

## FULLY-EQUIPPED SHOCK AND VIBRATION TESTING CENTER

- \*Medium Weight Shock Machine (MWSM)
- \*Electrodynamic Shaker
- \*Three Axis Hydraulic Durability Testing Rig
- \*Axial and Torsional Elastomer Characterization Frames
- \*Climatic Test Chambers
- \*Three Axis Coordinate Measuring Machine
- \*Laser Scanner
- \*DAQ Systems

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IATF 16949



ISO/IEC 27001



TS EN ISO/IEC 17025

### TEKNO KAUÇUK SANAYİİ AŞ

Adres: Gebze Organize Sanayi Bölgesi İhsan Dede Caddesi  
Doğan Lastik Fabrikası No:126 41480 Gebze/Kocaeli/TÜRKİYE  
Tel: 0 262 999 21 00 Faks: 0 262 751 05 70  
E-Posta: [info@teknokaucuk.com.tr](mailto:info@teknokaucuk.com.tr) / [www.teknokaucuk.com.tr](http://www.teknokaucuk.com.tr)

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**TEST  
YOUR  
LIMITS!**  
with **TEKNO**

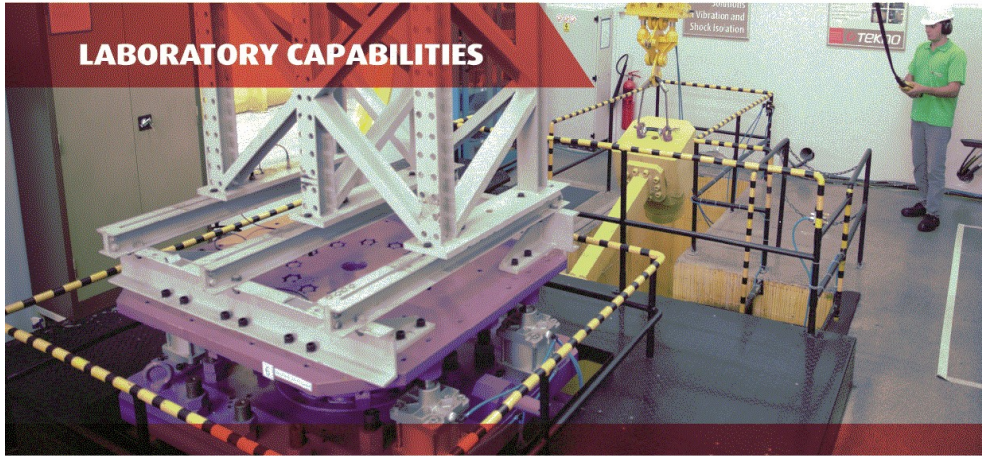
**SHOCK AND VIBRATION  
TEST CENTER**



• Our Test Center  
has been approved by  
TS EN ISO/IEC 17025:2017  
standards in MIL S 901D &  
MIL S 810 F/G tests.

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## LABORATORY CAPABILITIES



## TEST SYSTEMS

- ◆ Electrodynamic Shaker**  
 Brand: Spectral Dynamics  
 Frequency Range : 5-2800 Hz  
 Max. Load (Shock) : 7600 kgf  
 Max. Load (Vibration) : 3800 kgf  
 Max. Displacement : ± 25.5 mm  
 Max. Velocity : 2 m/s  
 Max. Acceleration (Shock) : 100 g  
 Max. Acceleration (Vibration) : 50 g
- ◆ Medium Weight Shock Machine**  
 (as described in MIL-S-901D standard)  
 Max. Payload : 2000 Kg
- ◆ Hydrodynamic Elastomer Characterization Frame**  
 Brand: MTS  
 Frequency Range : max. 200 Hz  
 Load Range : ± 50 kN  
 Displacement Range : ± 60 mm



### ◆ Vibration Testing

- > Sinusoidal Vibrations
- Frequency Sweep
- Step Sine
- > Random Vibrations
- Random
- Sine on Random
- Random on Random

### ◆ Shock Testing

- > Classical Shock Profiles
- Half-Sine Pulse
- Sawtooth Pulse
- > Shock Response Spectrum (SRS) Based Testing

### ◆ Climatic Testing

- > Temperature Controlled
- > Humidity and Temperature Controlled

### ◆ Elastomer Characterization Testing

- > Static Characterization
- > Dynamic Characterization
- > High Frequency Characterization
- > Torsional Static Characterization

### ◆ Durability Testing

- > Single-Axis Sinusoidal
- > Single-Axis Road Load Data
- > Multi-Axis Sinusoidal (max. 3 axes)
- > Multi-Axis Road Load Data (max. 3 axes)
- Durability Testing can be made under temperature controlled conditions.

### ◆ Structure-Borne Noise Measurement

### ◆ Air-Borne Noise Measurement

### ◆ Three-Axis Dimensional Measurements

### ◆ Hydrodynamic Actuators

- Brand : MTS (medium size x3)
- Frequency : max. 100 Hz
- Force Range : ± 50 kN
- Displacement Range : ± 75 mm

- Brand : MTS (large size x1)
- Frequency : max. 10Hz
- Force Range : ±442 kN, -648 kN
- Displacement Range : ± 250 mm

### ◆ Servo-Electric Torsional Testing System

- Brand : Zwick Roell
- Torque Ranges : ± 20 Nm and ± 200 Nm (accuracy: %1)
- Angular Displacement Range : ± 36000°
- Angular Velocity Range : 0.036 – 32400 °/min

### ◆ Climatic Testing Chambers

- Brand : Weiss Technik
- Interior Dimensions: 900/1100/1500 (mm) (w/d/h)
- Interior Dimensions (w/ External Chamber): 1620/1350/2500 (w/d/h)
- Temperature Range: -70° C ; +180° C
- Temperature Rate of Change : max. 3 °C/min

- Brand: Angelantoni
- Interior Dimensions: 1000/1505/1020 (mm) (w/d/h)
- Temperature Range: -40° C ; +150° C
- Temperature Rate of Change (max): 3° C/min

### ◆ DAQ Systems

- Brand: Dewesoft
- 2 Modules
- 16 Analog Input Channels
- 2 Digital Input Channels
- 24 Bit, 200kHz Data Acquisition
- Modal Testing and SRS Calculation Capability

- Brand: 01dB
- 4 Modules
- 12 Input Channels
- 16 Bit, 25.6kHz Data Acquisition

### ◆ Air-Borne Noise Spectrum Analyzer

- Brand : Brüel & Kjaer
- 1/1 or 1/3 Octave Band
- Wide Band Frequency Range : 3 Hz - 20 kHz

### ◆ CMM 3 Axes Coordinate Measurement Machine

- Brand : Leader
- Measurement Range: 700/1000/700 (mm) (w/d/h)
- Prob (Renishaw) Accuracy: 0.03 mm
- Lazer Scanner Probe

## TEST STANDARDS

### > MIL-STD-810F/G and 810G w/Change 1

- ◆ Method 501.4/5 High Temperature
- Procedure 1 (Storage)
- Procedure 2 (Operation)

- ◆ Method 502.4/5 Low Temperature
- Procedure 1 (Storage)
- Procedure 2 (Operation)

- ◆ Method 507.4/5 Humidity
- Procedure 1 (Induced)
- Procedure 2 (Aggravated)

- ◆ Method 514.5/6/7 Vibration
- Category 4, 7, 8, 9, 10, 11, 12, 13, 14, 16, 17, 18, 19, 20, 21, 22, 24

- ◆ Method 516.5/6 Shock
- Procedure 1, Terminal Peak Sawtooth, SRS
- Procedure 5, Terminal Peak Sawtooth, SRS

- ◆ Method 528.1
- Environmental Vibration

- > MIL-S-901D / BV043 / STANAG 4141
- High Impact Shock Testing with MWSM

- > MIL-S-167/1

- ◆ Mechanical Vibrations of Shipboard Equipment

- > IEC-60068-2-6

- ◆ Vibration-Basic Transportation Test

- > IEC-60068-2-27

- ◆ Mechanical Shock

- > EN 61373

- ◆ Shock and Vibration Tests

- > ISO 16750-3

- ◆ Road Vehicles

- 4.1 Vibration

- 4.2 Mechanical Shock

- > RTCA DO-160G

- ◆ Environmental Conditions and Test Procedures for Airborne Equipment
- Section 7, Category A
- Section 8, Category R, Curve I

