end of the spindle.



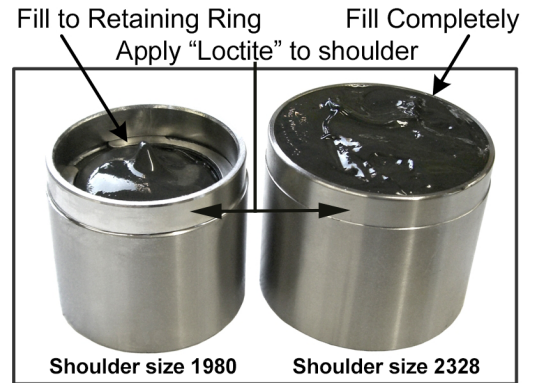
ONLY use UFP's proprietary blend of HYBRID-OIL lubricant in a standard grease gun.



Fill hub cavity with the HYBRID-OIL lubricant. Rotate hub during filling.



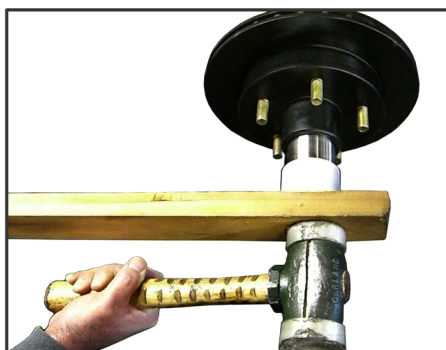
Hub cavity is full when the HYBRID-OIL lubricant first appears around edge of spindle washer. Remove grease fitting.



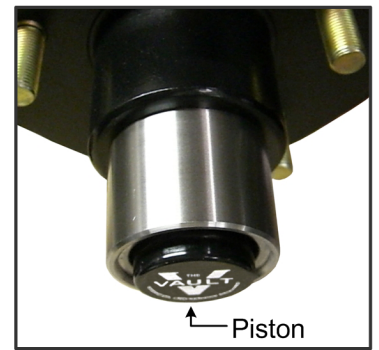
Fill a new VAULT protector cap (Do Not reuse old cap) with HYBRID-OIL lubricant. As shown in the photo above. Apply "Loctite" retaining compound to shoulder of protector.



Place PVC collar over protector (2"x1-1/2" slip collar for 1980 size) (2" female adapter for 2328 size) in order to prevent damage to the protector during installation.



Place a piece of wood over the collar and hit with a mallet to drive the protector into the hun. You can expect excess HYBRID-OIL to escape from the sides of the protector.



When properly installed, THE VAULT piston will extend out of the end of the protector approximately 1/16" to 3/16".